

G 623 6272

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



46 FORM

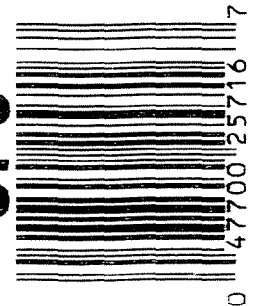
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6236272

UPC



VERY IMPORTANT: Read instruction book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66236272**
Order No. **25716**

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Remco Registered Trademark

26RW

5716 66236272

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

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UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 56236272

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		9/5/02	RL
600	PROOF			
607	CHECK HEADSPACE		9/9/02	RL
610	DIS-ASSEMBLE GUN		9/9/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	SEP 10 2002 OPERATOR <i>[Signature]</i>		
615	ROLLMARK CALIBER		9/10	BS
617	DRILL AND TAP SIGHT HOLES		9-11-02	AE
620	APPLY COATINGS (BARREL ACTION)		9-18	TA
	(BOLT)		9-18	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		9-20-02	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-20-02	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-20-02	RW
	D) OIL FIRING PIN ASSEMBLY		9-20-02	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		11-18-02	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.9</u> <u>5.9</u> <u>5.9</u>	10-11-02	RA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.9</u> <u>3.9</u> <u>3.9</u>	10-11-02	RA
	H) TRIGGER PULL TEST AND RETAINABILITY		11-18-02	RL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	10-11-02	RA
	J) ASSEMBLE STOCK		9-30-02	RW
	K) ASSEMBLE SWIVEL STUDS		11-18-02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11/8/02	RL
	M) IRON SIGHT ALIGNMENT		11/8/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11/8/02	RL
640	GALLERY TEST AND TARGET	PASS FAIL	10-1-02	*
	MALFUNCTION	CORRECTION	10-1-02	A
	MALFUNCTION	CORRECTION	10-1-02	A
	MALFUNCTION	CORRECTION	10-1-02	A
	MALFUNCTION	CORRECTION	10-1-02	A
645	INSPECT FOR LIVE AMMO		10-1-02	A
655	FINAL INSPECTION A) HEADSPACE		11-18-02	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.74</u> <u>2.69</u> <u>2.59</u> <u>2.70</u>	10-22-02	RA
	C) FUNCTION		11-18-02	RL
660	PACK		11 22-02	RA

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

DATE 9-27-02

TESTER TRW

66736272

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.56	2.43		2.37	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.35	2.60		2.23	
PULL #3	2.25	2.59		2.32	
PULL #4	2.55	2.40		2.24	
PULL #5	2.49	2.39		2.44	
TOTAL	12.20	12.49		11.60	
AVG.	2.44	2.48		2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.39	3.40		
PULL #2	3.44	3.29		
PULL #3	3.36	3.16		
PULL #4	3.25	3.25		
PULL #5	3.28	3.16		
TOTAL	16.72	16.26		
AVG.	3.34	3.25		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.06	4.05		4.15
PULL #2	4.03	4.12		4.15
PULL #3	4.05	4.08		4.12
PULL #4	3.98	3.98		4.16
PULL #5	3.97	4.12		4.02
TOTAL	20.09	20.35		20.60
AVG.	4.01	4.07		4.12

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236272.___0
FILE DATE AND TIME: 10/02/2002. 12:20

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.029
The Average Y Centroid of the Five Target Set:	0.020
The Average Point of Impact of the Five Target Set:	0.035
The Average Mean Radius of the Five Target Set:	0.748
The Distance from POA to Centroid Target #1:	0.147
The Distance from Centroid Target #2 to Centroid Target #1:	0.338
The Distance from Centroid Target #3 to Centroid Target #1:	0.246
The Distance from Centroid Target #4 to Centroid Target #1:	0.091
The Distance from Centroid Target #5 to Centroid Target #1:	0.152

SERIAL NUMBER: G6236272. __0

TARGET NUMBER: 1

FILE DATE: 10/02/2002

FILE TIME: 12:20

POINT#	X	Y
1:	0.294	-1.183
2:	-1.356	-1.204
3:	-0.922	0.019
4:	-0.731	0.219
5:	-0.475	-0.512
6:	0.103	-0.310
7:	-0.048	-0.004
8:	0.829	0.685
9:	0.041	1.001
10:	0.872	1.761

X CENTROID: -0.139

Y CENTROID: 0.047

POA TO CENTROID: 0.147

HORZ SPREAD: 2.228

VERT SPREAD: 2.965

GROUP SPREAD: 3.709

MIN RADIUS: 0.105

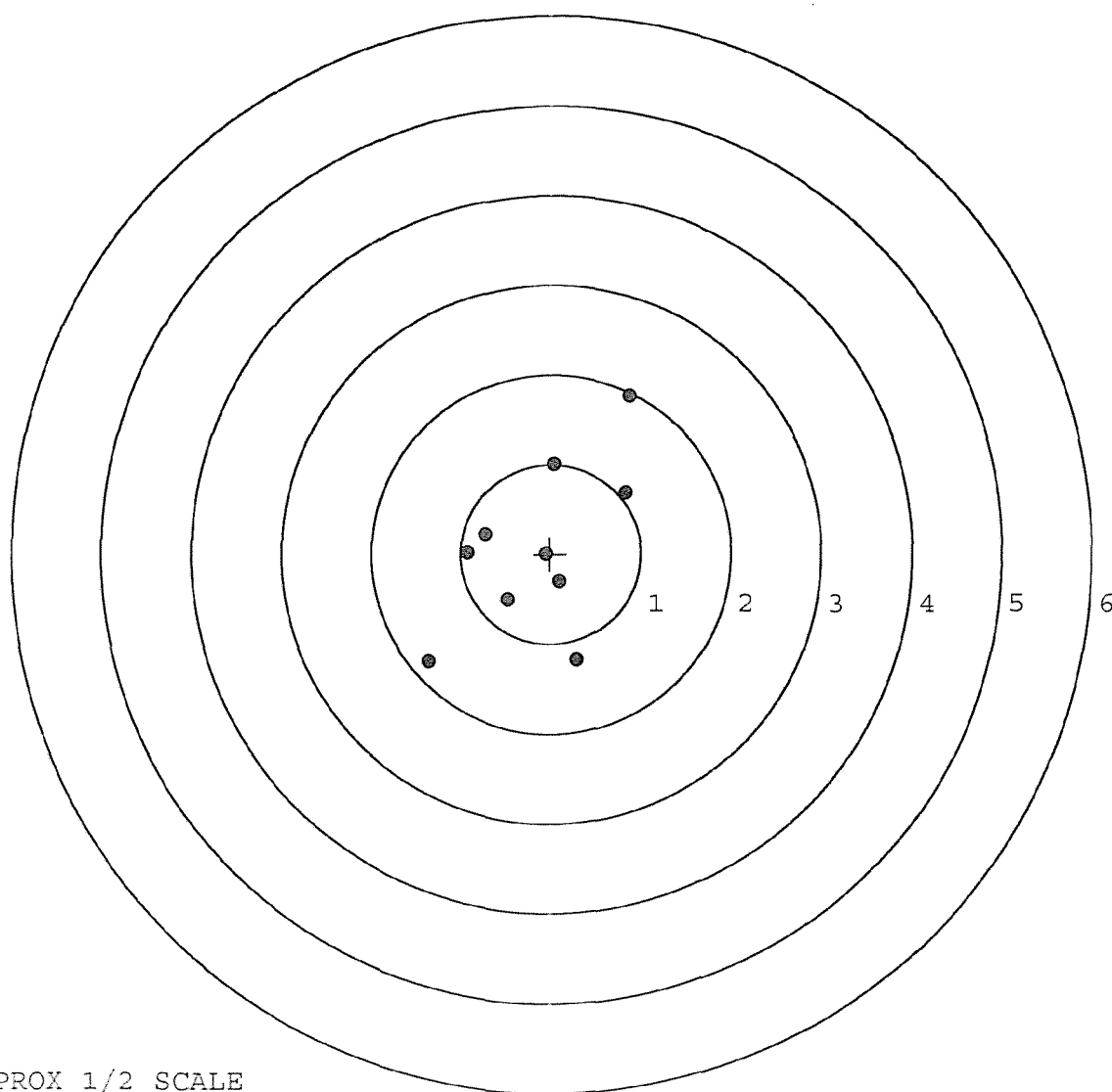
MAX RADIUS: 1.990

MEAN RADIUS: 0.976

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 8

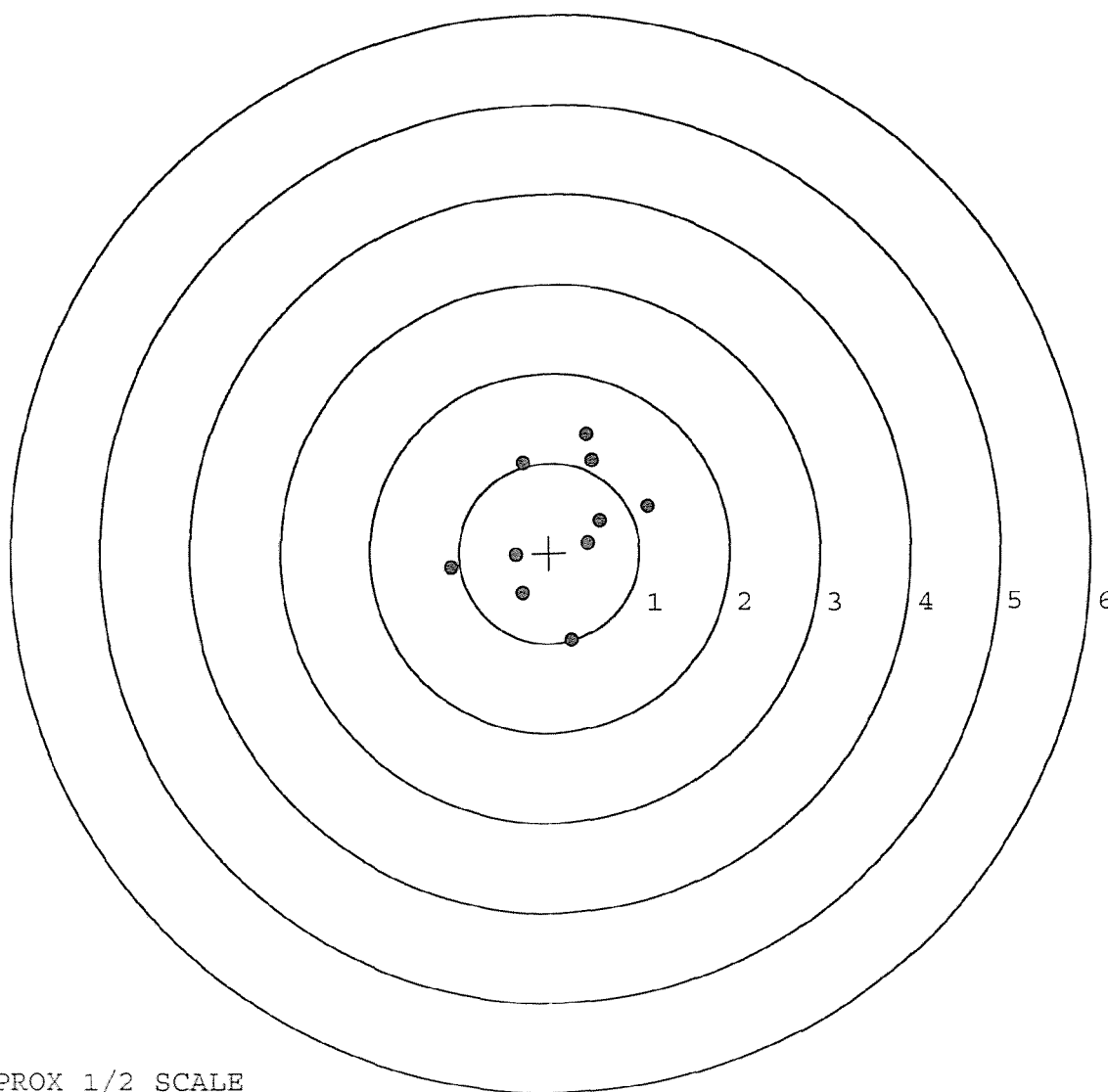


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236272. __0
TARGET NUMBER: 2
FILE DATE: 10/02/2002
FILE TIME: 12:20

POINT#	X	Y
1:	0.245	-0.975
2:	-0.296	-0.441
3:	-0.370	-0.023
4:	-1.091	-0.168
5:	0.431	0.098
6:	0.556	0.351
7:	1.090	0.508
8:	0.477	1.025
9:	0.409	1.309
10:	-0.289	1.004

X CENTROID: 0.116
Y CENTROID: 0.269
POA TO CENTROID: 0.293
HORZ SPREAD: 2.181
VERT SPREAD: 2.284
GROUP SPREAD: 2.283
MIN RADIUS: 0.358
MAX RADIUS: 1.284
MEAN RADIUS: 0.849
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10

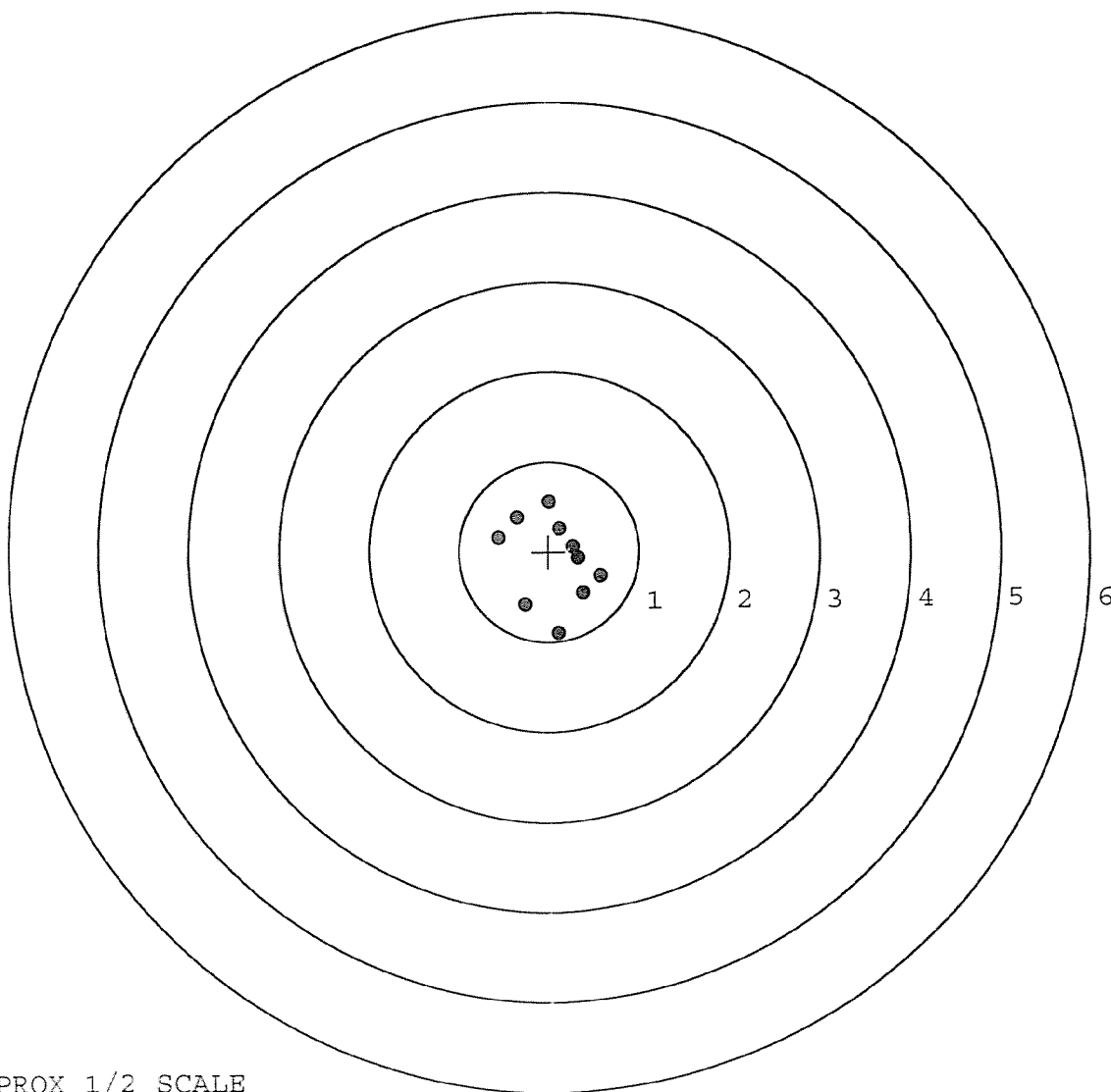


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236272.___0
TARGET NUMBER: 3
FILE DATE: 10/02/2002
FILE TIME: 12:20

X CENTROID: 0.064
Y CENTROID: -0.090
POA TO CENTROID: 0.111
HORZ SPREAD: 1.136
VERT SPREAD: 1.466
GROUP SPREAD: 1.469
MIN RADIUS: 0.253
MAX RADIUS: 0.822
MEAN RADIUS: 0.528
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.262	-0.592
2:	0.110	-0.911
3:	-0.558	0.157
4:	-0.347	0.386
5:	0.013	0.555
6:	0.126	0.260
7:	0.268	0.060
8:	0.578	-0.278
9:	0.386	-0.461
10:	0.327	-0.079

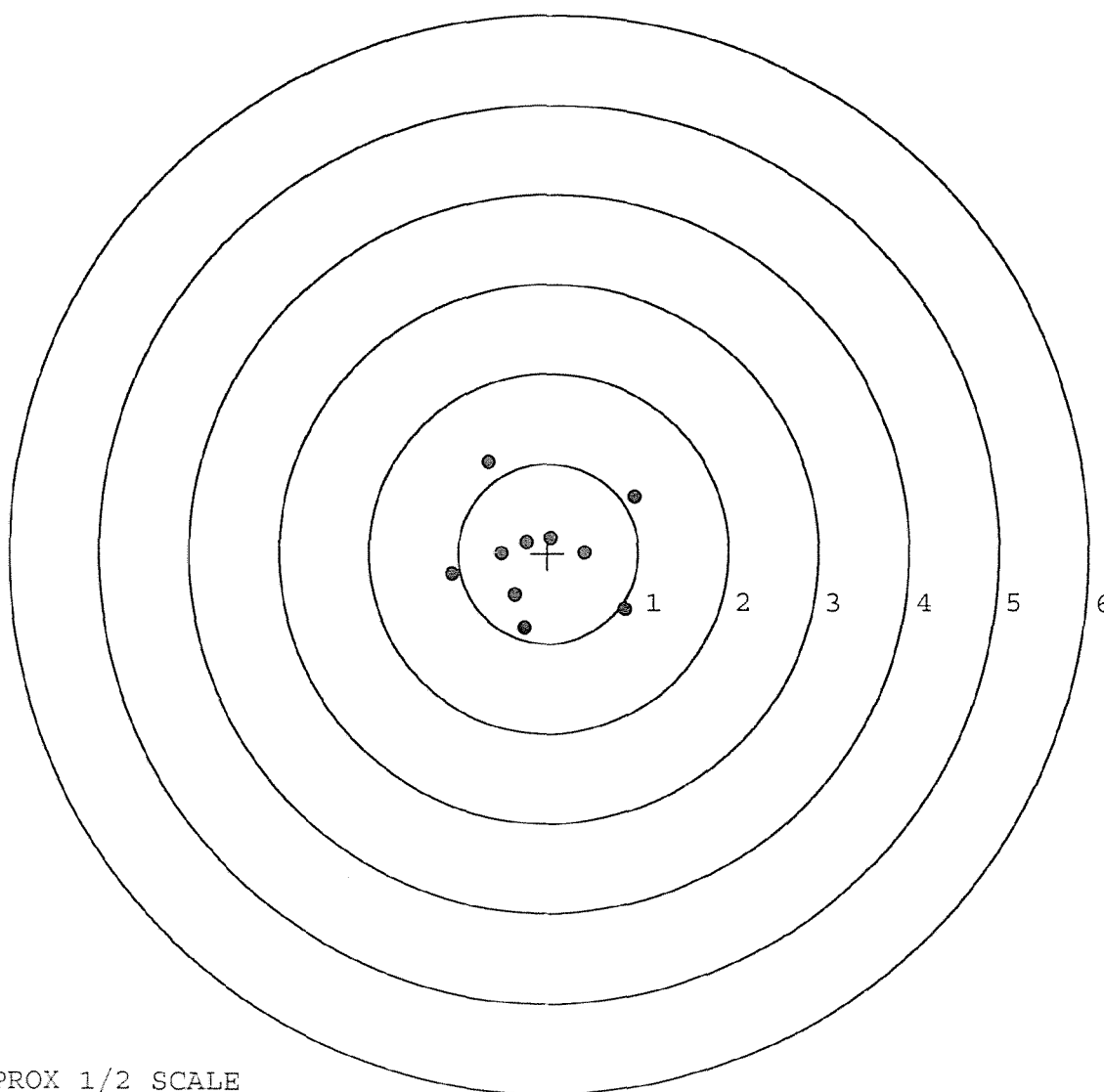


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236272. __0
TARGET NUMBER: 4
FILE DATE: 10/02/2002
FILE TIME: 12:20

POINT#	X	Y
1:	0.850	-0.633
2:	0.955	0.631
3:	-0.663	1.016
4:	-0.254	-0.834
5:	-0.367	-0.470
6:	-1.073	-0.245
7:	-0.516	-0.009
8:	-0.236	0.116
9:	0.035	0.172
10:	0.412	-0.005

X CENTROID: -0.086
Y CENTROID: -0.026
POA TO CENTROID: 0.090
HORZ SPREAD: 2.028
VERT SPREAD: 1.850
GROUP SPREAD: 2.209
MIN RADIUS: 0.207
MAX RADIUS: 1.231
MEAN RADIUS: 0.727
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10

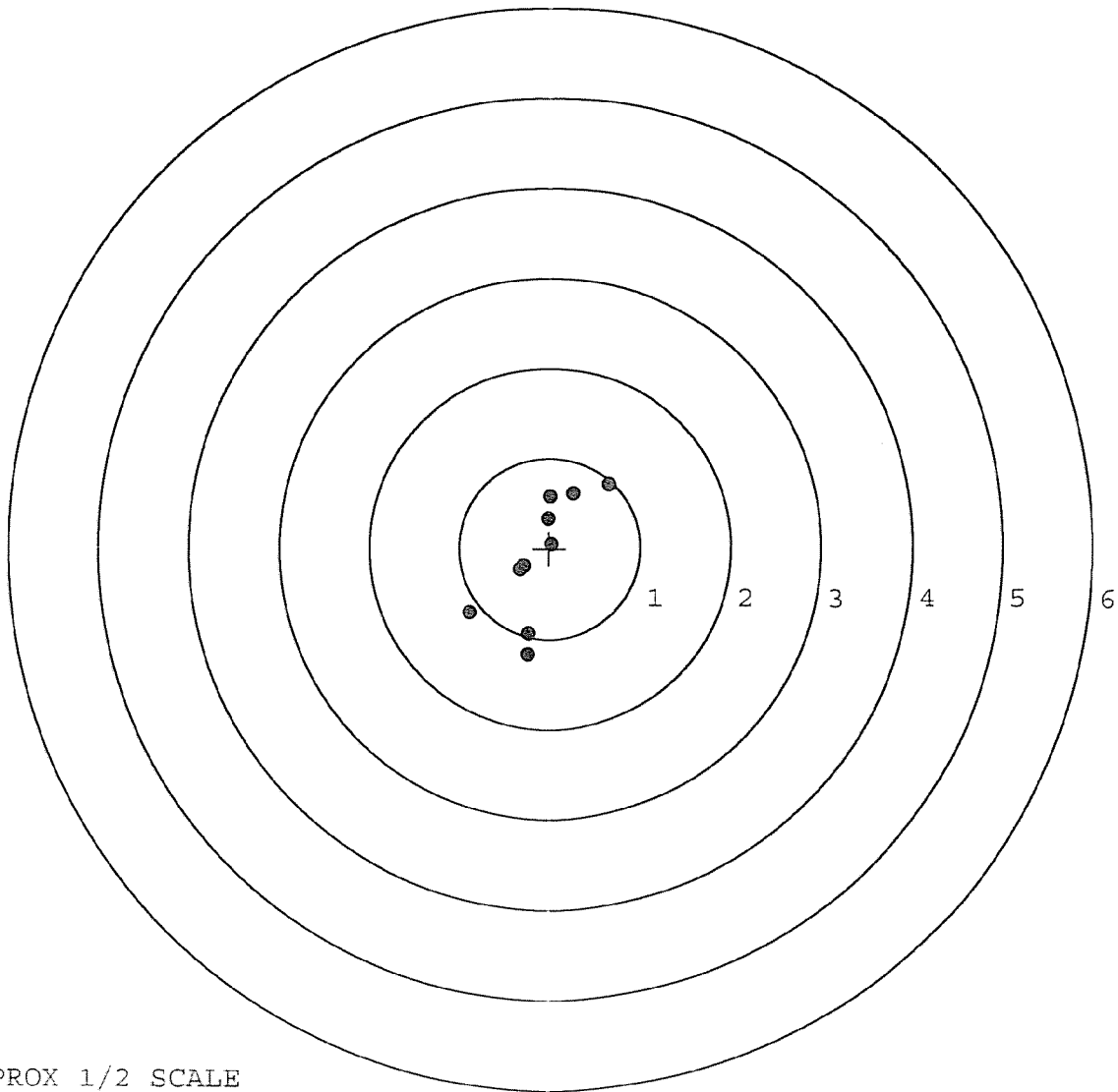


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236272.___0
TARGET NUMBER: 5
FILE DATE: 10/02/2002
FILE TIME: 12:20

POINT#	X	Y
1:	-0.234	-1.174
2:	-0.233	-0.942
3:	-0.884	-0.719
4:	-0.323	-0.237
5:	0.659	0.703
6:	0.266	0.609
7:	0.012	0.577
8:	-0.014	0.328
9:	0.023	0.053
10:	-0.281	-0.197

X CENTROID: -0.101
Y CENTROID: -0.100
POA TO CENTROID: 0.142
HORZ SPREAD: 1.543
VERT SPREAD: 1.877
GROUP SPREAD: 2.098
MIN RADIUS: 0.197
MAX RADIUS: 1.105
MEAN RADIUS: 0.662
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE