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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



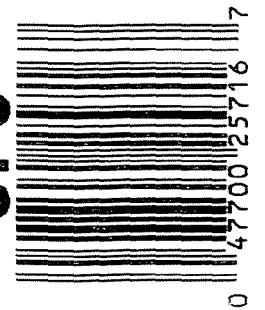
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6236268

UPC



VERY IMPORTANT
 INSTRUCTIONS - Book
 571636268 10 - Issue
 5716 156 31 - 116
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Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

Made in Tilton, NY Reg. U.S. Pat. & Tm. Off. Patent Registered Marque Deposee.

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SERIAL NO.

66236268

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # G6236268

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		7/22/02	RL
600	PROOF		7/22/02	RL
607	CHECK HEADSPACE		7/22/02	RL
610	DIS-ASSEMBLE GUN		7/23/02	RL
612	MAGNAFLUX BARREL ACTION	MAGNA-FLUX INSPECTED JUL 23 2002		
	MAGNAFLUX BOLT OPERATOR	RL		
615	ROLLMARK CALIBER		7/23/02	TH
617	DRILL AND TAP SIGHT HOLES		7-24-02	AC
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)		7-26	TH
	(BOLT)		7-26	TH
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		8/14/02	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/14/02	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/14/02	DA
	D) OIL FIRING PIN ASSEMBLY		8/14/02	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		8/14/02	DA

#	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>7.5</u> <u>4.0</u> <u>4.0</u>	8/15/02	DA
CONT.	G) SAFETY OFF FORCE	<u>2.0</u> <u>3.5</u> <u>2.0</u>	8/15/02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.022</u>	8/15/02	DA
	J) ASSEMBLE STOCK		7/29/02	DA
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET		7-30-02	TRW
	A) MALFUNCTIONS	CH	7-30-02	TRW
	B) PIERCED PRIMERS		7-30-02	TRW
645	INSPECT FOR LIVE AMMO		7-30-02	TRW
655	FINAL INSPECTION A) HEADSPACE		8/15/02	RW
	B) TRIGGER PULL	<u>2.59</u> <u>2.48</u> <u>2.33</u> <u>2.07</u> <u>2.70</u>	8/15/02	RW
	C) FUNCTION		8/15/02	RW
660	PACK		8/16/02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 7-22-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.47	2.78		2.18	MIN. SETTING,
PULL #2	2.43	2.37		2.21	NO AVG. OF 5
PULL #3	2.38	2.26		2.41	READINGS ACCEPT-
PULL #4	2.67	2.29		2.44	ABLE LESS THAN 2#
PULL #5	2.48	2.87		2.67	
TOTAL	12.43	12.57		11.91	
AVG.	2.48	2.51		2.38	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.33		
PULL #2	3.15	3.07		
PULL #3	3.47	3.28		
PULL #4	3.21	3.57		
PULL #5	3.10	3.18		
TOTAL	16.04	16.43		
AVG.	3.20	3.28		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURAC
PULL #1	4.31	4.54		4.29
PULL #2	4.29	4.32		4.63
PULL #3	4.41	4.55		4.39
PULL #4	4.39	3.94		4.44
PULL #5	4.27	3.96		4.42
TOTAL	21.67	21.31		22.17
AVG.	4.33	4.26		4.43

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236268.___0
FILE DATE AND TIME: 07/31/2002. 09:44

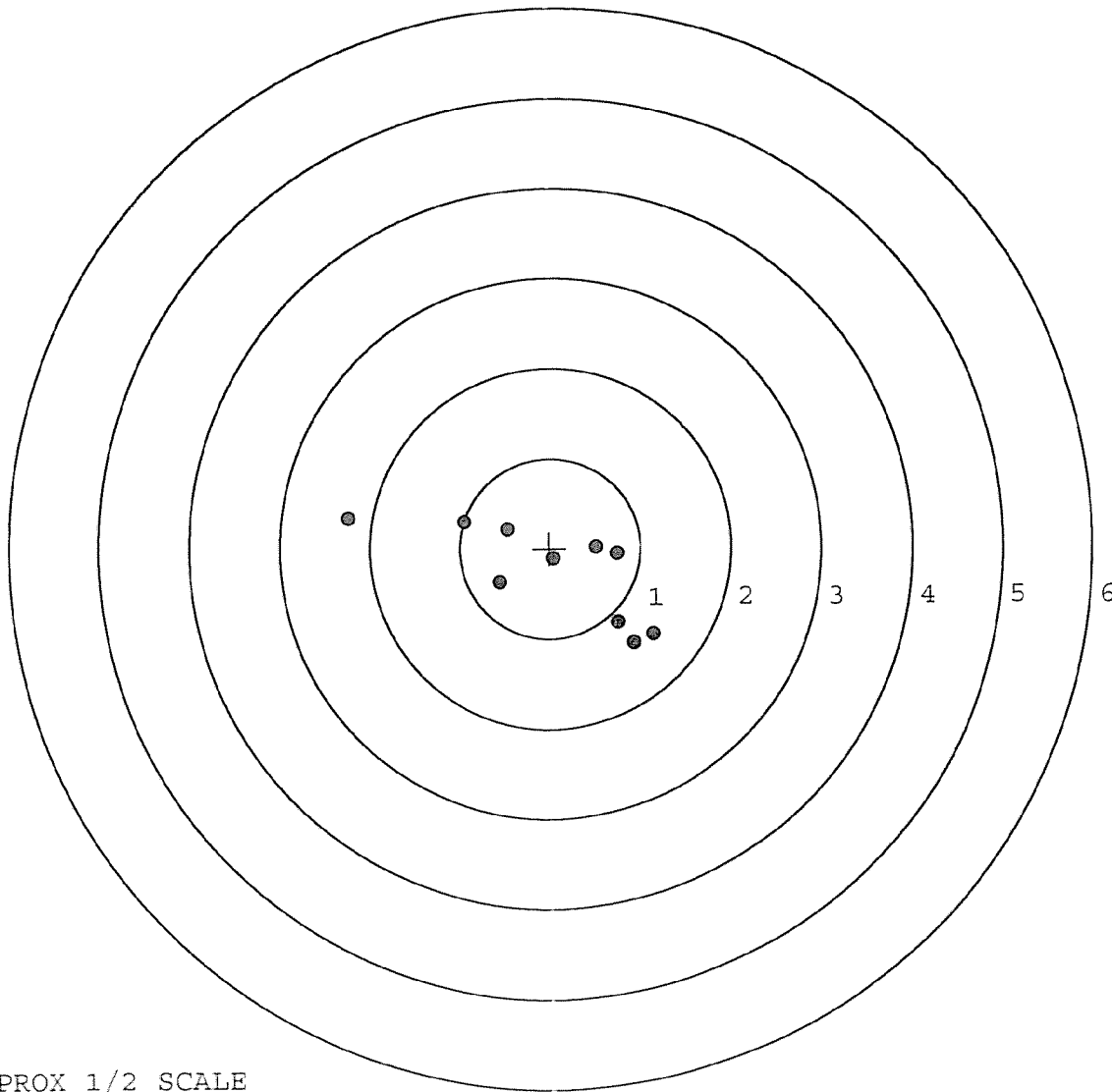
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.048
The Average Y Centroid of the Five Target Set:	-0.168
The Average Point of Impact of the Five Target Set:	0.175
The Average Mean Radius of the Five Target Set:	0.874
The Distance from POA to Centroid Target #1:	0.254
The Distance from Centroid Target #2 to Centroid Target #1:	0.039
The Distance from Centroid Target #3 to Centroid Target #1:	0.215
The Distance from Centroid Target #4 to Centroid Target #1:	0.151
The Distance from Centroid Target #5 to Centroid Target #1:	0.255

SERIAL NUMBER: G6236268. __0
TARGET NUMBER: 1
FILE DATE: 07/31/2002
FILE TIME: 09:44

X CENTROID: -0.010
Y CENTROID: -0.254
POA TO CENTROID: 0.254
HORZ SPREAD: 3.381
VERT SPREAD: 1.395
GROUP SPREAD: 3.623
MIN RADIUS: 0.151
MAX RADIUS: 2.311
MEAN RADIUS: 0.966
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.138	-0.961
2:	0.923	-1.054
3:	0.748	-0.827
4:	0.743	-0.071
5:	0.519	0.013
6:	0.046	-0.114
7:	-0.468	0.214
8:	-0.558	-0.375
9:	-0.947	0.295
10:	-2.243	0.341

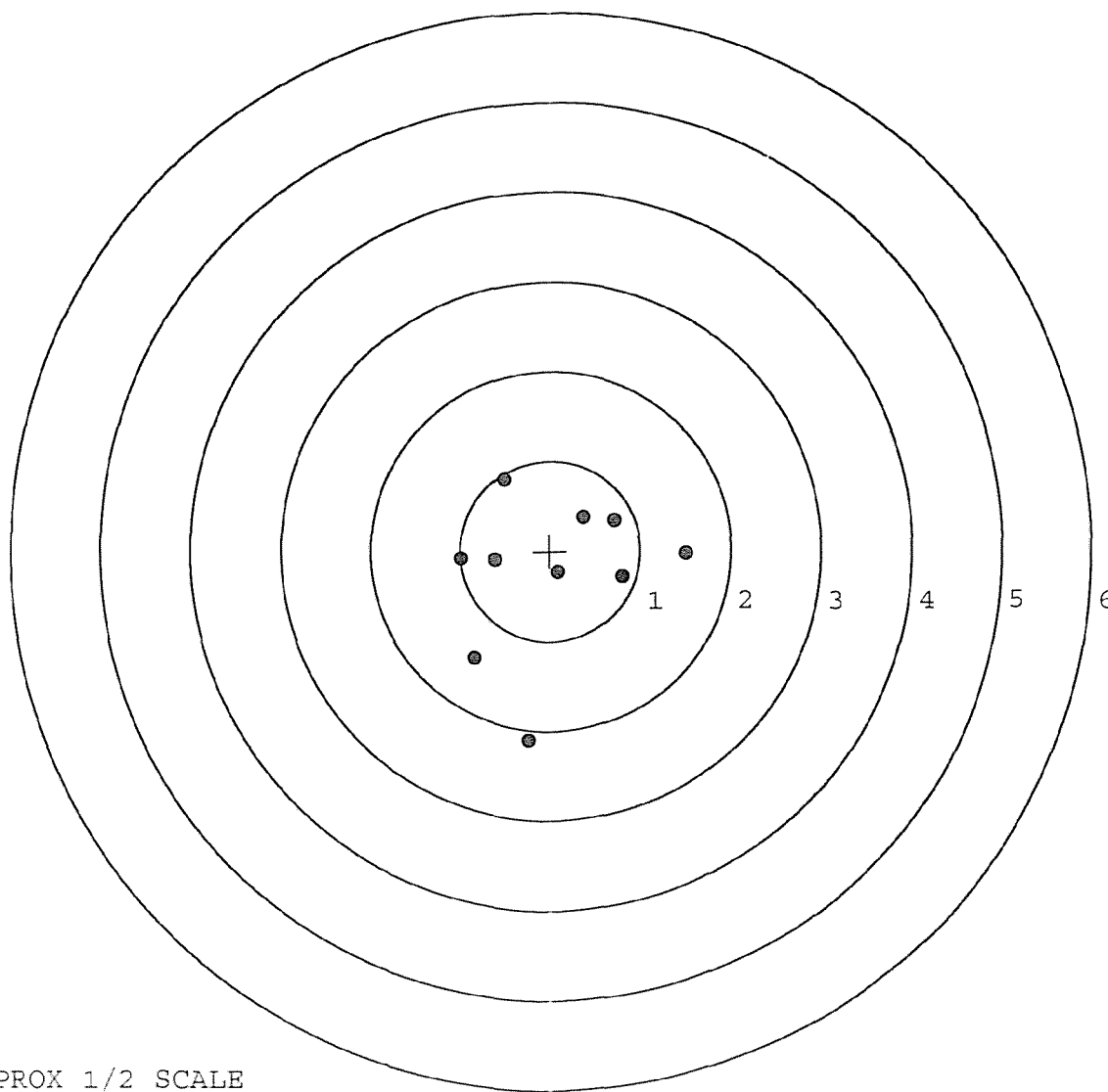


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236268. 0
TARGET NUMBER: 2
FILE DATE: 07/31/2002
FILE TIME: 09:44

X CENTROID: 0.029
Y CENTROID: -0.256
POA TO CENTROID: 0.258
HORZ SPREAD: 2.492
VERT SPREAD: 2.907
GROUP SPREAD: 2.919
MIN RADIUS: 0.067
MAX RADIUS: 1.875
MEAN RADIUS: 0.996
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.501	-0.039
2:	0.710	0.339
3:	0.371	0.369
4:	-0.508	0.796
5:	-0.991	-0.092
6:	-0.608	-0.106
7:	0.093	-0.238
8:	0.801	-0.291
9:	-0.245	-2.111
10:	-0.836	-1.187



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236268. 0

TARGET NUMBER: 3

FILE DATE: 07/31/2002

FILE TIME: 09:44

X CENTROID: -0.145

Y CENTROID: -0.086

POA TO CENTROID: 0.169

HORZ SPREAD: 2.437

VERT SPREAD: 2.503

GROUP SPREAD: 2.531

MIN RADIUS: 0.166

MAX RADIUS: 1.607

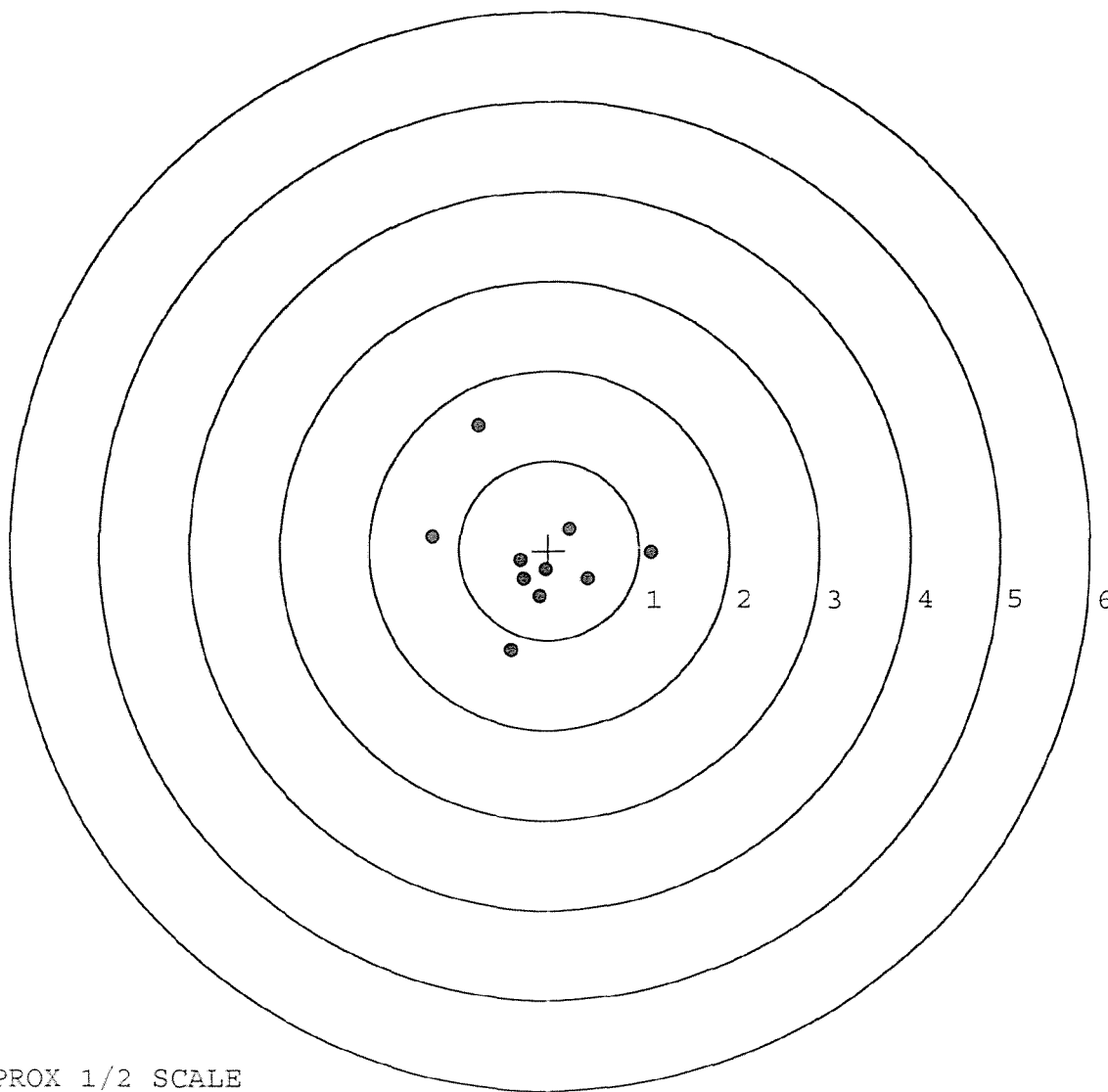
MEAN RADIUS: 0.731

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.138	-0.029
2:	0.227	0.239
3:	0.435	-0.329
4:	-0.038	-0.214
5:	-0.105	-0.519
6:	-0.320	-0.107
7:	-0.414	-1.117
8:	-1.299	0.151
9:	-0.790	1.386
10:	-0.282	-0.324

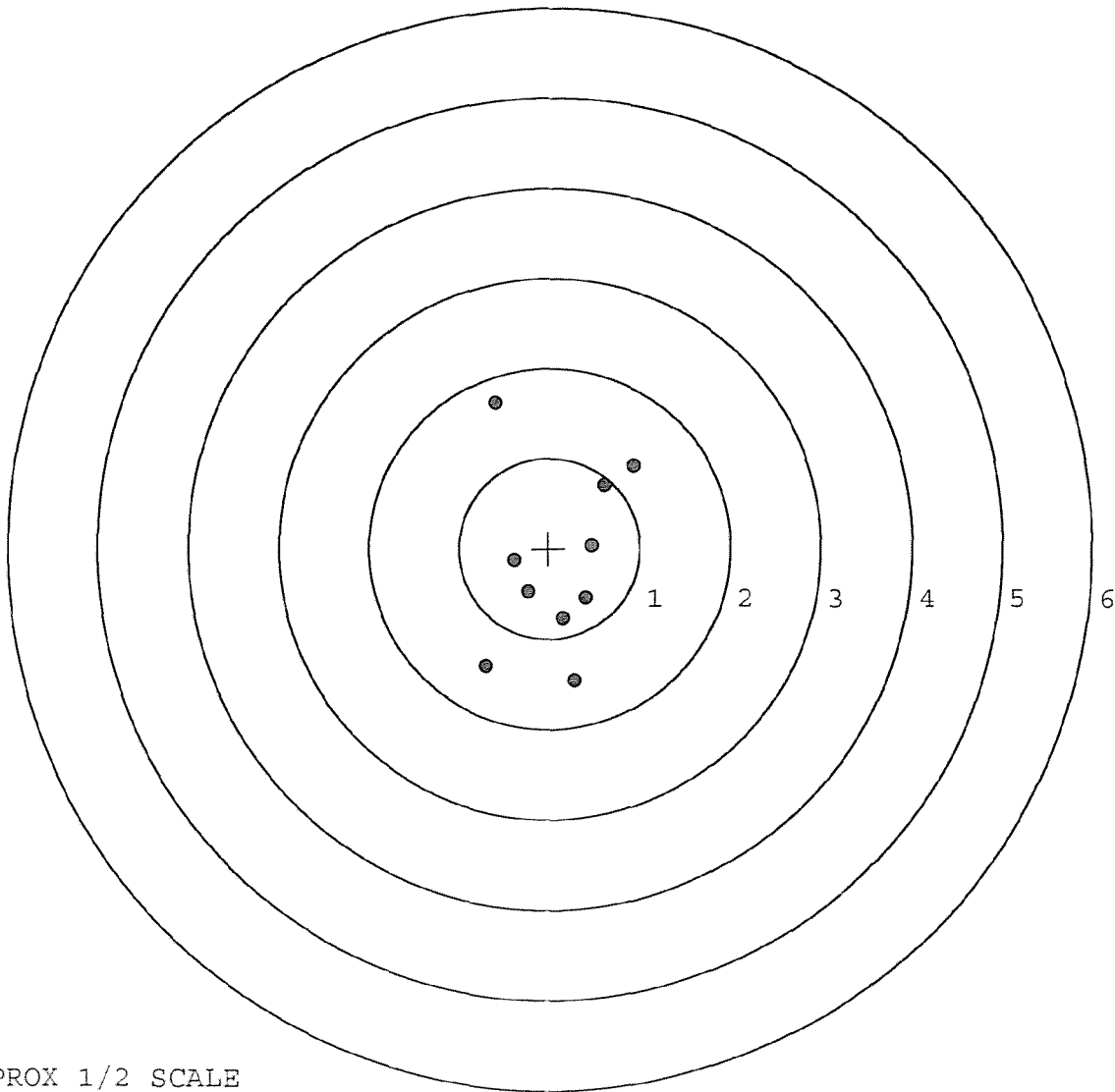


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236268. __0
TARGET NUMBER: 4
FILE DATE: 07/31/2002
FILE TIME: 09:44

X CENTROID: 0.096
Y CENTROID: -0.145
POA TO CENTROID: 0.174
HORZ SPREAD: 1.624
VERT SPREAD: 3.085
GROUP SPREAD: 3.211
MIN RADIUS: 0.422
MAX RADIUS: 1.895
MEAN RADIUS: 0.949
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.287	-1.468
2:	-0.697	-1.307
3:	0.163	-0.778
4:	0.407	-0.550
5:	-0.229	-0.483
6:	-0.386	-0.132
7:	0.475	0.040
8:	0.611	0.694
9:	0.927	0.916
10:	-0.603	1.617

