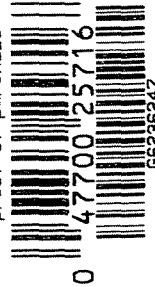


6633 6247

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



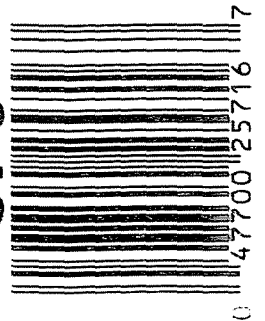
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6236247

UPC



46 FORM

Remington®

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque D



5716 G6236247

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0 47700 25716 7

SERIAL NO.



G6236247

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66236247

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		9/5/02	RL
600	PROOF			
607	CHECK HEADSPACE		9/5/02	RL
610	DIS-ASSEMBLE GUN		9/5/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	SEP 10 2002 OPERATOR RL		
615	ROLLMARK CALIBER		9/10	BS
617	DRILL AND TAP SIGHT HOLES		9-12-02	A
620	APPLY COATINGS (BARREL ACTION)		9-18	TA
	(BOLT)		9-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-20-02	RL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-20-02	RL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-20-02	RL
	D) OIL FIRING PIN ASSEMBLY		9-20-02	RL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		11-18-02	RL

OP #	OPERATION NAME	2 LBS MIN 10 LBS MAX	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE		<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-22-02	DA
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u> <u>2.5</u> <u>3.0</u>	10-22-02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			11-18-02	RL
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	10-22-02	DA
	J) ASSEMBLE STOCK			9-23-02	RL
	K) ASSEMBLE SWIVEL STUDS			11-18-02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			9/8/02	RL
	M) IRON SIGHT ALIGNMENT			9/8/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			9/8/02	RL
640	GALLERY TEST AND TARGET		PASS FAIL	10/13/02	TRW
	MALFUNCTION		CORRECTION	10/13/02	TRW
	MALFUNCTION		CORRECTION	10/13/02	TRW
	MALFUNCTION		CORRECTION	10/13/02	TRW
	MALFUNCTION		CORRECTION	10/13/02	TRW
645	INSPECT FOR LIVE AMMO			10/13/02	TRW
655	FINAL INSPECTION A) HEADSPACE			11-18-02	RL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u> <u>2.68</u> <u>2.08</u> <u>2.59</u> <u>2.58</u>	10-22-02	DA
	C) FUNCTION			11-18-02	RL
660	PACK			11/25/02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. 06250247

DATE 9-12-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.37	2.42		2.49	MIN. SETTING,
PULL #2	2.44	2.43		2.47	NO AVG. OF 5
PULL #3	2.49	2.49		2.39	READINGS ACCEPT-
PULL #4	2.43	2.42		2.43	ABLE LESS THAN 2
PULL #5	2.40	2.43		2.40	
TOTAL	12.13	12.19		12.18	
AVG.	2.42	2.43		2.43	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	3.09		
PULL #2	3.06	3.49		
PULL #3	3.01	3.05		
PULL #4	3.05	3.06		
PULL #5	3.03	3.04		
TOTAL	15.21	15.73		
AVG.	3.04	3.14		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURA
PULL #1	4.13	4.16		4.43
PULL #2	4.10	4.18		4.03
PULL #3	4.09	4.11		4.05
PULL #4	4.20	4.09		4.02
PULL #5	4.07	4.16		4.06
TOTAL	20.59	20.65		20.59
AVG.	4.11	4.13		4.11

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236247.___0
FILE DATE AND TIME: 10/04/2002 12:19

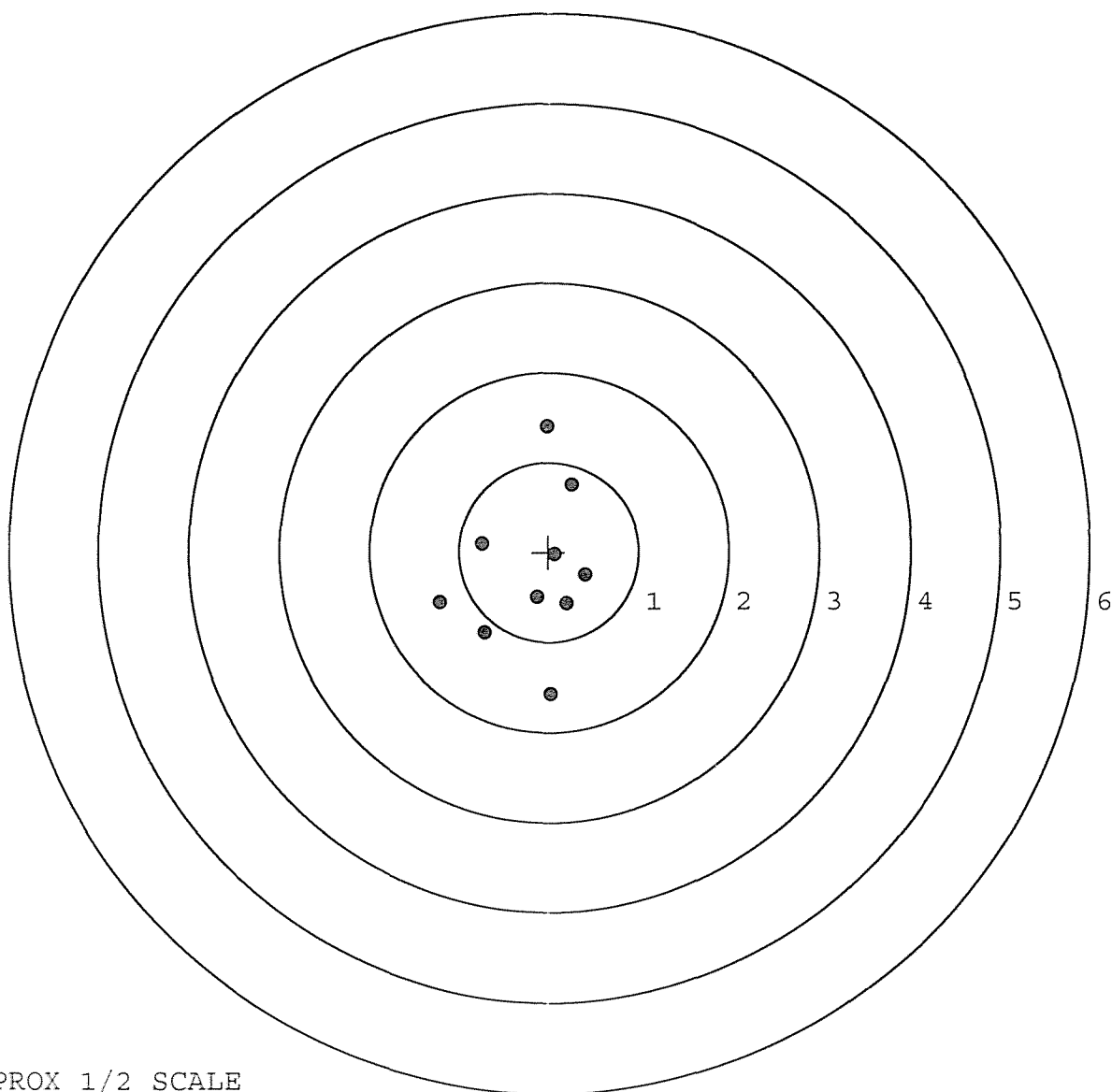
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.066
The Average Y Centroid of the Five Target Set:	0.063
The Average Point of Impact of the Five Target Set:	0.091
The Average Mean Radius of the Five Target Set:	0.756
The Distance from POA to Centroid Target #1:	0.287
The Distance from Centroid Target #2 to Centroid Target #1:	0.518
The Distance from Centroid Target #3 to Centroid Target #1:	0.282
The Distance from Centroid Target #4 to Centroid Target #1:	0.277
The Distance from Centroid Target #5 to Centroid Target #1:	0.506

SERIAL NUMBER: G6236247. __0
TARGET NUMBER: 1
FILE DATE: 10/04/2002
FILE TIME: 12:19

X CENTROID: -0.185
Y CENTROID: -0.219
POA TO CENTROID: 0.287
HORZ SPREAD: 1.622
VERT SPREAD: 2.986
GROUP SPREAD: 2.987
MIN RADIUS: 0.295
MAX RADIUS: 1.627
MEAN RADIUS: 0.841
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.033	-1.586
2:	-0.720	-0.906
3:	-1.214	-0.568
4:	-0.741	0.091
5:	-0.026	1.400
6:	0.257	0.749
7:	0.073	-0.029
8:	0.408	-0.256
9:	-0.127	-0.508
10:	0.205	-0.574

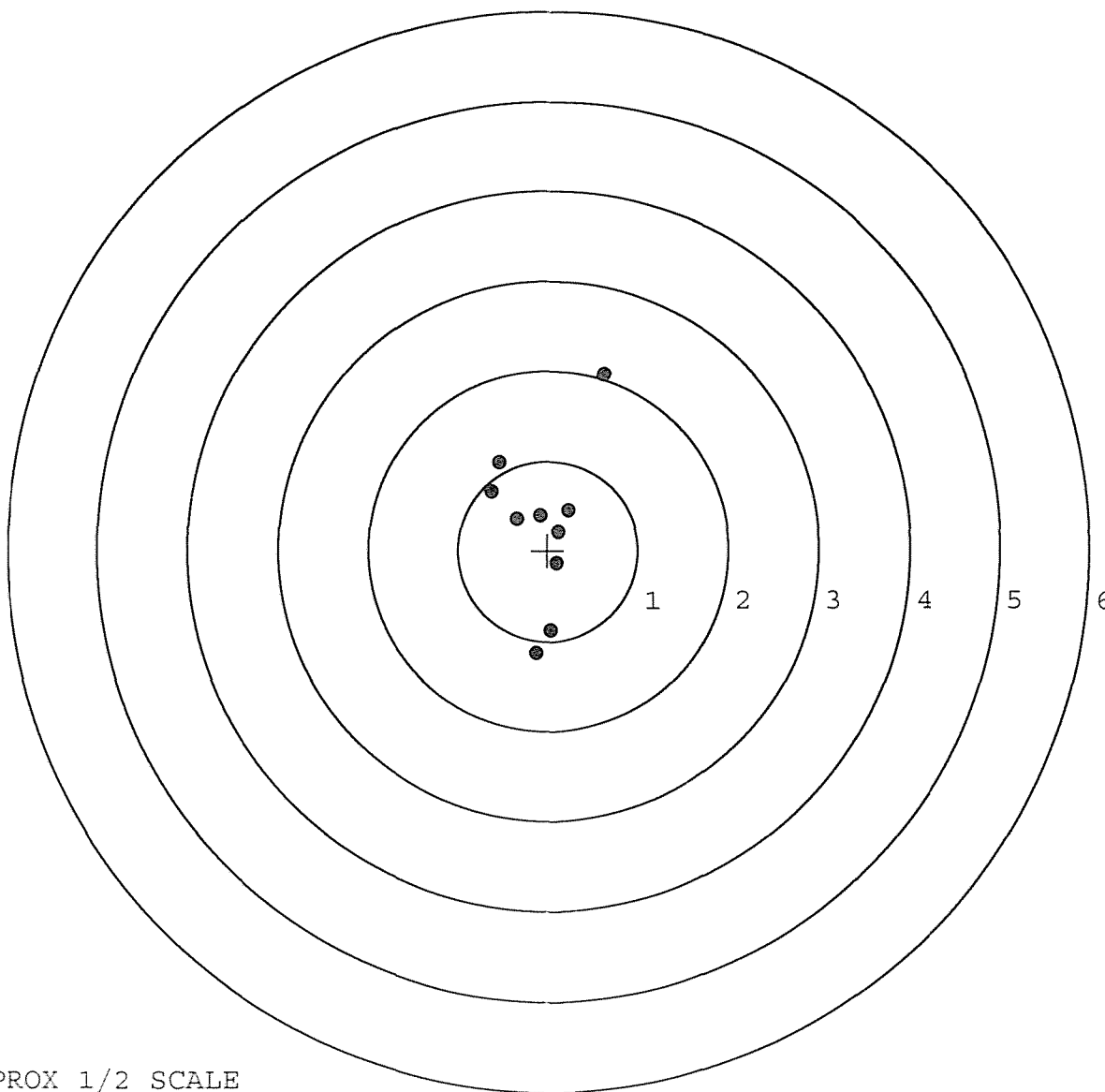


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236247. 0
TARGET NUMBER: 2
FILE DATE: 10/04/2002
FILE TIME: 12:19

X CENTROID: -0.062
Y CENTROID: 0.284
POA TO CENTROID: 0.291
HORZ SPREAD: 1.253
VERT SPREAD: 3.094
GROUP SPREAD: 3.185
MIN RADIUS: 0.106
MAX RADIUS: 1.810
MEAN RADIUS: 0.732
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.131	-1.136
2:	0.035	-0.882
3:	0.106	-0.143
4:	0.228	0.453
5:	-0.087	0.387
6:	-0.352	0.352
7:	-0.627	0.654
8:	-0.541	0.986
9:	0.626	1.958
10:	0.121	0.211

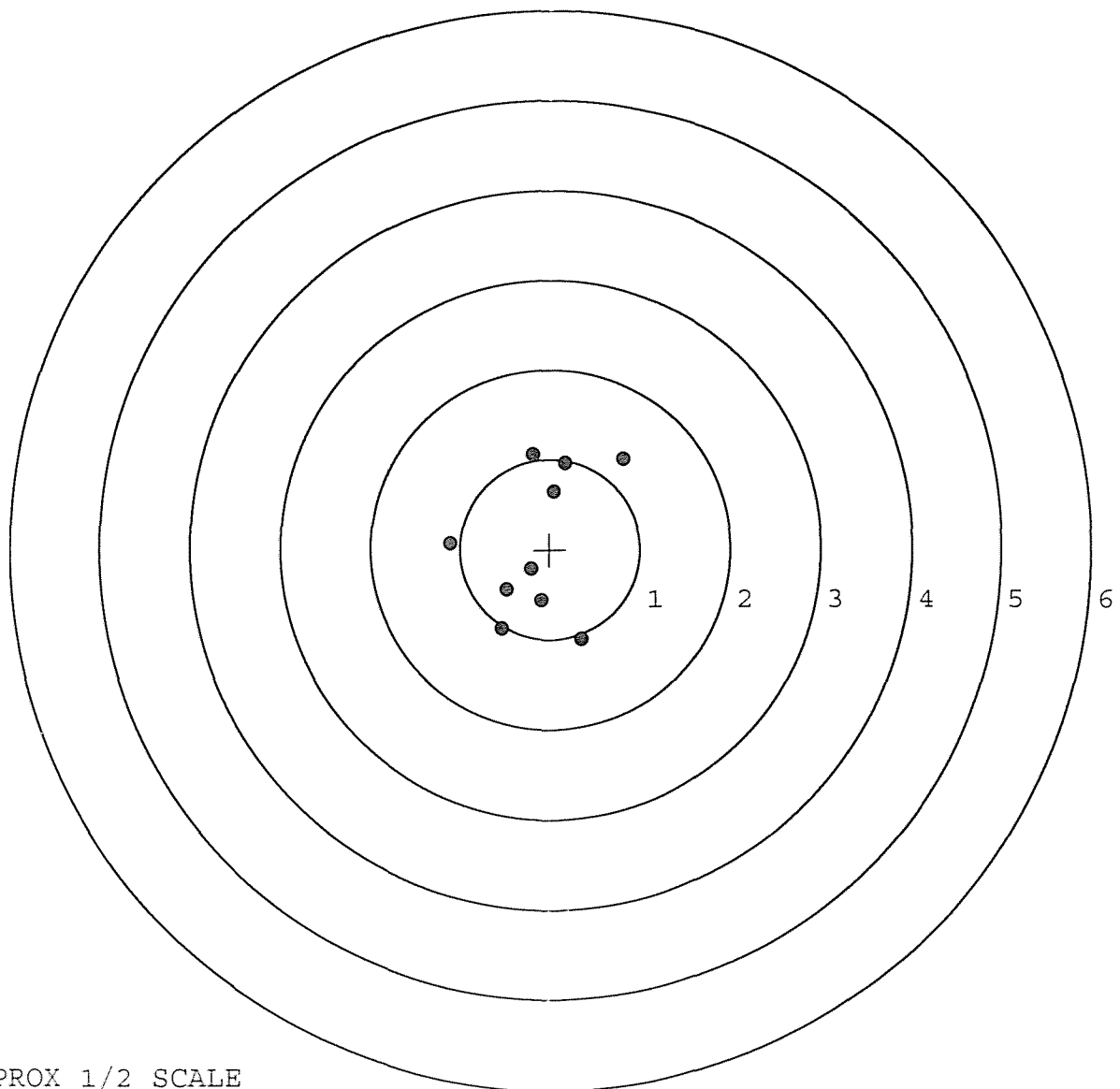


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236247. 0
TARGET NUMBER: 3
FILE DATE: 10/04/2002
FILE TIME: 12:19

X CENTROID: -0.126
Y CENTROID: 0.057
POA TO CENTROID: 0.138
HORZ SPREAD: 1.919
VERT SPREAD: 2.052
GROUP SPREAD: 2.320
MIN RADIUS: 0.294
MAX RADIUS: 1.331
MEAN RADIUS: 0.861
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.358	-1.004
2:	-0.535	-0.887
3:	-0.098	-0.572
4:	-0.486	-0.460
5:	-0.212	-0.224
6:	-1.110	0.065
7:	0.045	0.642
8:	0.167	0.957
9:	-0.195	1.048
10:	0.809	1.004

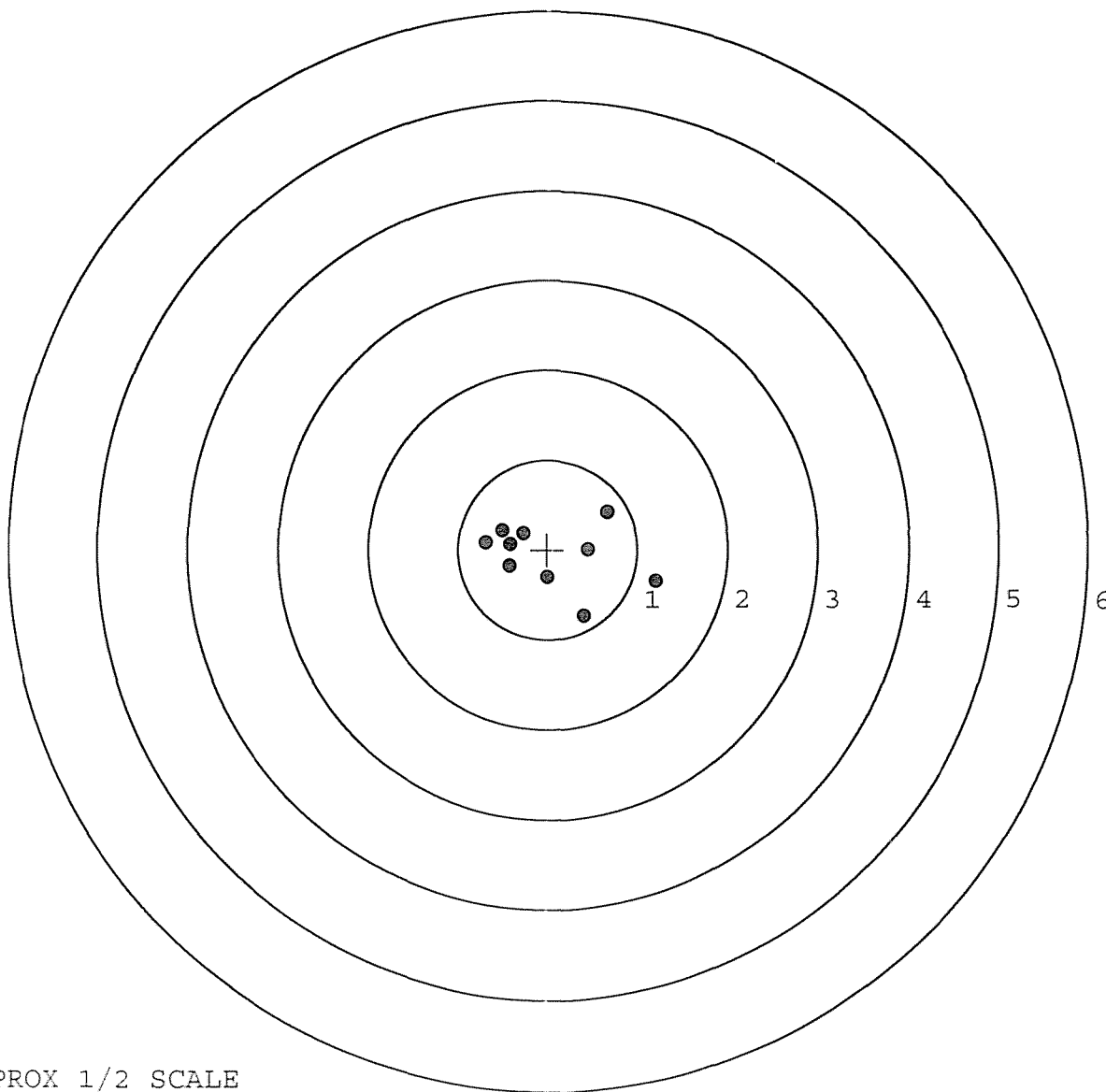


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236247. __0
TARGET NUMBER: 4
FILE DATE: 10/04/2002
FILE TIME: 12:19

X CENTROID: 0.042
Y CENTROID: -0.060
POA TO CENTROID: 0.073
HORZ SPREAD: 1.891
VERT SPREAD: 1.163
GROUP SPREAD: 1.940
MIN RADIUS: 0.255
MAX RADIUS: 1.194
MEAN RADIUS: 0.614
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.408	-0.740
2:	1.200	-0.351
3:	0.455	0.012
4:	0.664	0.423
5:	-0.003	-0.311
6:	-0.271	0.186
7:	-0.502	0.215
8:	-0.691	0.084
9:	-0.423	-0.186
10:	-0.420	0.066

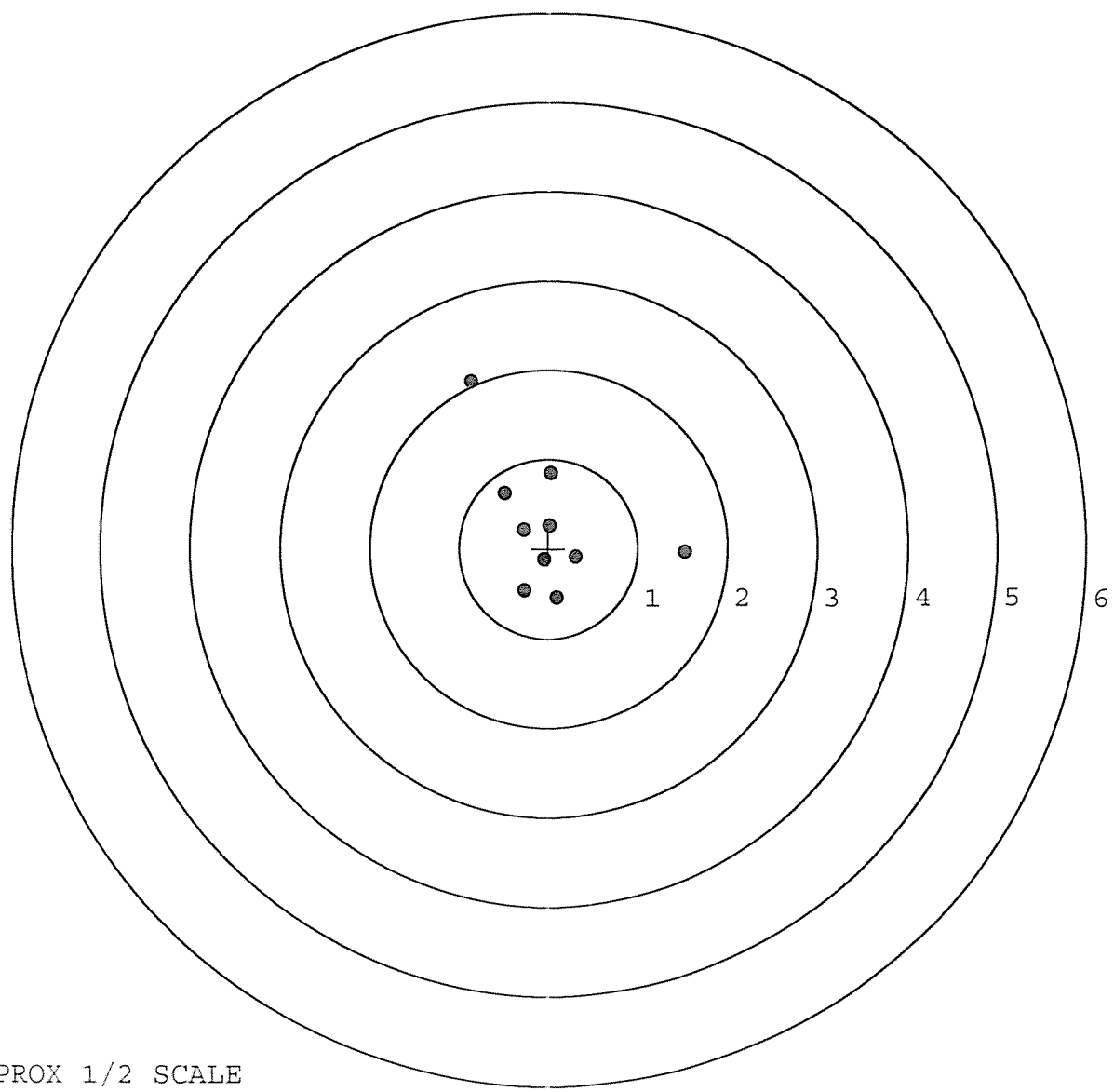


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236247. 0
TARGET NUMBER: 5
FILE DATE: 10/04/2002
FILE TIME: 12:19

X CENTROID: 0.002
Y CENTROID: 0.251
POA TO CENTROID: 0.251
HORZ SPREAD: 2.390
VERT SPREAD: 2.413
GROUP SPREAD: 3.059
MIN RADIUS: 0.014
MAX RADIUS: 1.835
MEAN RADIUS: 0.730
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	1.520	-0.044
2:	0.027	0.845
3:	-0.488	0.616
4:	-0.870	1.866
5:	0.312	-0.094
6:	0.098	-0.547
7:	-0.267	-0.473
8:	0.015	0.256
9:	-0.280	0.207
10:	-0.052	-0.121



TARGET APPROX 1/2 SCALE