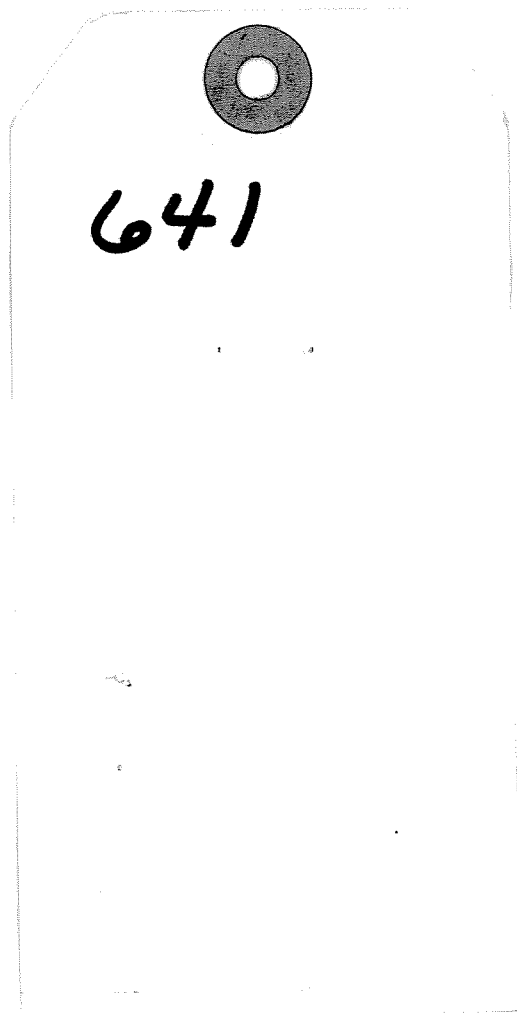
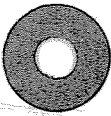


G-6410211





STOCK	
R #	DATE
SER. #	
GRADE	
ACCT. #	
RE-FINISH	
FIT STOCK DIM	
FIT BUTT PLATE	
RE-FIT STOCK	
FIT RECOIL PAD	

ORDER 25679

M/24 7.62 NATO S.W.S.

UPC



0 47700 25679 5

ORDER 25679

M/24 7.62 NATO S.W.S.

UPC



0 47700 25679 5

SERIAL NO.

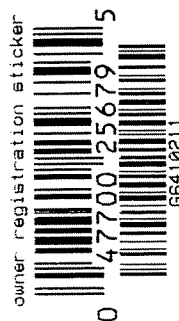


G6410211

**M/24 7.62 NATO S.W.S.
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
COMPLETE SYSTEM - LE/EXPORT**

98606 - M-24 OPERATORS MANUAL
96229 - SWS SLING STRAP ASSEMBLY
96117 - TRS BI POD ASSB

46 FORM 96253

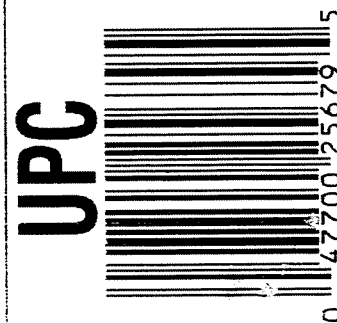


ORDER NO. **25679**

BARREL LENGTH 24"

CAPACITY 6

G6410211



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6410211

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-3-05	RTZ
600	PROOF		1-4-05	RTZ
607	CHECK HEADSPACE	MAGNA - FLUX	1-4-05	RTZ
610	DIS-ASSEMBLE GUN	INSPECTED	1-4-05	RTZ
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 11 2005 OPERATOR BS		
615	ROLLMARK CALIBER		1-5-05	CW
617	DRILL AND TAP SIGHT HOLES		1-4-05	TRW
620	APPLY COATINGS (BARREL ACTION)		1-10-05	HP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1-13-05	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-13-05	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-21-05	RTZ
	D) OIL FIRING PIN ASSEMBLY		1-21-05	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.25</u> <u>6.50</u> <u>6.0</u>	1-26-05	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>2.75</u>	1-26-05	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY		1-26-05	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	1-26-05	RTL
	J) ASSEMBLE STOCK		1-21-05	RTL
	K) ASSEMBLE SWIVEL STUDS		1-26-05	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S	NA		
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	<u>PASS</u> FAIL	1-25-05	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
645	INSPECT FOR LIVE AMMO		1-25-05	TRW
655	FINAL INSPECTION A) HEADSPACE		1-26-05	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u> <u>2.63</u> <u>2.51</u> <u>2.85</u> <u>2.76</u>	1-26-05	RTL
	C) FUNCTION		1-26-05	RTL
660	PACK		1-26-05	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 11-15-04

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.40	2.66		2.32	
PULL #2	2.38	2.76		2.33	
PULL #3	2.51	2.60		2.47	
PULL #4	2.48	2.43		2.66	
PULL #5	2.47	2.36		2.70	
TOTAL	12.24	12.81		12.48	
AVERAGE	2.44	2.56		2.49	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.28	3.06		
PULL #2	3.16	3.09		
PULL #3	3.26	3.05		
PULL #4	3.45	3.00		
PULL #5	3.15	3.02		
TOTAL	16.30	15.22		
AVERAGE	3.26	3.04		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.33	4.16		4.09
PULL #2	4.41	4.27		3.99
PULL #3	4.50	4.22		4.13
PULL #4	4.42	4.18		4.09
PULL #5	4.32	4.22		4.22
TOTAL	21.98	21.05		20.52
AVERAGE	4.39	4.21		4.10

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6410211.___2
FILE DATE AND TIME: 09/28/2005 18:38

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

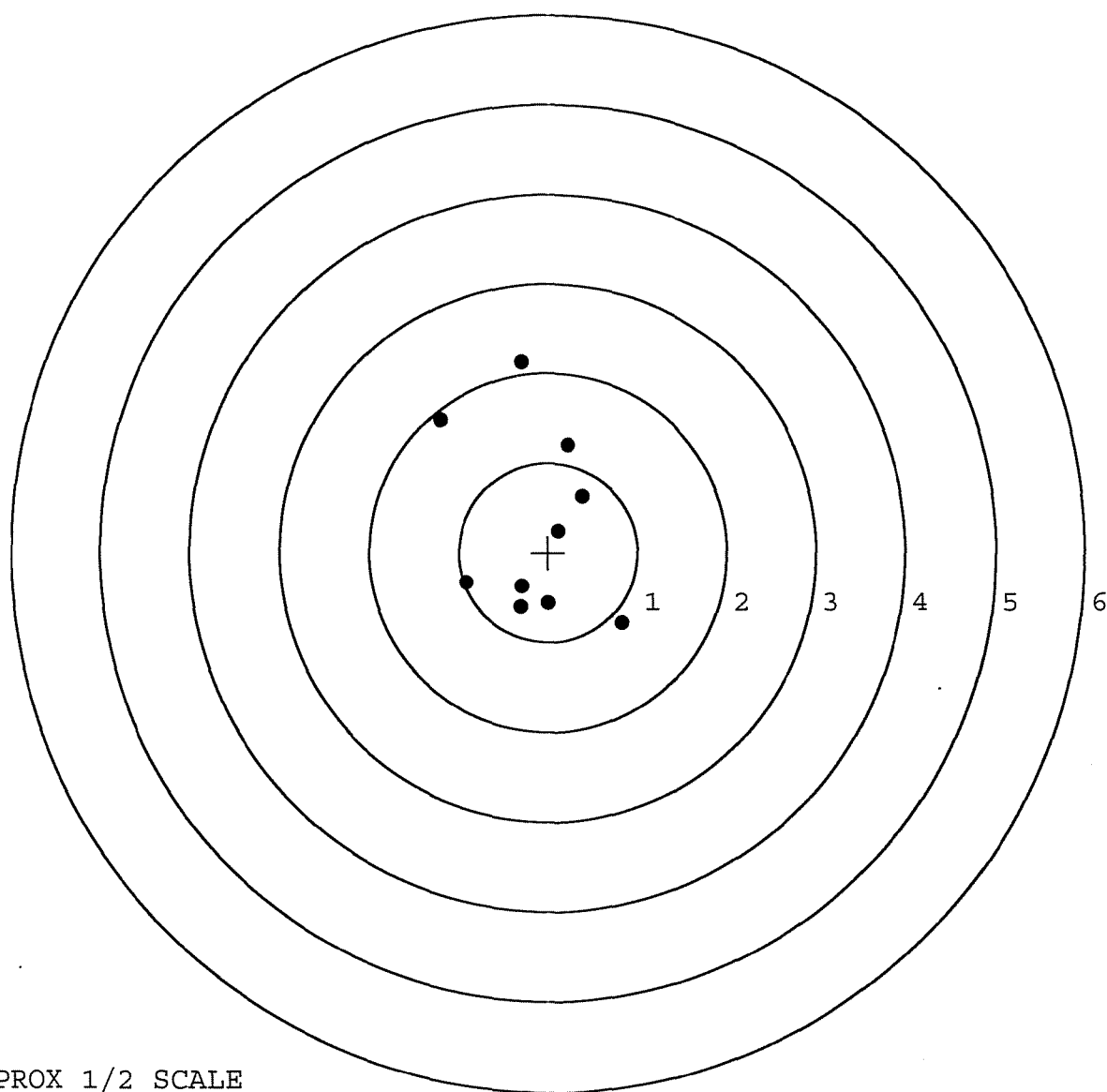
The Average X Centroid of the Five Target Set:	0.043
The Average Y Centroid of the Five Target Set:	0.029
The Average Point of Impact of the Five Target Set:	0.052
The Average Mean Radius of the Five Target Set:	0.942
The Distance from POA to Centroid Target #1:	0.332
The Distance from Centroid Target #2 to Centroid Target #1:	0.363
The Distance from Centroid Target #3 to Centroid Target #1:	0.832
The Distance from Centroid Target #4 to Centroid Target #1:	0.344
The Distance from Centroid Target #5 to Centroid Target #1:	0.377

SERIAL NUMBER: G6410211. __2
TARGET NUMBER: 1
FILE DATE: 09/28/2005
FILE TIME: 18:38

X CENTROID: -0.148
Y CENTROID: 0.297
POA TO CENTROID: 0.332
HORZ SPREAD: 2.041
VERT SPREAD: 2.909
GROUP SPREAD: 3.121
MIN RADIUS: 0.262
MAX RADIUS: 1.826
MEAN RADIUS: 1.025

IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	-1.209	1.478
2:	0.224	1.204
3:	0.390	0.633
4:	0.108	0.241
5:	-0.914	-0.346
6:	-0.296	-0.380
7:	-0.307	-0.614
8:	-0.009	-0.568
9:	0.832	-0.792
10:	-0.300	2.117



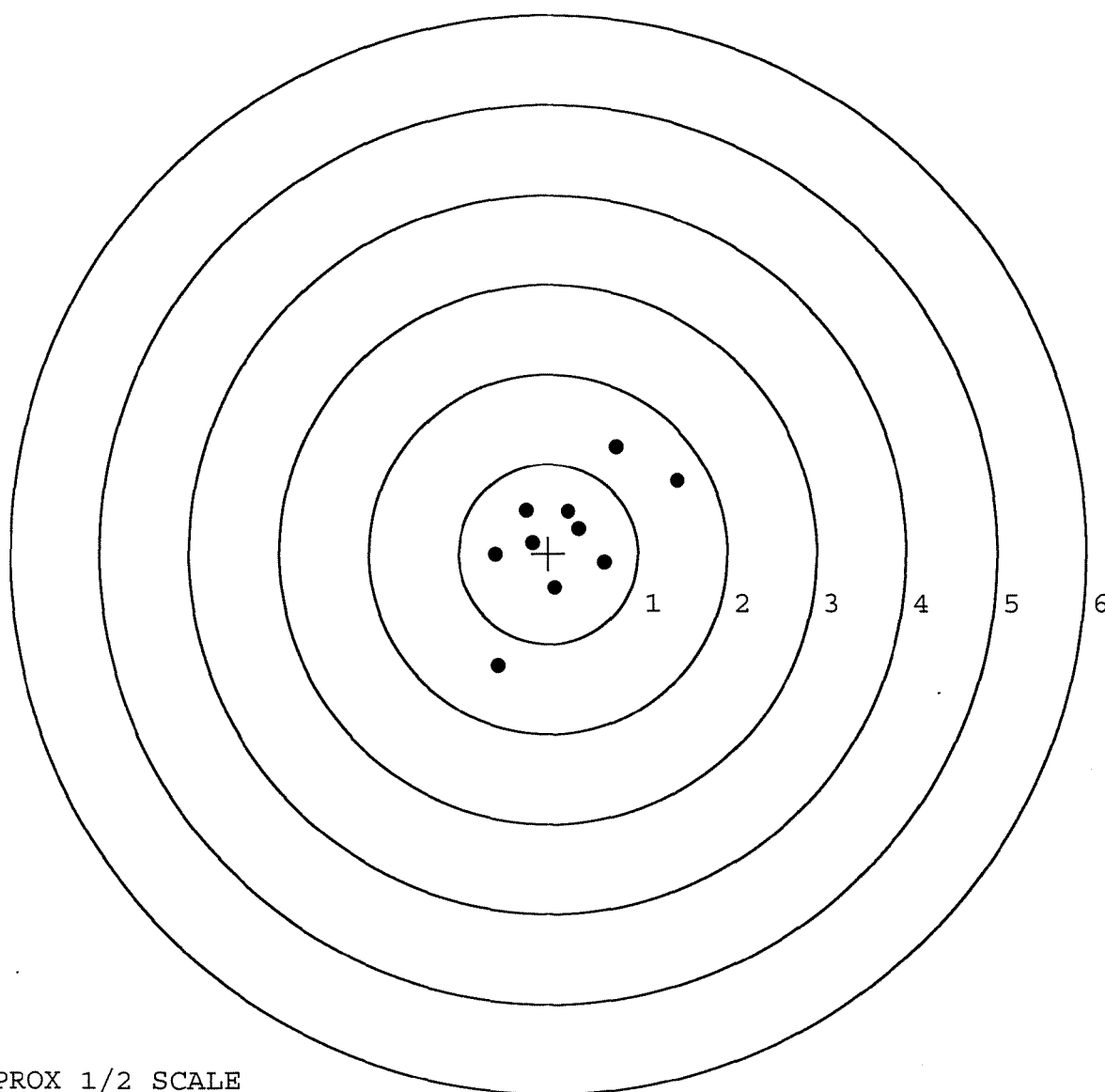
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6410211. __2
TARGET NUMBER: 2
FILE DATE: 09/28/2005
FILE TIME: 18:38

X CENTROID: 0.187
Y CENTROID: 0.160
POA TO CENTROID: 0.246
HORZ SPREAD: 2.027
VERT SPREAD: 2.445
GROUP SPREAD: 2.873
MIN RADIUS: 0.196
MAX RADIUS: 1.597
MEAN RADIUS: 0.747

IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.759	1.194
2:	1.435	0.815
3:	-0.250	0.478
4:	-0.180	0.118
5:	-0.592	-0.016
6:	0.072	-0.383
7:	0.221	0.470
8:	0.344	0.278
9:	0.627	-0.104
10:	-0.561	-1.251

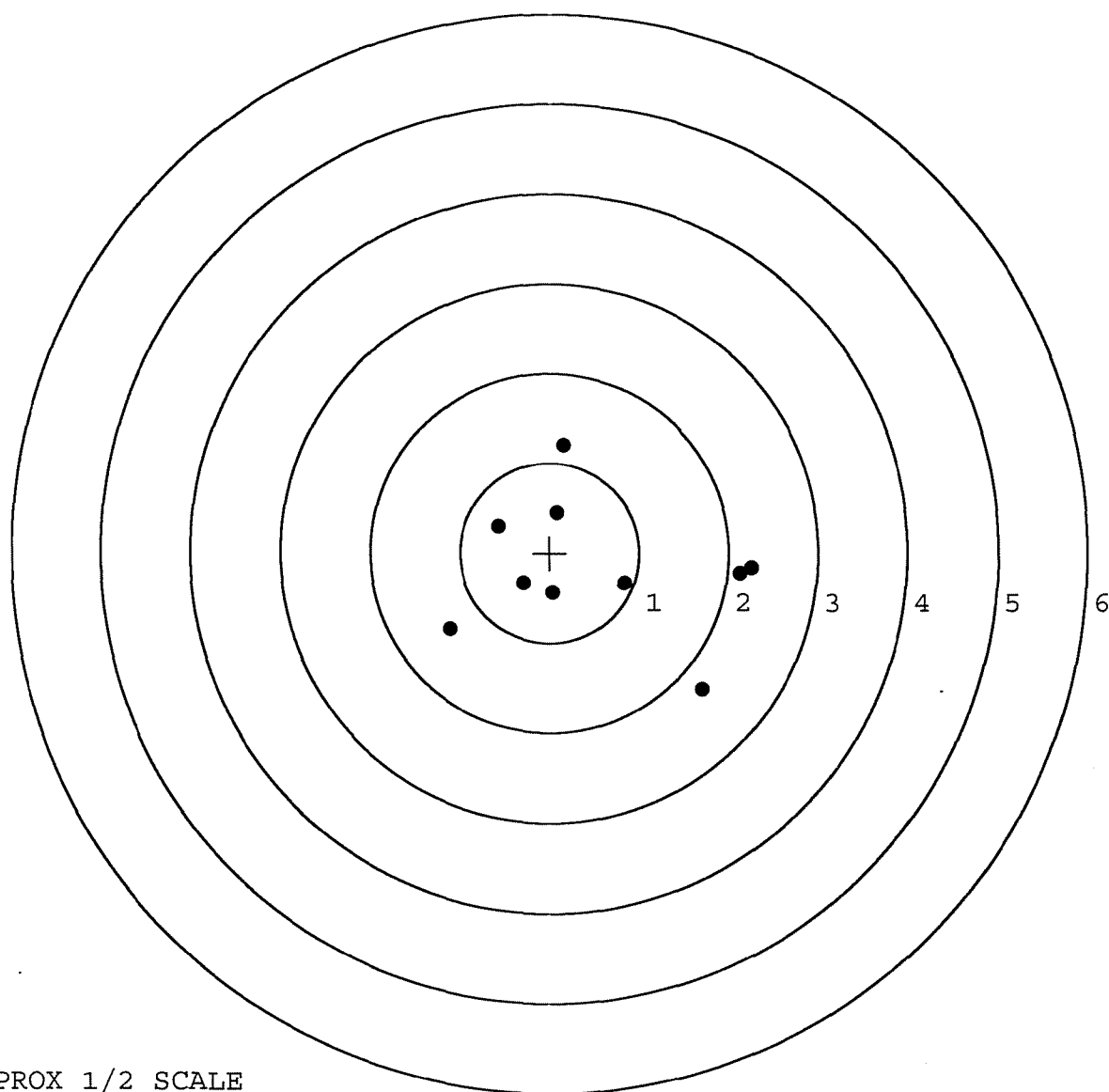


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6410211. __2
 TARGET NUMBER: 3
 FILE DATE: 09/28/2005
 FILE TIME: 18:38

X CENTROID: 0.522
 Y CENTROID: -0.196
 POA TO CENTROID: 0.557
 HORZ SPREAD: 3.369
 VERT SPREAD: 2.716
 GROUP SPREAD: 3.128
 MIN RADIUS: 0.344
 MAX RADIUS: 1.776
 MEAN RADIUS: 1.200
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 6

POINT#	X	Y
1:	0.159	1.200
2:	0.086	0.441
3:	-0.569	0.289
4:	-0.298	-0.336
5:	0.035	-0.446
6:	-1.116	-0.852
7:	0.835	-0.338
8:	2.253	-0.167
9:	1.710	-1.516
10:	2.123	-0.233

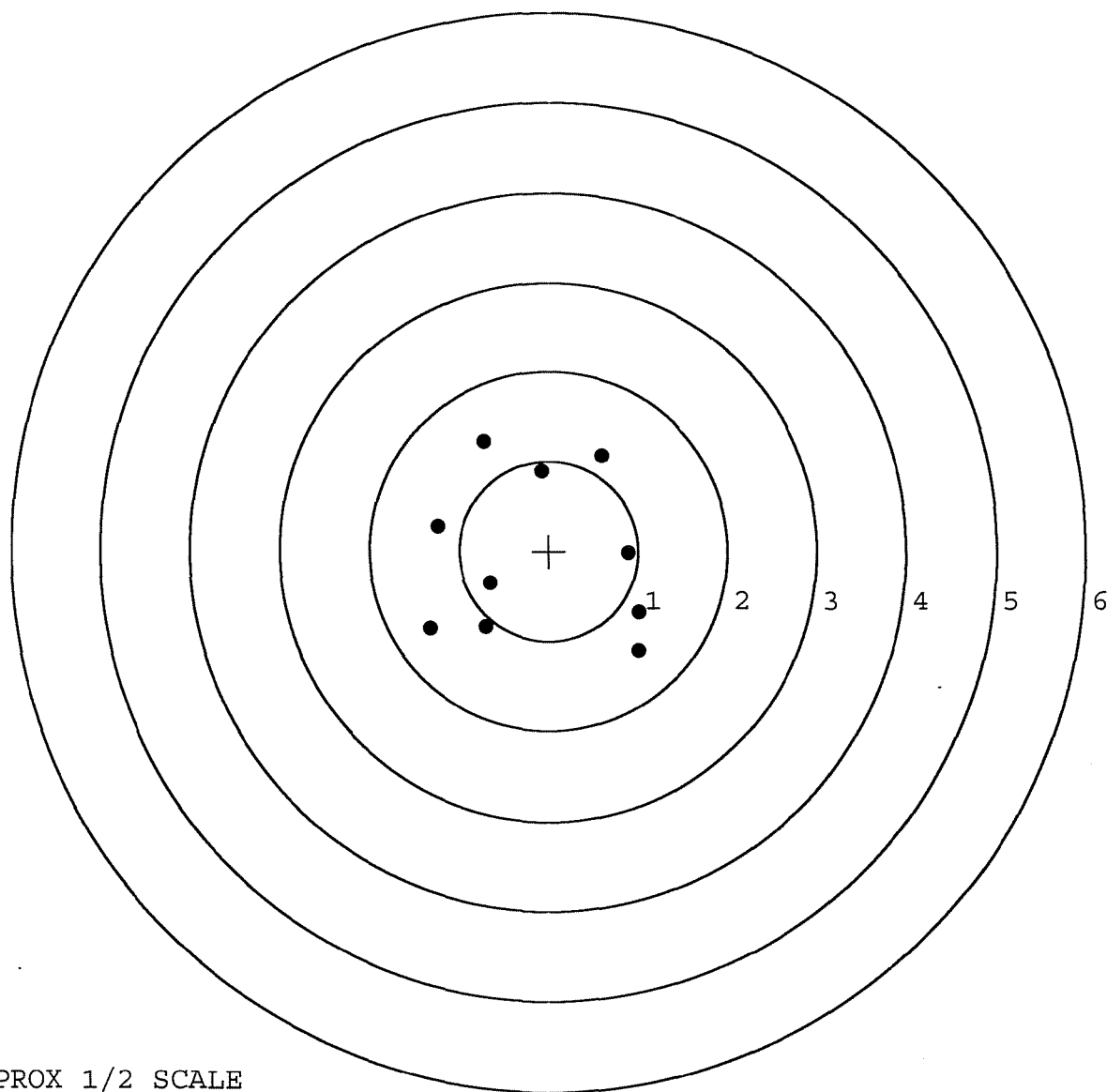


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6410211. __2
TARGET NUMBER: 4
FILE DATE: 09/28/2005
FILE TIME: 18:38

X CENTROID: -0.124
Y CENTROID: -0.046
POA TO CENTROID: 0.132
HORZ SPREAD: 2.344
VERT SPREAD: 2.330
GROUP SPREAD: 2.898
MIN RADIUS: 0.613
MAX RADIUS: 1.550
MEAN RADIUS: 1.176
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.722	1.217
2:	-1.246	0.271
3:	-0.651	-0.360
4:	-0.081	0.887
5:	0.594	1.064
6:	-1.333	-0.868
7:	-0.704	-0.851
8:	1.011	-0.685
9:	1.001	-1.113
10:	0.891	-0.024

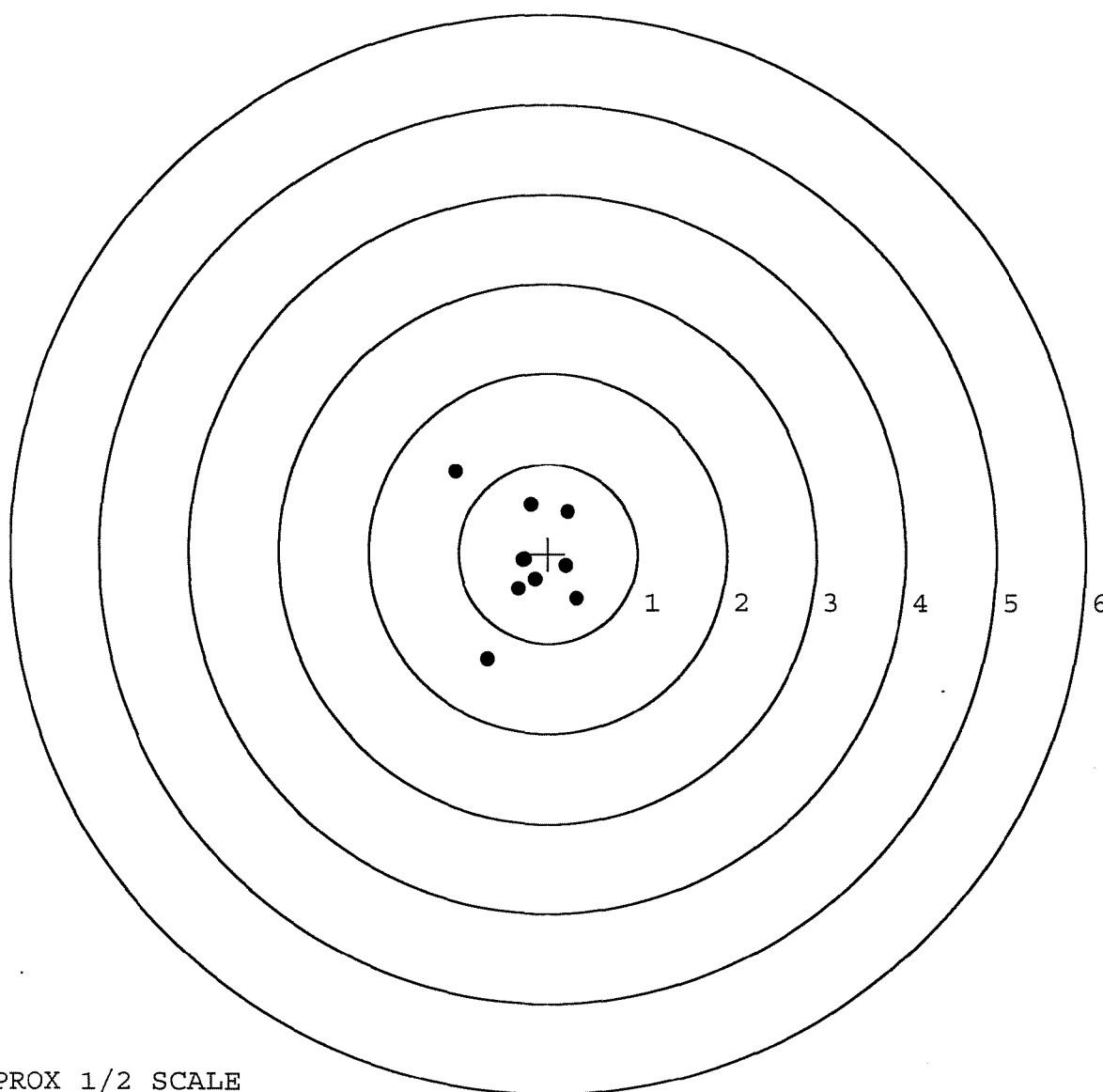


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6410211. __2
TARGET NUMBER: 5
FILE DATE: 09/28/2005
FILE TIME: 18:38

X CENTROID: -0.220
Y CENTROID: -0.073
POA TO CENTROID: 0.232
HORZ SPREAD: 1.360
VERT SPREAD: 2.098
GROUP SPREAD: 2.129
MIN RADIUS: 0.046
MAX RADIUS: 1.283
MEAN RADIUS: 0.561
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.199	0.551
2:	0.221	0.469
3:	-0.282	-0.067
4:	-0.150	-0.293
5:	-0.329	-0.405
6:	0.196	-0.136
7:	0.321	-0.512
8:	-0.676	-1.183
9:	-1.039	0.915
10:	-0.266	-0.065



TARGET APPROX 1/2 SCALE