

G-236265

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



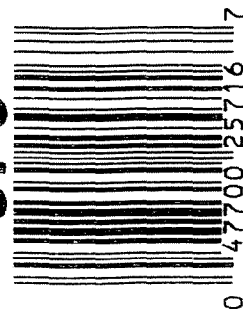
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6236265

UPC



46 FORM

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this weapon.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Serial No. **66236265**
Order No. **25716**

Made in Illinois, U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

13RW

5716 66236265

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

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SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

3

GUN SERIAL # 56236265

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		9/10/02	RL
600	PROOF			
607	CHECK HEADSPACE		9/9/02	RL
610	DIS-ASSEMBLE GUN		9/9/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	RL		
615	ROLLMARK CALIBER		9/10	BS
617	DRILL AND TAP SIGHT HOLES		9-12-02	K
620	APPLY COATINGS (BARREL ACTION)		9-18	TA
	(BOLT)		9-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-20-02	RL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-20-02	RL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-20-02	RL
	D) OIL FIRING PIN ASSEMBLY		9-20-02	RL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		11-2-02	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.5</u>	9/27/02	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9/27/02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		11-12-02	RL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.024</u> <u>.024</u>	9/27/02	DA
	J) ASSEMBLE STOCK		9-23-02	RL
	K) ASSEMBLE SWIVEL STUDS		11-12-02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11/4/02	RL
	M) IRON SIGHT ALIGNMENT		11/4/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11/4/02	RL
640	GALLERY TEST AND TARGET	PASS FAIL	9/27/02	TRW
	MALFUNCTION	CORRECTION	9/27/02	TRW
	MALFUNCTION	CORRECTION	9/27/02	TRW
	MALFUNCTION	CORRECTION	9/27/02	TRW
	MALFUNCTION	CORRECTION	9/27/02	TRW
645	INSPECT FOR LIVE AMMO		9/27/02	TRW
655	FINAL INSPECTION A) HEADSPACE		11-12-02	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.33</u> <u>2.33</u> <u>2.27</u> <u>2.25</u> <u>2.38</u>	10-4-02	DA
	C) FUNCTION		11-12-02	RL
660	PACK		11-12-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. G6236265

DATE 9-11-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.52	2.44		2.69	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.30	2.52		2.67	
PULL #3	2.48	2.72		2.61	
PULL #4	2.50	2.62		2.32	
PULL #5	2.52	2.51		2.61	
TOTAL	12.32	12.81		12.90	
AVG.	2.46	2.56		2.58	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.28		
PULL #2	3.34	3.31		
PULL #3	3.28	3.41		
PULL #4	3.34	3.53		
PULL #5	3.36	3.35		
TOTAL	16.55	16.88		
AVG.	3.31	3.37		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURA
PULL #1	4.43	4.36		4.15
PULL #2	4.31	4.40		4.30
PULL #3	4.39	4.40		4.04
PULL #4	4.39	4.42		4.19
PULL #5	4.43	4.44		4.15
TOTAL	21.95	22.02		20.83
AVG.	4.39	4.40		4.16

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236265.___0
FILE DATE AND TIME: 09/28/2002 13:19

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.114
The Average Y Centroid of the Five Target Set:	-0.010
The Average Point of Impact of the Five Target Set:	0.114
The Average Mean Radius of the Five Target Set:	0.857
The Distance from POA to Centroid Target #1:	0.207
The Distance from Centroid Target #2 to Centroid Target #1:	0.127
The Distance from Centroid Target #3 to Centroid Target #1:	0.107
The Distance from Centroid Target #4 to Centroid Target #1:	0.232
The Distance from Centroid Target #5 to Centroid Target #1:	0.100

SERIAL NUMBER: G6236265. __0

TARGET NUMBER: 1

FILE DATE: 09/28/2002

FILE TIME: 13:19

X CENTROID: -0.204

Y CENTROID: -0.034

POA TO CENTROID: 0.207

HORZ SPREAD: 1.826

VERT SPREAD: 4.366

GROUP SPREAD: 4.369

MIN RADIUS: 0.332

MAX RADIUS: 2.537

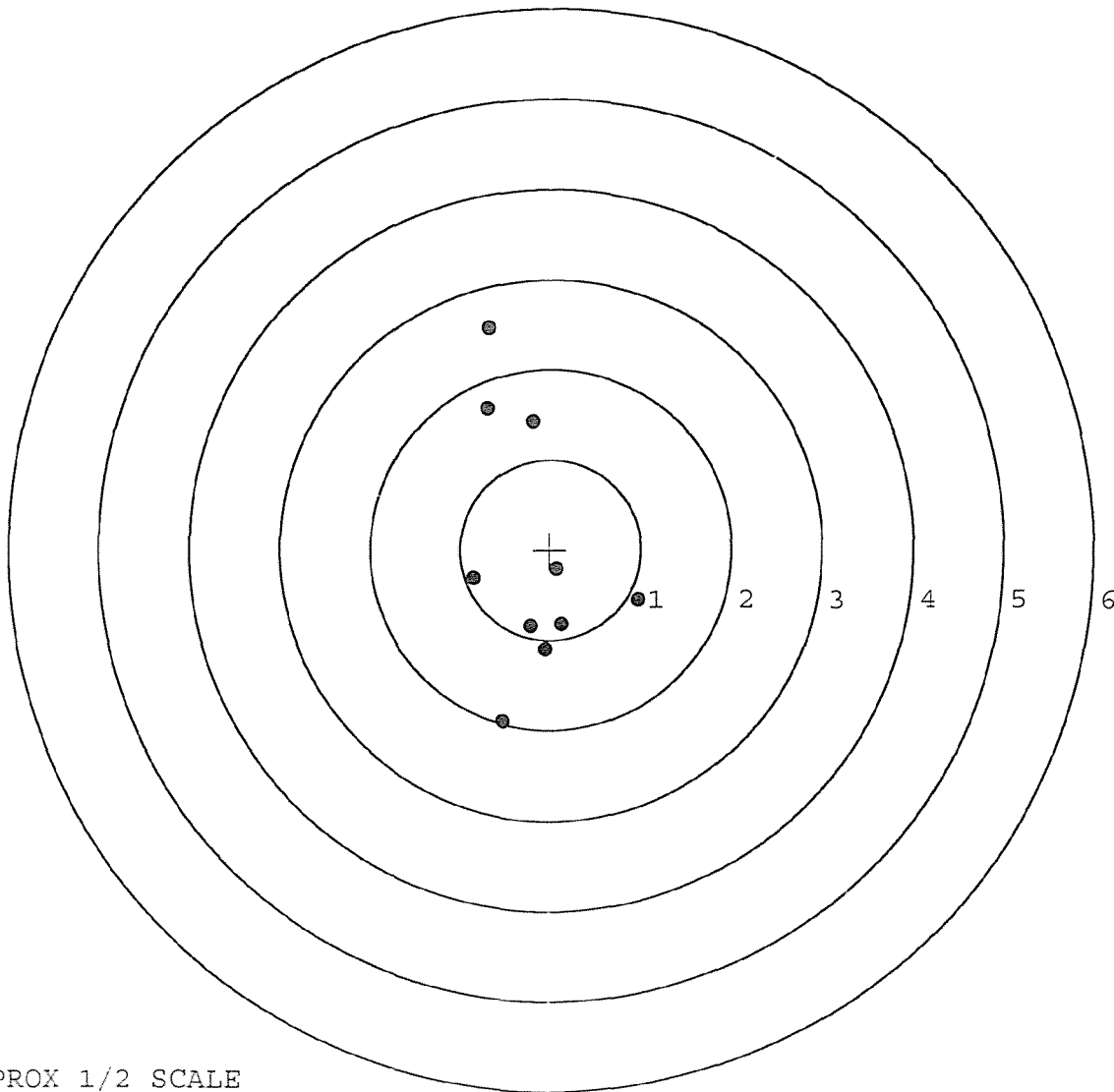
MEAN RADIUS: 1.266

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 7

POINT#	X	Y
1:	-0.523	-1.908
2:	-0.052	-1.108
3:	-0.214	-0.848
4:	0.131	-0.828
5:	0.973	-0.557
6:	0.075	-0.214
7:	-0.853	-0.324
8:	-0.194	1.425
9:	-0.703	1.566
10:	-0.680	2.458



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236265. __0

TARGET NUMBER: 2

FILE DATE: 09/28/2002

FILE TIME: 13:19

X CENTROID: -0.131

Y CENTROID: 0.070

POA TO CENTROID: 0.148

HORZ SPREAD: 1.631

VERT SPREAD: 3.128

GROUP SPREAD: 3.145

MIN RADIUS: 0.199

MAX RADIUS: 2.111

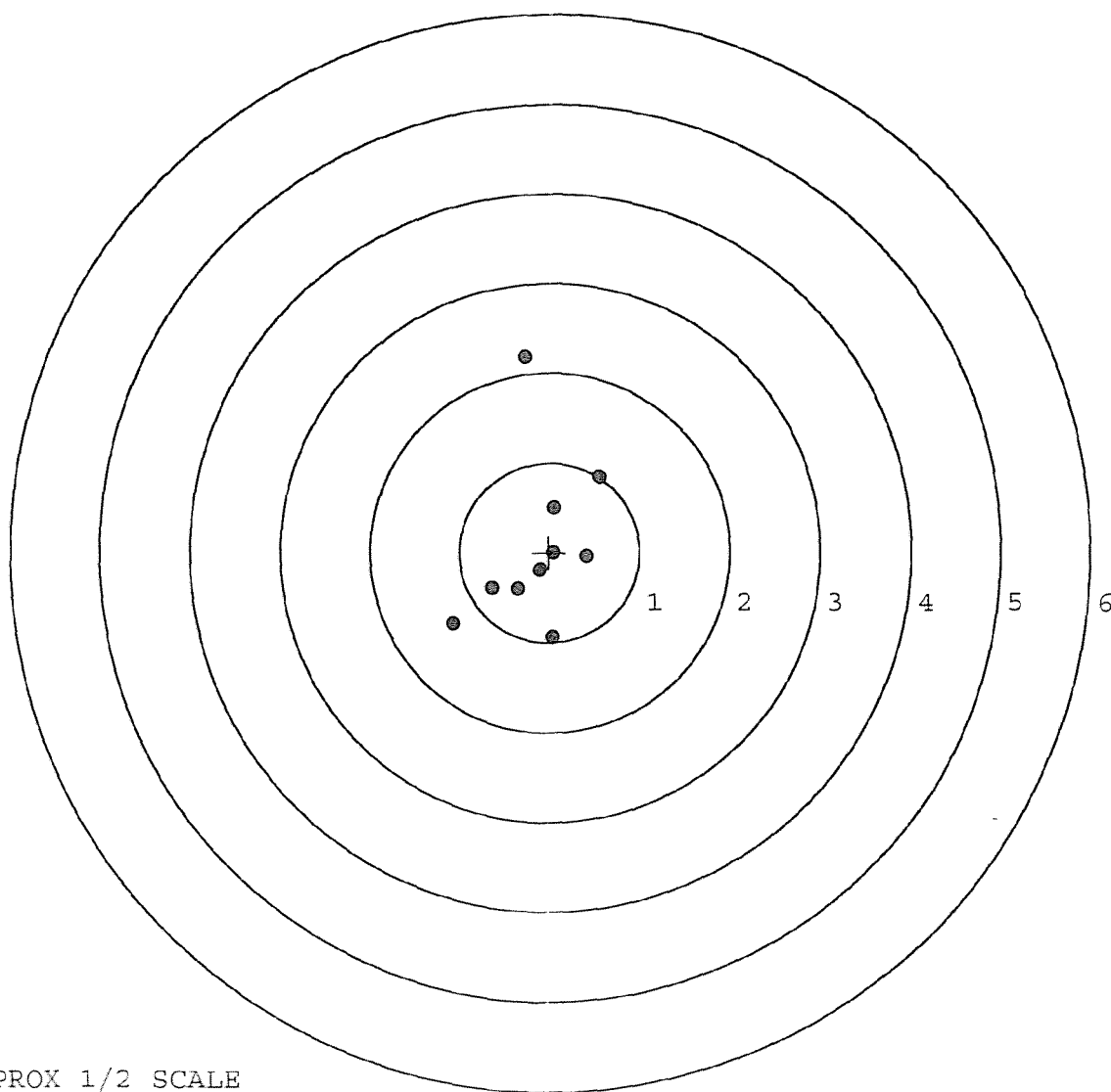
MEAN RADIUS: 0.818

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.046	-0.952
2:	-1.071	-0.799
3:	-0.636	-0.396
4:	-0.352	-0.410
5:	0.051	-0.012
6:	0.417	-0.051
7:	0.060	0.499
8:	0.560	0.842
9:	-0.279	2.176
10:	-0.103	-0.196

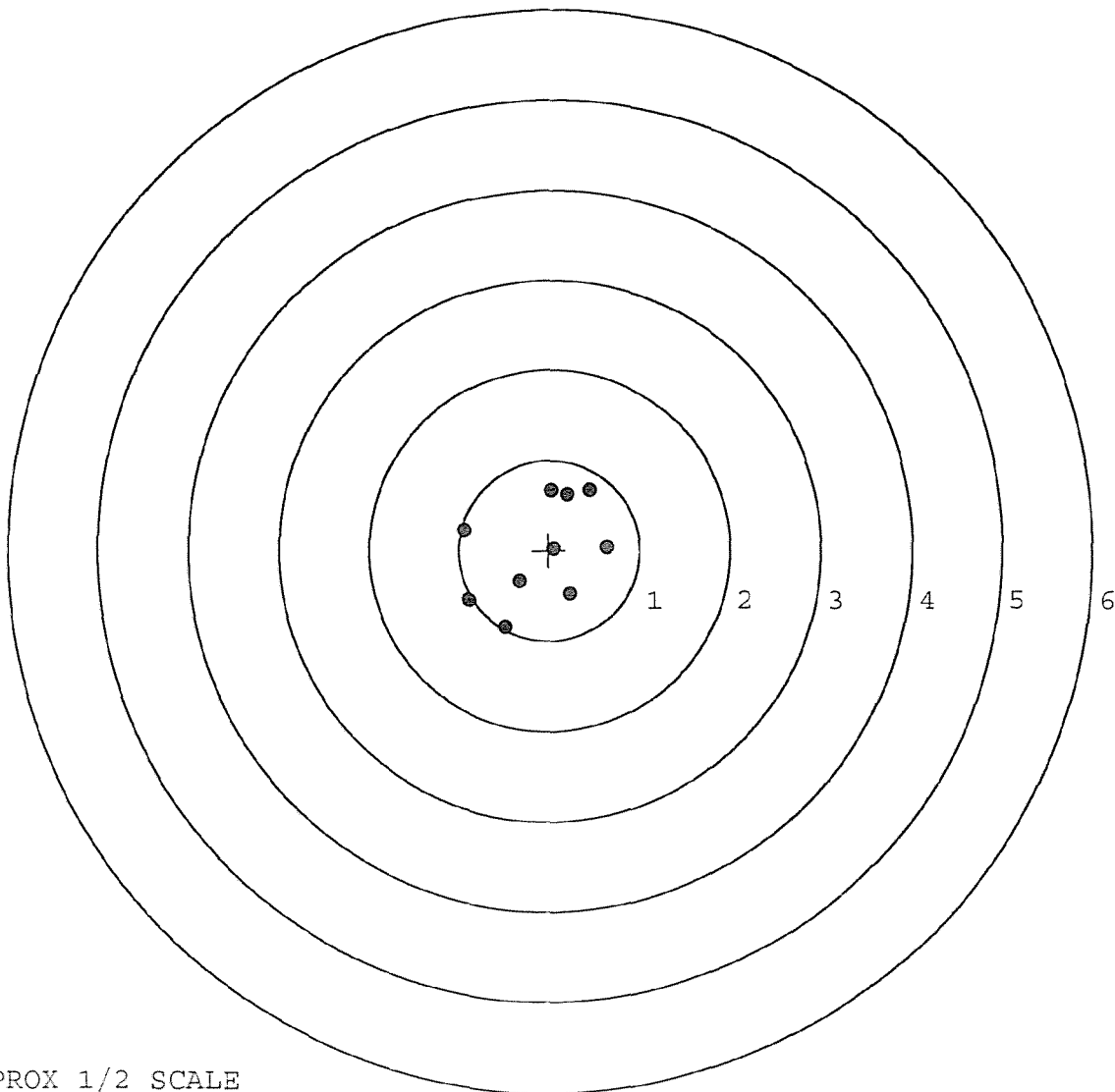


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236265. __0
TARGET NUMBER: 3
FILE DATE: 09/28/2002
FILE TIME: 13:19

X CENTROID: -0.104
Y CENTROID: 0.002
POA TO CENTROID: 0.104
HORZ SPREAD: 1.587
VERT SPREAD: 1.521
GROUP SPREAD: 1.811
MIN RADIUS: 0.159
MAX RADIUS: 0.960
MEAN RADIUS: 0.691
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.645	0.037
2:	0.235	-0.482
3:	0.054	0.020
4:	-0.333	-0.340
5:	-0.484	-0.848
6:	-0.890	-0.549
7:	-0.942	0.222
8:	0.024	0.673
9:	0.204	0.621
10:	0.449	0.670

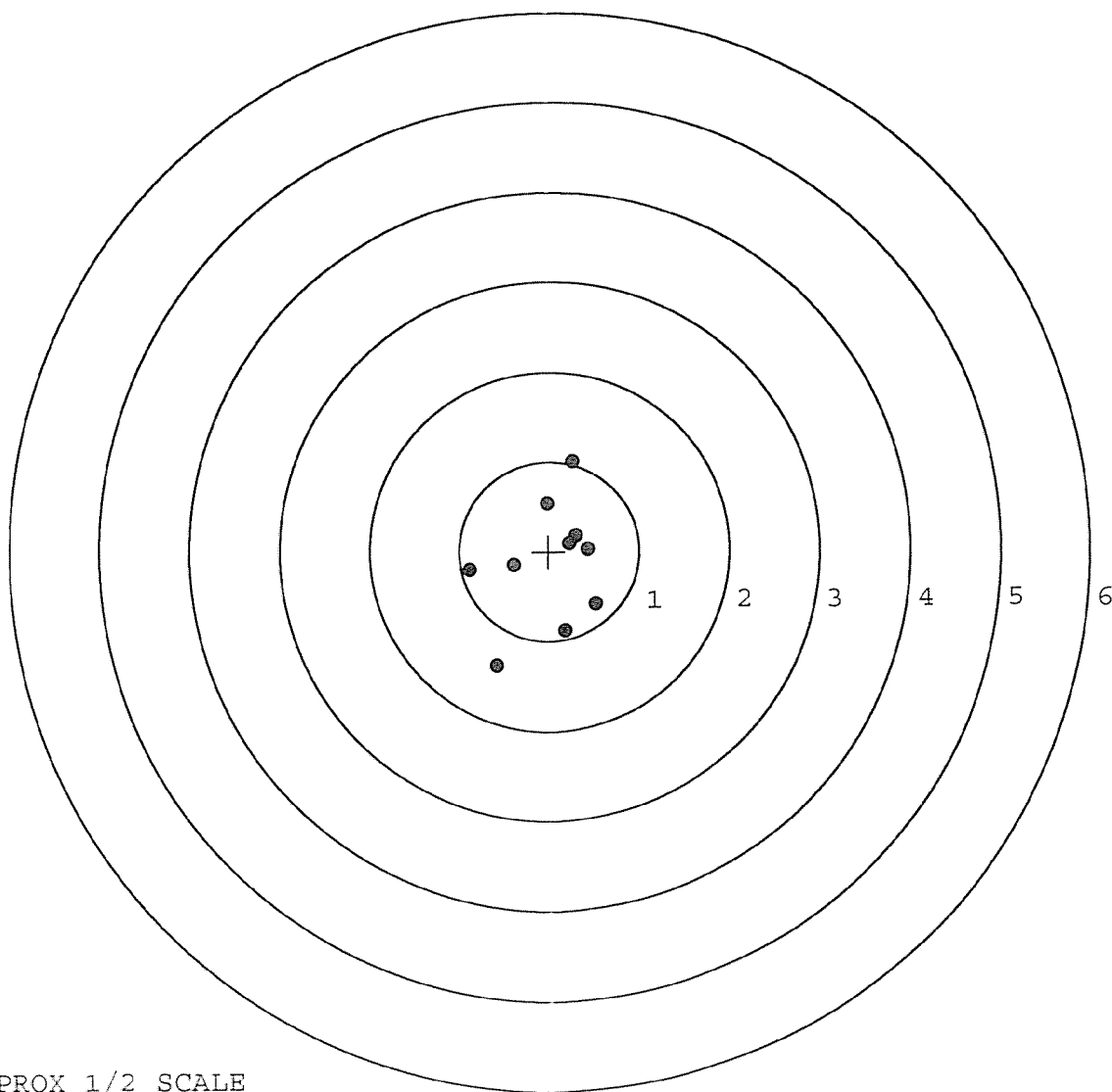


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236265. __0
TARGET NUMBER: 4
FILE DATE: 09/28/2002
FILE TIME: 13:19

X CENTROID: 0.007
Y CENTROID: -0.130
POA TO CENTROID: 0.130
HORZ SPREAD: 1.409
VERT SPREAD: 2.279
GROUP SPREAD: 2.433
MIN RADIUS: 0.310
MAX RADIUS: 1.290
MEAN RADIUS: 0.709
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.523	-0.596
2:	0.184	-0.889
3:	-0.584	-1.277
4:	-0.886	-0.210
5:	-0.388	-0.158
6:	0.438	0.022
7:	0.228	0.088
8:	-0.017	0.540
9:	0.269	1.002
10:	0.304	0.178



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236265. __0

TARGET NUMBER: 5

FILE DATE: 09/28/2002

FILE TIME: 13:19

X CENTROID: -0.137

Y CENTROID: 0.040

POA TO CENTROID: 0.143

HORZ SPREAD: 1.523

VERT SPREAD: 2.118

GROUP SPREAD: 2.454

MIN RADIUS: 0.074

MAX RADIUS: 1.397

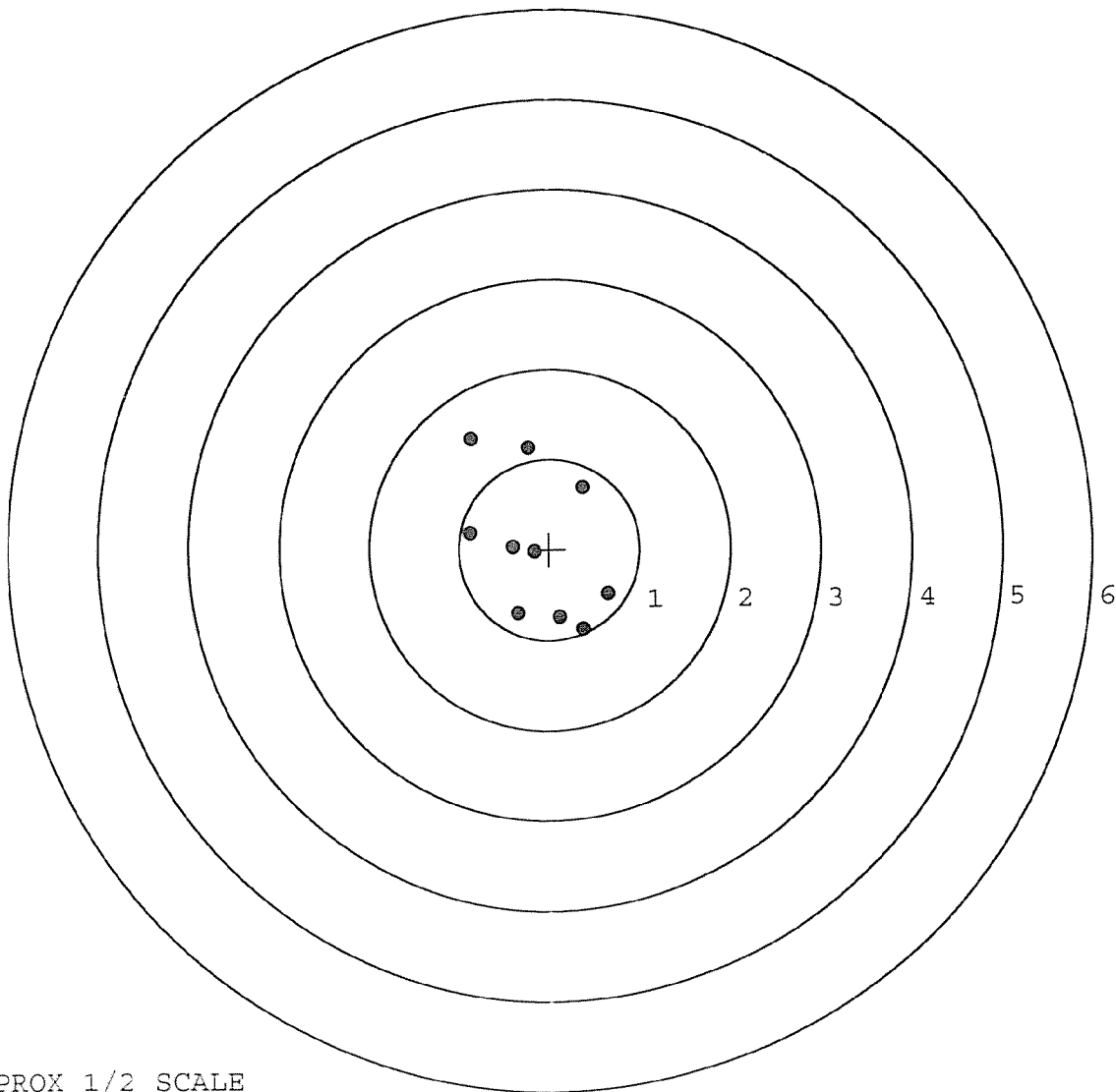
MEAN RADIUS: 0.802

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.647	-0.497
2:	0.376	-0.885
3:	0.116	-0.750
4:	-0.351	-0.703
5:	-0.161	-0.030
6:	-0.403	0.031
7:	-0.876	0.182
8:	-0.863	1.233
9:	-0.230	1.133
10:	0.375	0.686



TARGET APPROX 1/2 SCALE