

G-62362-13

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. 66236213
Order No. 25716

46

Made in Illinois, U.S. Pat. & Reg. Off. Marca Registrada. Marque Deposee.

13RW

5716 66236213

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



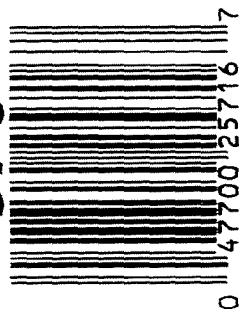
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6236213

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6236213

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8/27/02	RL
600	PROOF		9-4-02	AC
607	CHECK HEADSPACE		9-4-02	AC
610	DIS-ASSEMBLE GUN		9/3/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	SEP 04 2002 OPERATOR <u>RY</u>		
615	ROLLMARK CALIBER		9/5	LB
617	DRILL AND TAP SIGHT HOLES		9-5-02	AC
620	APPLY COATINGS (BARREL ACTION)		10-1	TA
	(BOLT)		10-1	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-10-02	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-10-02	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-10-02	DA
	D) OIL FIRING PIN ASSEMBLY		10-10-02	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		11-12-02	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	10-23-02	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	10-23-02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		11-12-02	RL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.024</u> <u>.024</u>	10-23-02 10-16-02	DA
	J) ASSEMBLE STOCK		10/16/02	RL
	K) ASSEMBLE SWIVEL STUDS		11-12-02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-12-02	RL
	M) IRON SIGHT ALIGNMENT		11-12-02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-12-02	RL
640	GALLERY TEST AND TARGET	PASS FAIL	10-17-02	TRW
	MALFUNCTION	CORRECTION	10-17-02	TRW
	MALFUNCTION	CORRECTION	10-17-02	TRW
	MALFUNCTION	CORRECTION	10-17-02	TRW
	MALFUNCTION	CORRECTION	10-17-02	TRW
645	INSPECT FOR LIVE AMMO		10-17-02	TRW
655	FINAL INSPECTION A) HEADSPACE		11-12-02	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.74</u> <u>2.80</u> <u>2.78</u> <u>2.81</u>	10-23-02	DA
	C) FUNCTION		11-12-02	RL
660	PACK		11-12-02	DA

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236213.___0
FILE DATE AND TIME: 10/18/2002 12:45

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.016
The Average Y Centroid of the Five Target Set:	-0.099
The Average Point of Impact of the Five Target Set:	0.101
The Average Mean Radius of the Five Target Set:	1.009
The Distance from POA to Centroid Target #1:	0.370
The Distance from Centroid Target #2 to Centroid Target #1:	0.432
The Distance from Centroid Target #3 to Centroid Target #1:	0.336
The Distance from Centroid Target #4 to Centroid Target #1:	0.358
The Distance from Centroid Target #5 to Centroid Target #1:	0.472

SERIAL NUMBER: G6236213. 0

TARGET NUMBER: 1

FILE DATE: 10/18/2002

FILE TIME: 12:45

POINT#	X	Y
1:	-0.409	-2.580
2:	0.067	-2.006
3:	-0.406	-1.482
4:	0.384	-1.028
5:	-0.006	-0.369
6:	1.013	0.300
7:	-1.051	0.208
8:	-1.239	0.981
9:	-0.769	1.361
10:	-0.304	2.101

X CENTROID: -0.272

Y CENTROID: -0.251

POA TO CENTROID: 0.370

HORZ SPREAD: 2.252

VERT SPREAD: 4.681

GROUP SPREAD: 4.682

MIN RADIUS: 0.291

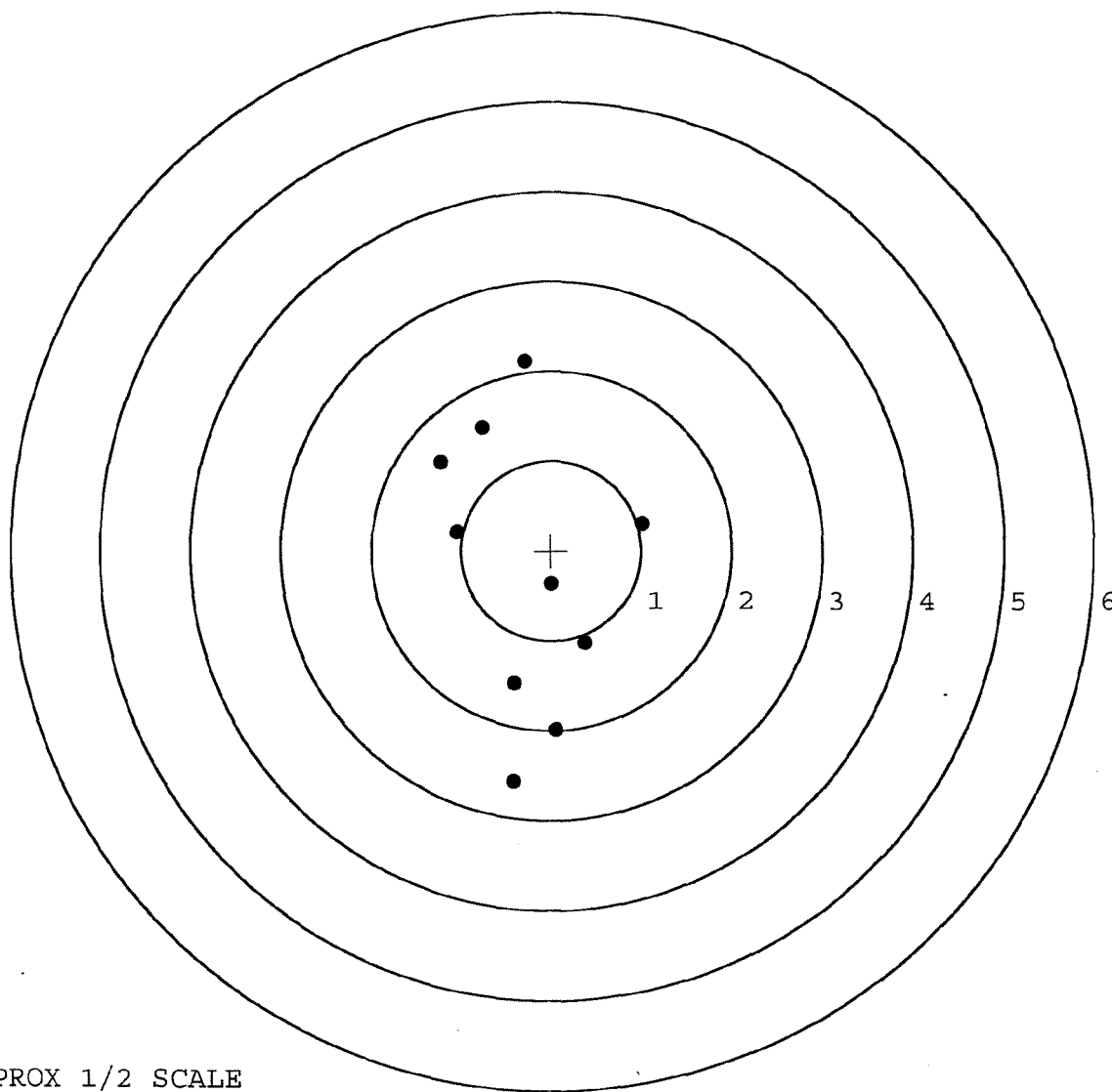
MAX RADIUS: 2.353

MEAN RADIUS: 1.457

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236213. __0

TARGET NUMBER: 2

FILE DATE: 10/18/2002

FILE TIME: 12:45

POINT#	X	Y
1:	-0.601	-1.864
2:	0.839	-0.744
3:	0.550	-0.089
4:	1.383	0.758
5:	0.188	0.562
6:	-0.124	0.539
7:	-0.435	0.096
8:	-0.425	-0.479
9:	-0.460	0.950
10:	-0.906	1.102

X CENTROID: 0.001

Y CENTROID: 0.083

POA TO CENTROID: 0.083

HORZ SPREAD: 2.289

VERT SPREAD: 2.966

GROUP SPREAD: 3.288

MIN RADIUS: 0.436

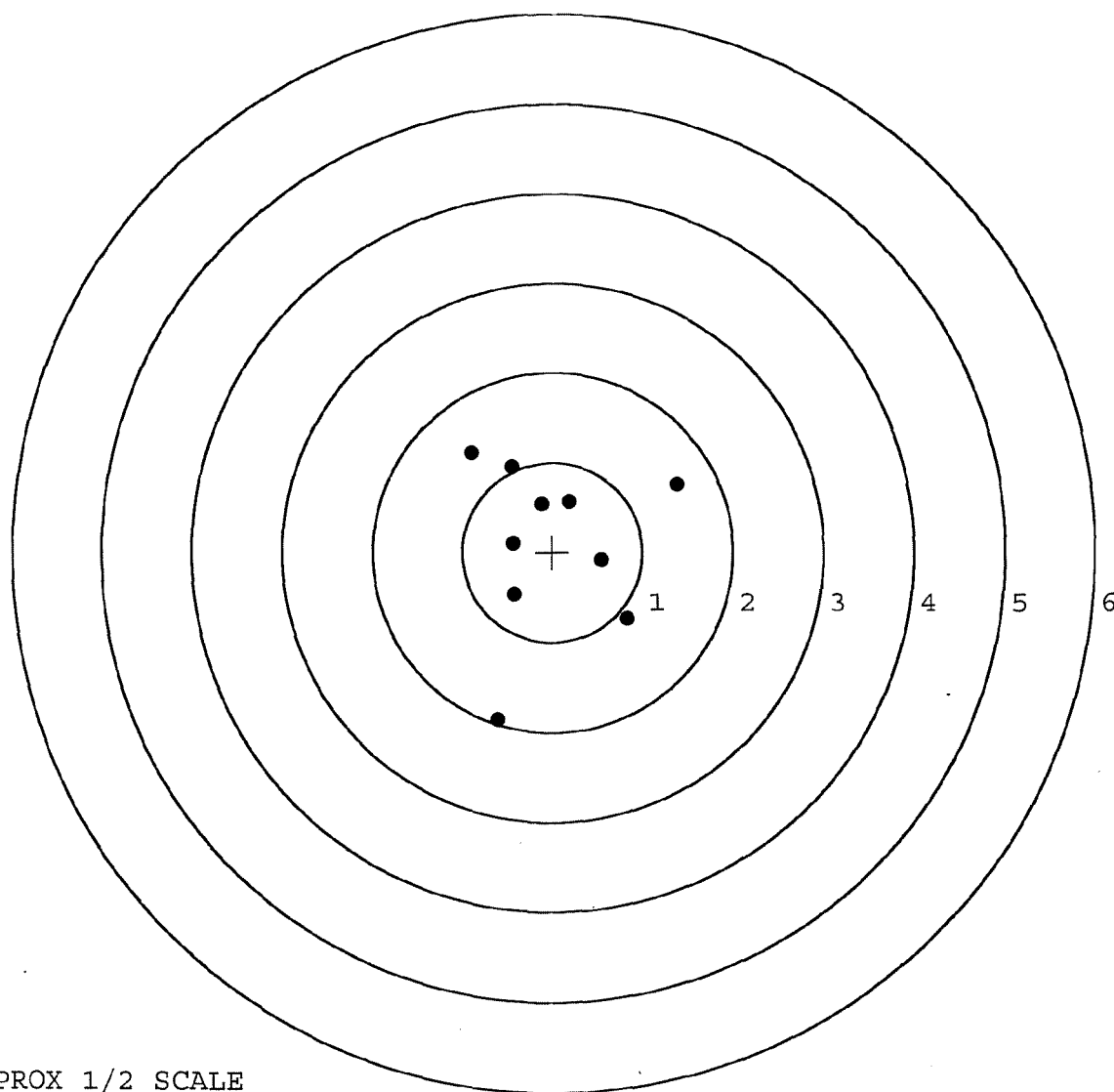
MAX RADIUS: 2.038

MEAN RADIUS: 0.980

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236213. __0

TARGET NUMBER: 3

FILE DATE: 10/18/2002

FILE TIME: 12:45

POINT#	X	Y
1:	0.650	0.522
2:	-0.141	0.475
3:	-0.223	0.276
4:	-0.439	0.401
5:	-0.205	1.643
6:	0.216	-0.942
7:	0.203	-1.485
8:	0.012	-1.638
9:	0.420	-1.722
10:	0.120	-0.444

X CENTROID: 0.061

Y CENTROID: -0.291

POA TO CENTROID: 0.298

HORZ SPREAD: 1.089

VERT SPREAD: 3.365

GROUP SPREAD: 3.423

MIN RADIUS: 0.164

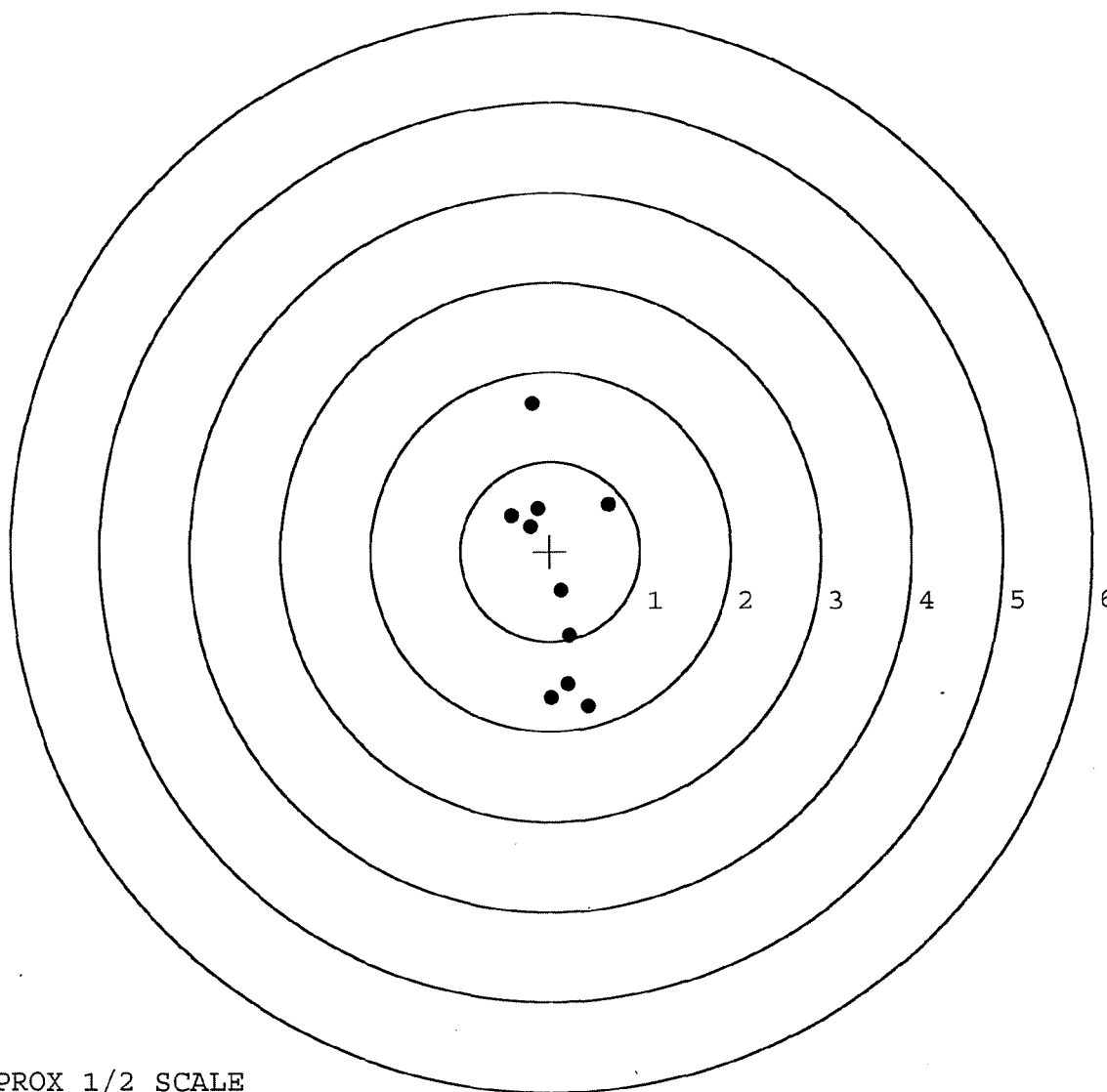
MAX RADIUS: 1.953

MEAN RADIUS: 1.009

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236213. __0

TARGET NUMBER: 4

FILE DATE: 10/18/2002

FILE TIME: 12:45

POINT#	X	Y
1:	0.430	-1.266
2:	0.446	-1.008
3:	0.287	-0.890
4:	-0.412	-0.468
5:	0.403	-0.197
6:	0.001	-0.147
7:	-0.081	0.186
8:	-0.400	0.548
9:	-0.179	1.072
10:	0.064	1.088

X CENTROID: 0.056

Y CENTROID: -0.108

POA TO CENTROID: 0.122

HORZ SPREAD: 0.858

VERT SPREAD: 2.354

GROUP SPREAD: 2.416

MIN RADIUS: 0.067

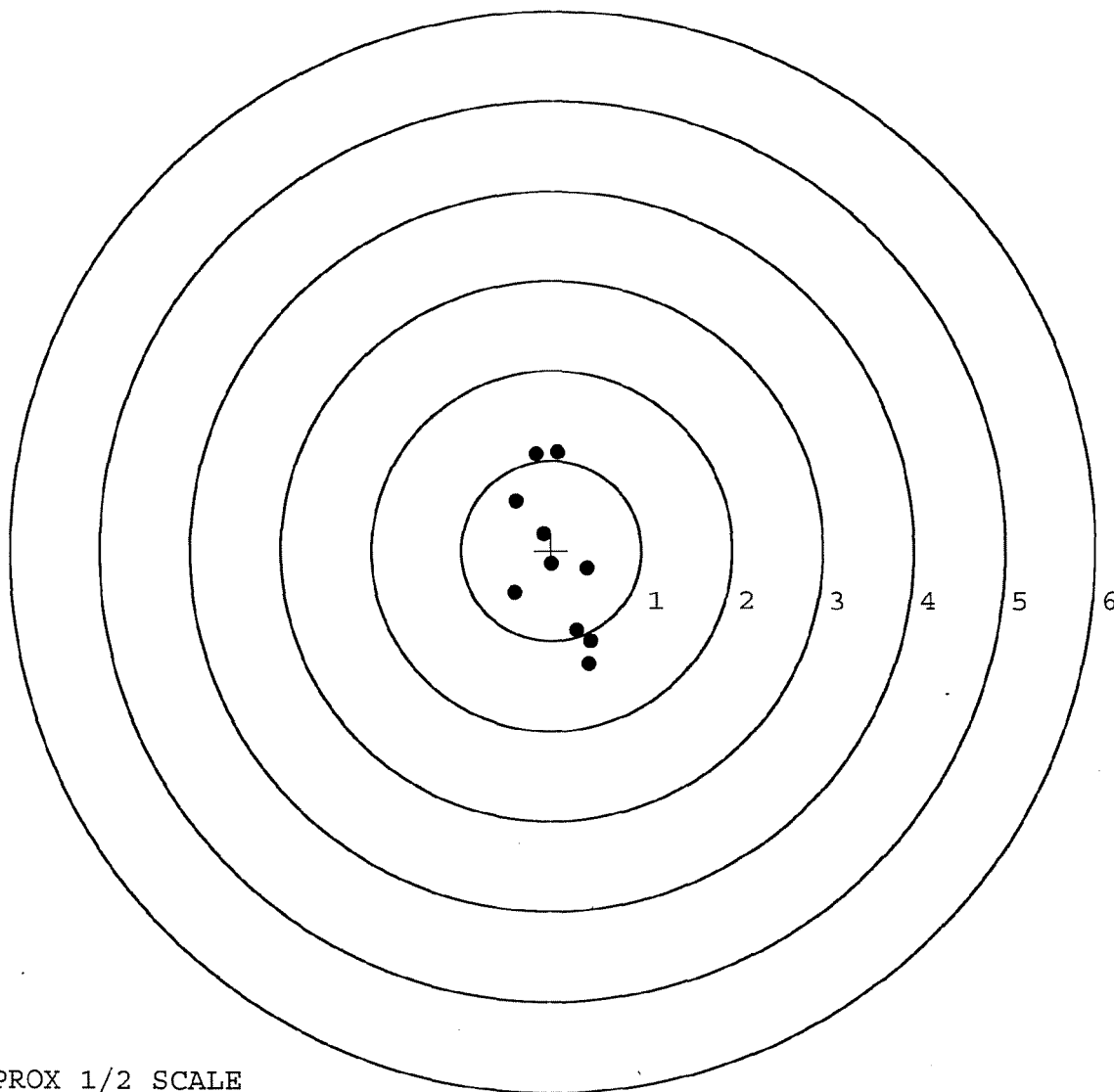
MAX RADIUS: 1.217

MEAN RADIUS: 0.755

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236213. __0

TARGET NUMBER: 5

FILE DATE: 10/18/2002

FILE TIME: 12:45

POINT#	X	Y
1:	0.240	-1.068
2:	-0.461	-1.194
3:	0.057	-0.400
4:	-0.989	-0.127
5:	0.787	0.460
6:	0.460	0.982
7:	0.753	1.894
8:	0.171	0.079
9:	0.032	-0.032
10:	-0.327	0.124

X CENTROID: 0.072

Y CENTROID: 0.072

POA TO CENTROID: 0.102

HORZ SPREAD: 1.776

VERT SPREAD: 3.088

GROUP SPREAD: 3.318

MIN RADIUS: 0.099

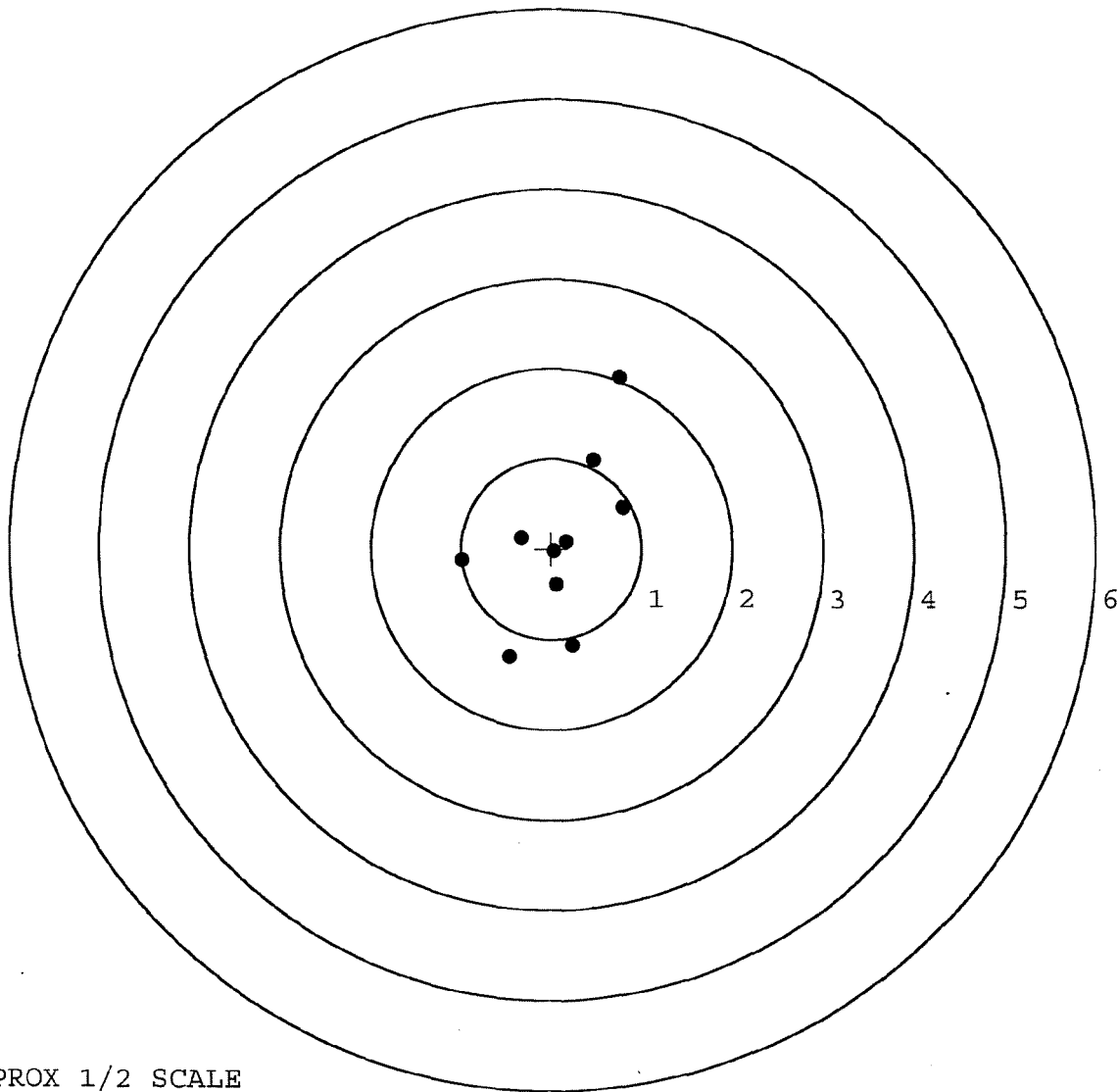
MAX RADIUS: 1.945

MEAN RADIUS: 0.844

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

AVERAGE
 INITIAL & CYCLE TESTS
 2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

DATE 10-15-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.51	2.57		2.56	MIN. SETTING,
PULL #2	2.50	2.62		2.52	NO AVG. OF 5
PULL #3	2.71	2.60		2.46	READINGS ACCEPT-
PULL #4	2.57	2.49		2.45	ABLE LESS THAN 2
PULL #5	2.67	2.49		2.45	
TOTAL	12.96	12.77		12.44	
AVG.	2.59	2.55		2.48	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.45	3.47		
PULL #2	3.44	3.45		
PULL #3	3.38	3.33		
PULL #4	3.41	3.38		
PULL #5	3.37	3.21		
TOTAL	17.05	16.84		
AVG.	3.41	3.36		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.32	4.31		4.28
PULL #2	4.13	4.15		4.35
PULL #3	4.35	4.32		4.27
PULL #4	4.33	4.18		4.24
PULL #5	4.29	4.27		4.10
TOTAL	21.42	21.23		21.24
AVG.	4.28	4.24		4.24