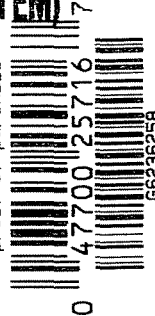


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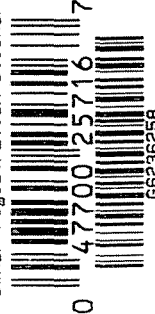
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



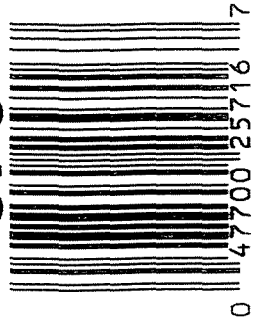
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6236258

UPC



46 FORM

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **G6236258**

ORDER NO. **25716**

46

16WW



5716 G6236258

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 GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # G6236258

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		7/22/02	RL
600	PROOF		7/23/02	RL
607	CHECK HEADSPACE		7/23/02	RL
610	DIS-ASSEMBLE GUN	MAGNA FLUX INSPECTED JUL 23 2002	7/23/02	RL
612	MAGNAFLUX BARREL ACTION	OPERATOR <u>RL</u>		
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER		7/23/02	TA
617	DRILL AND TAP SIGHT HOLES		7-24-02	AC
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)		7-26	TA
	(BOLT)		7-26	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		8/5/02	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/5/02	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/5/02	DA
	D) OIL FIRING PIN ASSEMBLY		8/5/02	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		8/5/02	DA

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5.0</u> <u>4.5</u> <u>4.5</u>	8/5/02	DA
CONT.	G) SAFETY OFF FORCE	<u>4.0</u> <u>3.5</u> <u>3.5</u>	8/5/02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.023</u>	8/5/02	DA
	J) ASSEMBLE STOCK		8-6-02	RW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET		8/9/02	TRW
	A) MALFUNCTIONS		8/9/02	TRW
	B) PIERCED PRIMERS		8/9/02	TRW
645	INSPECT FOR LIVE AMMO		8/9/02	TRW
655	FINAL INSPECTION A) HEADSPACE		8/15/02	RW
	B) TRIGGER PULL	<u>2.64</u> <u>2.63</u> <u>2.56</u> <u>2.55</u> <u>2.53</u>	8/15/02	RW
	C) FUNCTION		8/15/02	RW
660	PACK		8-16-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. G6236258

DATE 8-1-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.41	2.70		2.41	MIN. SETTING,
PULL #2	2.55	2.74		2.60	NO AVG. OF 5
PULL #3	2.53	2.76		2.48	READINGS ACCEPT-
PULL #4	2.66	2.67		2.65	ABLE LESS THAN 2#
PULL #5	2.67	2.70		2.50	
TOTAL	12.82	13.57		12.64	
AVG.	2.56	2.71			

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.19	3.05		
PULL #2	3.16	3.20		
PULL #3	3.20	3.13		
PULL #4	3.15	3.16		
PULL #5	3.28	3.27		
TOTAL	15.98	15.81		
AVG.	3.19	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURAC
PULL #1	4.18	4.18		4.17
PULL #2	4.17	4.35		3.92
PULL #3	4.14	4.31		4.02
PULL #4	3.91	4.00		4.00
PULL #5	3.91	3.95		3.89
TOTAL	20.31	20.79		20.00
AVG.	4.06	4.15		4.00

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236258.___0
FILE DATE AND TIME: 08/10/2002 11:46

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

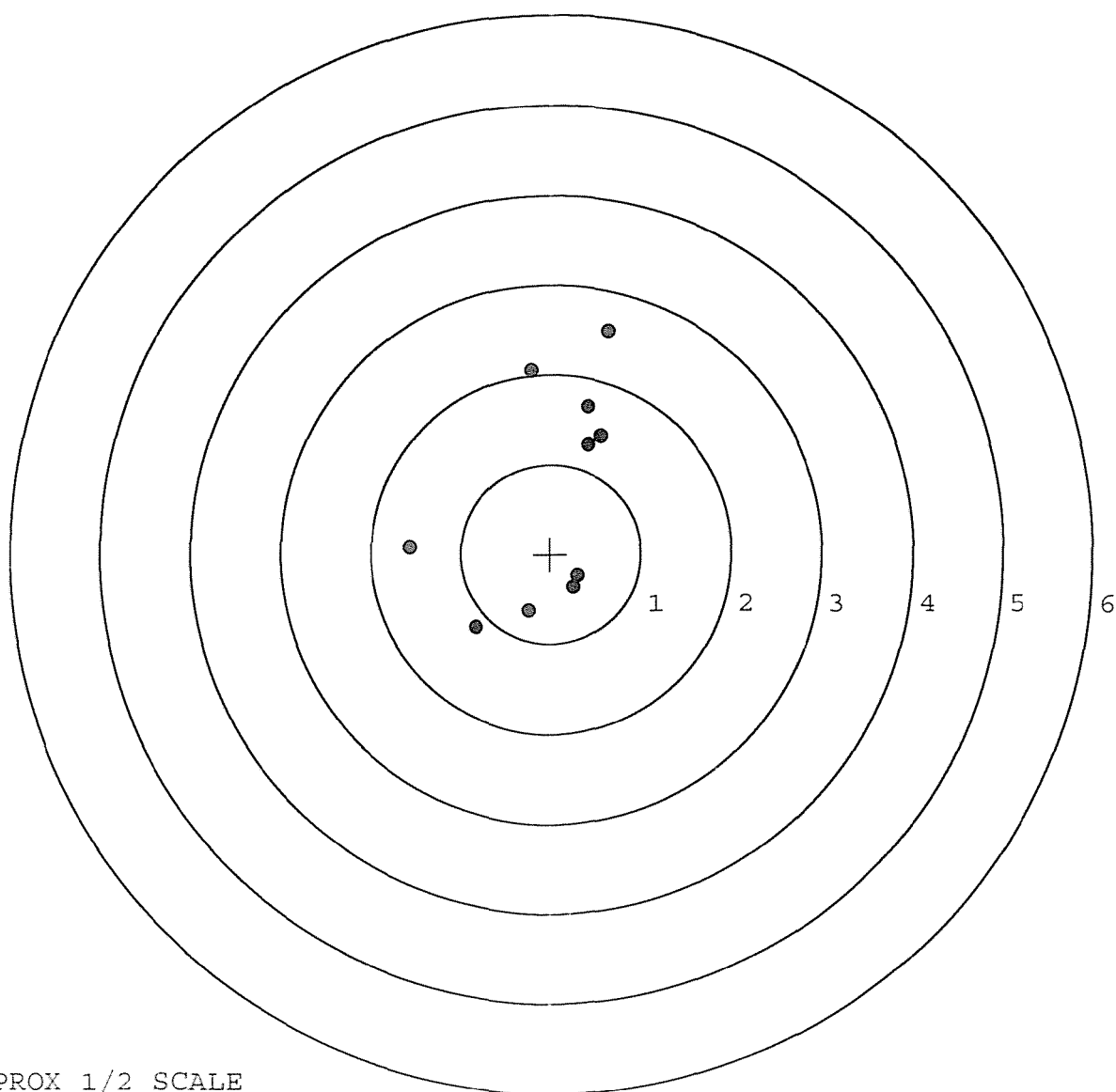
The Average X Centroid of the Five Target Set:	-0.129
The Average Y Centroid of the Five Target Set:	0.188
The Average Point of Impact of the Five Target Set:	0.228
The Average Mean Radius of the Five Target Set:	1.059
The Distance from POA to Centroid Target #1:	0.669
The Distance from Centroid Target #2 to Centroid Target #1:	0.226
The Distance from Centroid Target #3 to Centroid Target #1:	0.674
The Distance from Centroid Target #4 to Centroid Target #1:	0.656
The Distance from Centroid Target #5 to Centroid Target #1:	0.947

SERIAL NUMBER: G6236258. __0
TARGET NUMBER: 1
FILE DATE: 08/10/2002
FILE TIME: 11:46

X CENTROID: -0.027
Y CENTROID: 0.668
POA TO CENTROID: 0.669
HORZ SPREAD: 2.210
VERT SPREAD: 3.308
GROUP SPREAD: 3.620
MIN RADIUS: 0.710
MAX RADIUS: 1.927
MEAN RADIUS: 1.269

IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 7

POINT#	X	Y
1:	0.639	2.477
2:	-0.219	2.042
3:	0.419	1.637
4:	0.559	1.318
5:	0.419	1.221
6:	-1.571	0.072
7:	-0.831	-0.831
8:	-0.244	-0.637
9:	0.256	-0.368
10:	0.304	-0.246

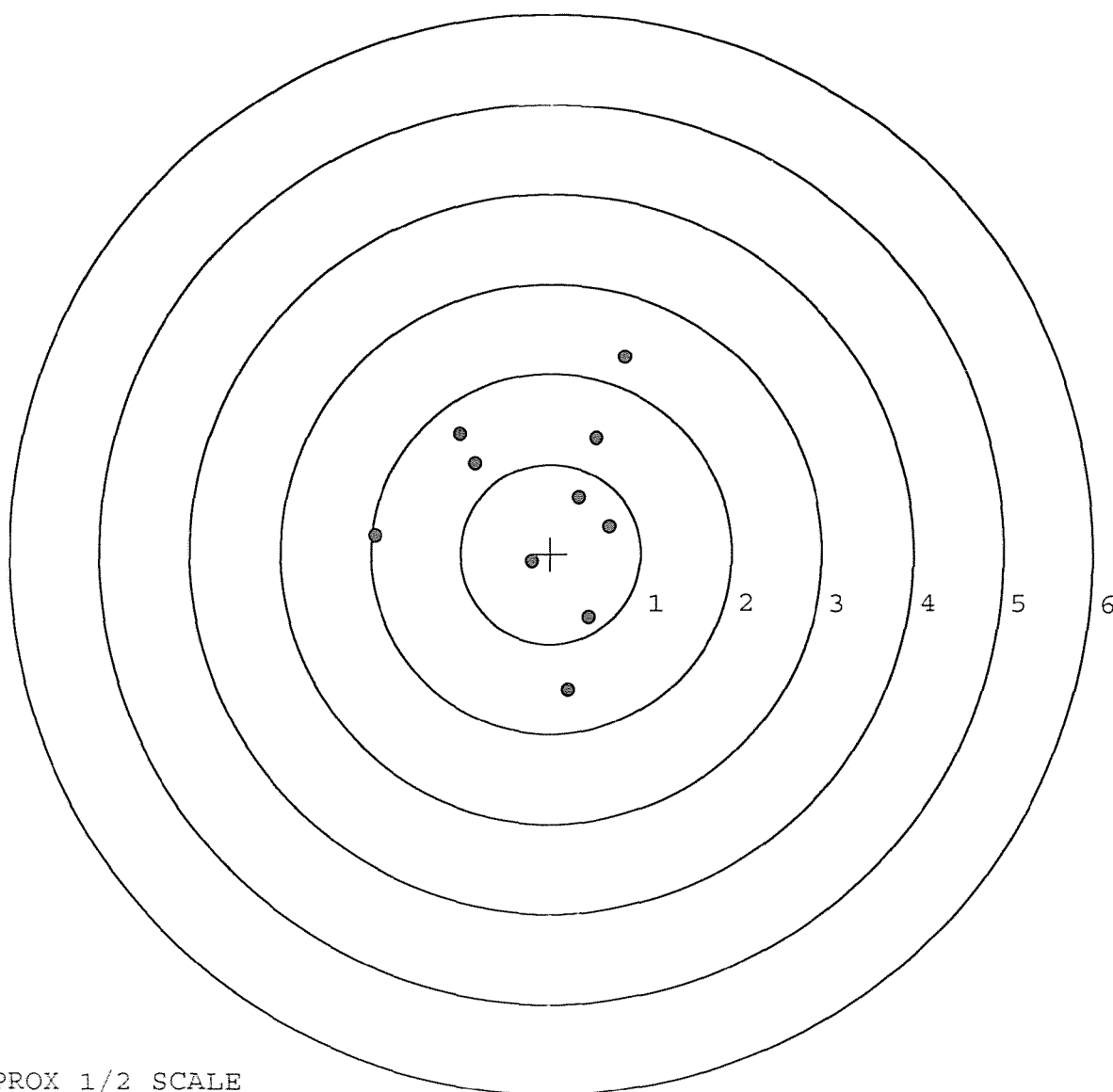


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236258. __0
TARGET NUMBER: 2
FILE DATE: 08/10/2002
FILE TIME: 11:46

X CENTROID: -0.112
Y CENTROID: 0.459
POA TO CENTROID: 0.472
HORZ SPREAD: 2.775
VERT SPREAD: 3.693
GROUP SPREAD: 3.744
MIN RADIUS: 0.456
MAX RADIUS: 1.998
MEAN RADIUS: 1.210
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 7

POINT#	X	Y
1:	0.313	0.623
2:	0.659	0.299
3:	-0.212	-0.087
4:	0.420	-0.710
5:	0.201	-1.514
6:	-1.959	0.184
7:	-1.019	1.328
8:	-0.845	1.000
9:	0.505	1.288
10:	0.816	2.179



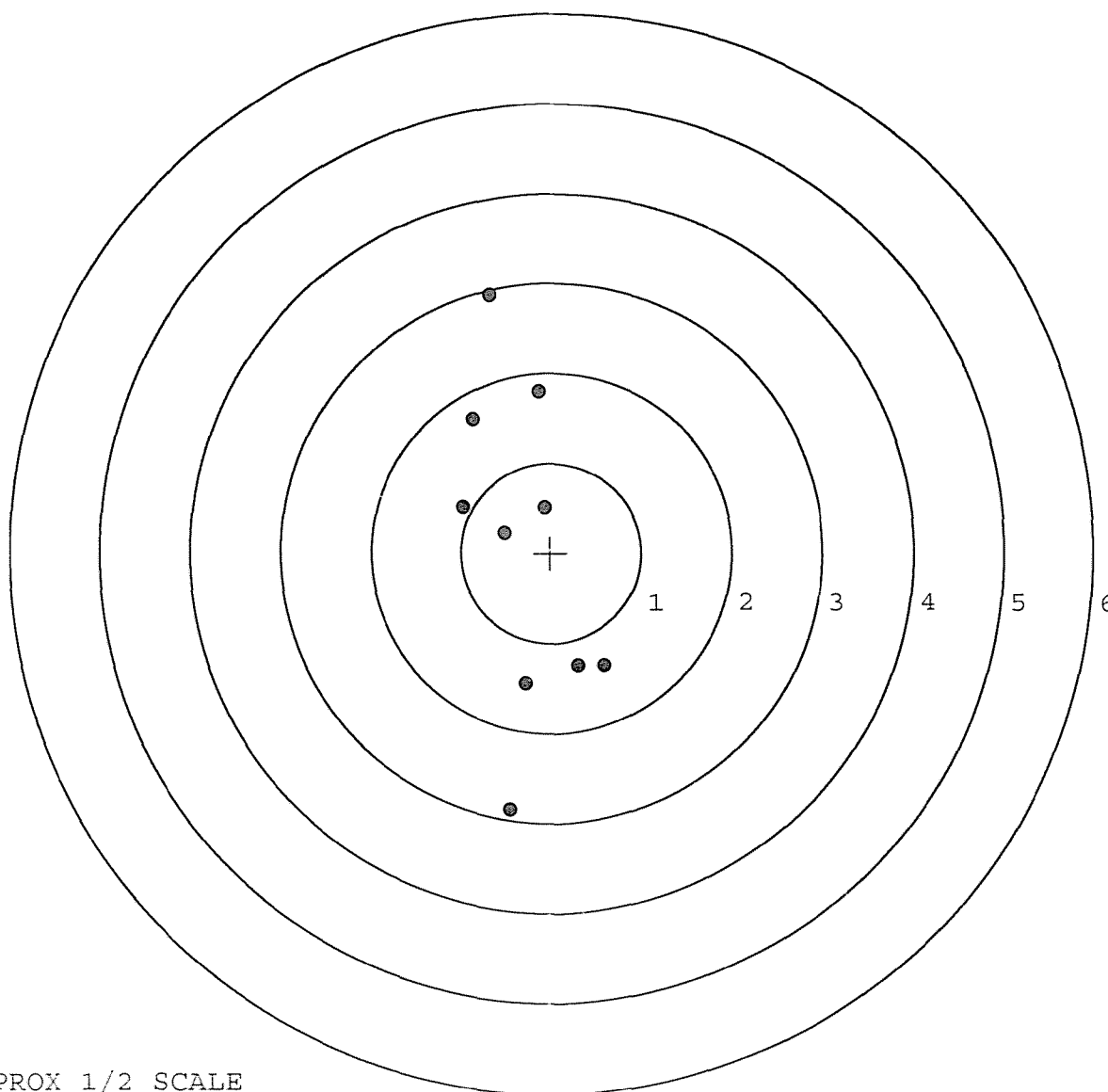
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236258. __0
TARGET NUMBER: 3
FILE DATE: 08/10/2002
FILE TIME: 11:46

X CENTROID: -0.306
Y CENTROID: 0.055
POA TO CENTROID: 0.311
HORZ SPREAD: 1.576
VERT SPREAD: 5.720
GROUP SPREAD: 5.725
MIN RADIUS: 0.266
MAX RADIUS: 2.916
MEAN RADIUS: 1.514

IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4

POINT#	X	Y
1:	-0.689	2.862
2:	-0.135	1.790
3:	-0.874	1.478
4:	-0.981	0.503
5:	-0.510	0.226
6:	-0.068	0.502
7:	0.595	-1.251
8:	-0.269	-1.451
9:	-0.444	-2.858
10:	0.313	-1.249



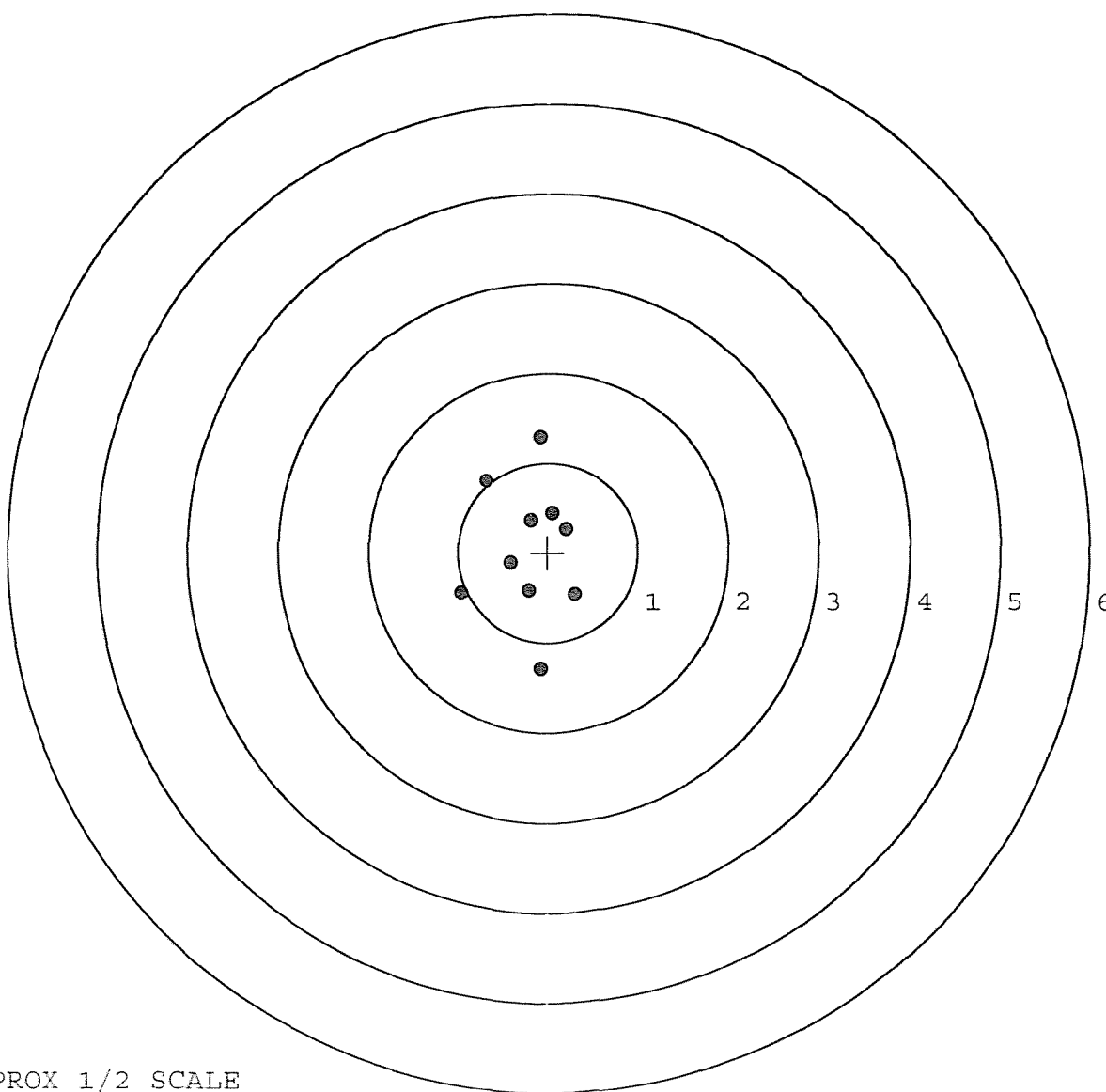
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236258. __0
TARGET NUMBER: 4
FILE DATE: 08/10/2002
FILE TIME: 11:46

X CENTROID: -0.207
Y CENTROID: 0.037
POA TO CENTROID: 0.210
HORZ SPREAD: 1.264
VERT SPREAD: 2.590
GROUP SPREAD: 2.590
MIN RADIUS: 0.254
MAX RADIUS: 1.342
MEAN RADIUS: 0.708

IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.093	1.292
2:	-0.682	0.787
3:	0.051	0.440
4:	0.201	0.260
5:	-0.192	0.357
6:	-0.408	-0.118
7:	-0.207	-0.422
8:	0.303	-0.468
9:	-0.078	-1.298
10:	-0.961	-0.456



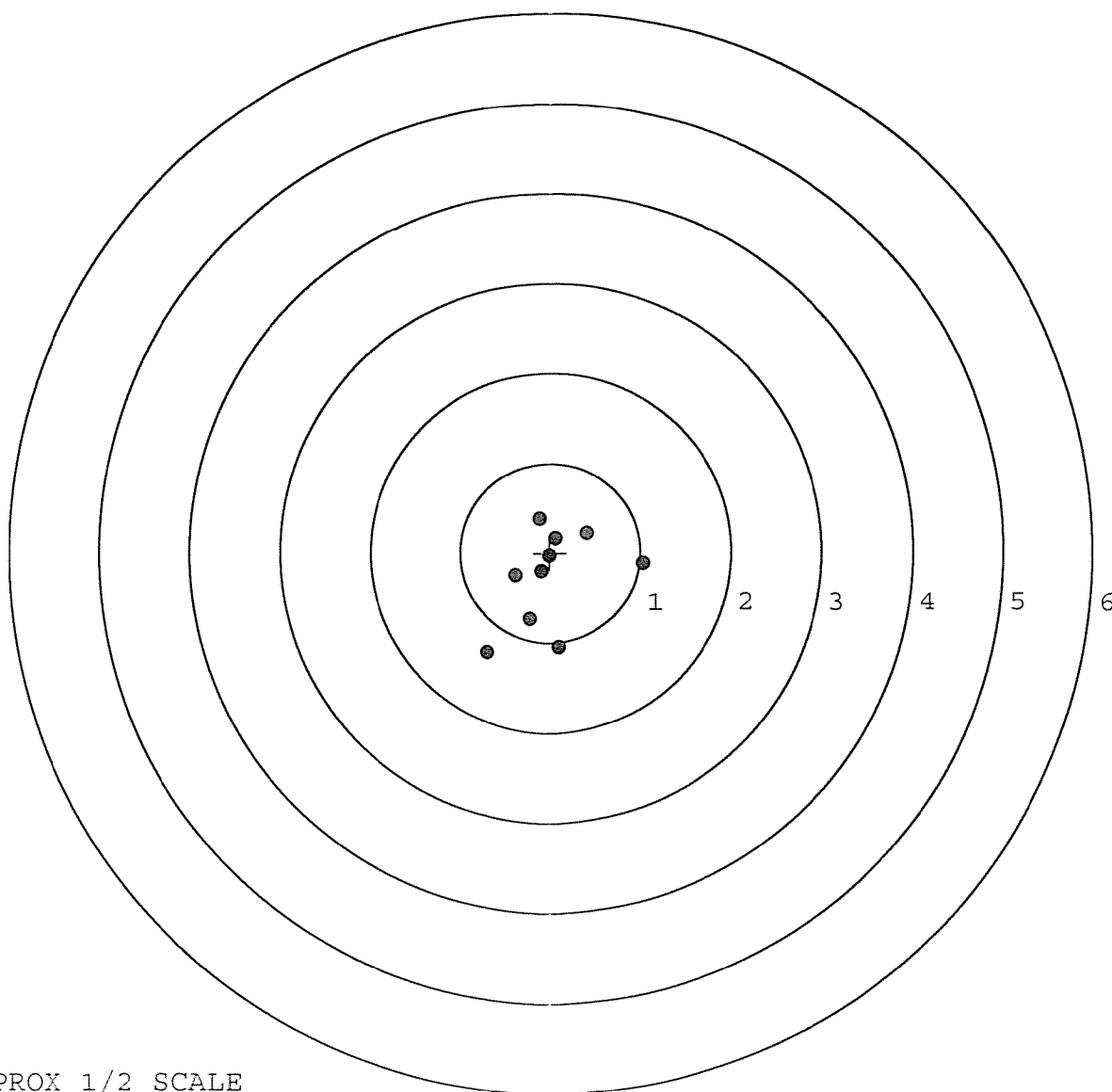
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236258. 0
TARGET NUMBER: 5
FILE DATE: 08/10/2002
FILE TIME: 11:46

X CENTROID: 0.008
Y CENTROID: -0.278
POA TO CENTROID: 0.278
HORZ SPREAD: 1.724
VERT SPREAD: 1.504
GROUP SPREAD: 1.993
MIN RADIUS: 0.122
MAX RADIUS: 1.097
MEAN RADIUS: 0.594

POINT#	X	Y
1:	1.028	-0.120
2:	0.106	-1.058
3:	-0.222	-0.740
4:	-0.696	-1.119
5:	-0.383	-0.257
6:	-0.094	-0.211
7:	-0.119	0.385
8:	0.408	0.215
9:	0.065	0.164
10:	-0.008	-0.039

IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE