

6623 6279

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



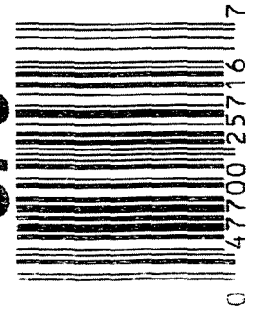
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6236279

UPC



VERY IMPORTANT
INSTRUCTIONS: READ
G6236279 TO ASSURE
SAFE USE OF THIS
WEAPON.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. **G6236279**
ORDER NO. **25716**

46

06XW

5716 G6236279

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M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 6623 6279

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		9/5/02	RL
600	PROOF			
607	CHECK HEADSPACE		9/9/02	RL
610	DIS-ASSEMBLE GUN		9/9/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	SEP 10 2002 RL		
615	ROLLMARK CALIBER		9/10	BS
617	DRILL AND TAP SIGHT HOLES		9-12-02	RL
620	APPLY COATINGS (BARREL ACTION)		9-18	TA
	(BOLT)		9-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-21-02	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-20-02	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-21-02	RW
	D) OIL FIRING PIN ASSEMBLY		9-20-02	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		11-18-02	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.5</u> <u>6.5</u>	10/23/02	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>2.5</u> <u>3.0</u>	10/23/02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.022</u> ^{DA} ^{DA} ^{DA}	10/23/02	DA
	J) ASSEMBLE STOCK		9-23-02	RL
	K) ASSEMBLE SWIVEL STUDS		11-18-02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11/8/02	RL
	M) IRON SIGHT ALIGNMENT		11/8/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11/8/02	RL
640	GALLERY TEST AND TARGET	PASS FAIL	10-3-02	RL
	MALFUNCTION <i>BAC</i>	CORRECTION <i>OK</i> <i>AC</i> 10-16-02	10-3-02	RL
	MALFUNCTION	CORRECTION	10-3-02	RL
	MALFUNCTION	CORRECTION	10-3-02	RL
	MALFUNCTION	CORRECTION	10-3-02	RL
645	INSPECT FOR LIVE AMMO		10-3-02	RL
655	FINAL INSPECTION A) HEADSPACE		11-18-02	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.74</u> <u>2.68</u> <u>2.65</u> <u>2.66</u>	10/23/02	DA
	C) FUNCTION		11-18-02	RL
660	PACK		12-5-02	DA

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

DATE 9-23-02

TESTER

TRW
G6236277

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.57	2.59	2.56	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.60	2.48	2.53	
PULL #3	2.57	2.60	2.52	
PULL #4	2.56	2.64	2.55	
PULL #5	2.59	2.60	2.56	
TOTAL	12.89	12.91	12.72	
AVG.	2.57	2.58	2.54	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.43	3.46	
PULL #2	3.36	3.49	
PULL #3	3.38	3.46	
PULL #4	3.38	3.46	
PULL #5	3.15	3.37	
TOTAL	16.70	17.24	
AVG.	3.34	3.44	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.17	4.36		4.09
PULL #2	4.22	4.30		4.21
PULL #3	4.31	4.34		4.12
PULL #4	4.19	4.38		4.06
PULL #5	3.91	4.28		4.08
TOTAL	20.80	21.66		20.56
AVG.	4.16	4.33		4.11

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236279.___0
FILE DATE AND TIME: 10/04/2002 12:14

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

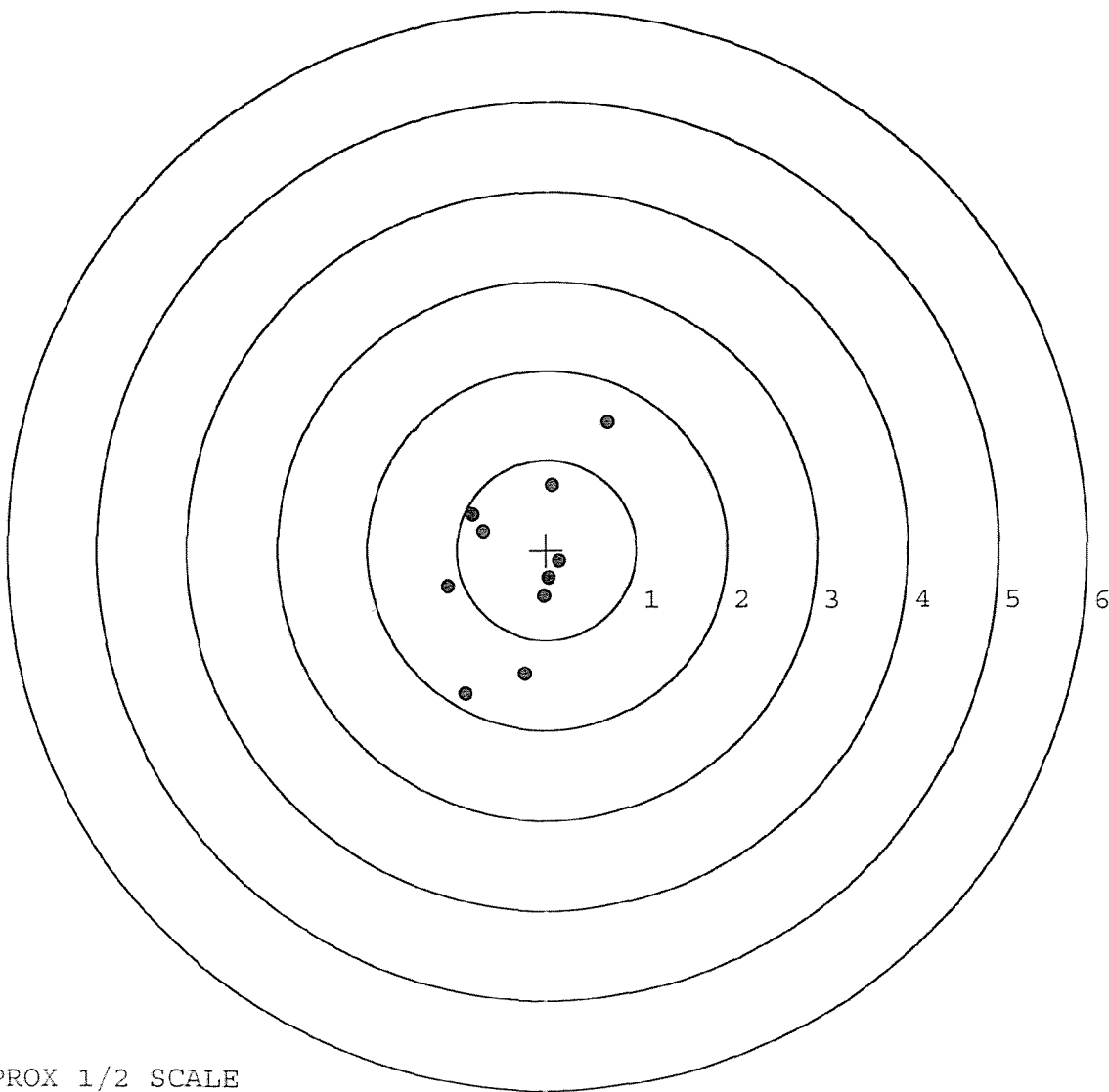
The Average X Centroid of the Five Target Set:	-0.009
The Average Y Centroid of the Five Target Set:	-0.265
The Average Point of Impact of the Five Target Set:	0.265
The Average Mean Radius of the Five Target Set:	1.091
The Distance from POA to Centroid Target #1:	0.332
The Distance from Centroid Target #2 to Centroid Target #1:	0.312
The Distance from Centroid Target #3 to Centroid Target #1:	0.388
The Distance from Centroid Target #4 to Centroid Target #1:	0.444
The Distance from Centroid Target #5 to Centroid Target #1:	0.361

SERIAL NUMBER: G6236279. __0
TARGET NUMBER: 1
FILE DATE: 10/04/2002
FILE TIME: 12:14

X CENTROID: -0.289
Y CENTROID: -0.162
POA TO CENTROID: 0.332
HORZ SPREAD: 1.779
VERT SPREAD: 3.027
GROUP SPREAD: 3.409
MIN RADIUS: 0.351
MAX RADIUS: 1.848
MEAN RADIUS: 0.899

IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	-0.238	-1.374
2:	-0.894	-1.613
3:	-1.104	-0.414
4:	-0.710	0.204
5:	-0.827	0.393
6:	0.064	0.722
7:	0.675	1.414
8:	0.142	-0.120
9:	0.027	-0.313
10:	-0.028	-0.518

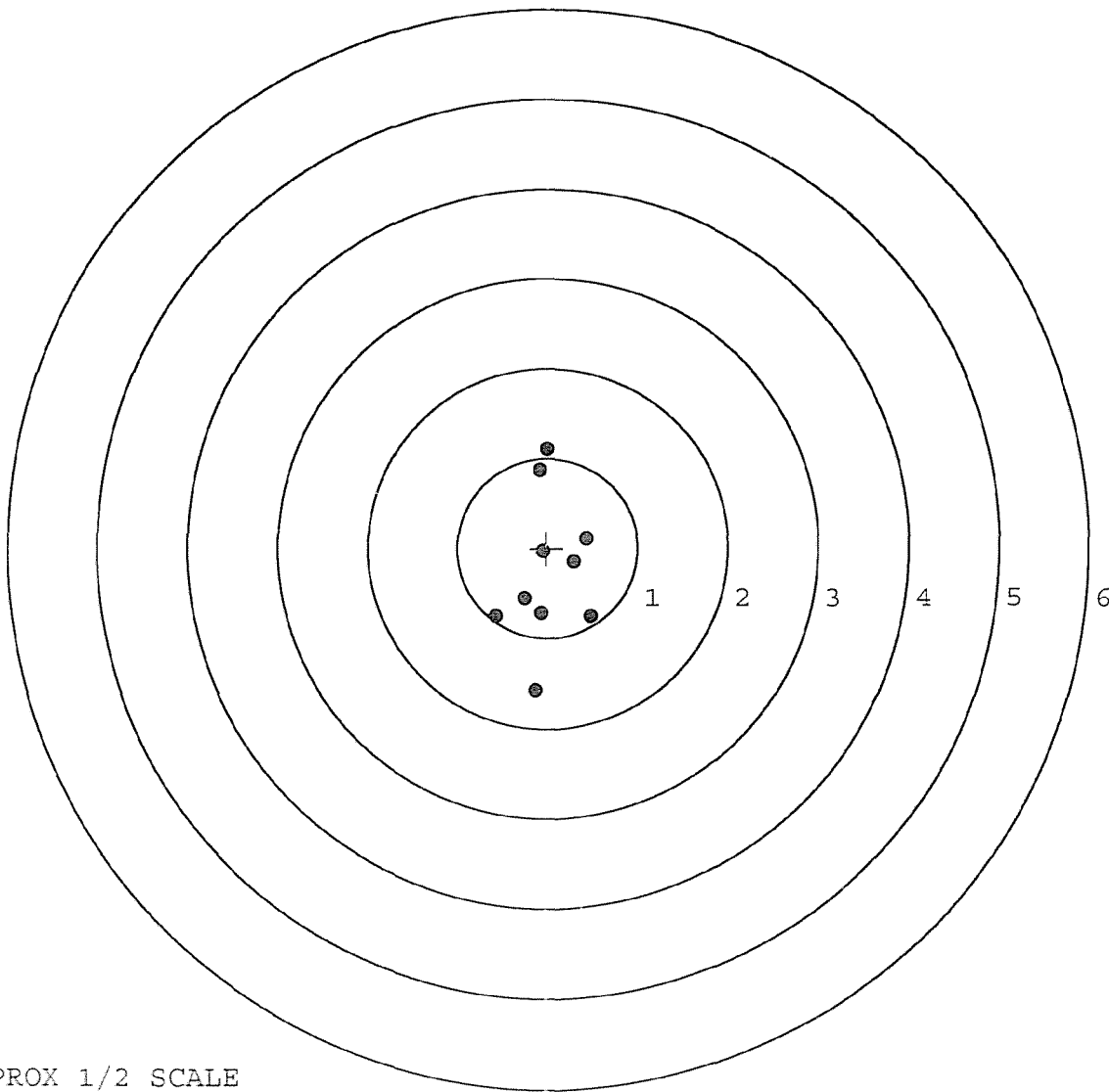


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236279. __0
TARGET NUMBER: 2
FILE DATE: 10/04/2002
FILE TIME: 12:14

POINT#	X	Y
1:	-0.132	-1.584
2:	0.490	-0.764
3:	-0.063	-0.729
4:	-0.253	-0.565
5:	-0.573	-0.761
6:	-0.044	-0.037
7:	0.446	0.108
8:	-0.084	0.869
9:	0.000	1.104
10:	0.306	-0.152

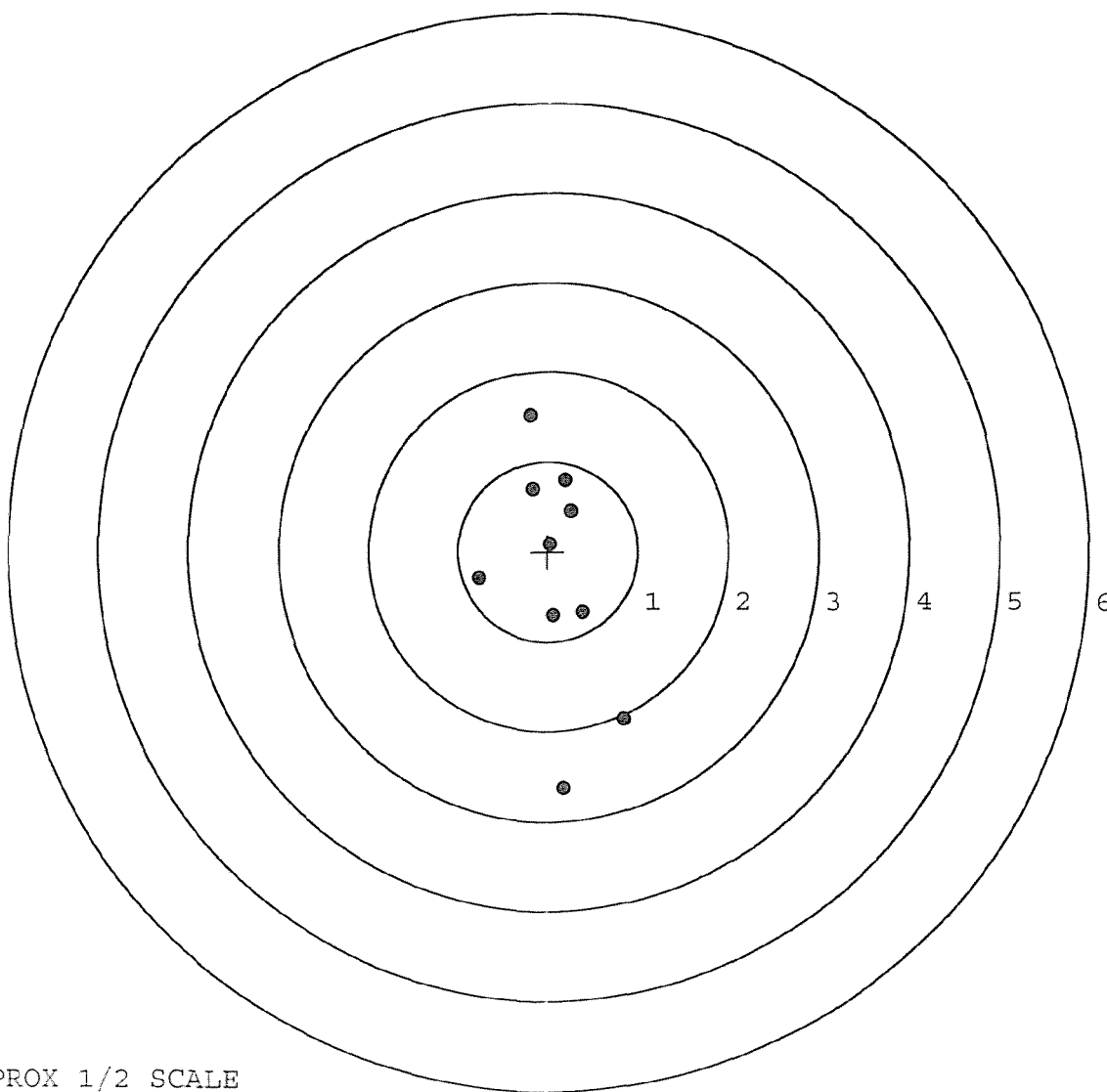
X CENTROID: 0.009
Y CENTROID: -0.251
POA TO CENTROID: 0.251
HORZ SPREAD: 1.063
VERT SPREAD: 2.688
GROUP SPREAD: 2.691
MIN RADIUS: 0.221
MAX RADIUS: 1.355
MEAN RADIUS: 0.729
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236279. __0
TARGET NUMBER: 3
FILE DATE: 10/04/2002
FILE TIME: 12:14

	POINT#	X	Y
X CENTROID:	1:	0.852	-1.870
Y CENTROID:	2:	0.188	-2.636
POA TO CENTROID:	3:	0.393	-0.680
HORZ SPREAD:	4:	0.064	-0.708
VERT SPREAD:	5:	-0.763	-0.305
GROUP SPREAD:	6:	-0.200	1.513
MIN RADIUS:	7:	0.197	0.794
MAX RADIUS:	8:	-0.171	0.698
MEAN RADIUS:	9:	0.254	0.452
# IN 1 IN DIAMETER:	10:	0.033	0.085
# IN 2 IN DIAMETER:			
# IN 3 IN DIAMETER:			

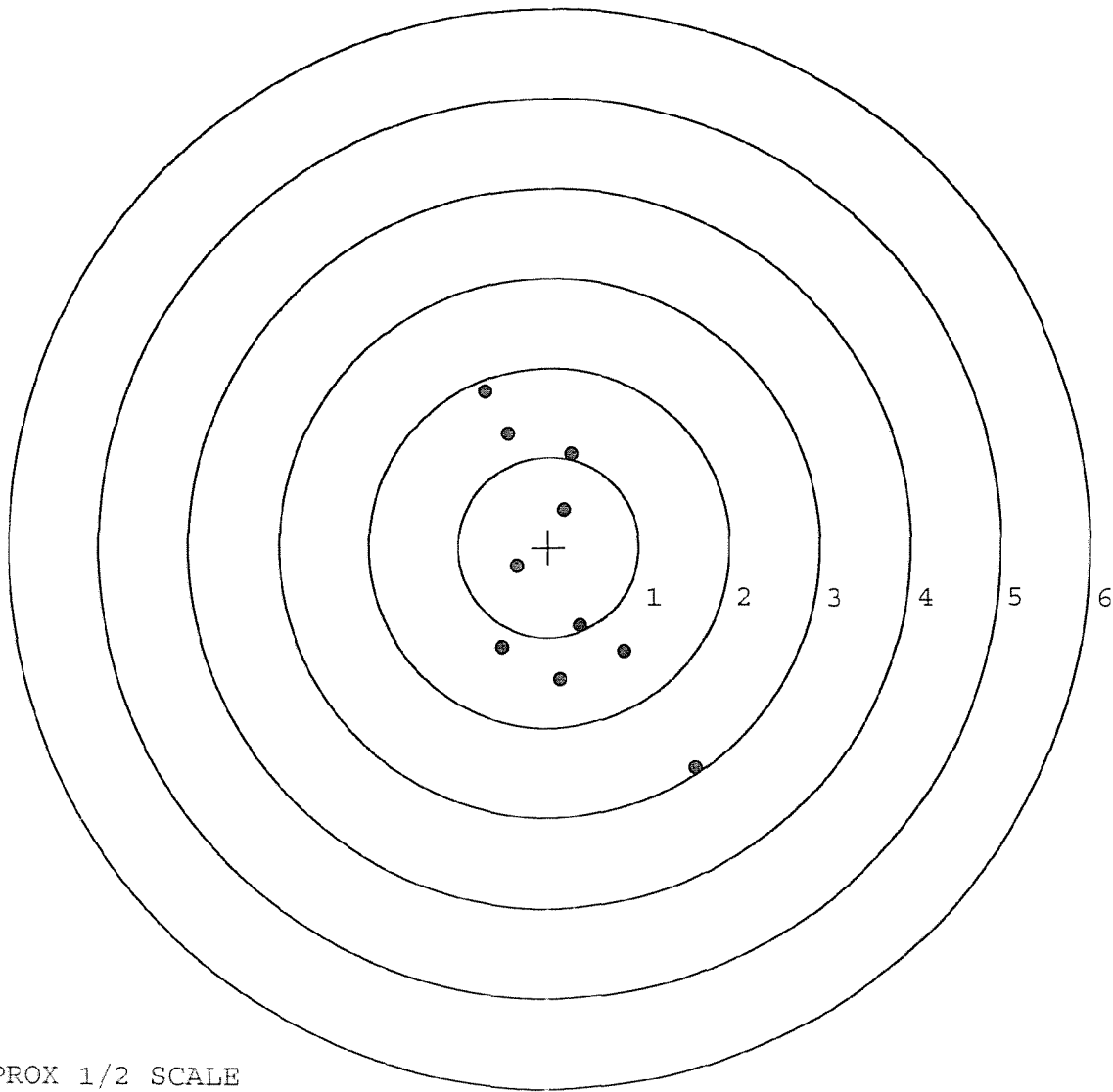


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236279. __0
TARGET NUMBER: 4
FILE DATE: 10/04/2002
FILE TIME: 12:14

POINT#	X	Y
1:	1.638	-2.452
2:	0.840	-1.161
3:	0.139	-1.472
4:	0.347	-0.880
5:	-0.510	-1.115
6:	-0.352	-0.210
7:	0.171	0.409
8:	0.251	1.031
9:	-0.447	1.262
10:	-0.709	1.730

X CENTROID: 0.137
Y CENTROID: -0.286
POA TO CENTROID: 0.317
HORZ SPREAD: 2.347
VERT SPREAD: 4.182
GROUP SPREAD: 4.796
MIN RADIUS: 0.495
MAX RADIUS: 2.636
MEAN RADIUS: 1.298
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 7

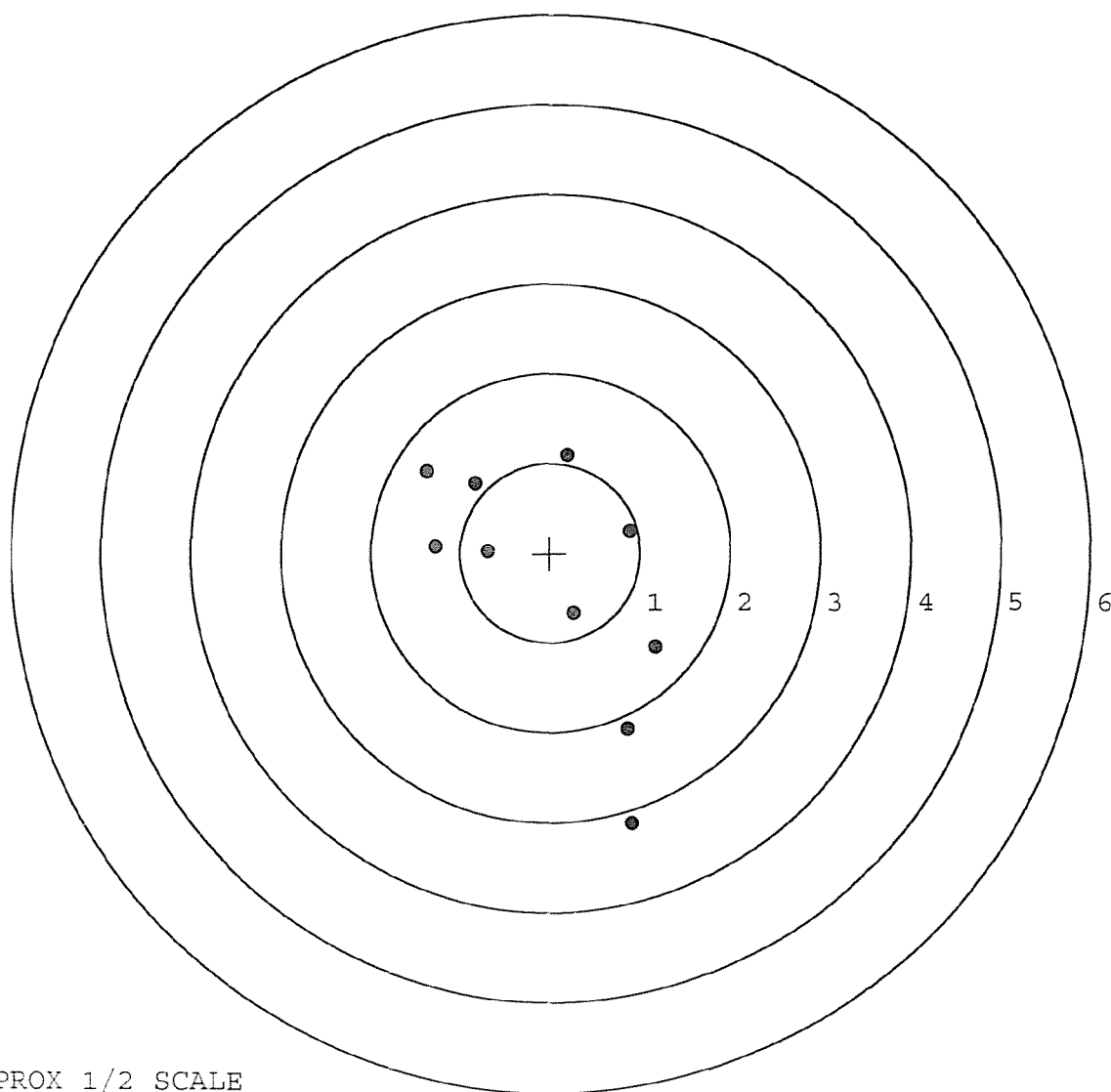


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236279. __0
TARGET NUMBER: 5
FILE DATE: 10/04/2002
FILE TIME: 12:14

POINT#	X	Y
1:	0.917	-3.017
2:	0.870	-1.968
3:	1.171	-1.058
4:	0.269	-0.676
5:	0.881	0.245
6:	-0.692	0.021
7:	-0.840	0.774
8:	-1.276	0.068
9:	-1.375	0.903
10:	0.194	1.092

X CENTROID: 0.012
Y CENTROID: -0.362
POA TO CENTROID: 0.362
HORZ SPREAD: 2.546
VERT SPREAD: 4.109
GROUP SPREAD: 4.541
MIN RADIUS: 0.406
MAX RADIUS: 2.805
MEAN RADIUS: 1.437
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 7



TARGET APPROX 1/2 SCALE