

G639 1085
Replaces
E 6413569

Address Information

[illegible]

Shipping & Billing

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A017	Scope Base	1
A026	Scope	1
A045	Bi Pod	1
B000	FRONT AND REAR E	2

Close

SECRET

Number:

G639 1085

Model: M24 SWS



RE00111253

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6391085.___1
FILE DATE AND TIME: 05/12/2006 16:34

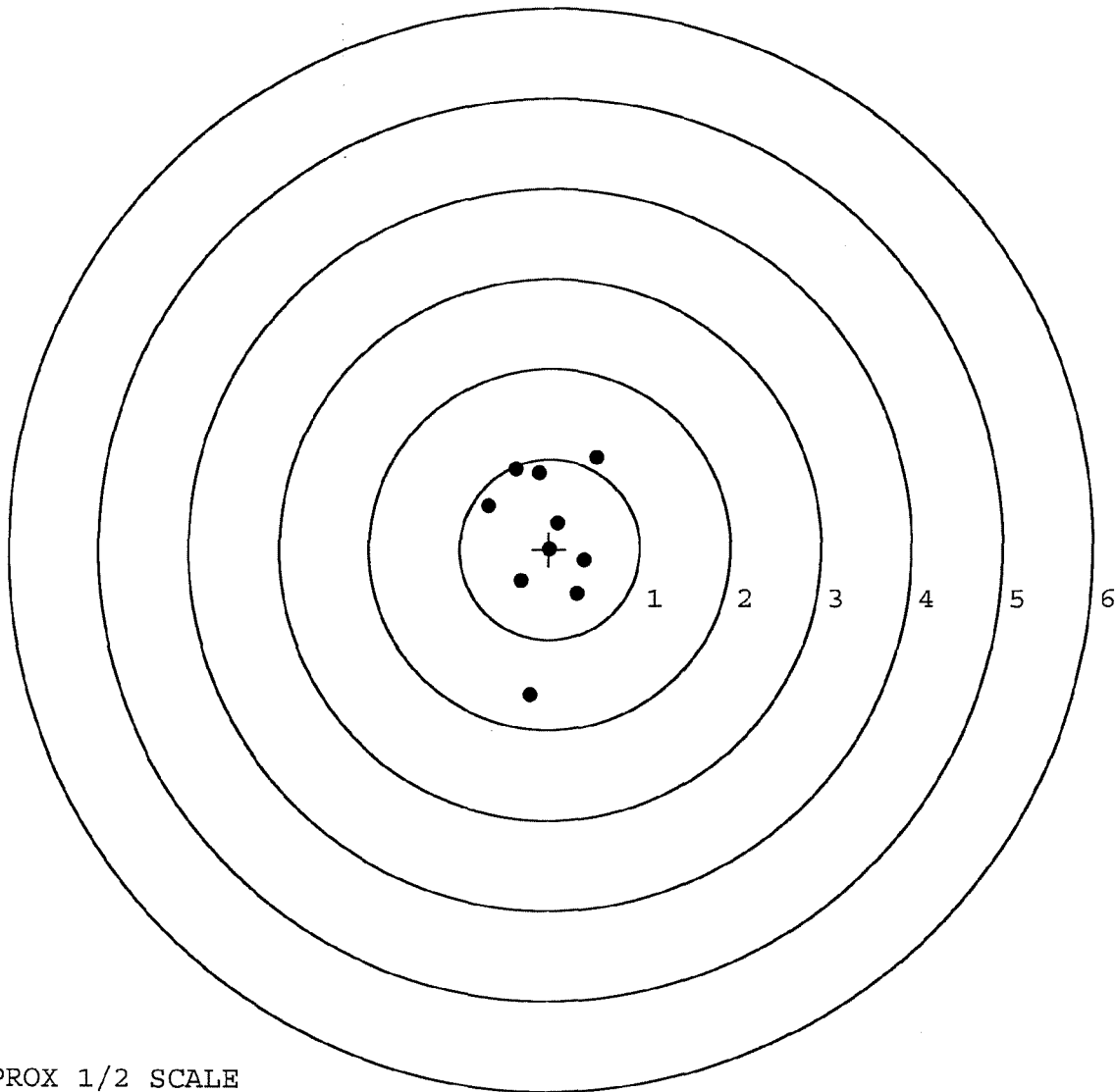
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.039
The Average Y Centroid of the Five Target Set:	0.053
The Average Point of Impact of the Five Target Set:	0.066
The Average Mean Radius of the Five Target Set:	0.591
The Distance from POA to Centroid Target #1:	0.101
The Distance from Centroid Target #2 to Centroid Target #1:	0.426
The Distance from Centroid Target #3 to Centroid Target #1:	0.113
The Distance from Centroid Target #4 to Centroid Target #1:	0.119
The Distance from Centroid Target #5 to Centroid Target #1:	0.122

SERIAL NUMBER: G6391085. __1
TARGET NUMBER: 1
FILE DATE: 05/12/2006
FILE TIME: 16:34

X CENTROID: -0.038
Y CENTROID: 0.094
POA TO CENTROID: 0.101
HORZ SPREAD: 1.203
VERT SPREAD: 2.642
GROUP SPREAD: 2.742
MIN RADIUS: 0.102
MAX RADIUS: 1.726
MEAN RADIUS: 0.720
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.002	0.000
2:	-0.116	0.846
3:	0.092	0.292
4:	0.387	-0.124
5:	0.310	-0.489
6:	-0.314	-0.351
7:	-0.209	-1.624
8:	-0.680	0.481
9:	-0.377	0.888
10:	0.523	1.018

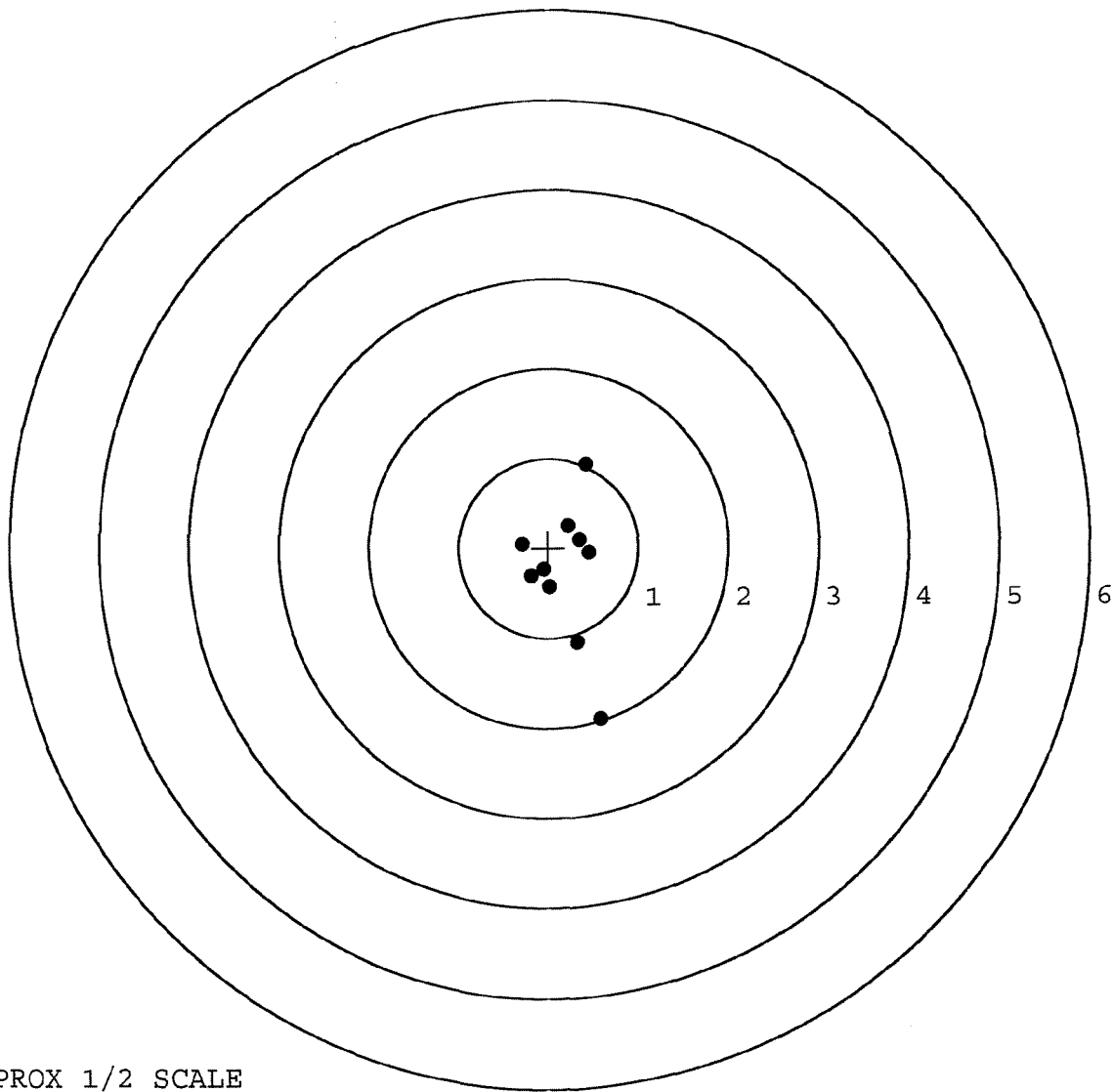


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6391085. __1
TARGET NUMBER: 2
FILE DATE: 05/12/2006
FILE TIME: 16:34

X CENTROID: 0.184
Y CENTROID: -0.270
POA TO CENTROID: 0.326
HORZ SPREAD: 0.873
VERT SPREAD: 2.837
GROUP SPREAD: 2.842
MIN RADIUS: 0.232
MAX RADIUS: 1.681
MEAN RADIUS: 0.636
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.188	-0.317
2:	0.015	-0.437
3:	0.455	-0.055
4:	0.347	0.088
5:	0.215	0.240
6:	0.422	0.934
7:	0.323	-1.047
8:	0.584	-1.903
9:	-0.047	-0.246
10:	-0.289	0.044



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6391085. __1

TARGET NUMBER: 3

FILE DATE: 05/12/2006

FILE TIME: 16:34

POINT#	X	Y
1:	-0.227	0.506
2:	-0.122	0.229
3:	0.295	0.468
4:	0.078	1.152
5:	-0.733	0.423
6:	-0.140	-0.197
7:	-0.440	-0.842
8:	0.279	-0.081
9:	-0.555	0.012
10:	0.300	-0.023

X CENTROID: -0.127

Y CENTROID: 0.165

POA TO CENTROID: 0.208

HORZ SPREAD: 1.033

VERT SPREAD: 1.994

GROUP SPREAD: 2.060

MIN RADIUS: 0.064

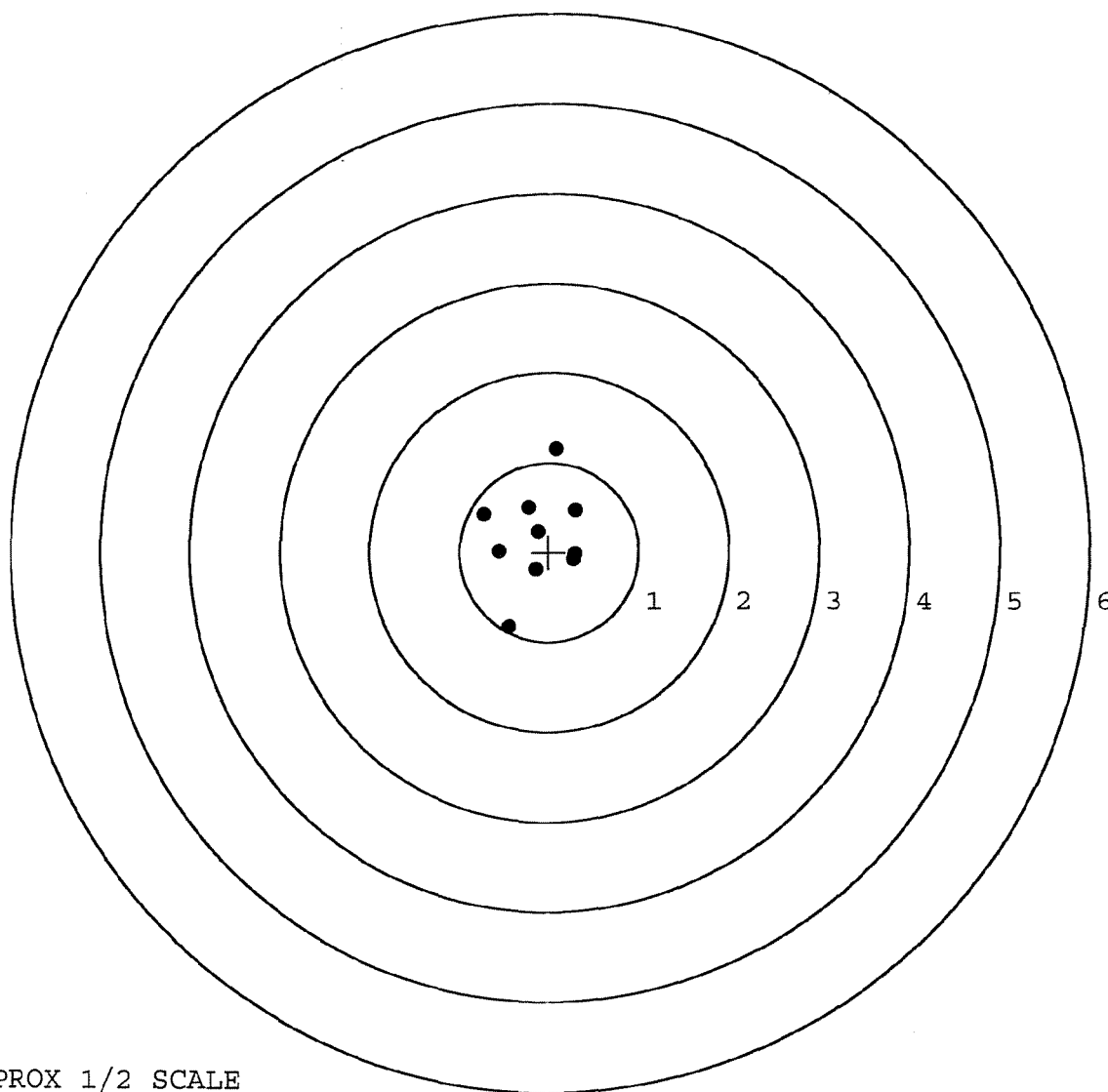
MAX RADIUS: 1.054

MEAN RADIUS: 0.542

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



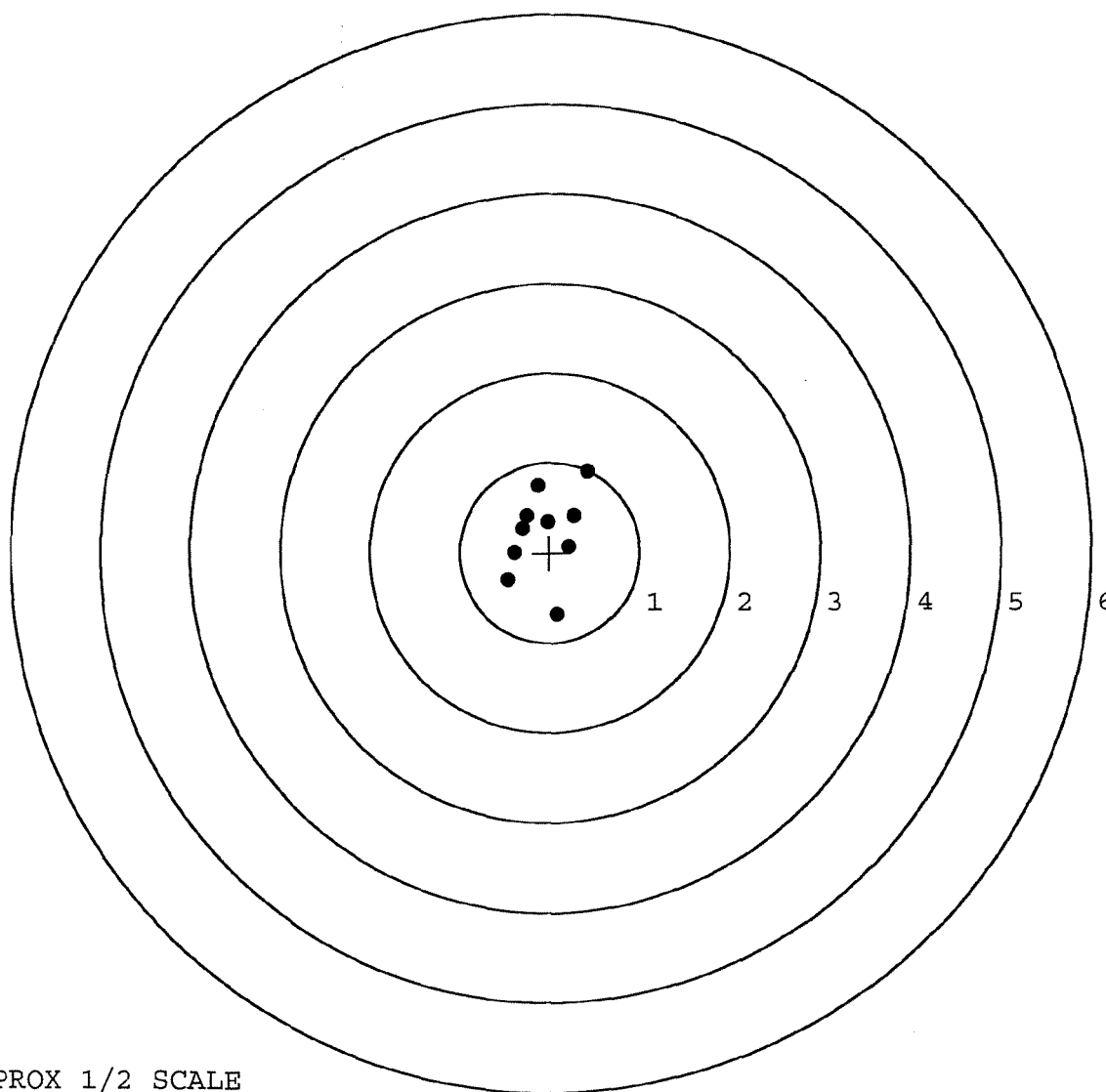
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6391085. __1
TARGET NUMBER: 4
FILE DATE: 05/12/2006
FILE TIME: 16:34

X CENTROID: -0.057
Y CENTROID: 0.211
POA TO CENTROID: 0.219
HORZ SPREAD: 0.880
VERT SPREAD: 1.589
GROUP SPREAD: 1.622
MIN RADIUS: 0.127
MAX RADIUS: 0.912
MEAN RADIUS: 0.466

POINT#	X	Y
1:	-0.128	0.736
2:	-0.258	0.401
3:	0.269	0.401
4:	0.215	0.063
5:	-0.025	0.334
6:	-0.302	0.261
7:	-0.388	0.005
8:	-0.462	-0.301
9:	0.418	0.900
10:	0.093	-0.689

IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

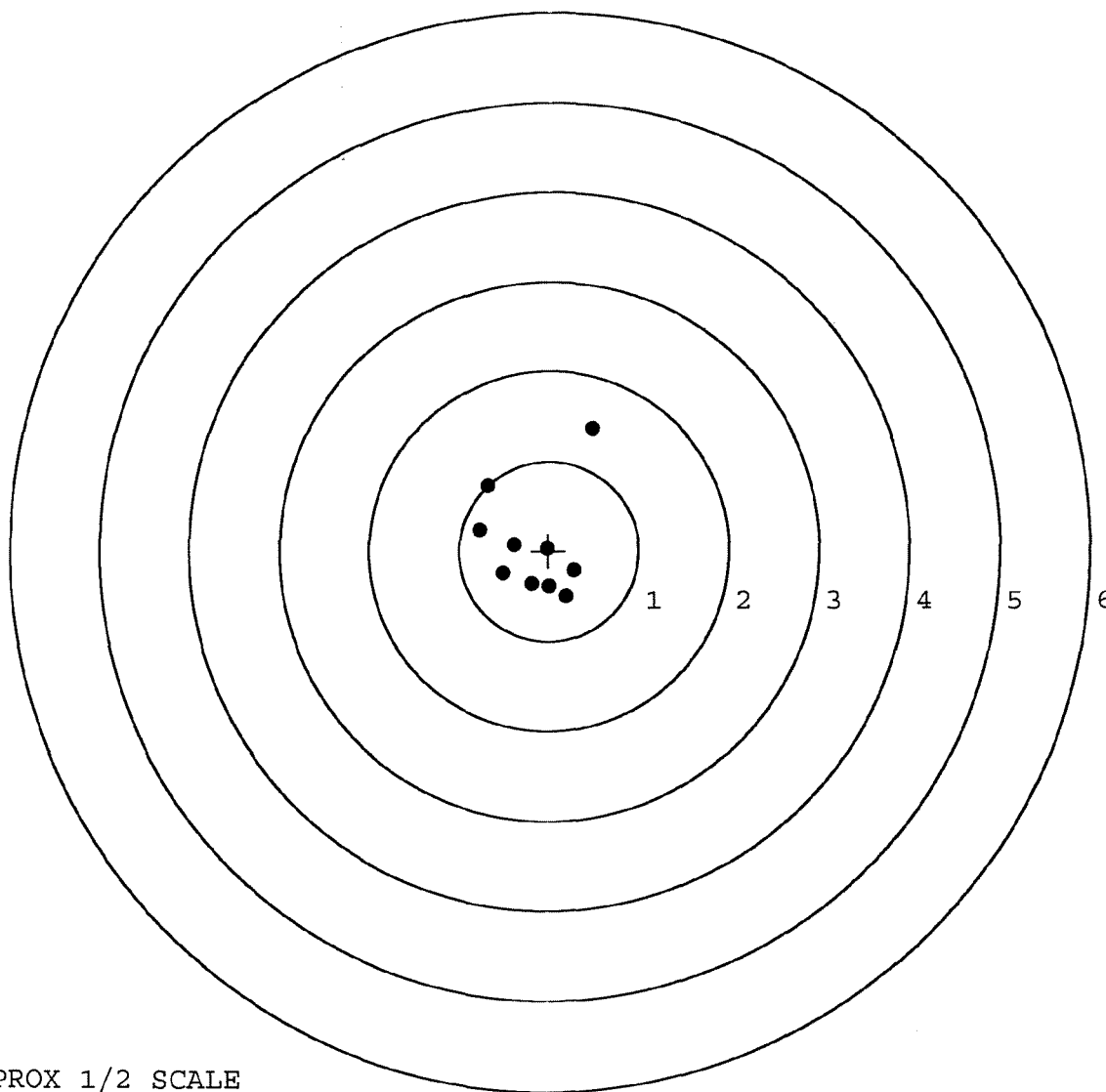


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6391085. __1
TARGET NUMBER: 5
FILE DATE: 05/12/2006
FILE TIME: 16:34

POINT#	X	Y
1:	0.486	1.363
2:	-0.681	0.732
3:	-0.775	0.234
4:	-0.509	-0.249
5:	-0.386	0.068
6:	-0.015	0.029
7:	0.285	-0.221
8:	0.200	-0.510
9:	0.011	-0.398
10:	-0.193	-0.370

X CENTROID: -0.158
Y CENTROID: 0.068
POA TO CENTROID: 0.172
HORZ SPREAD: 1.261
VERT SPREAD: 1.873
GROUP SPREAD: 1.895
MIN RADIUS: 0.148
MAX RADIUS: 1.446
MEAN RADIUS: 0.592
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER	111253		
SERIAL NUMBER	GLA391085		
LOG-IN DATE	4-19-06		
OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	5-1-06	RTZ
505	RE-BARREL	5-3-06	RTZ
560	ASSEMBLE	5-3-06	RTZ
600	PROOF	MAGNA-FLUX INSPECTED MAY 08 2006	mm
605	CHECK HEADSPACE	5-3-06	mm
610	DIS-ASSEMBLE GUN		
612	MAGNAFLUX	OPERATOR <u>APD</u>	3-8-06 APD
510	DRILL AND TAP		5-5-06 TRW
615	ROLLMARK CALIBER		5-8-06 CW
618	ROTO-BLAST		5-8-06 LB
620	APPLY COATINGS		5/11/06 TRB
625	FINAL ASSEMBLY		5-12-06 RTZ
640	FUNCTION TEST AND	PASS FAIL	5-12-06 mm
650	TARGET	PASS FAIL	5-12-06 mm
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION		5-15-06 AC
	A) HEADSPACE	PASS FAIL	5-15-06 AC
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	N/A AC
680	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	6 lbs 6 lbs 6 lbs AC
	G) SAFETY OFF FORCE	2 LBS MIN	2 lbs 2 lbs 2 lbs AC
	I) FIRING PIN INDENT	.020	.022 .022 .022 AC
690	PACK		5-25-06 DA

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00083415** Serial: E6413569 Model M24 SWS Center Fire Caliber: 7.62 NATO Repairman: Status: Closed 8/3/2004 12:42:02 PM

Verify Repair

Address Information

Customer: Received From Return To: Received From

Name: TRANSPORTATION DIV DFEL TRANSPORTATION DIV DFEL

Address 1: BLDG 1836 BLDG 1836

Address 2: 6759 MITCHELL AVE PO Box: 6759 MITCHELL AVE PO Box:

City: FORT BENNING FORT BENNING

State: GA Zip Code: 31905 Country: US State: GA Zip Code: 31905 Country: US

FFL:

Contact / Condition	Problems	Estimate	History / Status	Shipping / Billing												
<table border="1"> <thead> <tr> <th>Date</th> <th>Code</th> <th>User ID</th> <th>Desc1</th> </tr> </thead> <tbody> <tr> <td>8/3/2004 11:48:3</td> <td>New</td> <td>urtzgj</td> <td>Repair Added</td> </tr> <tr> <td>8/3/2004 12:42:0</td> <td>Closed</td> <td>urtzgj</td> <td>Closed at Expedite</td> </tr> </tbody> </table>			Date	Code	User ID	Desc1	8/3/2004 11:48:3	New	urtzgj	Repair Added	8/3/2004 12:42:0	Closed	urtzgj	Closed at Expedite	☐ Shipping Hold ☐ InterFace Hold ☐ Estimate Sent ☐ Parts Received ☐ Passed Inspection ☐ Return As Received ☐ Has been Approved ☐ Internal Repair	
Date	Code	User ID	Desc1													
8/3/2004 11:48:3	New	urtzgj	Repair Added													
8/3/2004 12:42:0	Closed	urtzgj	Closed at Expedite													
			Current Status Closed 8/3/2004 12:42:02 PM urtzgj Sniper Systems Repair Location ILN Current Location ILN Transfer Number													

Repair Search Refresh Close

eglandit 8/4/2004 8:31 AM CAPS NUM INS SCRL

start Inbo... DMS... 2 S... SAP... Displ... Micro... Arms... 8:31 AM

66391085(New)

Serial Number: **E6413569**

Model: M24 SWS



RE00083415

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6391085.___0
FILE DATE AND TIME: 08/19/2004 06:40

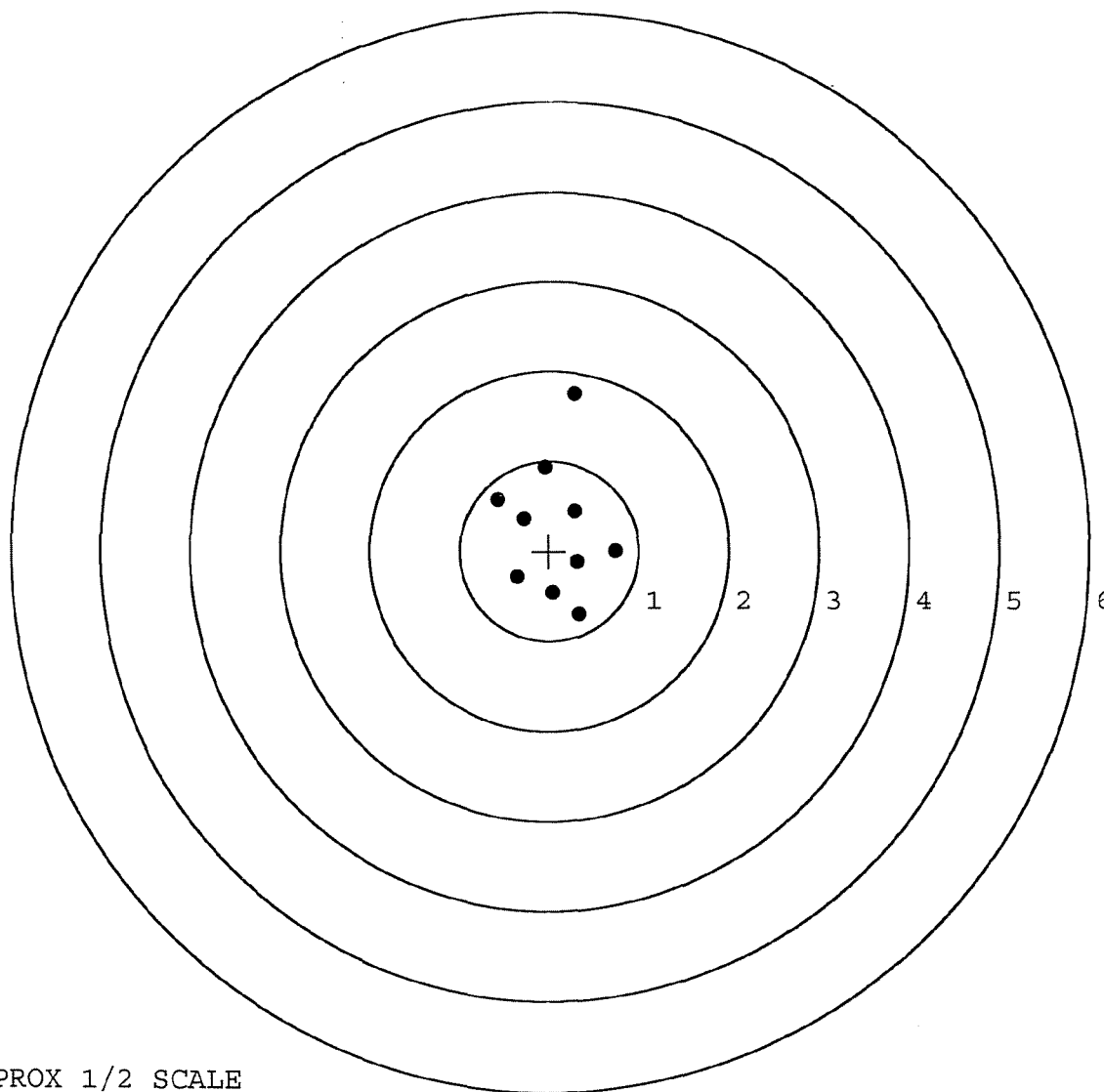
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.084
The Average Y Centroid of the Five Target Set:	0.036
The Average Point of Impact of the Five Target Set:	0.092
The Average Mean Radius of the Five Target Set:	0.660
The Distance from POA to Centroid Target #1:	0.258
The Distance from Centroid Target #2 to Centroid Target #1:	0.304
The Distance from Centroid Target #3 to Centroid Target #1:	0.283
The Distance from Centroid Target #4 to Centroid Target #1:	0.103
The Distance from Centroid Target #5 to Centroid Target #1:	0.405

SERIAL NUMBER: G6391085. __0
TARGET NUMBER: 1
FILE DATE: 08/19/2004
FILE TIME: 06:40

X CENTROID: 0.073
Y CENTROID: 0.247
POA TO CENTROID: 0.258
HORZ SPREAD: 1.319
VERT SPREAD: 2.445
GROUP SPREAD: 2.446
MIN RADIUS: 0.287
MAX RADIUS: 1.510
MEAN RADIUS: 0.713
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.275	1.744
2:	0.743	0.001
3:	0.335	-0.701
4:	0.044	-0.469
5:	0.315	-0.116
6:	0.286	0.440
7:	-0.049	0.928
8:	-0.576	0.576
9:	-0.284	0.360
10:	-0.355	-0.289

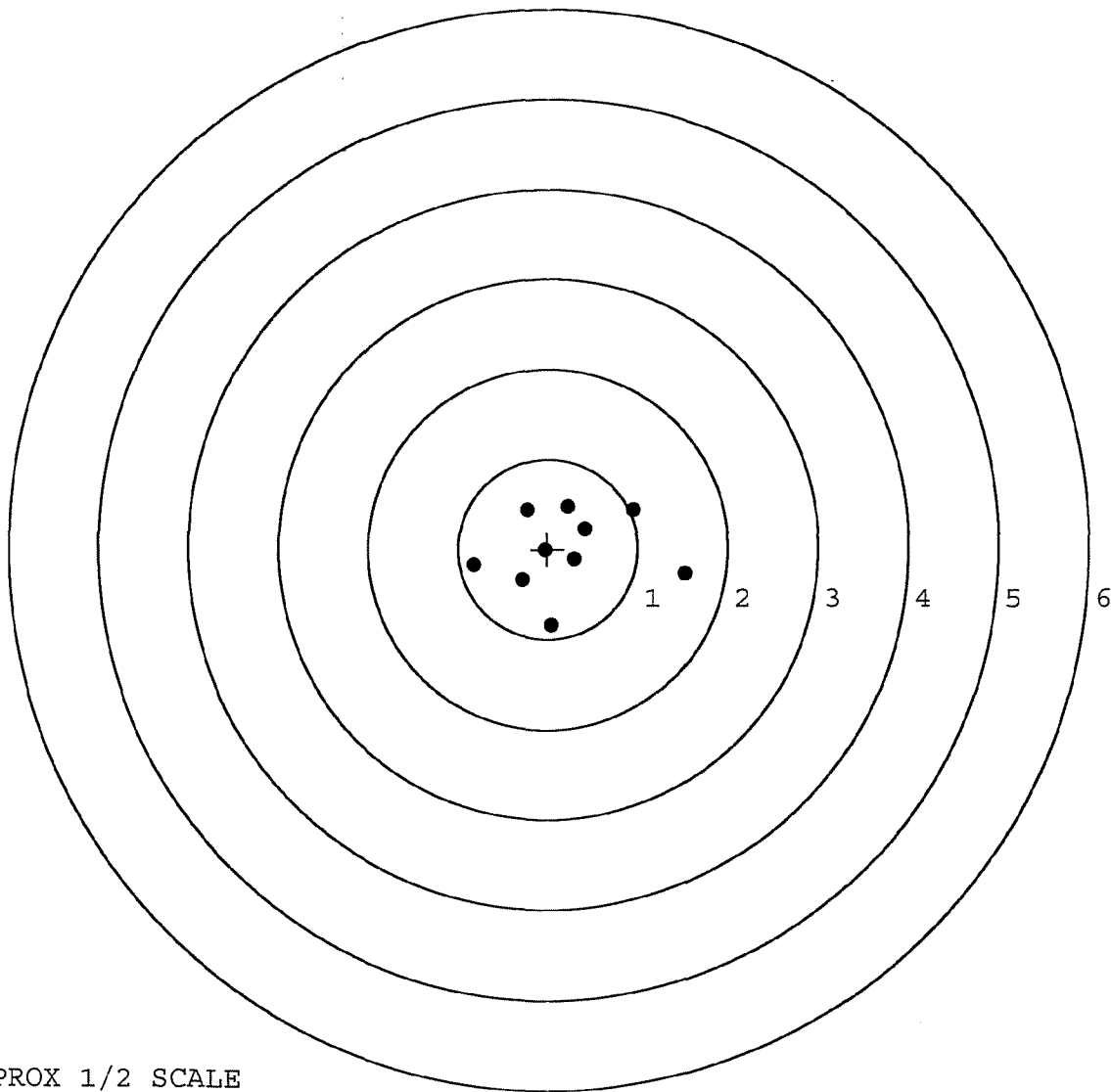


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6391085. __0
TARGET NUMBER: 2
FILE DATE: 08/19/2004
FILE TIME: 06:40

X CENTROID: 0.209
Y CENTROID: -0.024
POA TO CENTROID: 0.211
HORZ SPREAD: 2.346
VERT SPREAD: 1.322
GROUP SPREAD: 2.348
MIN RADIUS: 0.129
MAX RADIUS: 1.342
MEAN RADIUS: 0.651
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.046	-0.853
2:	1.526	-0.285
3:	0.950	0.431
4:	0.224	0.469
5:	0.412	0.220
6:	0.300	-0.117
7:	-0.030	-0.014
8:	-0.280	-0.351
9:	-0.820	-0.182
10:	-0.233	0.437



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6391085. __ 0

TARGET NUMBER: 3

FILE DATE: 08/19/2004

FILE TIME: 06:40

POINT#	X	Y
1:	0.963	-1.165
2:	0.628	-0.773
3:	0.267	1.118
4:	-0.611	0.149
5:	-1.023	0.121
6:	-0.288	-0.124
7:	0.154	-0.113
8:	0.252	0.152
9:	-0.041	0.320
10:	0.101	-0.021

X CENTROID: 0.040

Y CENTROID: -0.034

POA TO CENTROID: 0.052

HORZ SPREAD: 1.986

VERT SPREAD: 2.283

GROUP SPREAD: 2.387

MIN RADIUS: 0.062

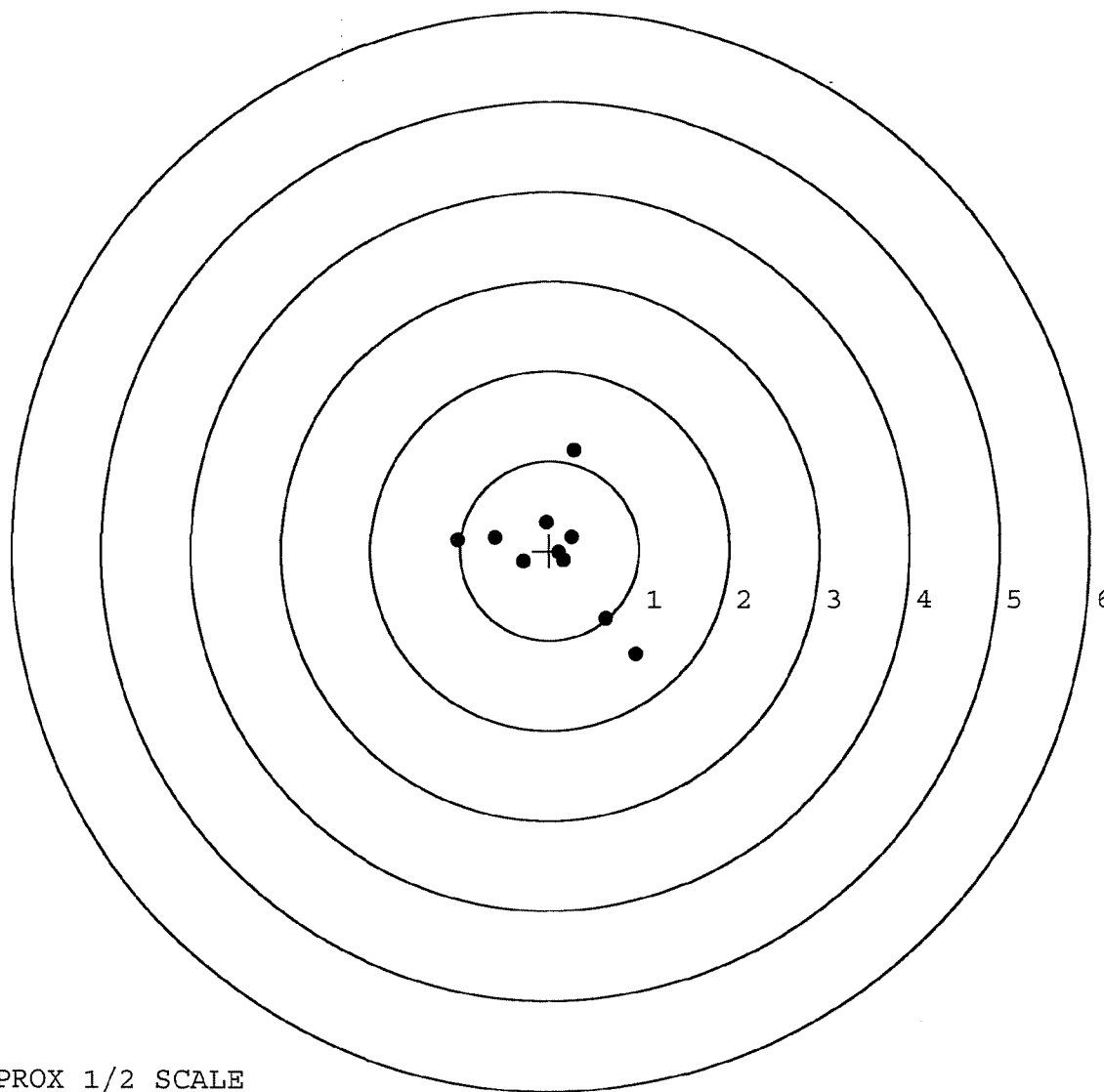
MAX RADIUS: 1.460

MEAN RADIUS: 0.651

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6391085. __0

TARGET NUMBER: 4

FILE DATE: 08/19/2004

FILE TIME: 06:40

X CENTROID: 0.045

Y CENTROID: 0.148

POA TO CENTROID: 0.155

HORZ SPREAD: 1.869

VERT SPREAD: 1.639

GROUP SPREAD: 2.087

MIN RADIUS: 0.135

MAX RADIUS: 1.056

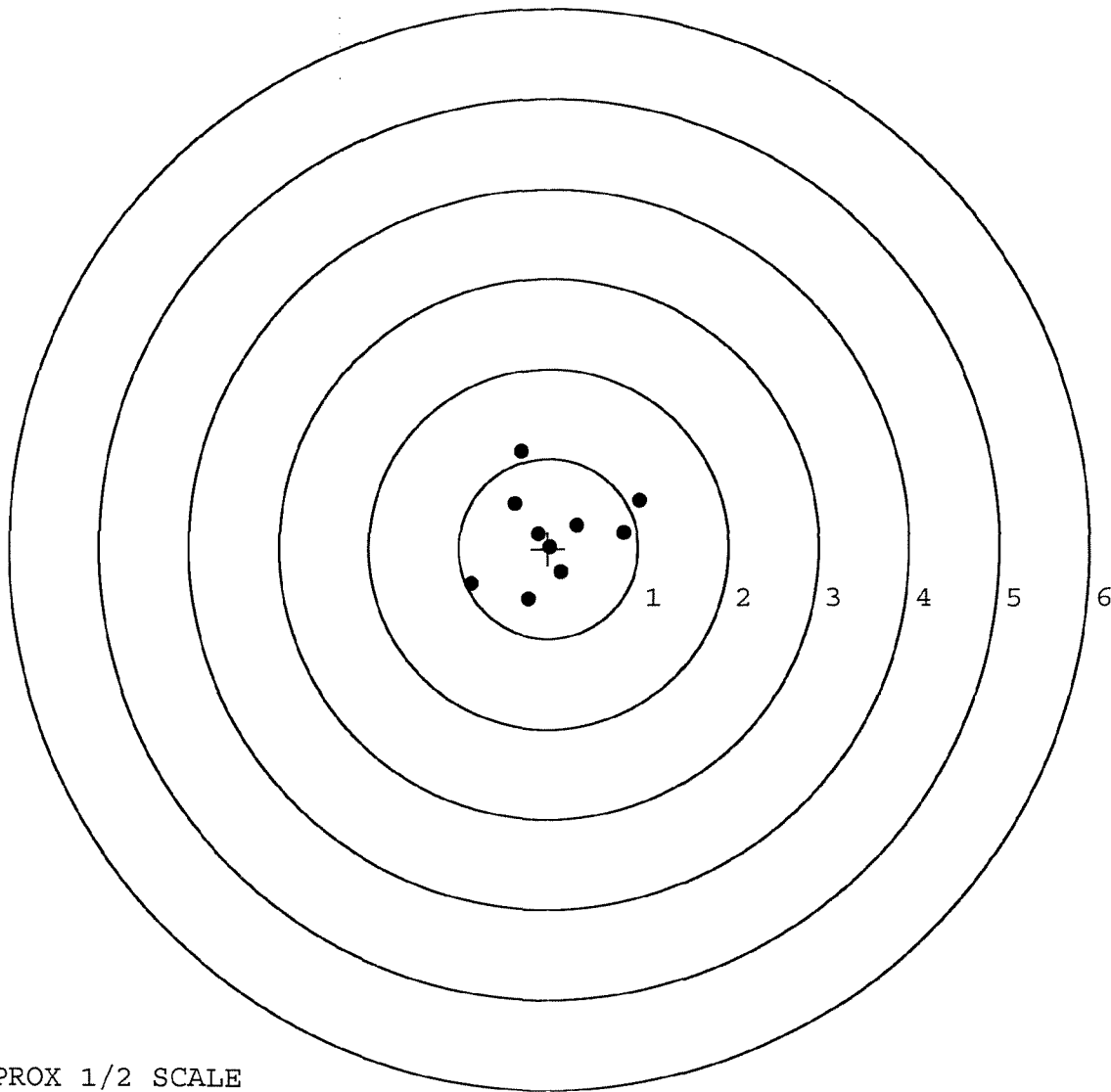
MEAN RADIUS: 0.620

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.009	0.533
2:	0.835	0.167
3:	-0.303	1.074
4:	-0.380	0.496
5:	-0.860	-0.396
6:	0.318	0.260
7:	-0.113	0.161
8:	0.145	-0.265
9:	0.022	0.015
10:	-0.221	-0.565

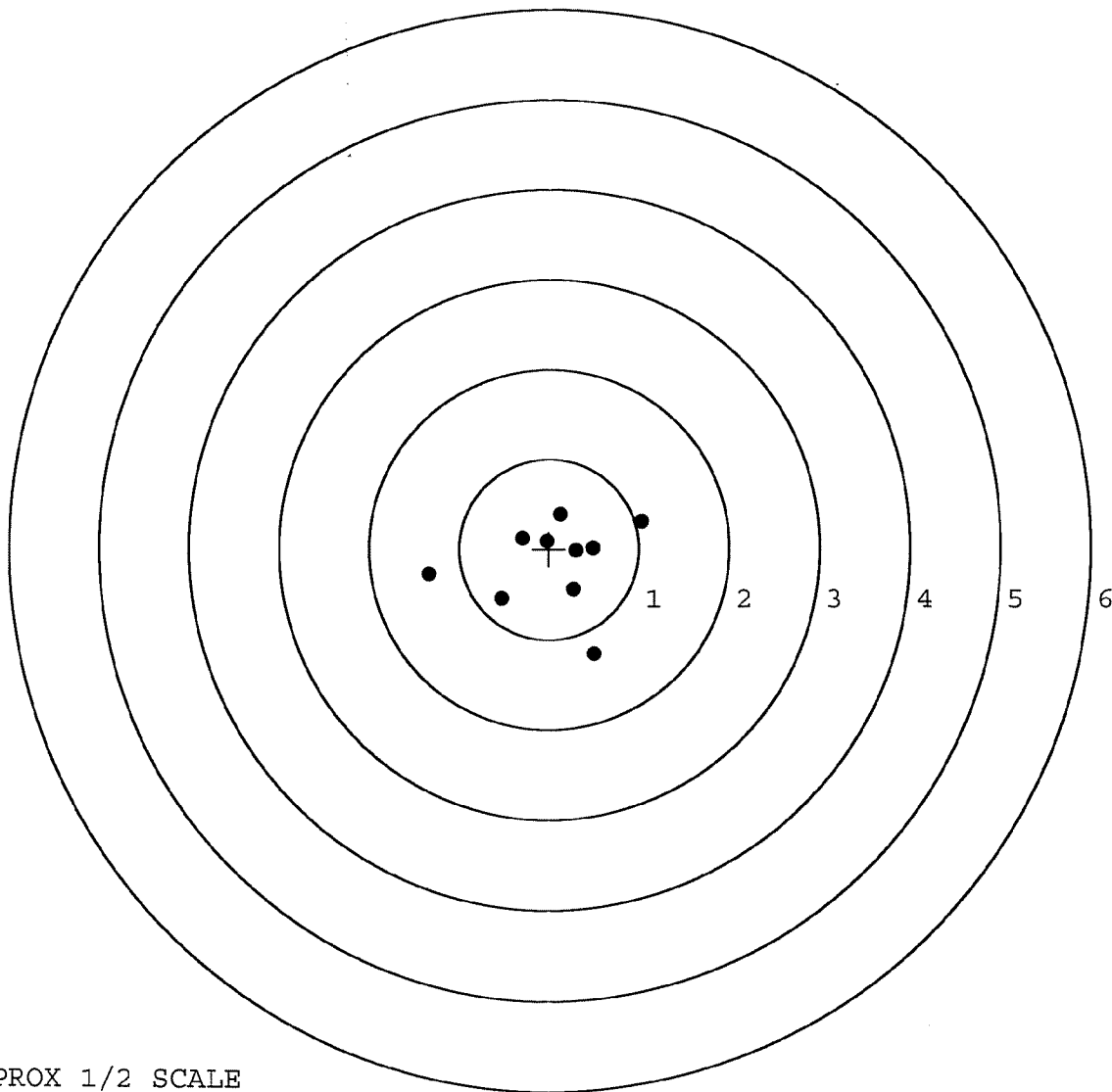


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6391085.___0
TARGET NUMBER: 5
FILE DATE: 08/19/2004
FILE TIME: 06:40

POINT#	X	Y
1:	1.031	0.303
2:	0.506	-1.164
3:	0.276	-0.451
4:	0.487	0.013
5:	0.127	0.380
6:	-0.297	0.114
7:	-0.532	-0.549
8:	-1.340	-0.281
9:	-0.025	0.086
10:	0.306	-0.021

X CENTROID: 0.054
Y CENTROID: -0.157
POA TO CENTROID: 0.166
HORZ SPREAD: 2.371
VERT SPREAD: 1.544
GROUP SPREAD: 2.442
MIN RADIUS: 0.255
MAX RADIUS: 1.399
MEAN RADIUS: 0.665
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10



T APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 7-16-04

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.19	2.62		2.87	
PULL #2	2.35	2.89		2.53	
PULL #3	2.09	2.76		2.64	
PULL #4	2.41	2.84		2.88	
PULL #5	2.37	2.63		2.69	
TOTAL	11.41	13.74		13.61	
AVERAGE	2.28	2.74		2.72	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.41	3.11		
PULL #2	3.46	3.17		
PULL #3	3.30	3.25		
PULL #4	3.30	3.21		
PULL #5	3.29	3.07		
TOTAL	16.76	15.81		
AVERAGE	3.35	3.16		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.27	4.51		4.38
PULL #2	4.26	4.46		4.30
PULL #3	4.36	4.42		4.34
PULL #4	4.33	4.57		4.29
PULL #5	4.44	4.55		4.18
TOTAL	21.66	22.51		21.45
AVERAGE	4.33	4.50		4.29

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	83415		
SERIAL NUMBER	E6413509 G6391085 (New)		
LOG-IN DATE	8-3-04		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	8-9-04	RJL
560 A	RE-BARREL	8-9-04	RJL
B	DRILL AND TAP	8-9-04	TRW
575	ASSEMBLE MAGNA-FLUX	8-10-04	RJL
600	PROOF INSPECTED	8-10-04	RJL
605	CHECK HEADSPACE	8-10-04	RJL
610	DIS-ASSEMBLE GUN	8-10-04	RJL
612	MAGNAFLUX		
615	ROLLMARK CALIBER	8/11/04	AB
618	ROTO-BLAST	8/12/04	DG
620	APPLY COATINGS	8/12	HP
625 A	FINAL ASSEMBLY	8-17-04	RW
B	TRIGGER PULL TEST	8-23-04	RJL
C	SAFETY "ON" FORCE	8-23-04	RJL
D	SAFETY "OFF" FORCE	8-23-04	RJL
E	FIRING PIN INDENT		
640	TARGET	8-19-04	AL
655	FINAL INSPECT	8-24-04	RL
660	PACK	9-24-04	DA
		SHIP DATE	
QAR INSPECTION DATE			

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools LSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00034937** Serial: E6413485 Model 700 Center Fire Caliber: 7.62 NATO M-24 (SWS) Repairman: Status: Closed 11/1/01 12:43:49 PM

Verify Repair

Address Information

Customer: Received From: Return To: Received From:

Name: INSTALLATION SUPPLY DIVISION INSTALLATION SUPPLY DIVISION

Address 1: BLDG 224 BLDG 224

Address 2: PO Box PO Box

City: FORT BENNING FORT BENNING

State: GA Zip Code: 31905 Country: US State: GA Zip Code: 31905 Country: US

FFL: ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Contact / Condition Problems Estimate History / Status Shipping / Billing

Contact Information:

Phone: Fax: Email: Comments:

Received Condition:

Condition: Poor

Condition Notes: CSR Notes:

Accessories Received:

Code	Desc	Qty
A007	With Stud	3
A026	Scope	1

Repair Search Refresh Close

11/1/01 1:45 PM CAPS NUM INS SCHI

Start Inb. Cal. Ar. So. Isra. INS. Th. Acr. 1:45 PM

Serial Number:

~~E6413485~~

Model: 700



RE00034937

E6413369

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6413569.__0

FILE DATE AND TIME: 11/26/2001 10:17

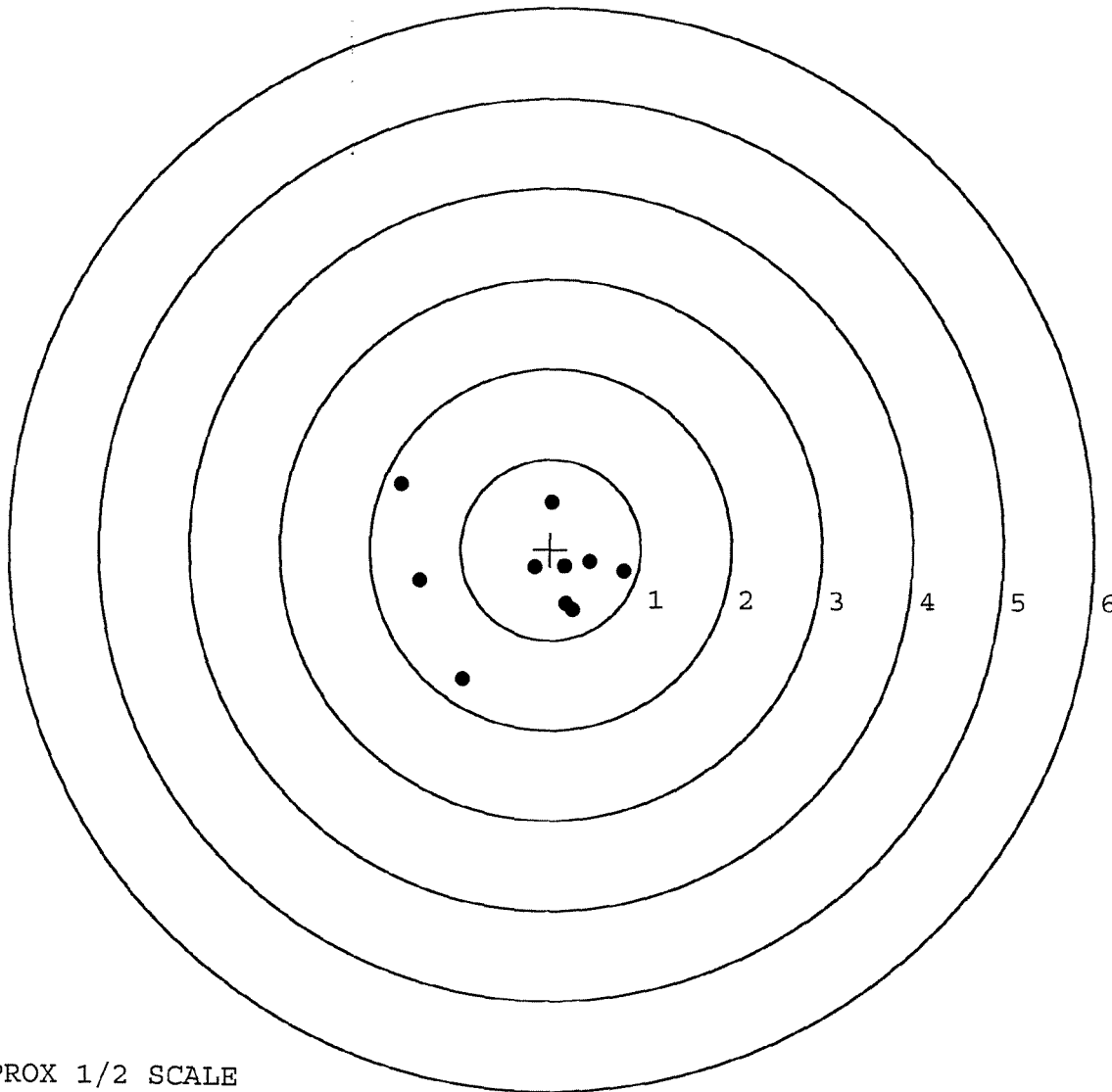
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.006
The Average Y Centroid of the Five Target Set:	-0.061
The Average Point of Impact of the Five Target Set:	0.061
The Average Mean Radius of the Five Target Set:	0.942
The Distance from POA to Centroid Target #1:	0.354
The Distance from Centroid Target #2 to Centroid Target #1:	0.429
The Distance from Centroid Target #3 to Centroid Target #1:	0.607
The Distance from Centroid Target #4 to Centroid Target #1:	0.416
The Distance from Centroid Target #5 to Centroid Target #1:	0.262

SERIAL NUMBER: E6413569. __0
TARGET NUMBER: 1
FILE DATE: 11/26/2001
FILE TIME: 10:17

X CENTROID: -0.239
Y CENTROID: -0.262
POA TO CENTROID: 0.354
HORZ SPREAD: 2.477
VERT SPREAD: 2.159
GROUP SPREAD: 2.655
MIN RADIUS: 0.084
MAX RADIUS: 1.726
MEAN RADIUS: 0.856
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.008	0.521
2:	-0.178	-0.204
3:	0.159	-0.189
4:	0.436	-0.139
5:	0.814	-0.243
6:	0.260	-0.674
7:	-0.962	-1.446
8:	-1.444	-0.356
9:	-1.663	0.713
10:	0.183	-0.601



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6413569. __0

TARGET NUMBER: 2

FILE DATE: 11/26/2001

FILE TIME: 10:17

POINT#	X	Y
1:	1.140	0.522
2:	0.708	0.423
3:	0.177	0.024
4:	0.382	0.082
5:	-0.316	-0.356
6:	-0.476	-0.112
7:	-1.139	-0.486
8:	-0.715	0.501
9:	-0.524	0.407
10:	0.436	0.143

X CENTROID: -0.033

Y CENTROID: 0.115

POA TO CENTROID: 0.119

HORZ SPREAD: 2.279

VERT SPREAD: 1.008

GROUP SPREAD: 2.492

MIN RADIUS: 0.229

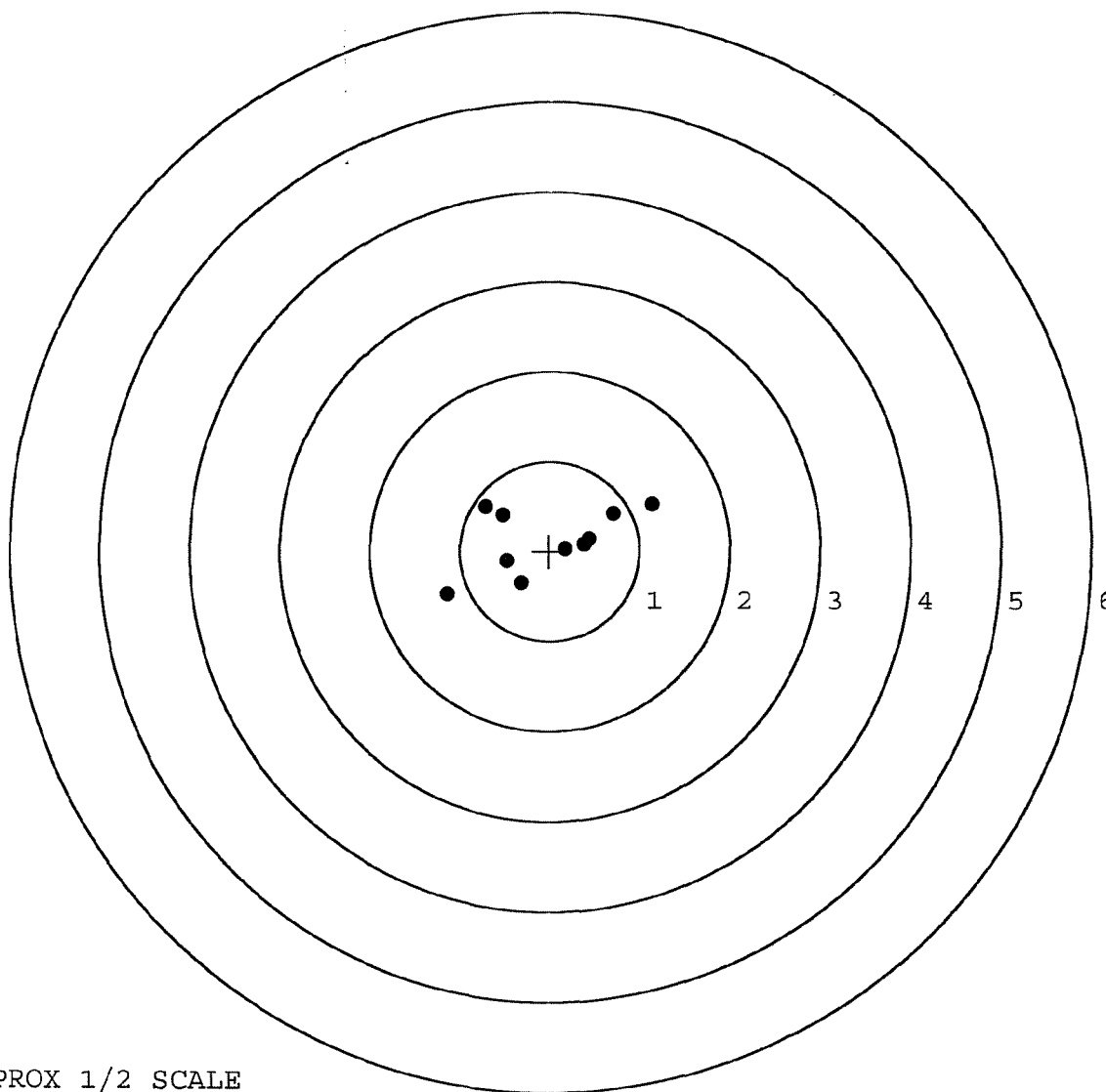
MAX RADIUS: 1.259

MEAN RADIUS: 0.682

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

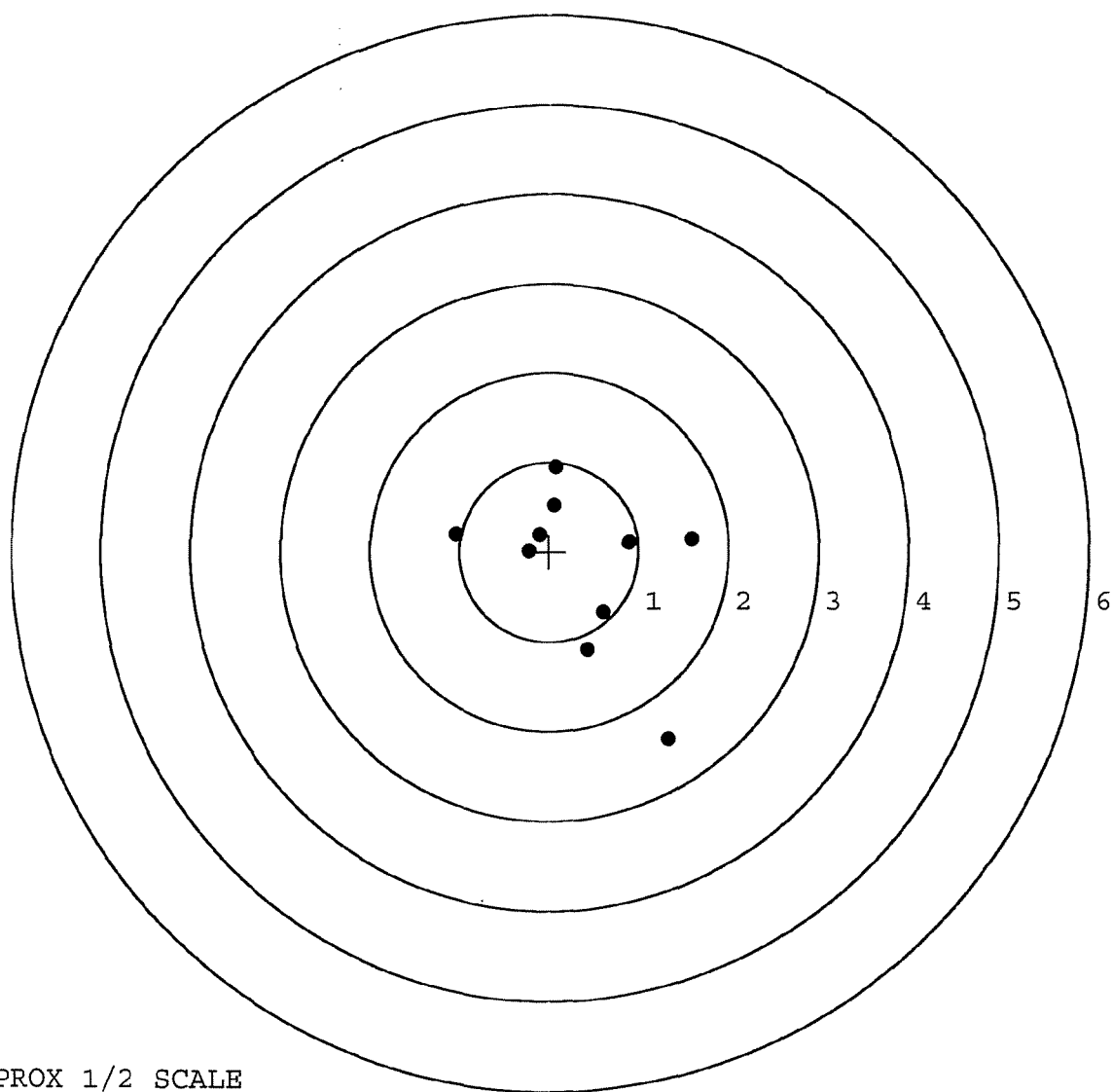


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6413569. __0
TARGET NUMBER: 3
FILE DATE: 11/26/2001
FILE TIME: 10:17

X CENTROID: 0.363
Y CENTROID: -0.176
POA TO CENTROID: 0.403
HORZ SPREAD: 2.623
VERT SPREAD: 3.038
GROUP SPREAD: 3.296
MIN RADIUS: 0.562
MAX RADIUS: 2.149
MEAN RADIUS: 1.006
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.583	0.146
2:	0.899	0.100
3:	0.613	-0.679
4:	0.434	-1.088
5:	1.328	-2.096
6:	0.080	0.942
7:	0.056	0.519
8:	-1.040	0.197
9:	-0.221	0.007
10:	-0.106	0.191



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6413569. __0

TARGET NUMBER: 4

FILE DATE: 11/26/2001

FILE TIME: 10:17

POINT#	X	Y
1:	0.642	0.879
2:	0.306	0.153
3:	0.950	0.149
4:	0.774	-0.932
5:	-0.068	-0.844
6:	-0.940	-1.051
7:	-0.361	0.220
8:	-1.860	0.723
9:	-0.179	1.137
10:	-0.197	0.844

X CENTROID: -0.093

Y CENTROID: 0.128

POA TO CENTROID: 0.158

HORZ SPREAD: 2.810

VERT SPREAD: 2.188

GROUP SPREAD: 3.111

MIN RADIUS: 0.283

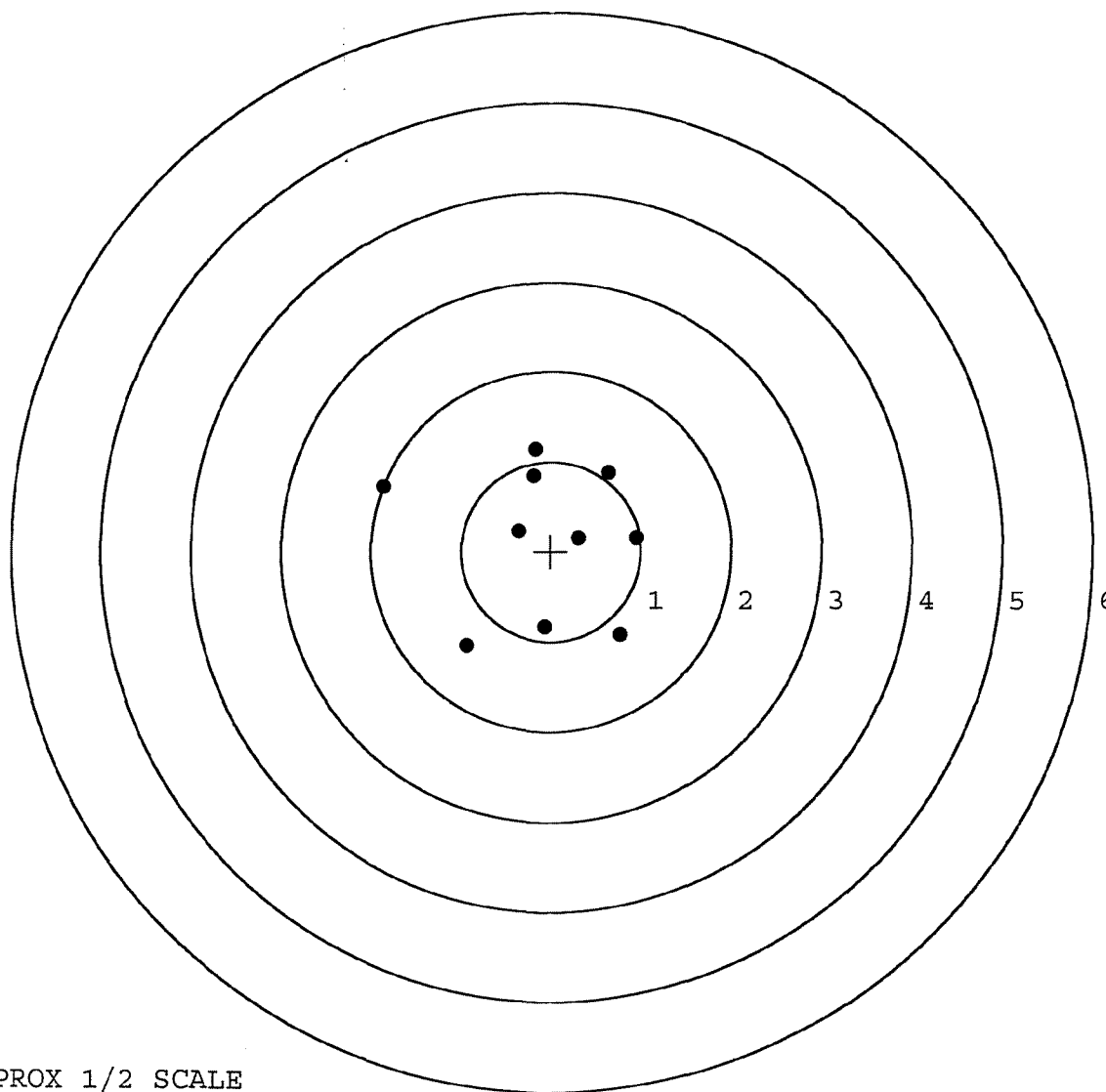
MAX RADIUS: 1.864

MEAN RADIUS: 1.017

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 9

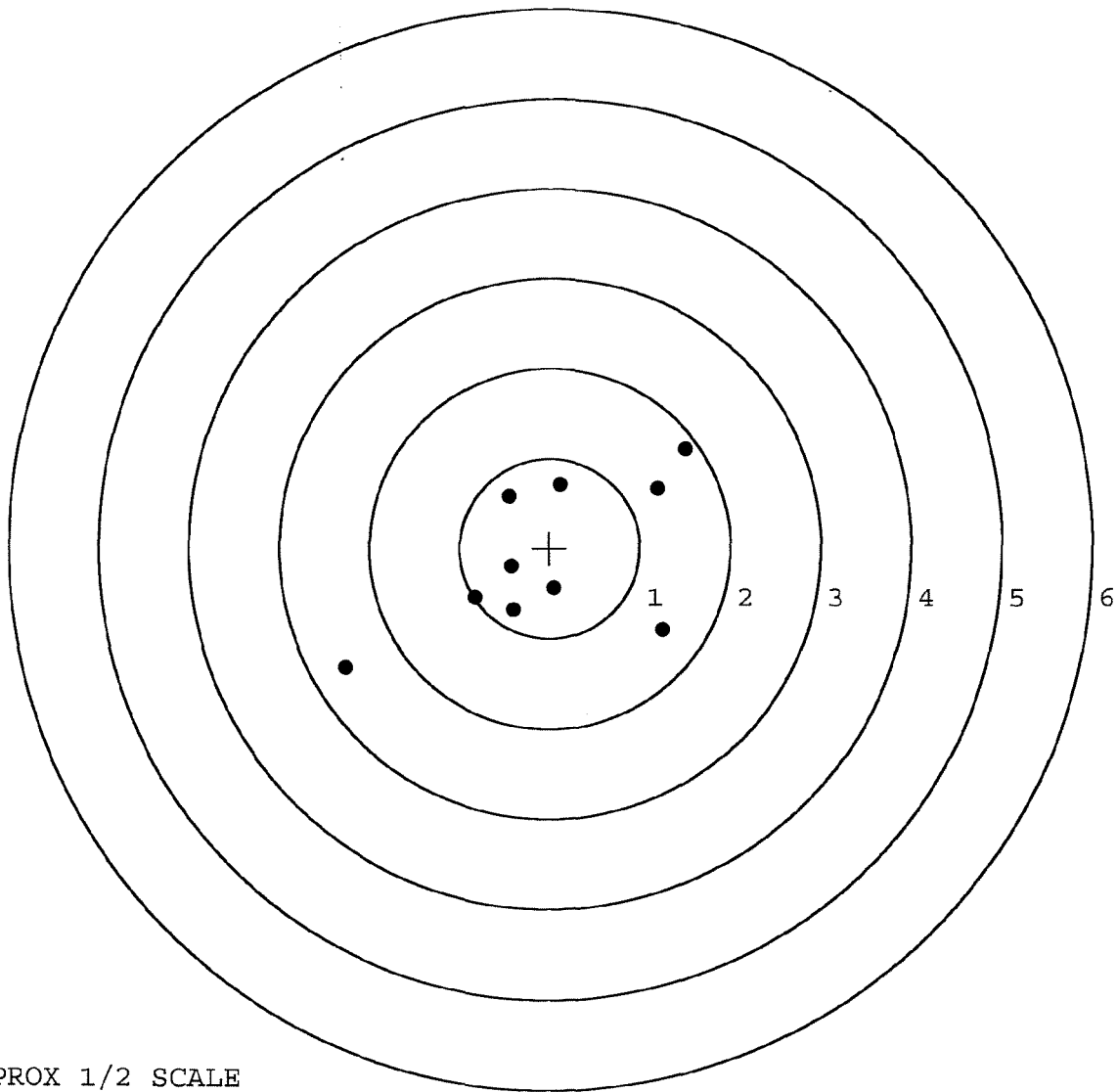


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6413569.____0
TARGET NUMBER: 5
FILE DATE: 11/26/2001
FILE TIME: 10:17

POINT#	X	Y
1:	0.116	0.709
2:	-0.451	0.581
3:	-0.424	-0.203
4:	-0.833	-0.551
5:	-0.402	-0.692
6:	0.047	-0.449
7:	-2.257	-1.339
8:	1.503	1.106
9:	1.197	0.663
10:	1.247	-0.917

X CENTROID: -0.026
Y CENTROID: -0.109
POA TO CENTROID: 0.112
HORZ SPREAD: 3.760
VERT SPREAD: 2.445
GROUP SPREAD: 4.485
MIN RADIUS: 0.347
MAX RADIUS: 2.548
MEAN RADIUS: 1.147
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 7



TARGET APPROX 1/2 SCALE

Final Inspection

In: EW413569

DATE REC'D: 11-1-01

DATE RET'D: 11-28-01

EDITOR: RJK

Item:

Barrel Assy.

- ☒ BARREL
- ☒ RECEIVER
- ☒ FRONT SIGHT BLOCK
- ☒ REAR SIGHT BLOCK
- ☒ SCREWS
- ☒ FINISH

Scope Assy.

- ☒ Scope
- ☒ Scope Rings
- ☒ MOUNTING SCREWS
- ☒ MOUNTING BASE
- ☒ SCREWS
- ☒ FINISH
- ☒ LOOSENESS
- ☒ CLARITY

Misc.

- ☒ DD-250
- ☒ BAR CODE
- ☒ PACKAGING

Item:

Stock Assy.

- ☒ STOCK
- ☒ SLING SWIVEL STUDS
- ☒ ADJUSTABLE BUTT PLATE
- ☒ LOCK NUTS
- ☒ BARREL CLEARANCE
- ☒ COLOR/FINISH

Systems Case

- ☒ Scope Case
- ☒ IRON SIGHTS
- ☒ Deployment Kit

Trigger

- ☒ SAFETY OPERATION
- ☒ SET

Comments:

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER	34937		
SERIAL NUMBER	E6413485 F 6413569		
LOG-IN DATE	11-1-01		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	11-6-01	RTH
560 A	RE-BARREL	11/8	BWT
B	DRILL AND TAP	11/8	BWT
575	ASSEMBLE	11-9-01	RTH
600	PROOF	11-9-01	RTH
605	CHECK HEADSPACE	11-9-01	RTH
610	DIS-ASSEMBLE GUN	11-9-01	RTH
612	MAGNAFLUX	11-9-01	RTH
615	ROLLMARK CALIBER	11/12	AC
618	ROTO-BLAST	11/14	AC
620	APPLY COATINGS	11-15	TH
625 A	FINAL ASSEMBLY	11-26-01	RTH
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	11-26-01	AC
655	FINAL INSPECT	11-28-01	RTH
660	PACK	11-28-01	TH
		SHIP DATE	
QAR INSPECTION DATE			