

G 6023 60241

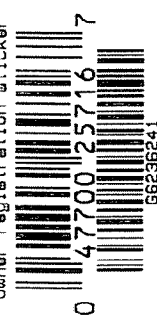
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase

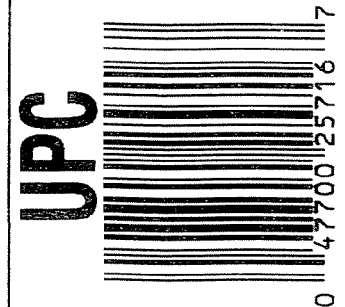


owner registration sticker



|               |       |
|---------------|-------|
| ORDER NO.     | 25716 |
| BARREL LENGTH | 24"   |
| CAPACITY      | 6     |

G6236241



46 FORM

VERY IMPORTANT  
 Instruction Book  
 enclosed to assure  
 safe use of the  
 firearm.

**Remington®**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
 BOLT ACTION CENTERFIRE RIFLE  
 24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marce Registrada Marque Deposee.

SERIAL NO.  
**66236241**

ORDER NO.  
**25716**

46

**16WW**

5716 66236241

**ORDER 25716**  
 M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

**UPC**



**ORDER 25716**  
 M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

**UPC**



SERIAL NO.



ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # G62.36241

| OP. #        | OPERATION NAME                                                 | READINGS                                 | DATE    | INITIAL |
|--------------|----------------------------------------------------------------|------------------------------------------|---------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |                                          | 7/22/02 | RL      |
| 600          | PROOF                                                          |                                          | 7/23/02 | RL      |
| 607          | CHECK HEADSPACE                                                |                                          | 7/23/02 | RL      |
| 610          | DIS-ASSEMBLE GUN                                               | MAGNA - FLUX<br>INSPECTED<br>JUL 23 2002 | 7/23/02 | RL      |
| 612          | MAGNAFLUX BARREL<br>ACTION                                     | OPERATOR <u>BK</u>                       |         |         |
|              | MAGNAFLUX BOLT                                                 |                                          |         |         |
| 615          | ROLLMARK CALIBER                                               |                                          | 7/23/02 | RL      |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |                                          | 7-24-02 | AC      |
| 618          | POLISH BARREL                                                  |                                          |         |         |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |                                          | 7-26    | TA      |
|              | (BOLT)                                                         |                                          | 7-26    | TA      |
| 625          | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY          |                                          | 8/5/02  | DA      |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                                          | 8/5/02  | DA      |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                                          | 8/5/02  | DA      |
|              | D) OIL FIRING PIN<br>ASSEMBLY                                  |                                          | 8/5/02  | DA      |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |                                          | 8/5/02  | DA      |

| OP. # | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE                                                       | <u>5.0</u> <u>5.5</u> <u>5.5</u>                            | 8/15/02 | DA      |
| CONT. | G) SAFETY OFF FORCE                                                      | <u>3.0</u> <u>3.5</u> <u>3.5</u>                            | 8/15/02 | DA      |
|       | H) TRIGGER PULL<br>TEST AND<br>RETAINABILITY                             |                                                             |         |         |
|       | I) FIRING PIN INDENT                                                     | <u>.020</u> <u>.021</u> <u>.021</u>                         | 8/15/02 | DA      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 8-7-02  | RW      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             |         |         |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND<br>PLACE IN NUMBERED<br>CONTAINER |                                                             |         |         |
| 640   | GALLERY TEST AND<br>TARGET                                               |                                                             | 8-8-02  | A       |
|       | A) MALFUNCTIONS                                                          |                                                             | 8-8-02  | A       |
|       | B) PIERCED PRIMERS                                                       |                                                             | 8-8-02  | A       |
| 645   | INSPECT FOR LIVE<br>AMMO                                                 |                                                             | 8-8-02  | A       |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 8/15/02 | RW      |
|       | B) TRIGGER PULL                                                          | <u>1.24</u> <u>1.33</u> <u>1.35</u> <u>1.44</u> <u>1.38</u> | 8/15/02 | RW      |
|       | C) FUNCTION                                                              |                                                             | 8/15/02 | RW      |
| 660   | PACK                                                                     |                                                             | 8/14/02 | DA      |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS  
2.50# + .50#  
3.00# + .75#  
4.00# + 1.00#

SERIAL NO. G6236241

DATE 8-7-02

TESTER TRW

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS          |
|---------|------------------|--------------------------|--------------------------------|-------|-------------------|
| PULL #1 | 2.30             | 2.27                     |                                | 2.32  | MIN. SETTING,     |
| PULL #2 | 2.39             | 2.26                     |                                | 2.41  | NO AVG. OF 5      |
| PULL #3 | 2.40             | 2.32                     |                                | 2.37  | READINGS ACCEPT-  |
| PULL #4 | 2.35             | 2.33                     |                                | 2.36  | ABLE LESS THAN 2# |
| PULL #5 | 2.30             | 2.34                     |                                | 2.46  |                   |
| TOTAL   | 11.74            | 11.52                    |                                | 11.92 |                   |
| AVG.    | 2.34             | 2.30                     |                                | 2.38  |                   |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.25             | 2.97                     |  |          |
| PULL #2 | 2.95             | 3.15                     |  |          |
| PULL #3 | 3.04             | 3.08                     |  |          |
| PULL #4 | 2.96             | 3.14                     |  |          |
| PULL #5 | 3.01             | 3.23                     |  |          |
| TOTAL   | 15.21            | 15.57                    |  |          |
| AVG.    | 3.04             | 3.11                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURAC |
|---------|------------------|--------------------------|--------------------------------|-------------------------------------|
| PULL #1 | 4.08             | 4.25                     |                                | 4.33                                |
| PULL #2 | 4.04             | 4.13                     |                                | 4.15                                |
| PULL #3 | 4.08             | 4.15                     |                                | 4.08                                |
| PULL #4 | 4.06             | 4.18                     |                                | 4.27                                |
| PULL #5 | 4.09             | 4.19                     |                                | 4.26                                |
| TOTAL   | 20.35            | 20.90                    |                                | 21.09                               |
| AVG.    | 4.07             | 4.18                     |                                | 4.21                                |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236241.\_\_0  
FILE DATE AND TIME: 08/09/2002. 13:34

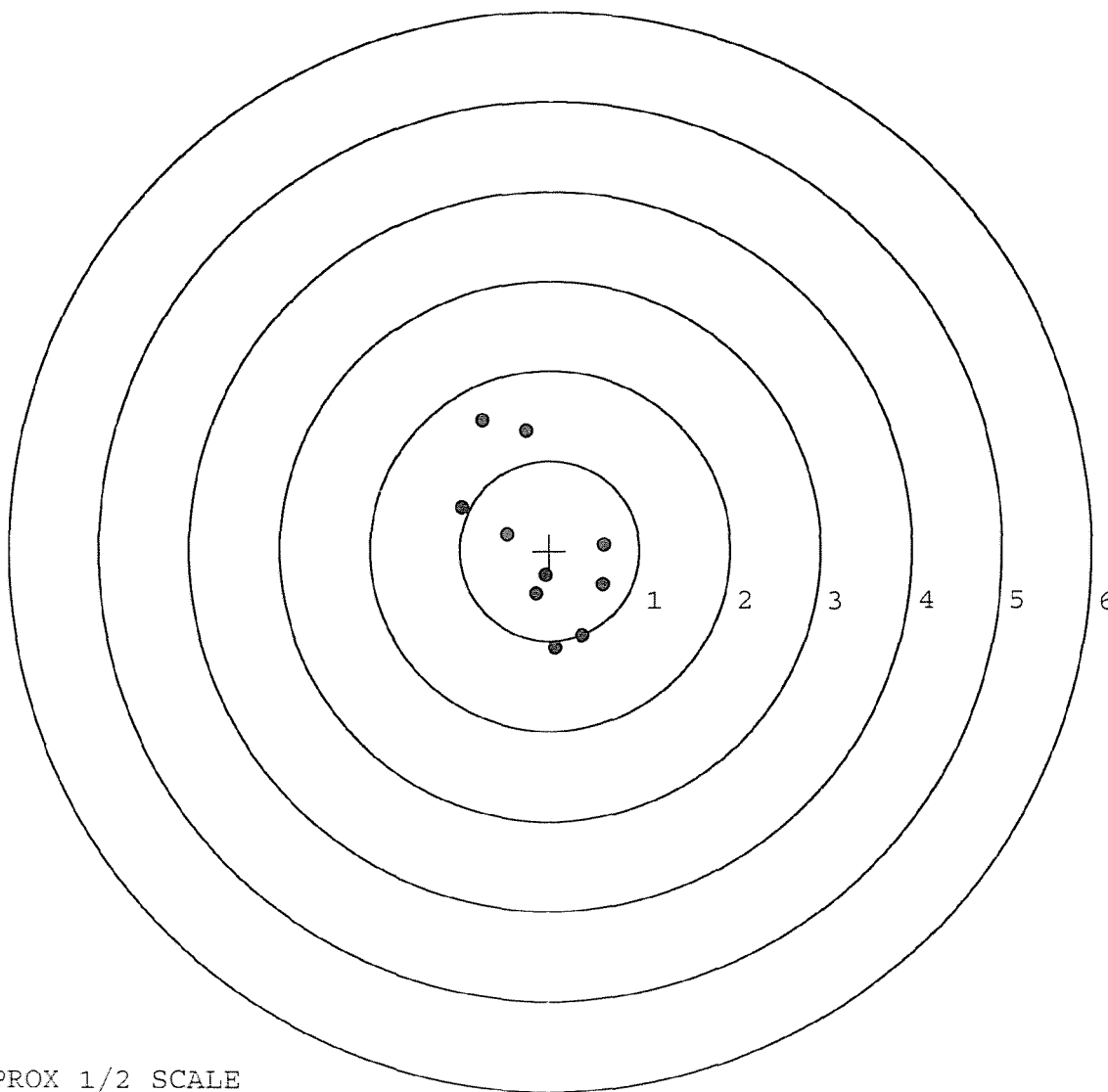
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

|                                                             |       |
|-------------------------------------------------------------|-------|
| The Average X Centroid of the Five Target Set:              | 0.000 |
| The Average Y Centroid of the Five Target Set:              | 0.029 |
| The Average Point of Impact of the Five Target Set:         | 0.029 |
| The Average Mean Radius of the Five Target Set:             | 0.654 |
| The Distance from POA to Centroid Target #1:                | 0.107 |
| The Distance from Centroid Target #2 to Centroid Target #1: | 0.157 |
| The Distance from Centroid Target #3 to Centroid Target #1: | 0.242 |
| The Distance from Centroid Target #4 to Centroid Target #1: | 0.111 |
| The Distance from Centroid Target #5 to Centroid Target #1: | 0.110 |

SERIAL NUMBER: G6236241. \_\_ 0  
TARGET NUMBER: 1  
FILE DATE: 08/09/2002  
FILE TIME: 13:34

X CENTROID: -0.103  
Y CENTROID: 0.029  
POA TO CENTROID: 0.107  
HORZ SPREAD: 1.597  
VERT SPREAD: 2.523  
GROUP SPREAD: 2.657  
MIN RADIUS: 0.311  
MAX RADIUS: 1.553  
MEAN RADIUS: 0.882  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 6  
# in 3 IN DIAMETER: 9

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.364  | -0.953 |
| 2:     | 0.072  | -1.086 |
| 3:     | 0.596  | -0.382 |
| 4:     | 0.613  | 0.061  |
| 5:     | -0.150 | -0.483 |
| 6:     | -0.044 | -0.276 |
| 7:     | -0.471 | 0.178  |
| 8:     | -0.984 | 0.468  |
| 9:     | -0.760 | 1.437  |
| 10:    | -0.264 | 1.331  |



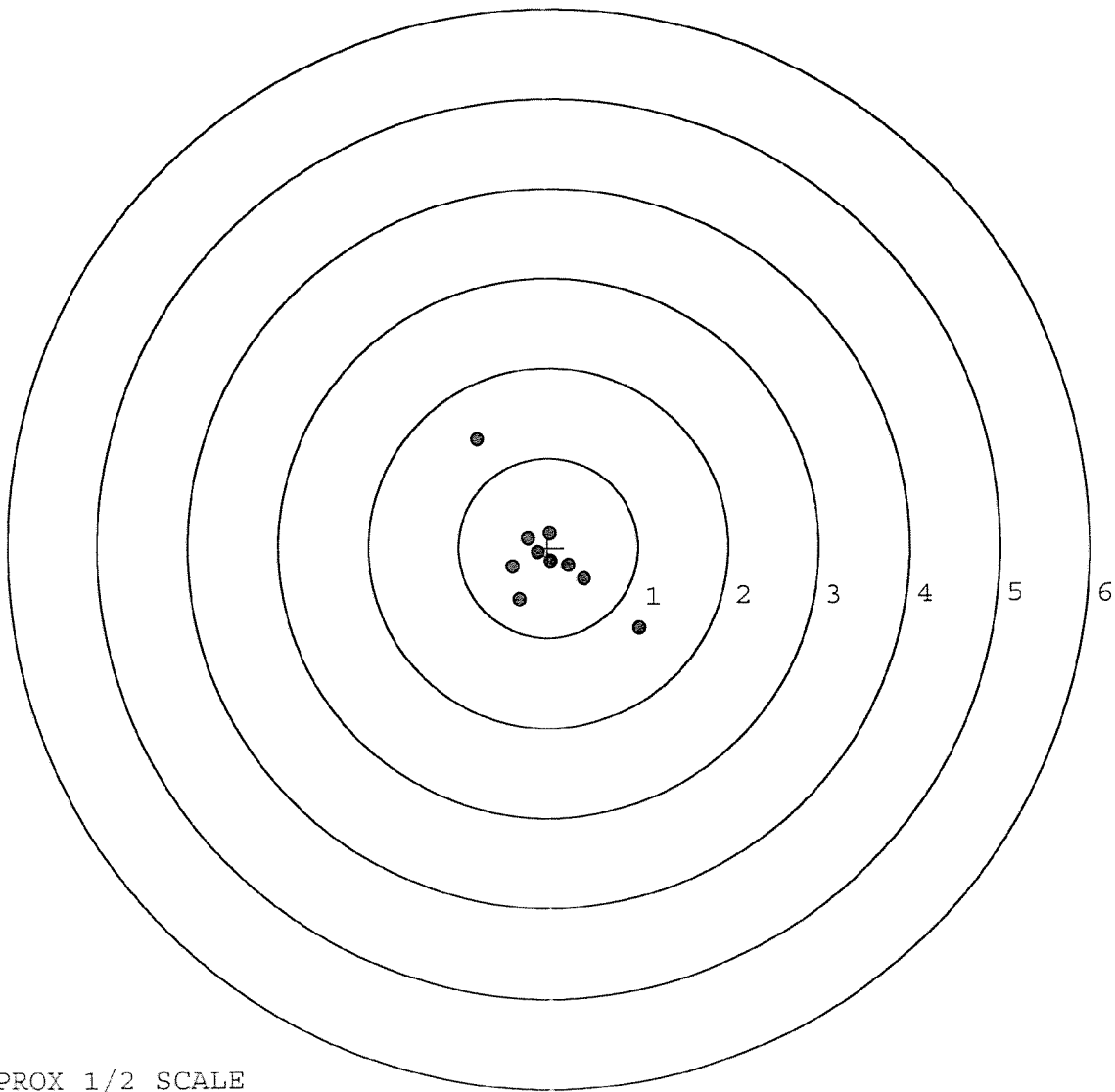
TARGET APPROX 1/2 SCALE



SERIAL NUMBER: G6236241. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 08/09/2002  
FILE TIME: 13:34

X CENTROID: -0.014  
Y CENTROID: -0.100  
POA TO CENTROID: 0.101  
HORZ SPREAD: 1.795  
VERT SPREAD: 2.120  
GROUP SPREAD: 2.778  
MIN RADIUS: 0.071  
MAX RADIUS: 1.521  
MEAN RADIUS: 0.529  
# IN 1 IN DIAMETER: 7  
# IN 2 IN DIAMETER: 8  
# in 3 IN DIAMETER: 9

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 1.011  | -0.908 |
| 2:     | -0.784 | 1.212  |
| 3:     | -0.322 | -0.586 |
| 4:     | -0.397 | -0.214 |
| 5:     | 0.405  | -0.355 |
| 6:     | 0.229  | -0.201 |
| 7:     | 0.029  | -0.156 |
| 8:     | 0.026  | 0.159  |
| 9:     | -0.221 | 0.104  |
| 10:    | -0.117 | -0.057 |



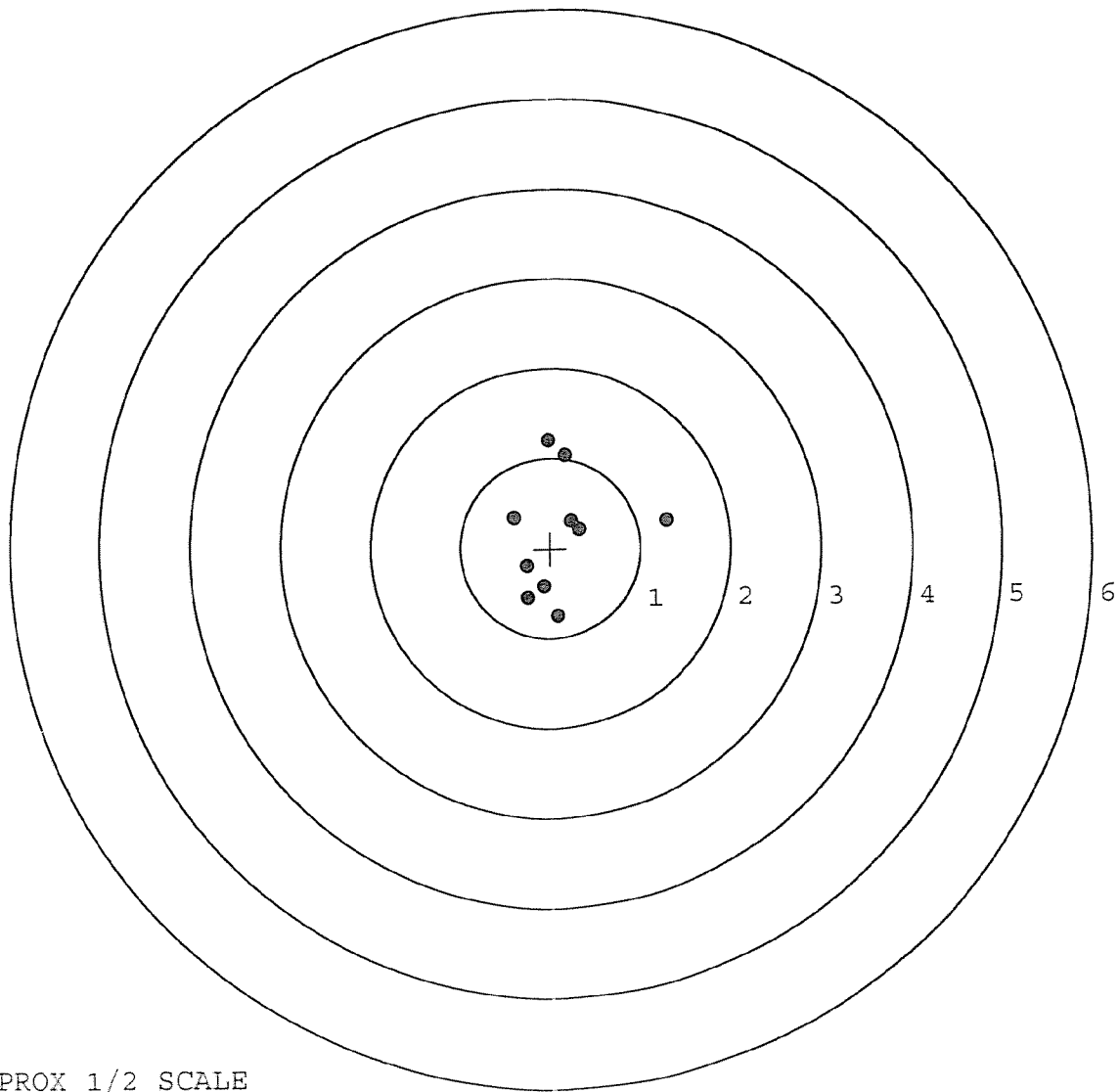
TARGET APPROX 1/2 SCALE



SERIAL NUMBER: G6236241. \_\_0  
TARGET NUMBER: 3  
FILE DATE: 08/09/2002  
FILE TIME: 13:34

X CENTROID: 0.108  
Y CENTROID: 0.147  
POA TO CENTROID: 0.183  
HORZ SPREAD: 1.695  
VERT SPREAD: 1.952  
GROUP SPREAD: 1.776  
MIN RADIUS: 0.199  
MAX RADIUS: 1.196  
MEAN RADIUS: 0.690  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 8  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 1.293  | 0.311  |
| 2:     | 0.173  | 1.027  |
| 3:     | -0.024 | 1.198  |
| 4:     | -0.402 | 0.346  |
| 5:     | 0.235  | 0.301  |
| 6:     | 0.322  | 0.213  |
| 7:     | -0.263 | -0.195 |
| 8:     | -0.074 | -0.424 |
| 9:     | 0.083  | -0.754 |
| 10:    | -0.259 | -0.553 |

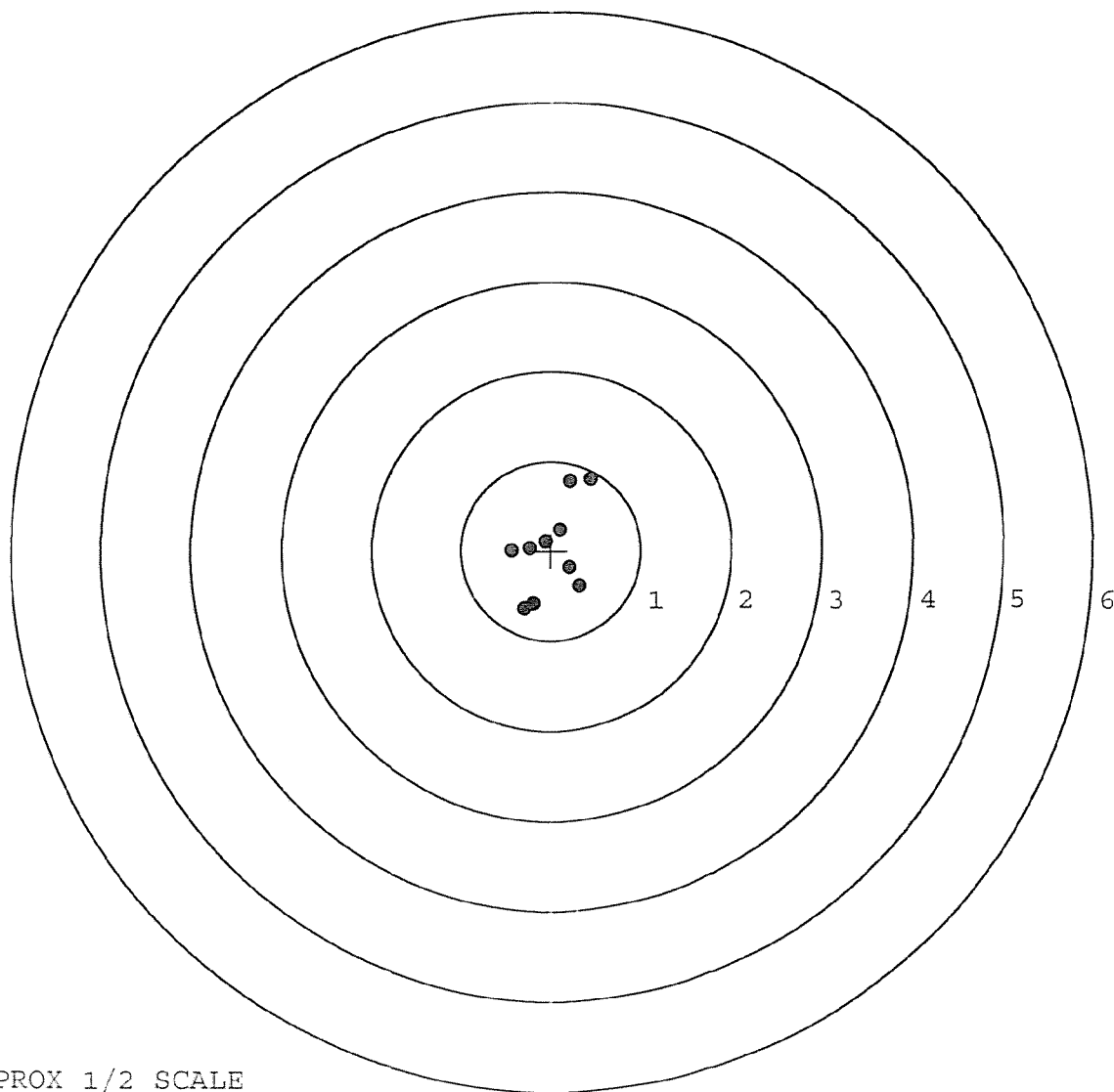


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236241. \_\_0  
TARGET NUMBER: 4  
FILE DATE: 08/09/2002  
FILE TIME: 13:34

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.453  | 0.806  |
| 2:     | 0.209  | 0.781  |
| 3:     | -0.299 | -0.653 |
| 4:     | -0.196 | -0.587 |
| 5:     | 0.323  | -0.395 |
| 6:     | 0.210  | -0.193 |
| 7:     | 0.097  | 0.237  |
| 8:     | -0.061 | 0.100  |
| 9:     | -0.237 | 0.030  |
| 10:    | -0.434 | -0.006 |

X CENTROID: 0.007  
Y CENTROID: 0.012  
POA TO CENTROID: 0.014  
HORZ SPREAD: 0.887  
VERT SPREAD: 1.459  
GROUP SPREAD: 1.641  
MIN RADIUS: 0.111  
MAX RADIUS: 0.911  
MEAN RADIUS: 0.491  
# IN 1 IN DIAMETER: 5  
# IN 2 IN DIAMETER: 10  
# in 3 IN DIAMETER: 10

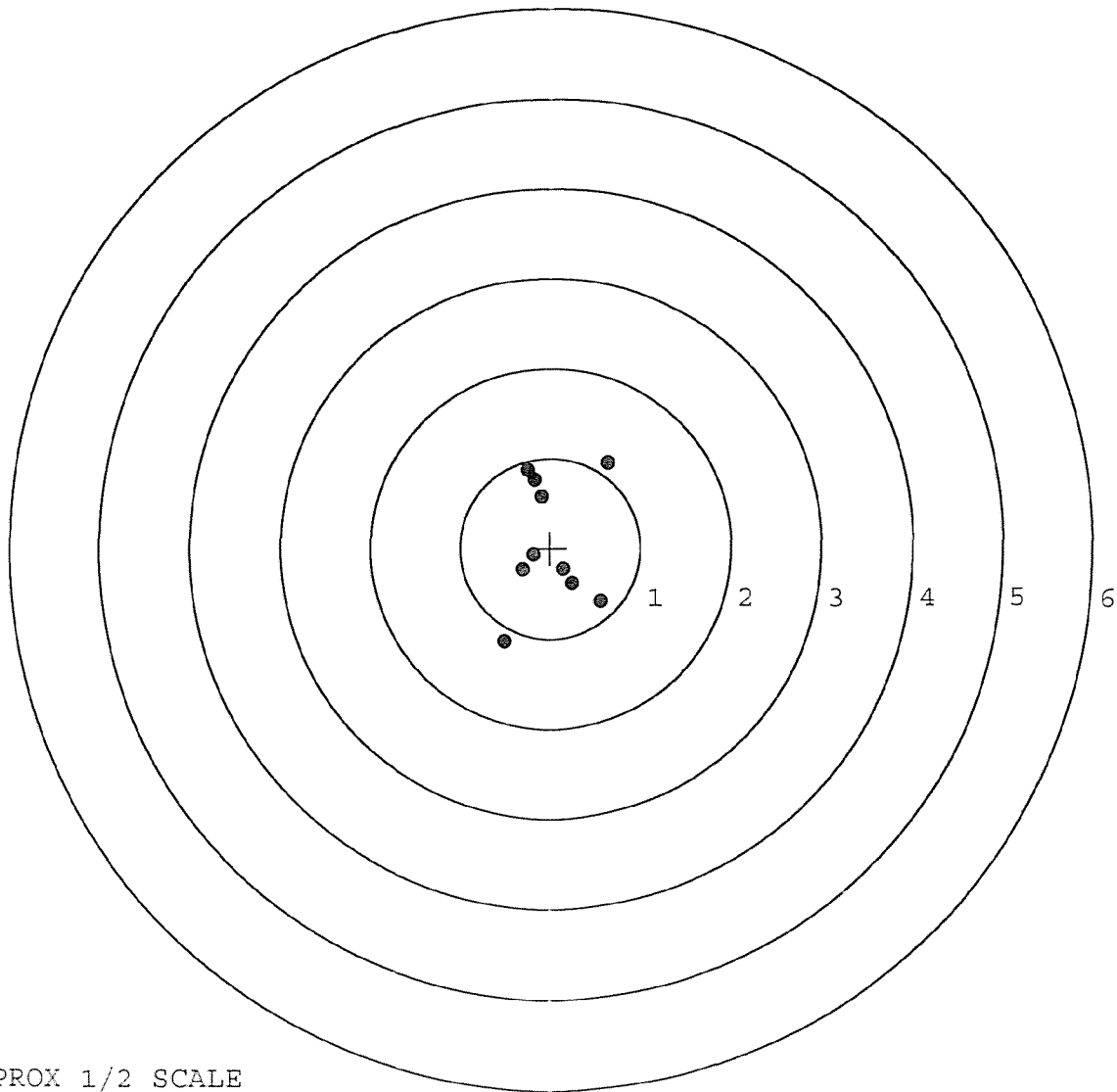


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236241. 0  
TARGET NUMBER: 5  
FILE DATE: 08/09/2002  
FILE TIME: 13:34

X CENTROID: 0.004  
Y CENTROID: 0.056  
POA TO CENTROID: 0.056  
HORZ SPREAD: 1.147  
VERT SPREAD: 1.977  
GROUP SPREAD: 2.286  
MIN RADIUS: 0.235  
MAX RADIUS: 1.207  
MEAN RADIUS: 0.678  
# IN 1 IN DIAMETER: 3  
# IN 2 IN DIAMETER: 8  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.564  | -0.597 |
| 2:     | 0.638  | 0.940  |
| 3:     | -0.251 | 0.868  |
| 4:     | -0.106 | 0.576  |
| 5:     | 0.242  | -0.397 |
| 6:     | 0.143  | -0.238 |
| 7:     | -0.509 | -1.037 |
| 8:     | -0.313 | -0.244 |
| 9:     | -0.188 | -0.079 |
| 10:    | -0.180 | 0.766  |



TARGET APPROX 1/2 SCALE