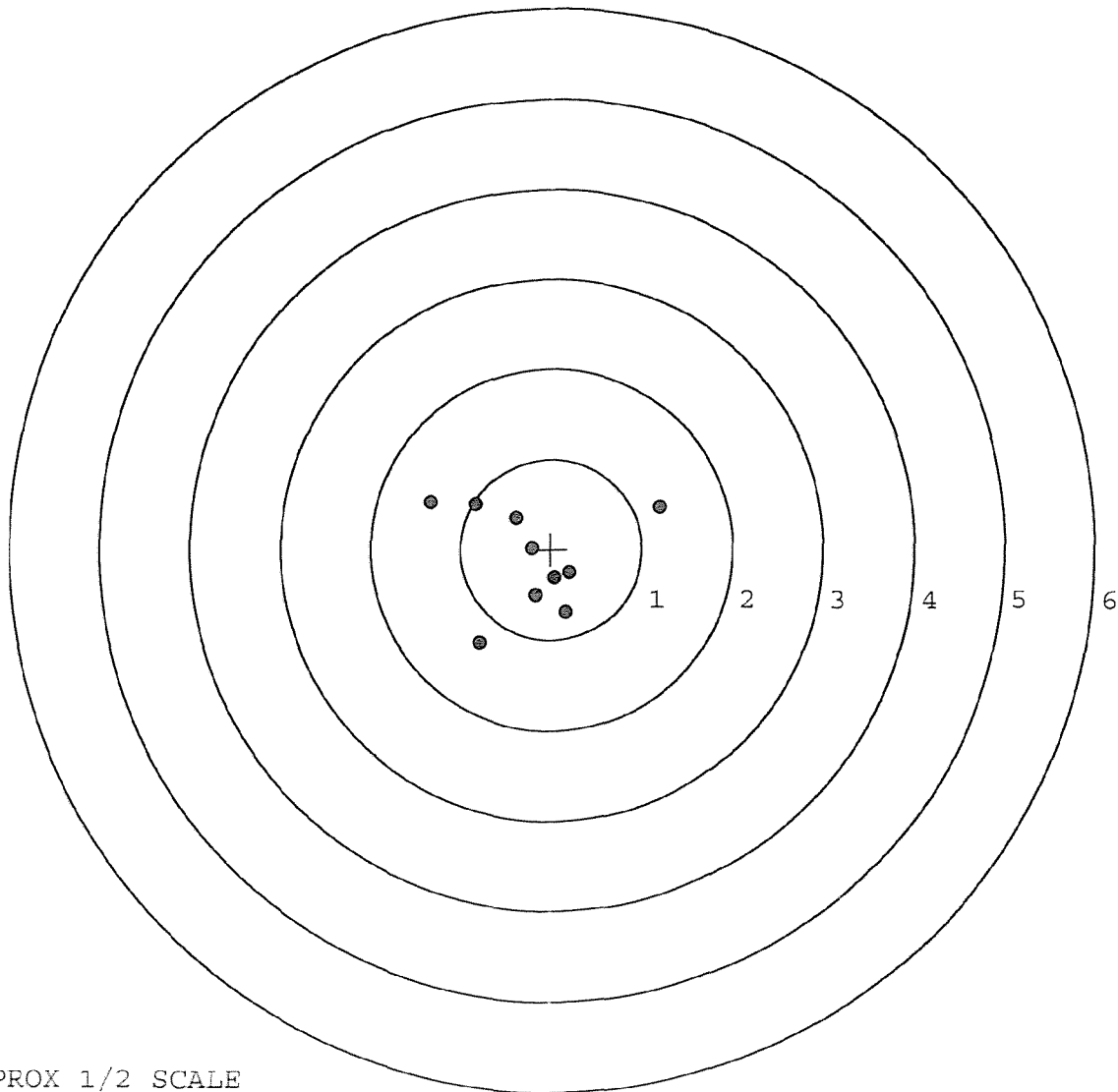


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236268. __0
TARGET NUMBER: 5
FILE DATE: 07/31/2002
FILE TIME: 09:44

POINT#	X	Y
1:	1.197	0.471
2:	-0.388	0.350
3:	-0.839	0.496
4:	-1.337	0.518
5:	-0.790	-1.041
6:	0.168	-0.705
7:	-0.173	-0.512
8:	0.046	-0.315
9:	0.209	-0.260
10:	-0.207	0.014

X CENTROID: -0.211
Y CENTROID: -0.098
POA TO CENTROID: 0.233
HORZ SPREAD: 2.534
VERT SPREAD: 1.559
GROUP SPREAD: 2.534
MIN RADIUS: 0.112
MAX RADIUS: 1.519
MEAN RADIUS: 0.728
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE