

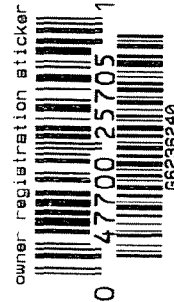
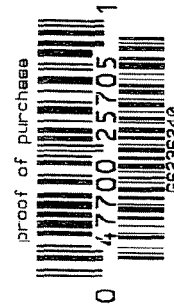
G 6236240

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM

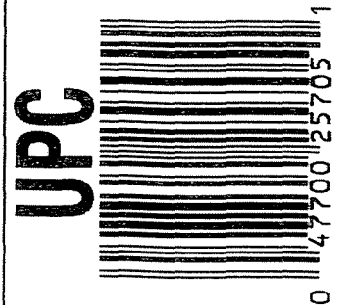


ORDER NO. **25705**

BARREL LENGTH **24"**

CAPACITY **6**

G6236240



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & TM Off. Marca Registrada Marque Deposee.

SERIAL NO. **66236240**

ORDER NO. **25705**

46

13PW

5785 66236240

ORDER 25705
 MODEL 700™ M24

UPC



ORDER 25705
 MODEL 700™ M24

UPC



SERIAL NO.



CONTRACT #
DAAE20-01-P-0489
170 RIFLES

GUN SERIAL # G6236240

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3/16/02	ptk
600	PROOF		3-17-02	Ac
607	CHECK HEADSPACE		3-17-02	Ac
610	DIS-ASSEMBLE GUN		MAGNA-FLUX 3/17/02	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		MAR 23 2002	Ac
615	ROLLMARK CALIBER		OPERATOR 3/23	TU
617	DRILL AND TAP SIGHT HOLES		3/26/02	BWT
620	APPLY COATINGS (BARREL ACTION)		4-4	TH
	(BOLT)		4-4	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/16/02	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/16/02	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/16/02	RW
	D) OIL FIRING PIN ASSEMBLY		4/16/02	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4/16/02	RW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>5.0</u> <u>4.5</u>	<u>6/04/02</u>	<u>TRW</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.5</u> <u>3.0</u>	<u>6/04/02</u>	<u>TRW</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.023</u>	<u>6/04/02</u>	<u>TRW</u>
	J) ASSEMBLE STOCK		<u>5/8/02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6/4/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>5/8/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>5/8/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>5/8/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>5-2202</u>	<u>A</u>
	MALFUNCTION	CORRECTION	<u>5-2202</u>	<u>A</u>
	MALFUNCTION	CORRECTION	<u>5-2202</u>	<u>A</u>
	MALFUNCTION	CORRECTION	<u>5-2202</u>	<u>A</u>
	MALFUNCTION	CORRECTION	<u>5-2202</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>5-2202</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>6/4/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.41</u> <u>2.48</u> <u>2.39</u> <u>2.40</u>	<u>6/04/02</u>	<u>TRW</u>
	C) FUNCTION		<u>6/4/02</u>	<u>RW</u>
660	PACK		<u>6/11/02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. G6236240

DATE 5-2-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.58	2.84		2.23	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.50	2.53		2.37	
PULL #3	2.57	2.64		2.30	
PULL #4	2.77	2.38		2.52	
PULL #5	2.73	2.77		2.53	
TOTAL	13.15	13.16		11.95	
AVG.	2.63	2.63		2.39	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.34	3.31		
PULL #2	3.30	3.26		
PULL #3	3.41	3.29		
PULL #4	3.38	3.23		
PULL #5	3.37	3.30		
TOTAL	16.80	16.39		
AVG.	3.36	3.27		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURAC
PULL #1	4.35	4.09		4.40
PULL #2	4.20	4.09		4.24
PULL #3	4.27	4.10		4.29
PULL #4	4.24	4.08		4.33
PULL #5	4.18	4.11		4.40
TOTAL	21.24	20.47		21.66
AVG.	4.24	4.09		4.33

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236240.___0
FILE DATE AND TIME: 05/23/2002 09:41

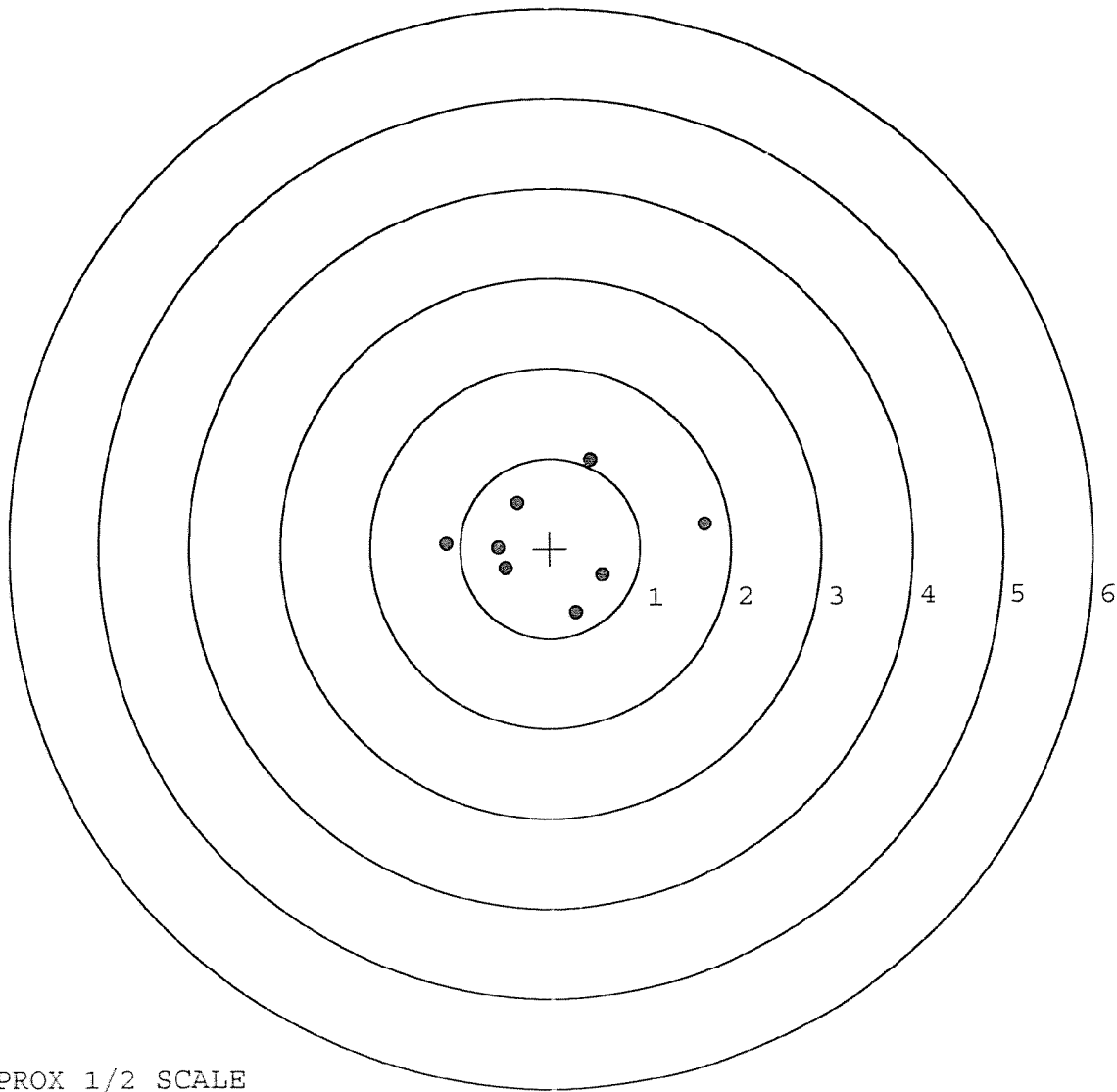
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.035
The Average Y Centroid of the Five Target Set:	-0.020
The Average Point of Impact of the Five Target Set:	0.040
The Average Mean Radius of the Five Target Set:	0.895
The Distance from POA to Centroid Target #1:	0.088
The Distance from Centroid Target #2 to Centroid Target #1:	0.135
The Distance from Centroid Target #3 to Centroid Target #1:	0.193
The Distance from Centroid Target #4 to Centroid Target #1:	0.211
The Distance from Centroid Target #5 to Centroid Target #1:	0.259

SERIAL NUMBER: G6236240. 0
TARGET NUMBER: 1
FILE DATE: 05/23/2002
FILE TIME: 09:41

X CENTROID: 0.054
Y CENTROID: 0.070
POA TO CENTROID: 0.088
HORZ SPREAD: 2.865
VERT SPREAD: 1.699
GROUP SPREAD: 2.872
MIN RADIUS: 0.605
MAX RADIUS: 1.666
MEAN RADIUS: 0.899
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 7

POINT#	X	Y
1:	1.710	0.254
2:	0.450	0.981
3:	0.575	-0.305
4:	0.283	-0.718
5:	-0.496	-0.225
6:	-0.574	0.009
7:	-0.363	0.509
8:	-1.155	0.055

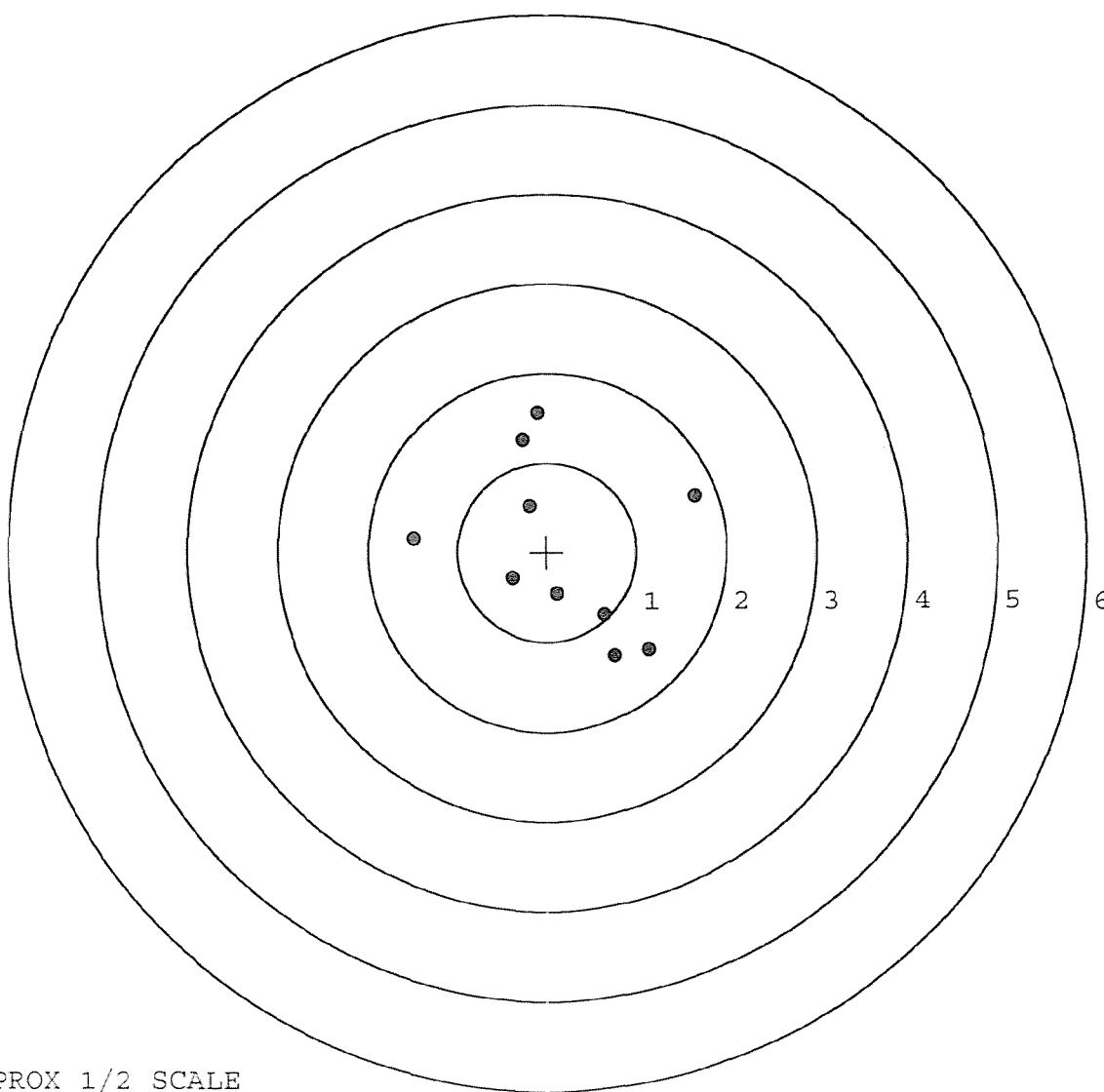


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236240. __0
TARGET NUMBER: 2
FILE DATE: 05/23/2002
FILE TIME: 09:41

X CENTROID: 0.184
Y CENTROID: 0.036
POA TO CENTROID: 0.188
HORZ SPREAD: 3.137
VERT SPREAD: 2.723
GROUP SPREAD: 3.174
MIN RADIUS: 0.511
MAX RADIUS: 1.682
MEAN RADIUS: 1.157
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 7

POINT#	X	Y
1:	1.643	0.630
2:	1.135	-1.093
3:	0.761	-1.166
4:	0.640	-0.708
5:	0.116	-0.470
6:	-0.382	-0.303
7:	-0.199	0.516
8:	-1.494	0.146
9:	-0.269	1.254
10:	-0.108	1.557

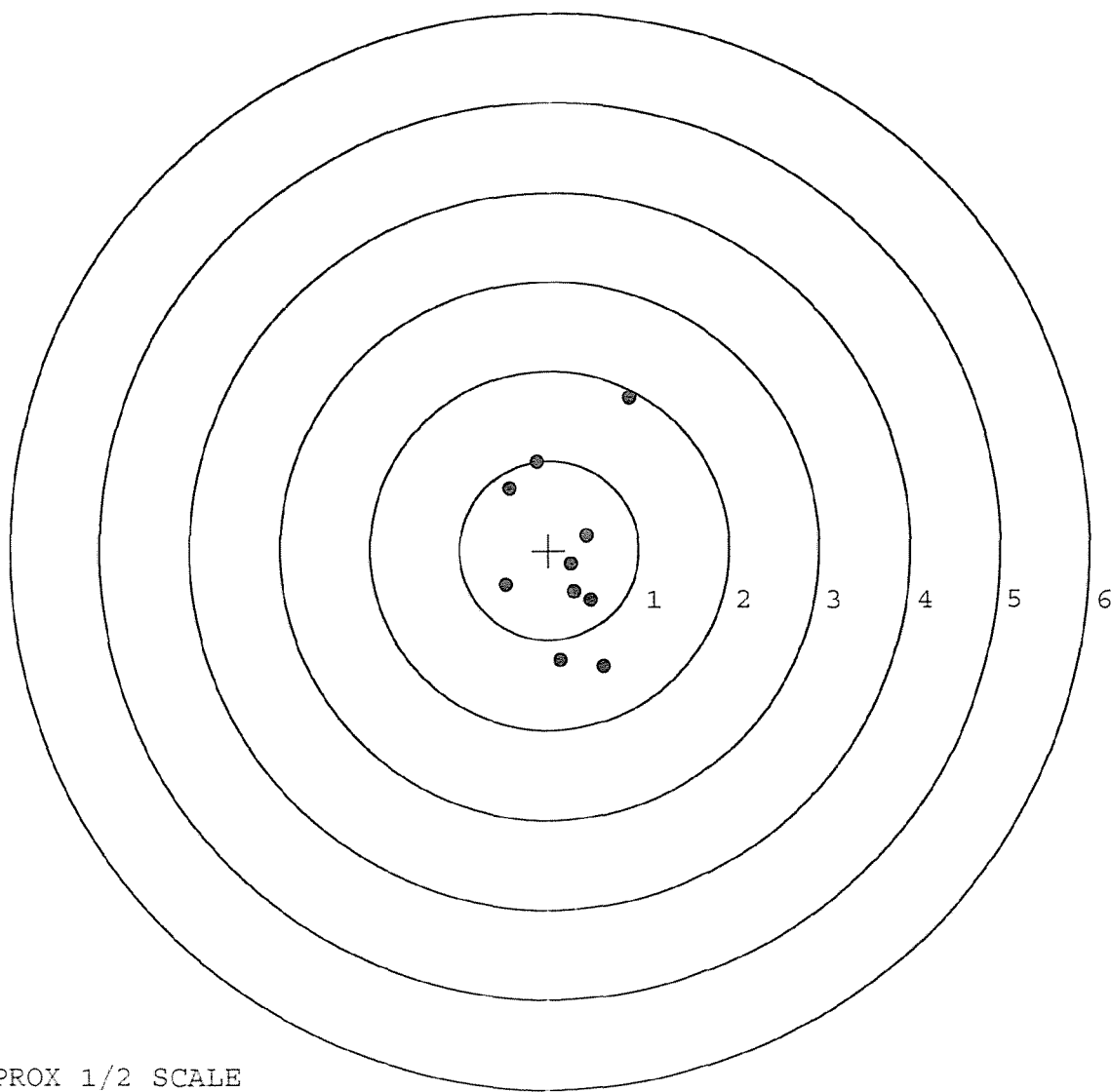


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236240. __0
TARGET NUMBER: 3
FILE DATE: 05/23/2002
FILE TIME: 09:41

X CENTROID: 0.199
Y CENTROID: -0.057
POA TO CENTROID: 0.207
HORZ SPREAD: 1.370
VERT SPREAD: 3.008
GROUP SPREAD: 3.038
MIN RADIUS: 0.109
MAX RADIUS: 1.891
MEAN RADIUS: 0.865
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.616	-1.303
2:	0.135	-1.239
3:	0.469	-0.566
4:	0.280	-0.469
5:	0.419	0.161
6:	-0.485	-0.391
7:	-0.442	0.693
8:	-0.136	0.993
9:	0.885	1.705
10:	0.247	-0.155

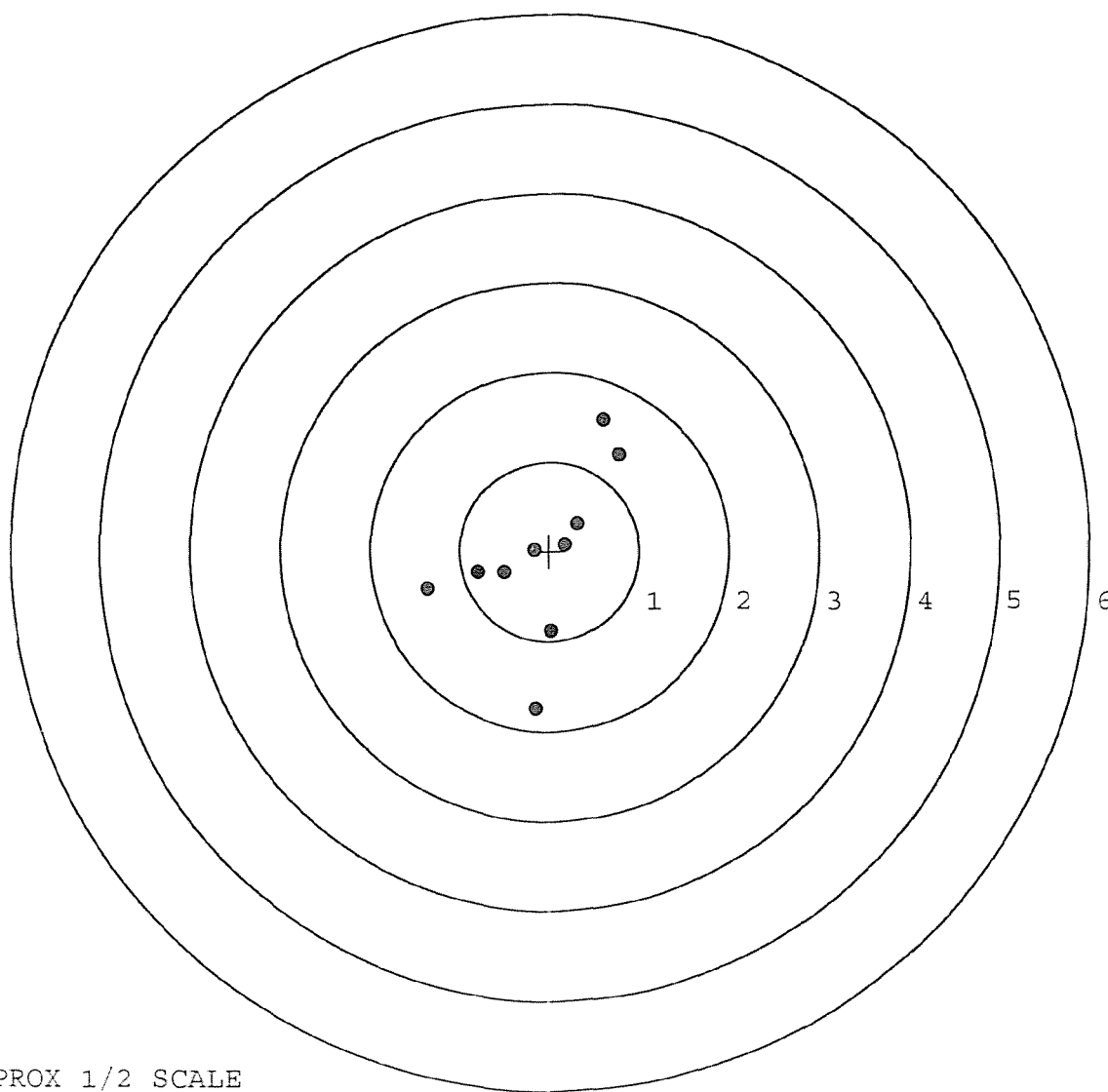


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236240. __0
TARGET NUMBER: 4
FILE DATE: 05/23/2002
FILE TIME: 09:41

POINT#	X	Y
1:	-0.156	-1.747
2:	0.014	-0.893
3:	-0.800	-0.245
4:	-0.503	-0.239
5:	-1.362	-0.430
6:	-0.171	0.018
7:	0.179	0.070
8:	0.313	0.303
9:	0.777	1.082
10:	0.598	1.467

X CENTROID: -0.111
Y CENTROID: -0.061
POA TO CENTROID: 0.127
HORZ SPREAD: 2.139
VERT SPREAD: 3.214
GROUP SPREAD: 3.301
MIN RADIUS: 0.099
MAX RADIUS: 1.686
MEAN RADIUS: 0.908
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 8

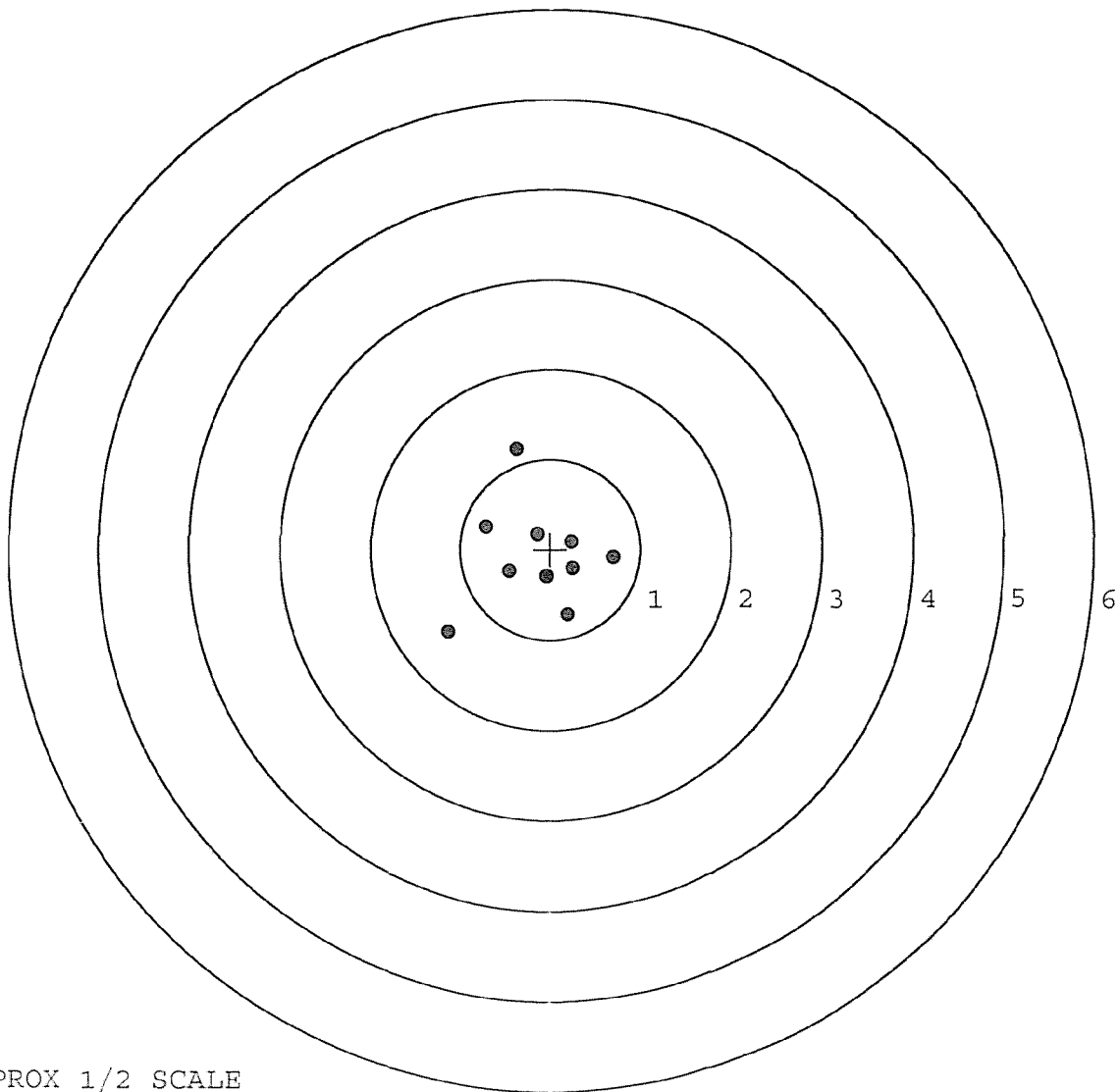


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236240. __0
TARGET NUMBER: 5
FILE DATE: 05/23/2002
FILE TIME: 09:41

POINT#	X	Y
1:	0.694	-0.094
2:	0.196	-0.720
3:	-1.139	-0.916
4:	-0.723	0.247
5:	-0.459	-0.246
6:	-0.380	1.117
7:	-0.153	0.171
8:	0.236	0.082
9:	0.249	-0.215
10:	-0.040	-0.306

X CENTROID: -0.152
Y CENTROID: -0.088
POA TO CENTROID: 0.176
HORZ SPREAD: 1.833
VERT SPREAD: 2.033
GROUP SPREAD: 2.170
MIN RADIUS: 0.245
MAX RADIUS: 1.288
MEAN RADIUS: 0.644
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE