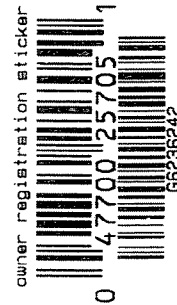
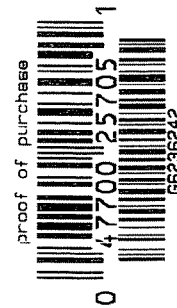


G-623 C242

**MODEL 700<sup>TH</sup> M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

GREEN ENVELOPE CONTAINS:  
- INSTRUCTION BOOK  
- PRODUCT OWNER'S CARD  
- SAFETY BOOKLET

**46 FORM**

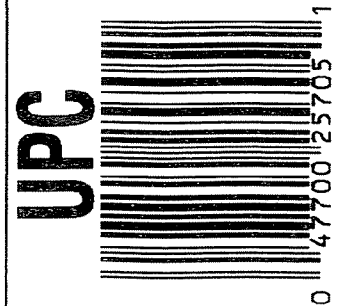


**ORDER NO. 25705**

**BARREL LENGTH 24"**

**CAPACITY 6**

**G6236242**



VERY IMPORTANT  
 INSTRUCTION BOOK  
 enclosed to assure  
 safe use of this  
 firearm

**Remington®**

**MODEL 700™ M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

Made in Union, NY Reg. U.S. Pat. & Inv. Off. Marca Registrada Marque Deposee

SERIAL NO. J  
**66236242**

ORDER NO.  
**25705**

46

**10PW**

5705 66236242

**ORDER 25705**  
 MODEL 700™ M24

**UPC**



**ORDER 25705**  
 MODEL 700™ M24

**UPC**



SERIAL NO.



CONTRACT #  
DAAE20-01-P-0489  
170 RIFLES

GUN SERIAL # C61236242

| OP #         | OPERATION NAME                                                                                                                         | READINGS | DATE    | INITIAL |
|--------------|----------------------------------------------------------------------------------------------------------------------------------------|----------|---------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                                                                                           |          | 3/11/02 | RHL     |
| 600          | PROOF                                                                                                                                  |          | 3-11-02 | TRW     |
| 607          | CHECK HEADSPACE                                                                                                                        |          | 3-11-02 | TRW     |
| 610          | DIS-ASSEMBLE GUN                                                                                                                       |          |         |         |
| 612          | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 |          |         |         |
| 615          | ROLLMARK CALIBER                                                                                                                       |          | 3/18/02 | FLD     |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |          | 3/19    | BWT     |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |          | 3-23    | TA      |
|              | (BOLT)                                                                                                                                 |          | 3-23    | TA      |
| 625          | FINAL ASSEMBLY                                                                                                                         |          |         |         |
|              | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |          | 4/8/02  | DA      |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |          | 4/8/02  | DA      |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |          | 4/8/02  | DA      |
|              | D) OIL FIRING PIN ASSEMBLY                                                                                                             |          | 4/8/02  | DA      |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |          | 4/18/02 | SL      |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>5.5</u> <u>5.9</u> <u>5.5</u>                            | 4-18-02 | DA      |
| CONT. | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>4.0</u> <u>4.5</u> <u>4.0</u>                            | 4-18-02 | DA      |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             | 4/18/02 | RL      |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.022</u> <u>.021</u> <u>.023</u>                         | 4-18-02 | DA      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 4/14/02 | RL      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 5/7/02  | RL      |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 5/7/02  | RL      |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 5/7/02  | RL      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 5/7/02  | RL      |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | 4-15-02 | A       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 4-15-02 | A       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 4-15-02 | A       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 4-15-02 | A       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 4-15-02 | A       |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | 4-15-02 | A       |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 5/7/02  | RL      |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.70</u> <u>2.71</u> <u>2.82</u> <u>2.80</u> <u>2.84</u> | 4/18/02 | DA      |
|       | C) FUNCTION                                                              |                                                             | 5/7/02  | RL      |
| 660   | PACK                                                                     |                                                             | 6/3/02  | DA      |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#  
3.00# ± .75#  
4.00# ± 1.00#

SERIAL NO. G 6236242

DATE 4-4-02

TESTER TRW

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|-------|------------------------------------------------------------------------|
| PULL #1 | 2.57             | 2.86                     |                                | 2.82  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.60             | 2.76                     |                                | 2.52  |                                                                        |
| PULL #3 | 2.45             | 2.79                     |                                | 2.73  |                                                                        |
| PULL #4 | 2.59             | 2.72                     |                                | 2.65  |                                                                        |
| PULL #5 | 2.64             | 2.44                     |                                | 2.65  |                                                                        |
| TOTAL   | 12.85            | 13.57                    |                                | 13.37 |                                                                        |
| AVG.    | 2.57             | 2.71                     |                                | 2.67  |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.01             | 3.01                     |  |          |
| PULL #2 | 3.01             | 3.13                     |  |          |
| PULL #3 | 3.01             | 2.99                     |  |          |
| PULL #4 | 2.95             | 3.14                     |  |          |
| PULL #5 | 2.98             | 3.08                     |  |          |
| TOTAL   | 14.96            | 15.35                    |  |          |
| AVG.    | 2.99             | 3.07                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURAC |
|---------|------------------|--------------------------|--------------------------------|-------------------------------------|
| PULL #1 | 4.04             | 4.05                     |                                | 4.15                                |
| PULL #2 | 4.04             | 4.11                     |                                | 4.12                                |
| PULL #3 | 3.99             | 4.00                     |                                | 4.18                                |
| PULL #4 | 4.02             | 4.04                     |                                | 4.19                                |
| PULL #5 | 4.03             | 4.07                     |                                | 4.15                                |
| TOTAL   | 20.12            | 20.27                    |                                | 20.79                               |
| AVG.    | 4.02             | 4.05                     |                                | 4.15                                |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236242.\_\_\_0

FILE DATE AND TIME: 04/16/2002 13:41

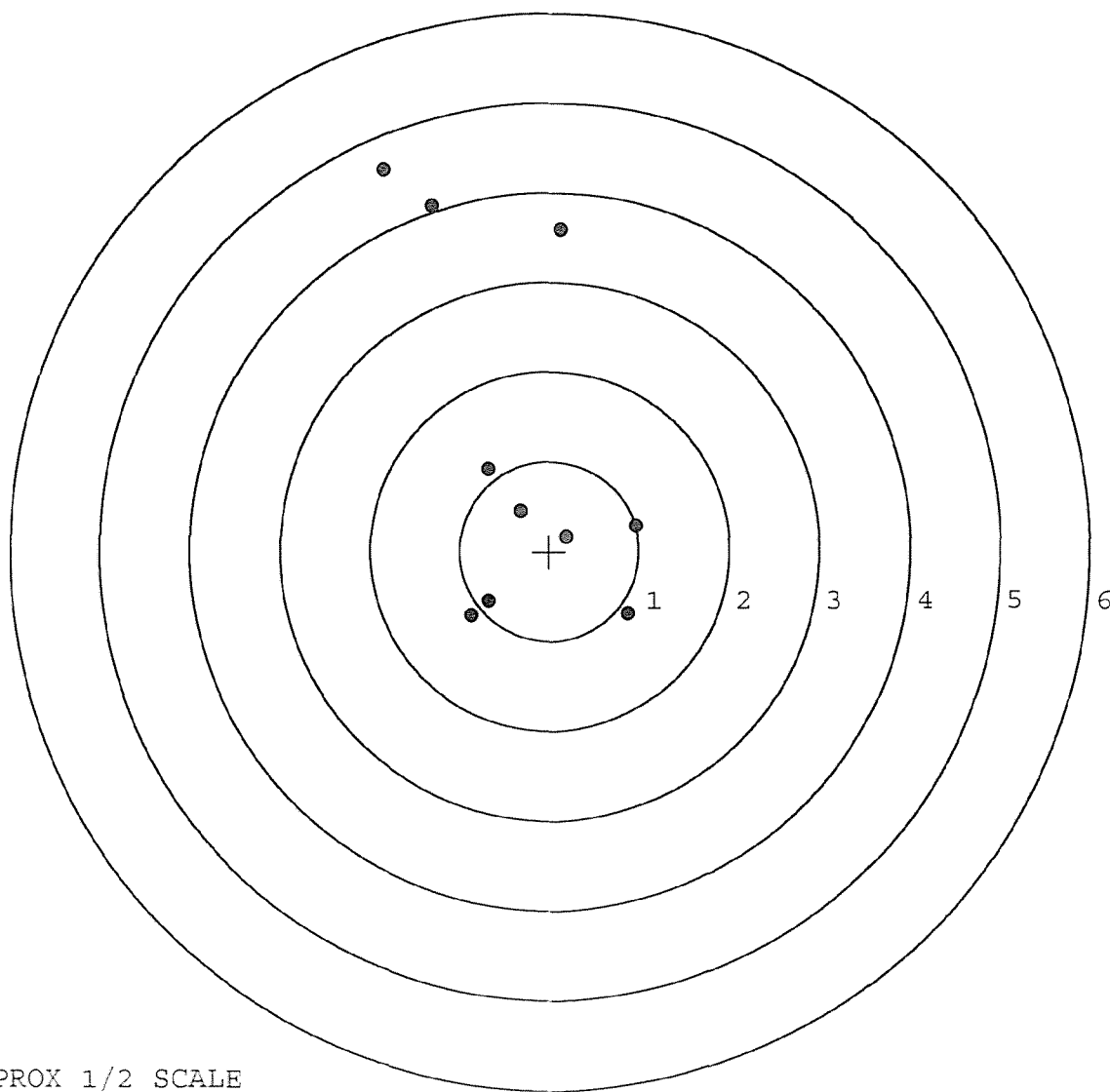
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

|                                                             |        |
|-------------------------------------------------------------|--------|
| The Average X Centroid of the Five Target Set:              | -0.115 |
| The Average Y Centroid of the Five Target Set:              | 0.326  |
| The Average Point of Impact of the Five Target Set:         | 0.346  |
| The Average Mean Radius of the Five Target Set:             | 1.019  |
| The Distance from POA to Centroid Target #1:                | 1.204  |
| The Distance from Centroid Target #2 to Centroid Target #1: | 0.853  |
| The Distance from Centroid Target #3 to Centroid Target #1: | 1.039  |
| The Distance from Centroid Target #4 to Centroid Target #1: | 1.154  |
| The Distance from Centroid Target #5 to Centroid Target #1: | 1.279  |

SERIAL NUMBER: G6236242. \_\_0  
TARGET NUMBER: 1  
FILE DATE: 04/16/2002  
FILE TIME: 13:41

X CENTROID: -0.359  
Y CENTROID: 1.149  
POA TO CENTROID: 1.204  
HORZ SPREAD: 2.830  
VERT SPREAD: 4.967  
GROUP SPREAD: 5.653  
MIN RADIUS: 0.400  
MAX RADIUS: 3.440  
MEAN RADIUS: 1.853  
# IN 1 IN DIAMETER: 1  
# IN 2 IN DIAMETER: 2  
# in 3 IN DIAMETER: 3

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.876  | -0.701 |
| 2:     | -0.679 | -0.561 |
| 3:     | -0.873 | -0.725 |
| 4:     | 0.964  | 0.274  |
| 5:     | 0.189  | 0.163  |
| 6:     | -0.325 | 0.444  |
| 7:     | -0.682 | 0.913  |
| 8:     | 0.130  | 3.592  |
| 9:     | -1.326 | 3.853  |
| 10:    | -1.866 | 4.242  |

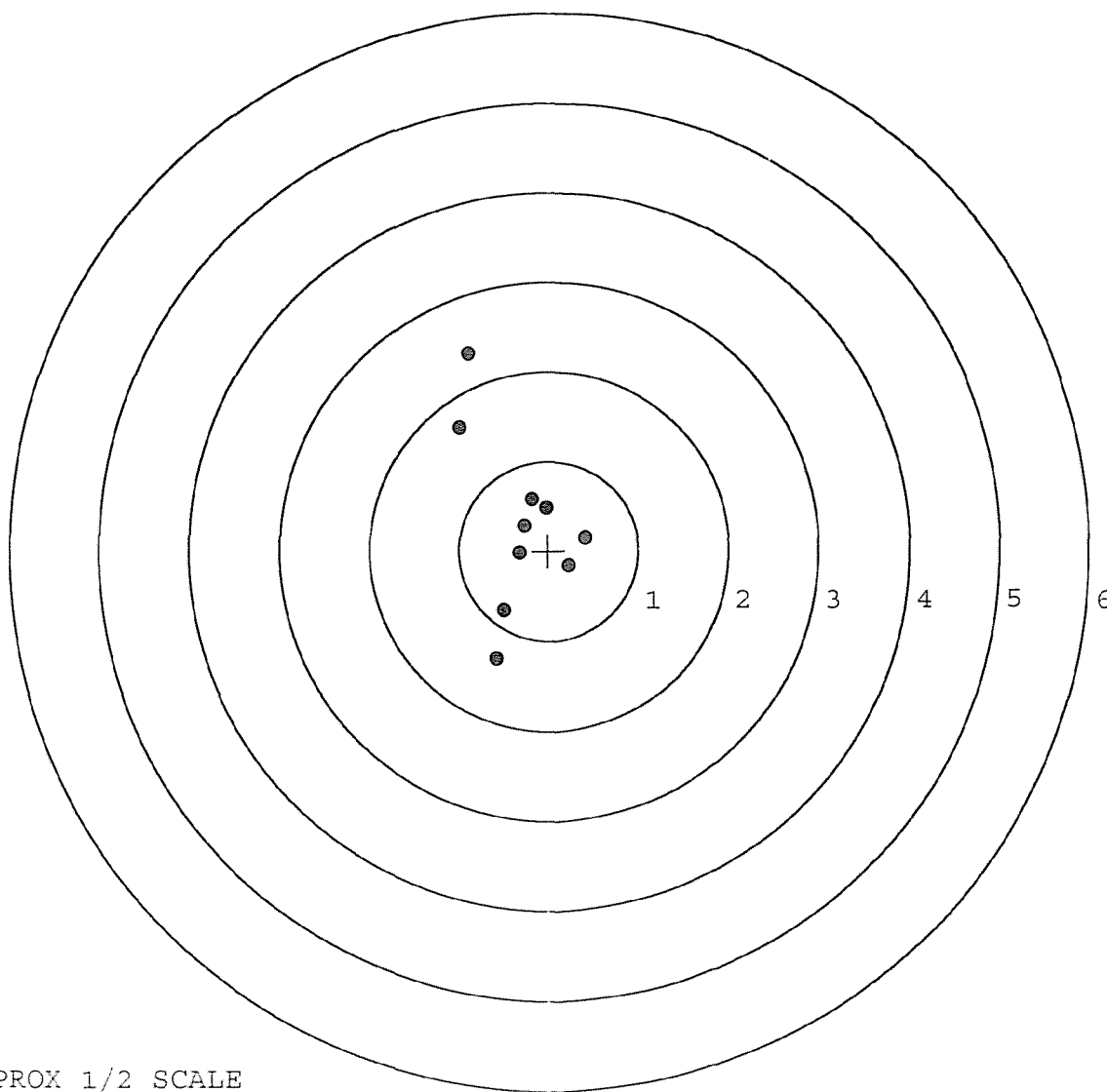


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236242. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 04/16/2002  
FILE TIME: 13:41

X CENTROID: -0.316  
Y CENTROID: 0.298  
POA TO CENTROID: 0.434  
HORZ SPREAD: 1.410  
VERT SPREAD: 3.401  
GROUP SPREAD: 3.416  
MIN RADIUS: 0.044  
MAX RADIUS: 1.990  
MEAN RADIUS: 0.826  
# IN 1 IN DIAMETER: 4  
# IN 2 IN DIAMETER: 7  
# in 3 IN DIAMETER: 8

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.581 | -1.203 |
| 2:     | -0.498 | -0.671 |
| 3:     | 0.229  | -0.169 |
| 4:     | 0.414  | 0.141  |
| 5:     | -0.029 | 0.486  |
| 6:     | -0.193 | 0.580  |
| 7:     | -0.277 | 0.278  |
| 8:     | -0.325 | -0.032 |
| 9:     | -0.996 | 1.371  |
| 10:    | -0.906 | 2.198  |

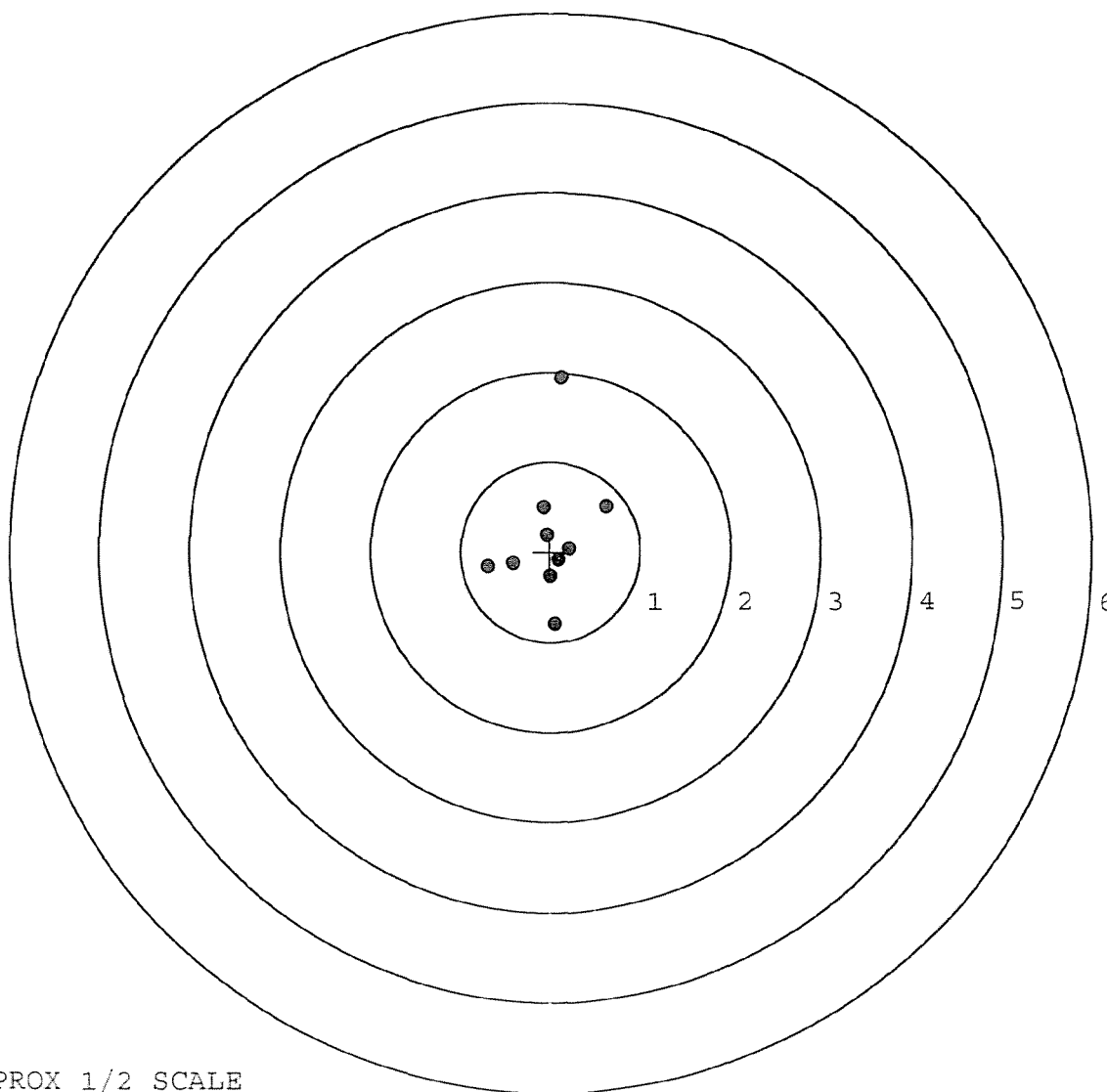


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236242. \_\_0  
TARGET NUMBER: 3  
FILE DATE: 04/16/2002  
FILE TIME: 13:41

X CENTROID: -0.010  
Y CENTROID: 0.170  
POA TO CENTROID: 0.171  
HORZ SPREAD: 1.311  
VERT SPREAD: 2.738  
GROUP SPREAD: 2.739  
MIN RADIUS: 0.033  
MAX RADIUS: 1.772  
MEAN RADIUS: 0.607  
# IN 1 IN DIAMETER: 6  
# IN 2 IN DIAMETER: 9  
# in 3 IN DIAMETER: 9

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.059  | -0.801 |
| 2:     | -0.006 | -0.268 |
| 3:     | 0.097  | -0.090 |
| 4:     | -0.408 | -0.132 |
| 5:     | -0.690 | -0.172 |
| 6:     | -0.035 | 0.192  |
| 7:     | -0.075 | 0.497  |
| 8:     | 0.621  | 0.506  |
| 9:     | 0.122  | 1.937  |
| 10:    | 0.216  | 0.035  |

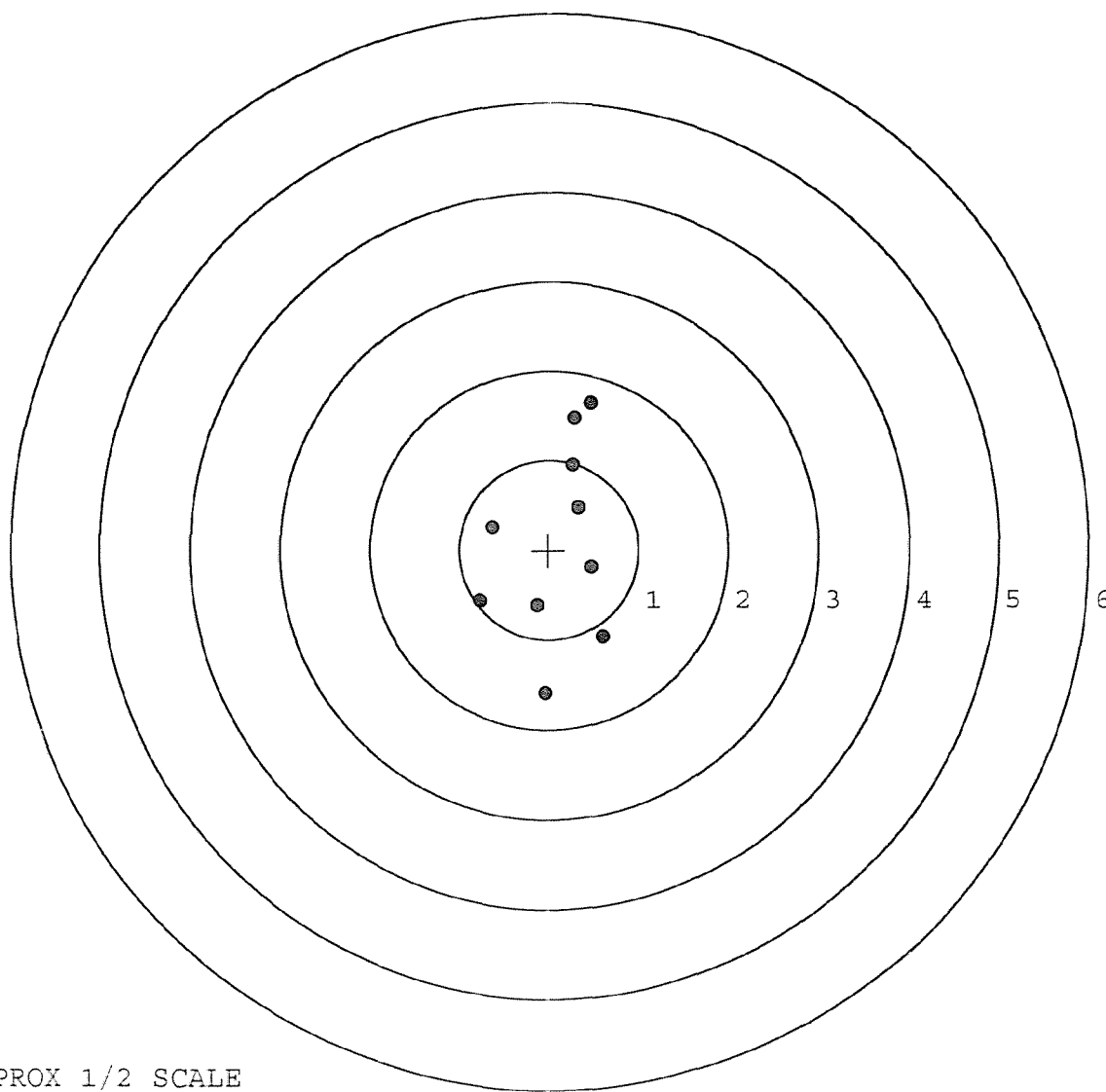


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236242. \_\_0  
TARGET NUMBER: 4  
FILE DATE: 04/16/2002  
FILE TIME: 13:41

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.602  | -0.971 |
| 2:     | -0.034 | -1.600 |
| 3:     | -0.133 | -0.624 |
| 4:     | 0.474  | -0.187 |
| 5:     | -0.772 | -0.573 |
| 6:     | -0.637 | 0.255  |
| 7:     | 0.332  | 0.475  |
| 8:     | 0.273  | 0.952  |
| 9:     | 0.280  | 1.469  |
| 10:    | 0.465  | 1.644  |

X CENTROID: 0.085  
Y CENTROID: 0.084  
POA TO CENTROID: 0.120  
HORZ SPREAD: 1.374  
VERT SPREAD: 3.244  
GROUP SPREAD: 3.282  
MIN RADIUS: 0.462  
MAX RADIUS: 1.688  
MEAN RADIUS: 1.025  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 5  
# in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236242. 0

TARGET NUMBER: 5

FILE DATE: 04/16/2002

FILE TIME: 13:41

X CENTROID: 0.025

Y CENTROID: -0.071

POA TO CENTROID: 0.075

HORZ SPREAD: 1.401

VERT SPREAD: 2.401

GROUP SPREAD: 2.493

MIN RADIUS: 0.114

MAX RADIUS: 1.361

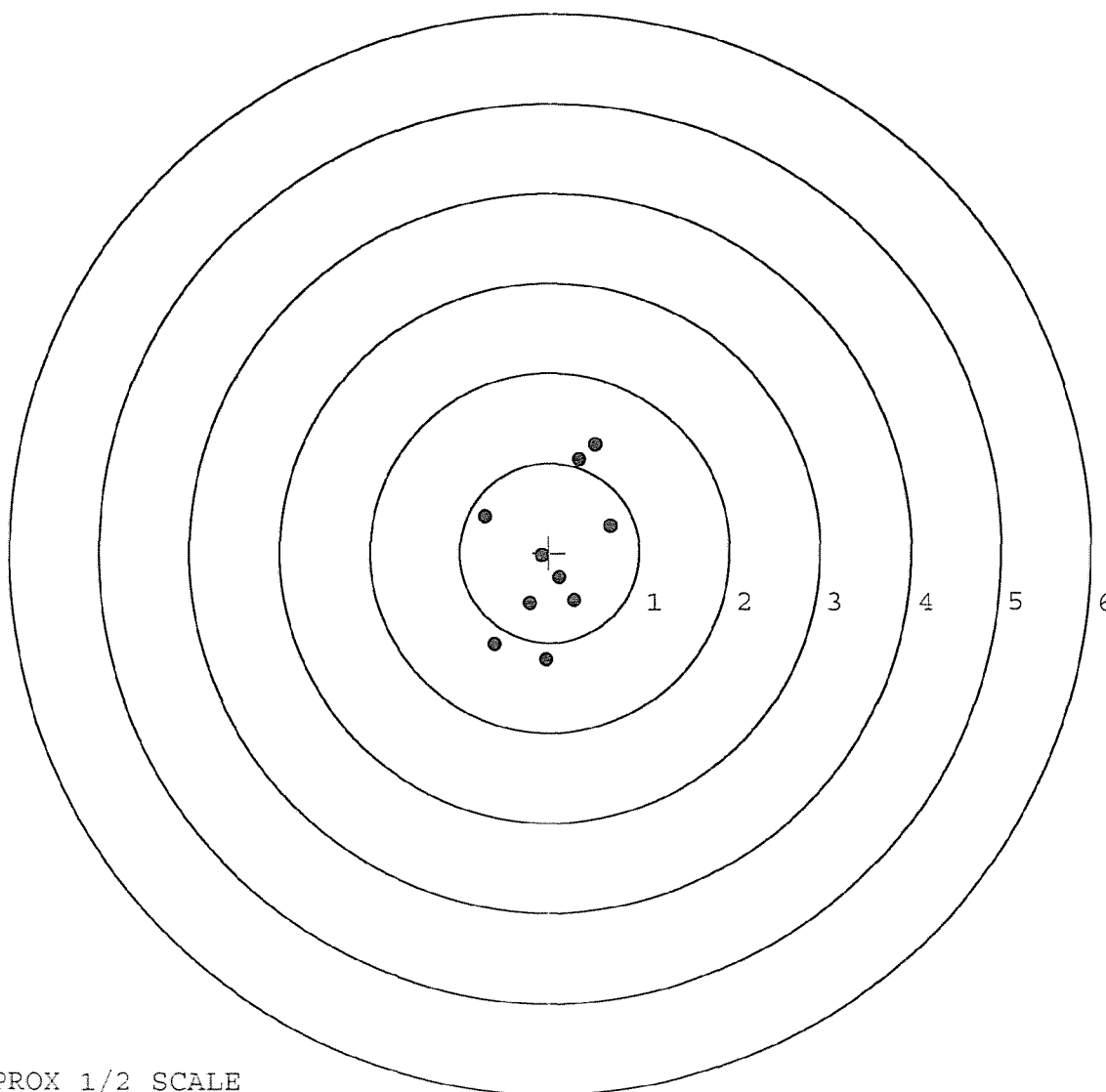
MEAN RADIUS: 0.784

# IN 1 IN DIAMETER: 2

# IN 2 IN DIAMETER: 6

# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.034 | -1.199 |
| 2:     | -0.608 | -1.028 |
| 3:     | -0.218 | -0.567 |
| 4:     | 0.282  | -0.534 |
| 5:     | 0.119  | -0.275 |
| 6:     | 0.677  | 0.300  |
| 7:     | -0.724 | 0.395  |
| 8:     | 0.331  | 1.038  |
| 9:     | 0.507  | 1.202  |
| 10:    | -0.085 | -0.038 |



TARGET APPROX 1/2 SCALE