

G-603 6280

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



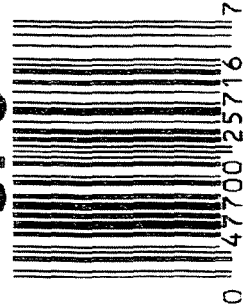
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6236280

UPC



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, N.Y. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **G6236280**
ORDER NO. **25716**
46
26RW

5716 G6236280

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SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

3

GUN SERIAL # G623 6280

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8/27/02	RL
600	PROOF		9-4-02	AL
607	CHECK HEADSPACE		9-4-02	AL
610	DIS-ASSEMBLE GUN		9/3/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED SEP 04 2002 OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		9/5	B
617	DRILL AND TAP SIGHT HOLES		9-5-02	AL
620	APPLY COATINGS (BARREL ACTION)		10-1	TH
	(BOLT)		10-1	TH
625	FINAL ASSEMBLY		10-16-02	
	A) CLEAN INSIDE OF BOLT ASSEMBLY			DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-16-02	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-16-02	DA
	D) OIL FIRING PIN ASSEMBLY		10-16-02	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>6.0</u> <u>7.0</u>	10-23-02	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.5</u>	10-23-02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.022</u> <u>.022</u>	10-23-02	DA
	J) ASSEMBLE STOCK		10/11/02	RL
	K) ASSEMBLE SWIVEL STUDS		11/22/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10/31/02	RL
	M) IRON SIGHT ALIGNMENT		10/30/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10/30/02	RL
640	GALLERY TEST AND TARGET	PASS FAIL	10-22-02	RW
	MALFUNCTION	CORRECTION	10-22-02	RW
	MALFUNCTION	CORRECTION	10-22-02	RW
	MALFUNCTION	CORRECTION	10-22-02	RW
	MALFUNCTION	CORRECTION	10-22-02	RW
645	INSPECT FOR LIVE AMMO		10-22-02	RW
655	FINAL INSPECTION A) HEADSPACE		10/11/02	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.38</u> <u>2.26</u> <u>2.22</u> <u>2.21</u> <u>2.20</u>	10-23-02	DA
	C) FUNCTION		10-22-02 11-11-02	RL
660	PACK		11-22-02	DA

AVERAGE
 INITIAL & CYCLE TESTS
 2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

DATE 10-17-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.64	2.52	2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.43	2.49	2.55	
PULL #3	2.44	2.46	2.44	
PULL #4	2.39	2.49	2.54	
PULL #5	2.57	2.50	2.42	
TOTAL	12.47	12.46	12.48	
AVG.	2.49	2.49	2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.18	3.22	
PULL #2	3.25	3.21	
PULL #3	3.31	3.17	
PULL #4	3.36	3.25	
PULL #5	3.37	3.28	
TOTAL	16.47	16.13	
AVG.	3.29	3.22	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.18	4.08		4.26
PULL #2	4.24	4.22		4.21
PULL #3	4.21	4.24		4.24
PULL #4	4.30	4.21		4.28
PULL #5	4.24	4.23		4.25
TOTAL	21.17	20.98		21.24
AVG.	4.23	4.19		4.24

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236280.___0
FILE DATE AND TIME: 10/23/2002. 22:03

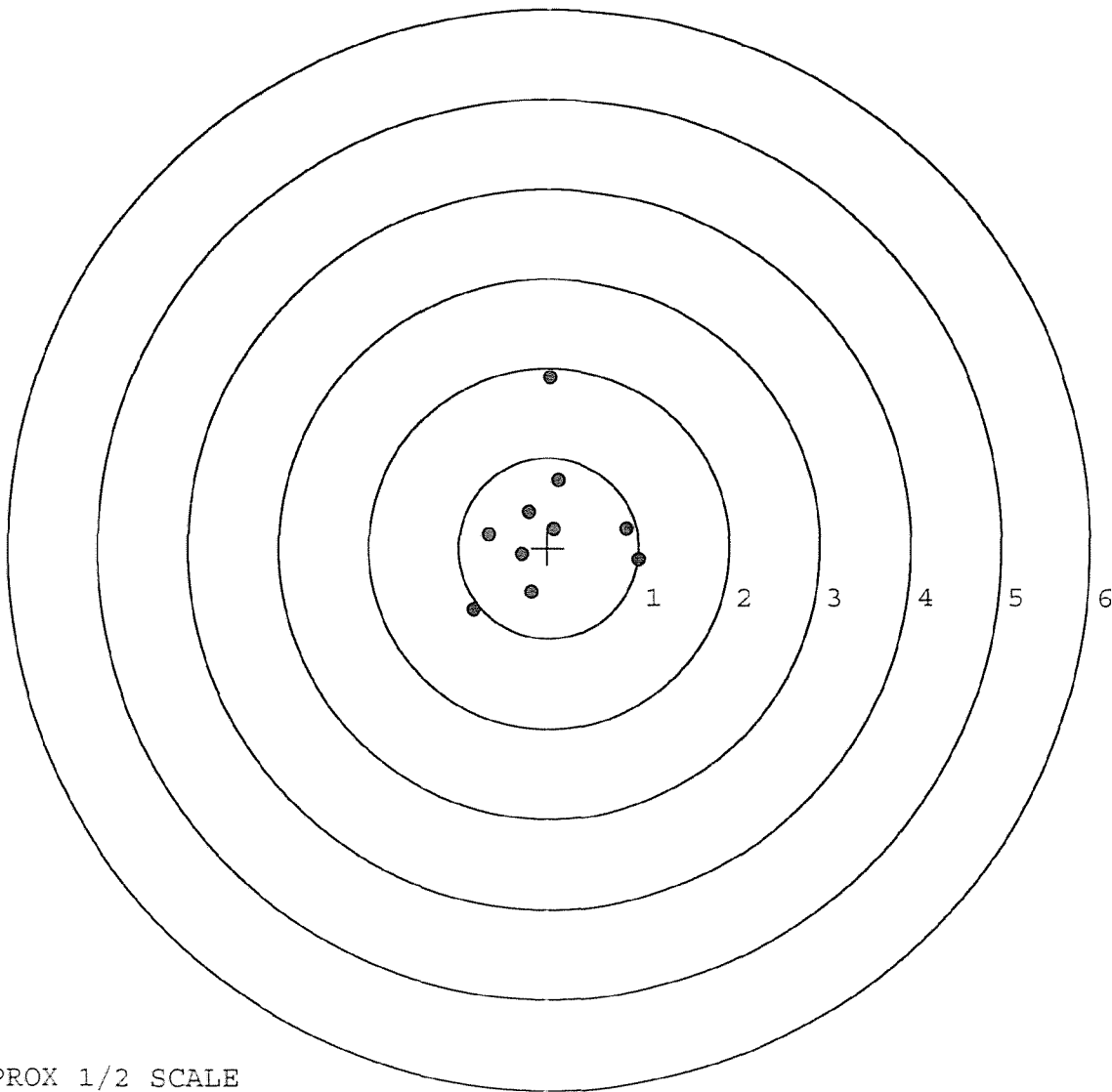
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.030
The Average Y Centroid of the Five Target Set:	0.034
The Average Point of Impact of the Five Target Set:	0.045
The Average Mean Radius of the Five Target Set:	0.698
The Distance from POA to Centroid Target #1:	0.223
The Distance from Centroid Target #2 to Centroid Target #1:	0.296
The Distance from Centroid Target #3 to Centroid Target #1:	0.236
The Distance from Centroid Target #4 to Centroid Target #1:	0.303
The Distance from Centroid Target #5 to Centroid Target #1:	0.164

SERIAL NUMBER: G6236280. __0
 TARGET NUMBER: 1
 FILE DATE: 10/23/2002
 FILE TIME: 22:03

POINT#	X	Y
1:	1.002	-0.132
2:	0.862	0.219
3:	-0.828	-0.692
4:	-0.185	-0.495
5:	-0.288	-0.077
6:	-0.662	0.153
7:	0.072	0.210
8:	-0.215	0.396
9:	0.114	0.751
10:	0.021	1.895

{ CENTROID: -0.011
 / CENTROID: 0.223
 POA TO CENTROID: 0.223
 HORZ SPREAD: 1.830
 VERT SPREAD: 2.587
 GROUP SPREAD: 2.723
 MIN RADIUS: 0.084
 MAX RADIUS: 1.673
 MEAN RADIUS: 0.754
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 9



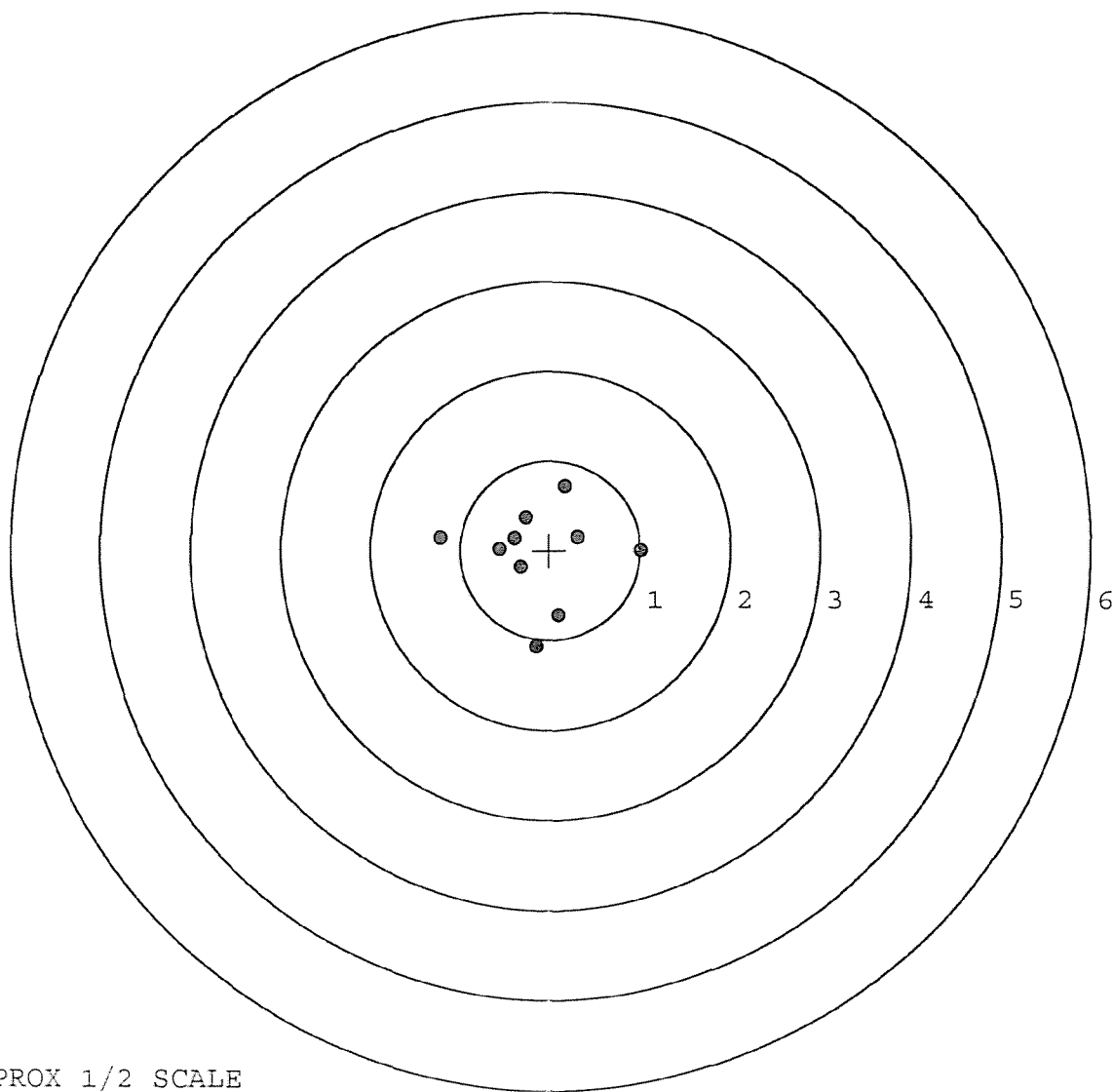
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236280.____0
TARGET NUMBER: 2
FILE DATE: 10/23/2002
FILE TIME: 22:03

X CENTROID: -0.130
Y CENTROID: -0.048
POA TO CENTROID: 0.139
HORZ SPREAD: 2.233
VERT SPREAD: 1.796
GROUP SPREAD: 2.237
MIN RADIUS: 0.239
MAX RADIUS: 1.143
MEAN RADIUS: 0.675

IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.147	-1.081
2:	0.102	-0.732
3:	0.319	0.148
4:	0.172	0.715
5:	-1.221	0.135
6:	-0.273	0.373
7:	-0.387	0.139
8:	-0.556	0.015
9:	-0.322	-0.191
10:	1.012	0.000

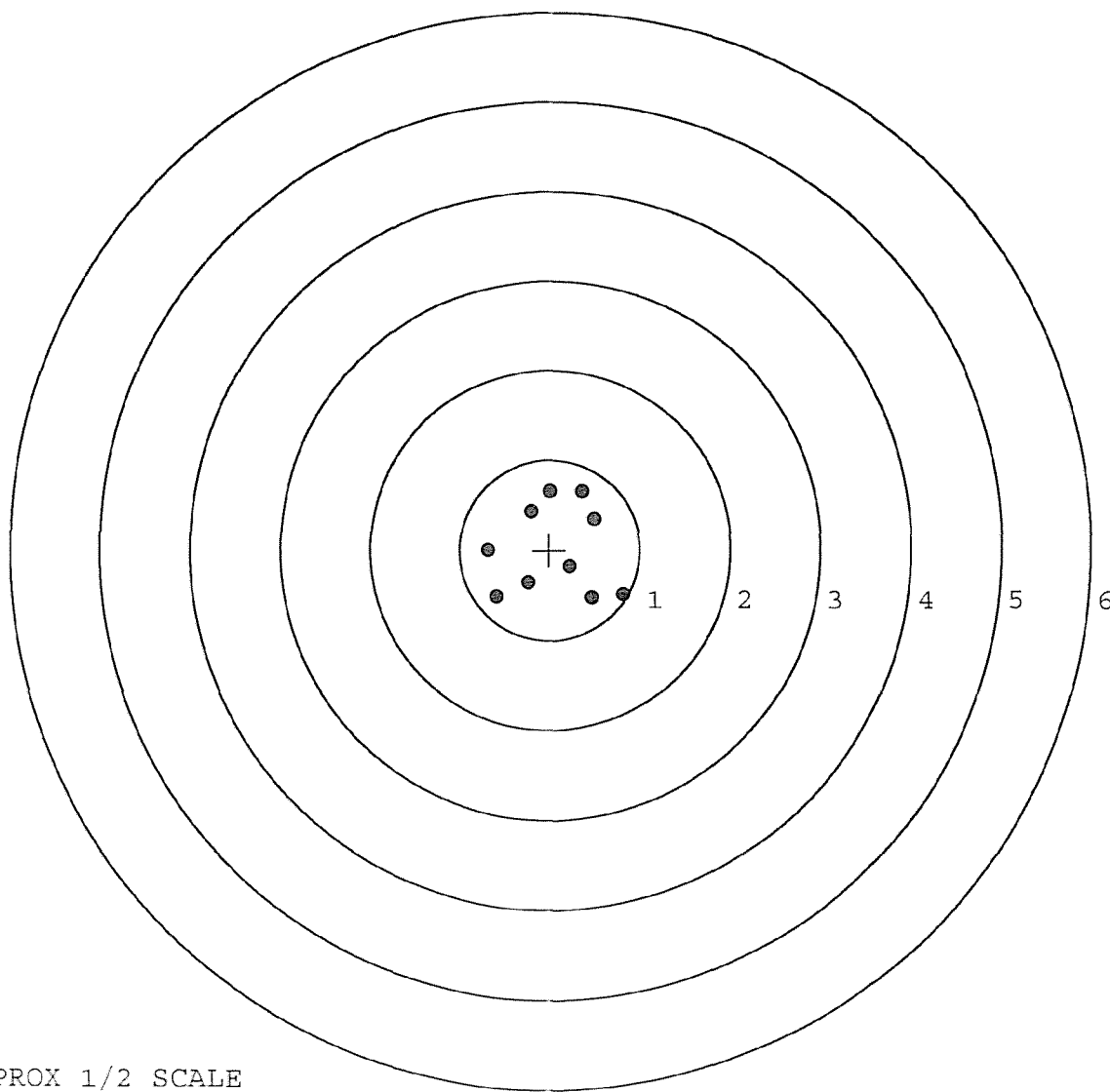


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236280. __0
TARGET NUMBER: 3
FILE DATE: 10/23/2002
FILE TIME: 22:03

X CENTROID: 0.067
Y CENTROID: 0.000
POA TO CENTROID: 0.067
HORZ SPREAD: 1.502
VERT SPREAD: 1.186
GROUP SPREAD: 1.583
MIN RADIUS: 0.246
MAX RADIUS: 0.900
MEAN RADIUS: 0.631
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.819	-0.495
2:	0.479	-0.533
3:	0.230	-0.184
4:	-0.234	-0.360
5:	-0.589	-0.516
6:	-0.683	0.005
7:	-0.213	0.432
8:	0.004	0.653
9:	0.365	0.651
10:	0.495	0.346

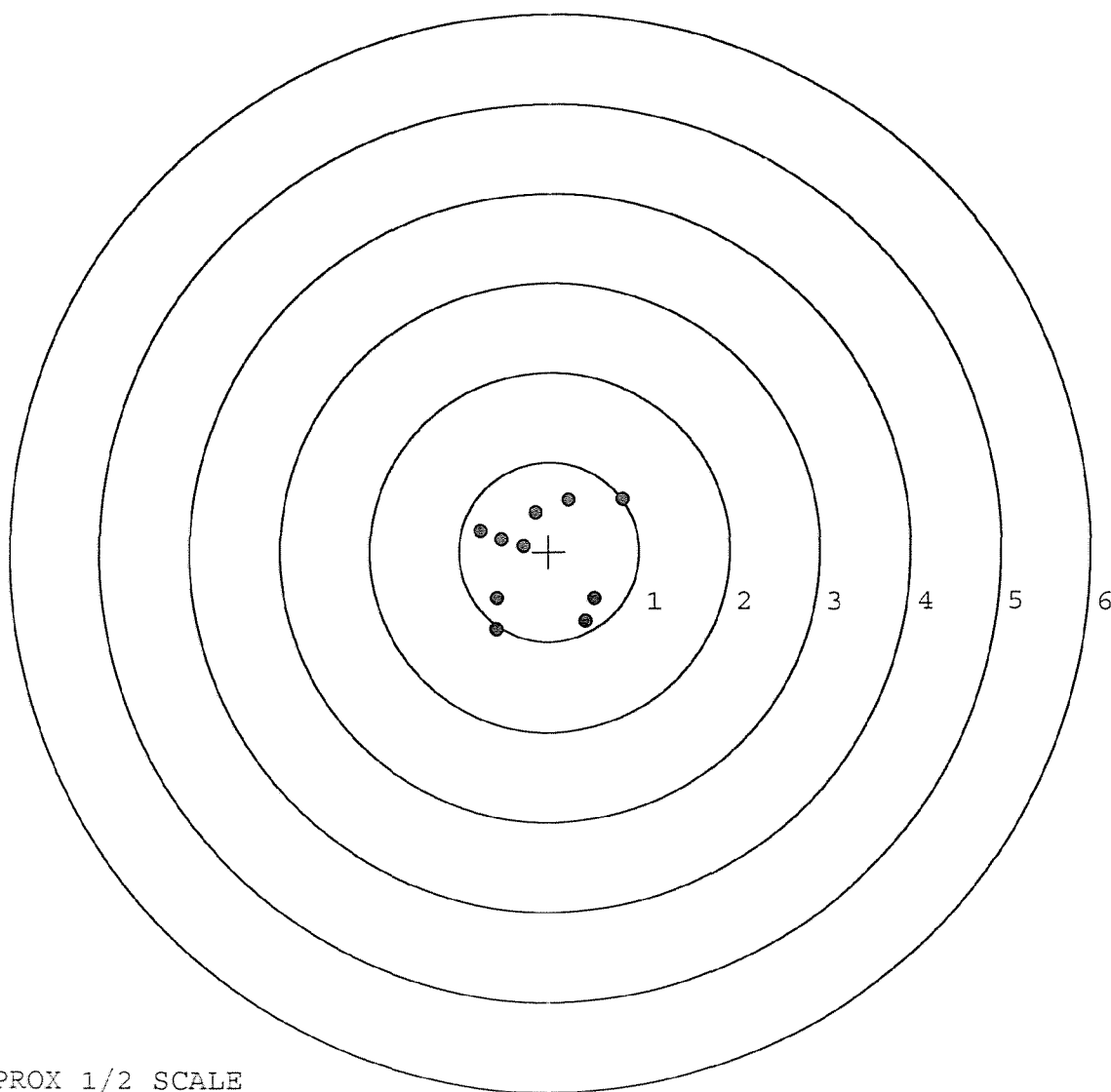


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236280. __0
TARGET NUMBER: 4
FILE DATE: 10/23/2002
FILE TIME: 22:03

X CENTROID: -0.095
Y CENTROID: -0.068
POA TO CENTROID: 0.117
HORZ SPREAD: 1.590
VERT SPREAD: 1.452
GROUP SPREAD: 2.020
MIN RADIUS: 0.229
MAX RADIUS: 1.122
MEAN RADIUS: 0.704
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.410	-0.784
2:	0.509	-0.530
3:	-0.586	-0.869
4:	-0.578	-0.525
5:	-0.284	0.062
6:	-0.530	0.135
7:	-0.771	0.229
8:	-0.154	0.440
9:	0.215	0.579
10:	0.819	0.583

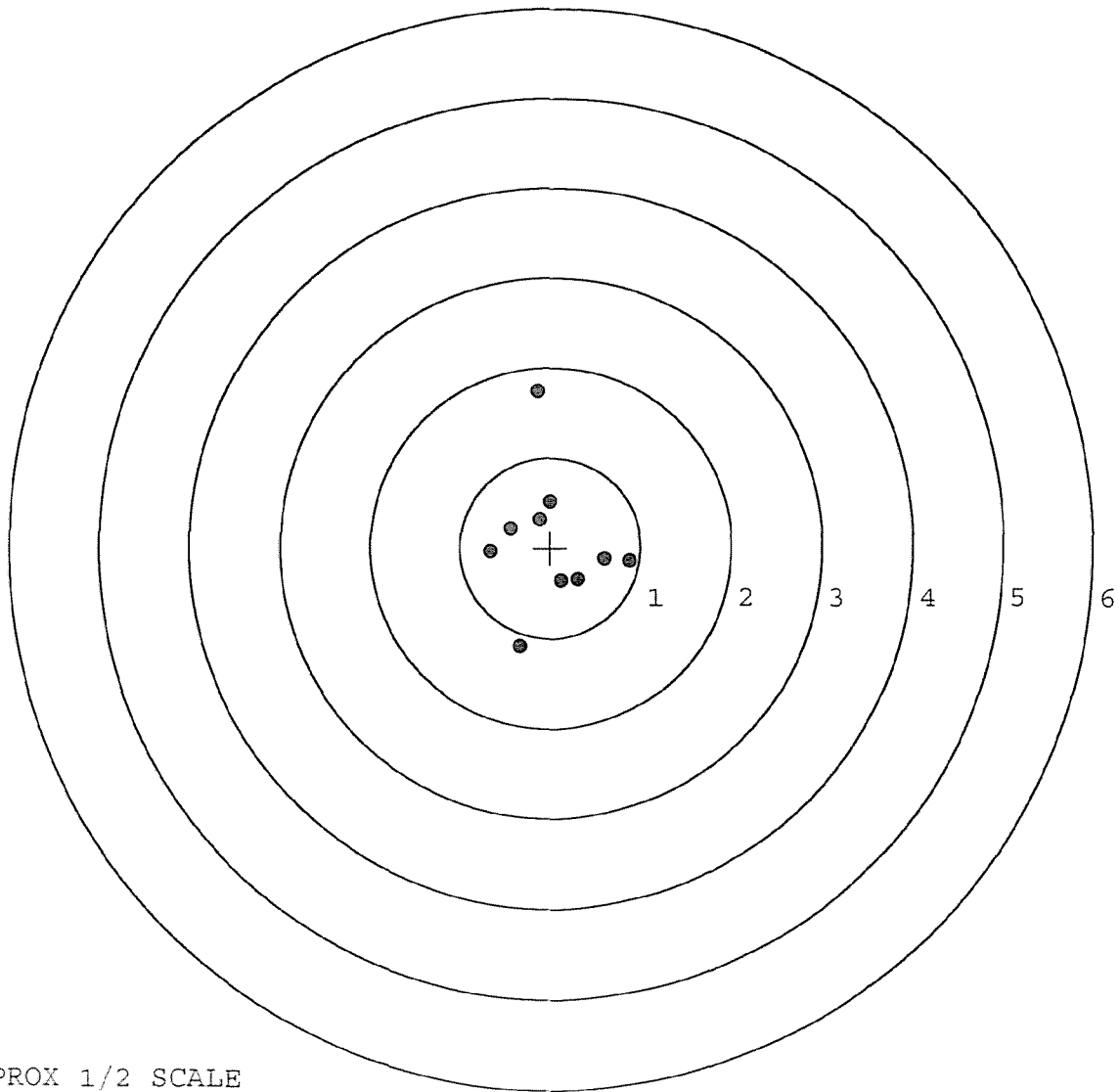


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236280. __0
TARGET NUMBER: 5
FILE DATE: 10/23/2002
FILE TIME: 22:03

POINT#	X	Y
1:	-0.339	-1.096
2:	0.125	-0.369
3:	0.313	-0.355
4:	0.603	-0.127
5:	0.881	-0.159
6:	-0.664	-0.050
7:	-0.441	0.212
8:	-0.123	0.308
9:	-0.011	0.520
10:	-0.141	1.736

X CENTROID: 0.020
Y CENTROID: 0.062
POA TO CENTROID: 0.065
HORZ SPREAD: 1.545
VERT SPREAD: 2.832
GROUP SPREAD: 2.839
MIN RADIUS: 0.285
MAX RADIUS: 1.682
MEAN RADIUS: 0.727
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE