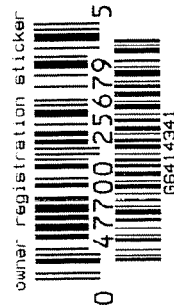
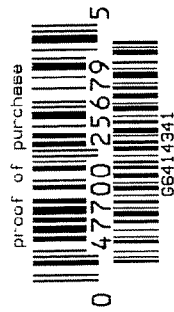


G 641 4341

**M/24 7.62 NATO S.W.S.
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
COMPLETE SYSTEM - LE/EXPORT**

98606 - M-24 OPERATORS MANUAL
96229 - SWS SLING STRAP ASSEMBLY
96117 - TRS BI POD ASSB

46 FORM 96253

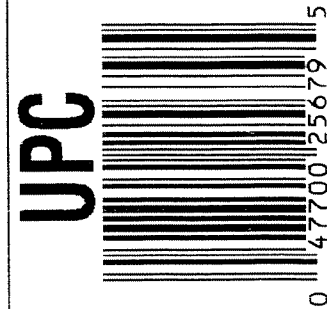


ORDER NO. **25679**

BARREL LENGTH **24"**

CAPACITY **6**

G6414341



ORDER 25679

M/24 7.62 NATO S.W.S.

UPC



ORDER 25679

M/24 7.62 NATO S.W.S.

UPC



SERIAL NO.



M2400150641

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # GL641 434

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		12-27-04	RTL
600	PROOF		12-28-04	C
607	CHECK HEADSPACE		12-28-04	A
610	DIS-ASSEMBLE GUN		12-28-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		DEC 2004 OPERATOR	10
615	ROLLMARK CALIBER		12/29/04	10
617	DRILL AND TAP SIGHT HOLES		12-28-04	TRW
620	APPLY COATINGS (BARREL ACTION)		1/5/05	HP
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		1-12-05	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-12-05	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-12-05	RTL
	D) OIL FIRING PIN ASSEMBLY		1-12-05	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>5.5</u> <u>5.5</u>	1-22-05	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.4</u> <u>2.5</u>	1-22-05	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.022</u> <u>.022</u>	1-22-05	DA
	J) ASSEMBLE STOCK		1-12-05	RTL
	K) ASSEMBLE SWIVEL STUDS		1-24-05	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT	NA		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	1-17-05	AC
	MALFUNCTION CH	CORRECTION OK	1-17-05	AC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
645	INSPECT FOR LIVE AMMO		1-17-05	AC
655	FINAL INSPECTION A) HEADSPACE		1-24-05	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.71</u> <u>2.60</u> <u>2.64</u> <u>2.64</u>	1-22-05	DA
	C) FUNCTION		1-24-05	RTL
660	PACK		1-24-05	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 11-10-04

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.14	2.63		2.60	
PULL #2	2.45	2.53		2.56	
PULL #3	2.49	2.43		2.62	
PULL #4	2.48	2.36		2.64	
PULL #5	2.51	2.57		2.49	
TOTAL	12.07	12.52		12.91	
AVERAGE	2.41	2.50		2.58	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.33	3.11		
PULL #2	3.32	3.18		
PULL #3	3.40	3.19		
PULL #4	3.39	3.22		
PULL #5	3.32	3.23		
TOTAL	16.76	15.93		
AVERAGE	3.35	3.18		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.18	4.22		4.01
PULL #2	4.24	4.24		4.16
PULL #3	4.16	4.26		4.08
PULL #4	4.33	4.06		4.40
PULL #5	4.44	4.31		4.31
TOTAL	21.35	21.09		20.96
AVERAGE	4.27	4.21		4.19

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6414341.__1

FILE DATE AND TIME: 09/23/2005 11:01

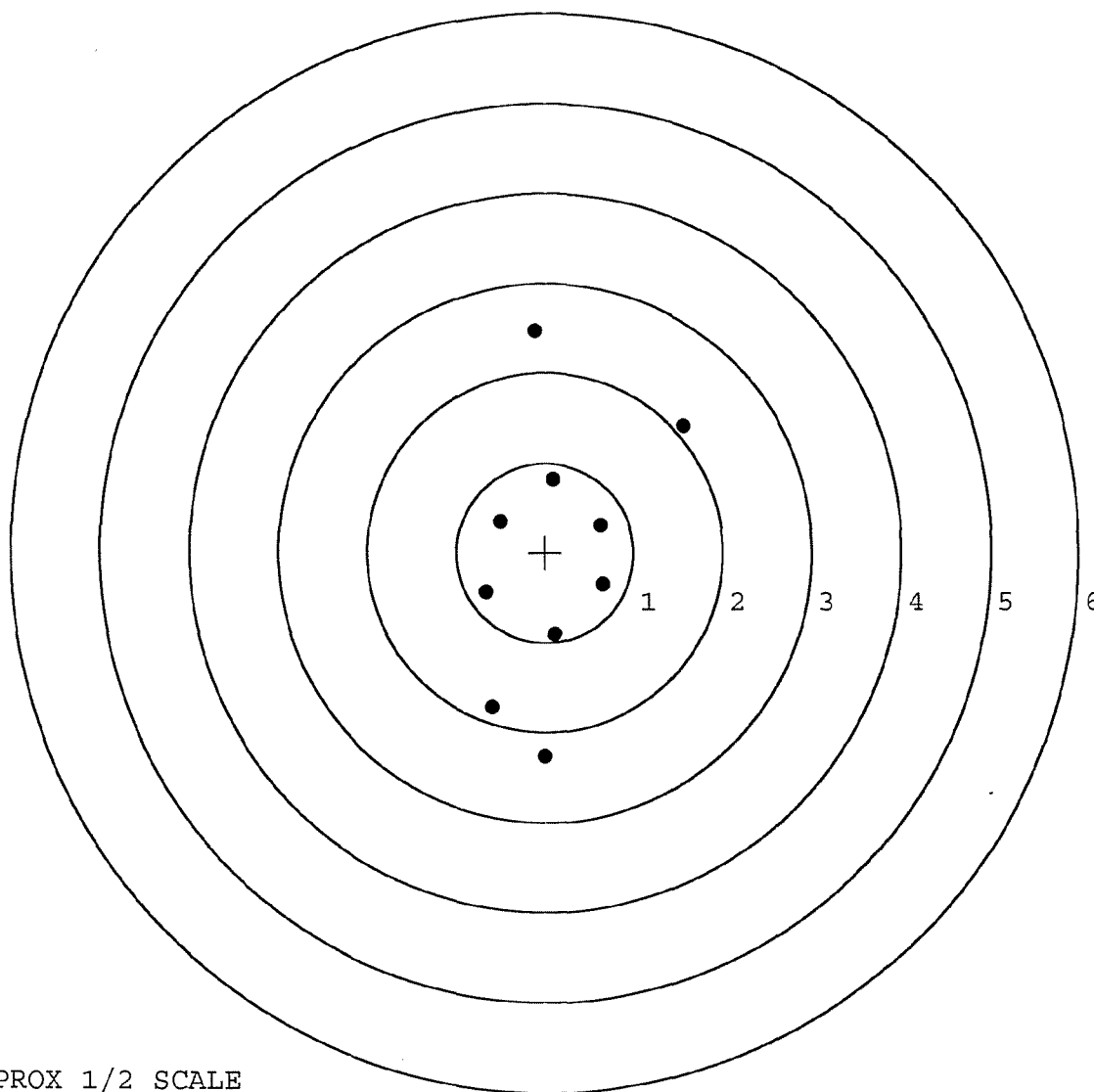
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.026
The Average Y Centroid of the Five Target Set:	-0.065
The Average Point of Impact of the Five Target Set:	0.070
The Average Mean Radius of the Five Target Set:	1.050
The Distance from POA to Centroid Target #1:	0.119
The Distance from Centroid Target #2 to Centroid Target #1:	0.419
The Distance from Centroid Target #3 to Centroid Target #1:	0.273
The Distance from Centroid Target #4 to Centroid Target #1:	0.094
The Distance from Centroid Target #5 to Centroid Target #1:	0.379

SERIAL NUMBER: G6414341. __1
TARGET NUMBER: 1
FILE DATE: 09/23/2005
FILE TIME: 11:01

X CENTROID: 0.114
Y CENTROID: -0.035
POA TO CENTROID: 0.119
HORZ SPREAD: 2.235
VERT SPREAD: 4.739
GROUP SPREAD: 4.740
MIN RADIUS: 0.615
MAX RADIUS: 2.511
MEAN RADIUS: 1.323
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 6

POINT#	X	Y
1:	-0.603	-1.727
2:	0.110	-0.915
3:	0.649	-0.355
4:	0.621	0.312
5:	0.090	0.819
6:	-0.511	0.352
7:	-0.669	-0.441
8:	1.566	1.409
9:	-0.116	2.465
10:	0.002	-2.274



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6414341. 1

TARGET NUMBER: 2

FILE DATE: 09/23/2005

FILE TIME: 11:01

X CENTROID: -0.266

Y CENTROID: -0.213

POA TO CENTROID: 0.341

HORZ SPREAD: 2.870

VERT SPREAD: 3.053

GROUP SPREAD: 3.334

MIN RADIUS: 0.391

MAX RADIUS: 1.806

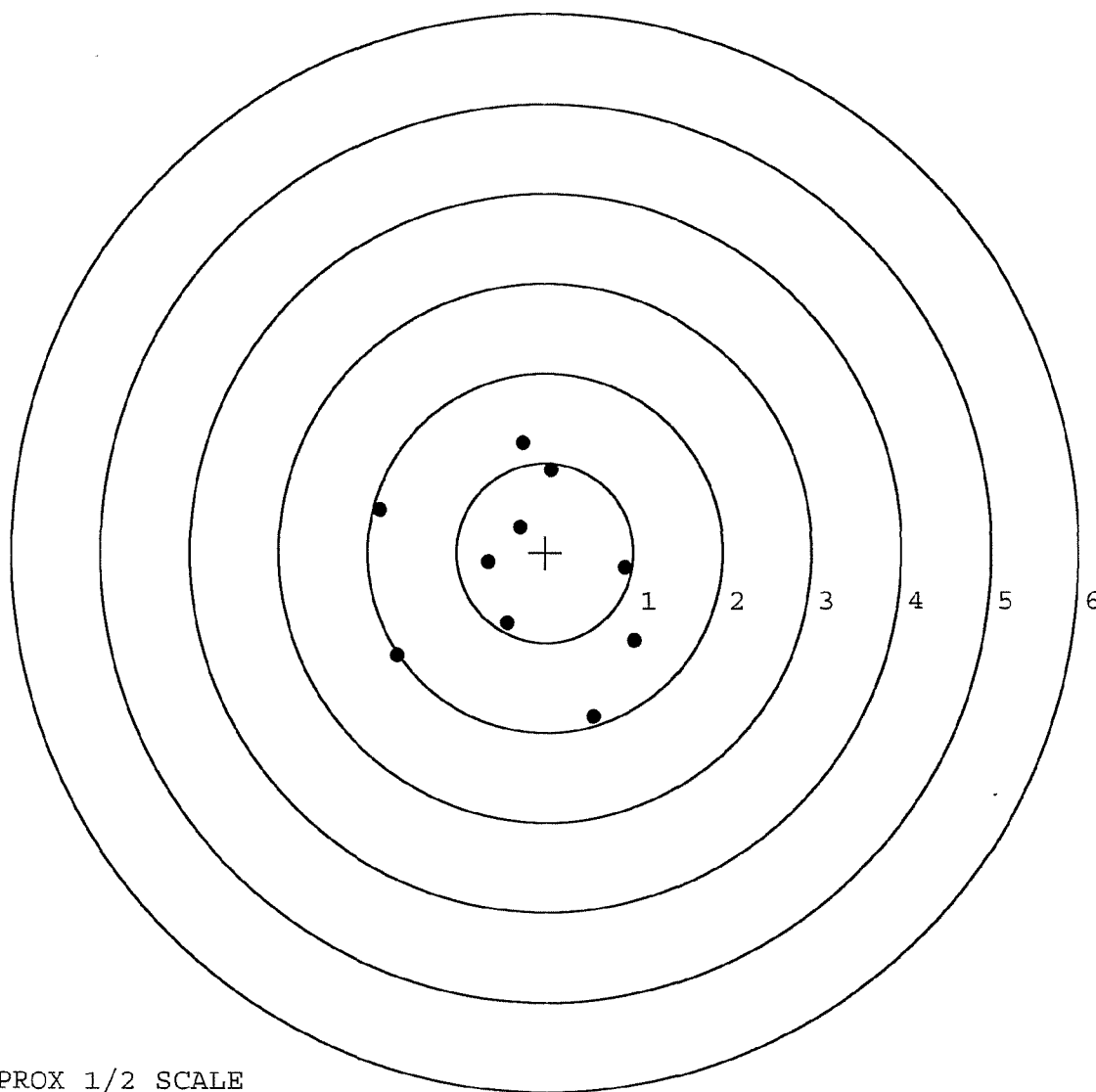
MEAN RADIUS: 1.200

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 7

POINT#	X	Y
1:	0.537	-1.831
2:	1.004	-0.991
3:	0.904	-0.175
4:	-0.438	-0.787
5:	-0.644	-0.113
6:	-0.292	0.283
7:	0.067	0.924
8:	-0.259	1.222
9:	-1.866	0.480
10:	-1.673	-1.145

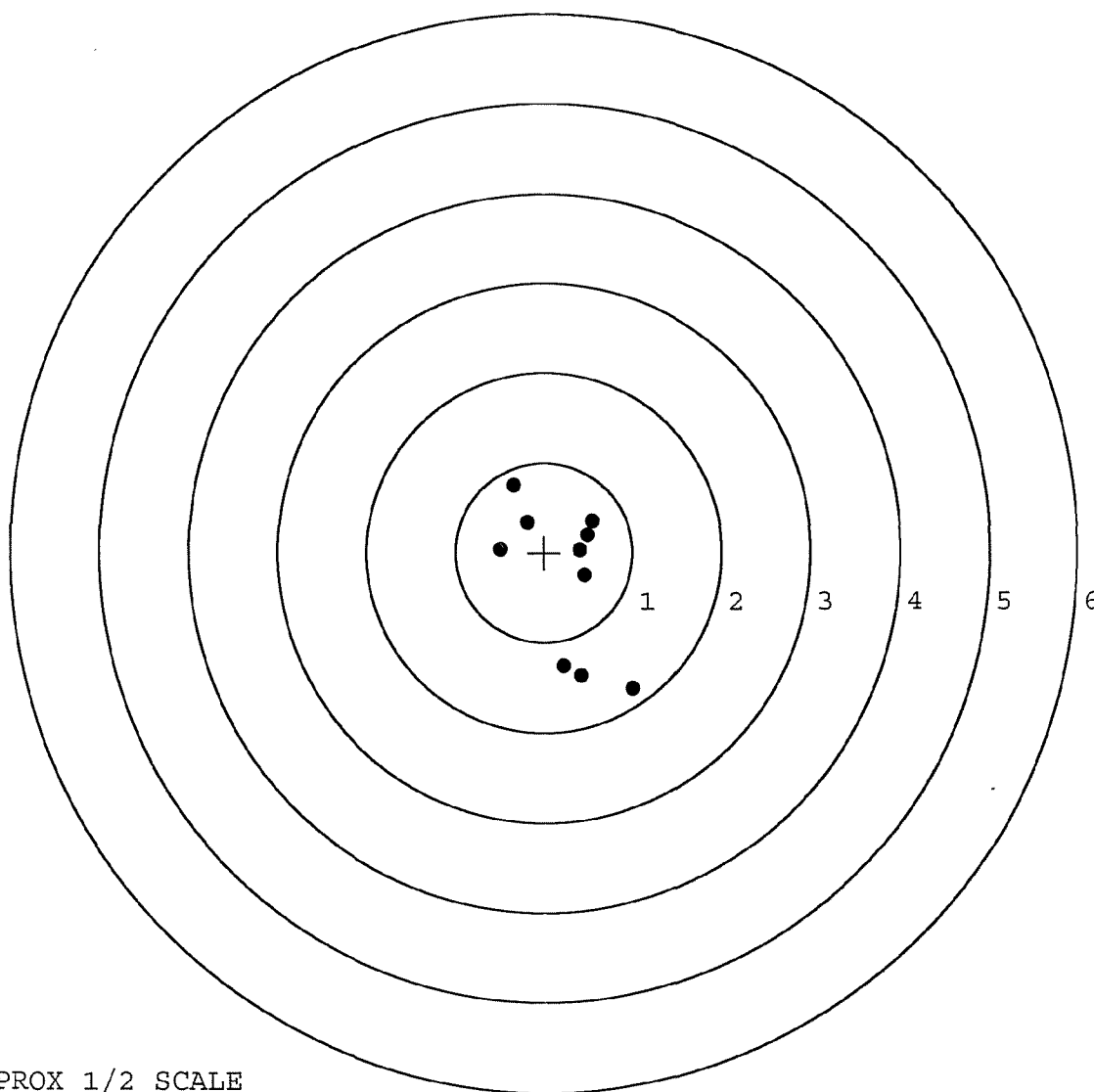


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6414341. __1
TARGET NUMBER: 3
FILE DATE: 09/23/2005
FILE TIME: 11:01

X CENTROID: 0.248
Y CENTROID: -0.273
POA TO CENTROID: 0.369
HORZ SPREAD: 1.494
VERT SPREAD: 2.276
GROUP SPREAD: 2.645
MIN RADIUS: 0.210
MAX RADIUS: 1.460
MEAN RADIUS: 0.809
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.999	-1.525
2:	0.419	-1.378
3:	0.214	-1.268
4:	0.458	-0.259
5:	0.406	0.027
6:	0.540	0.353
7:	0.487	0.196
8:	-0.348	0.751
9:	-0.196	0.340
10:	-0.495	0.034

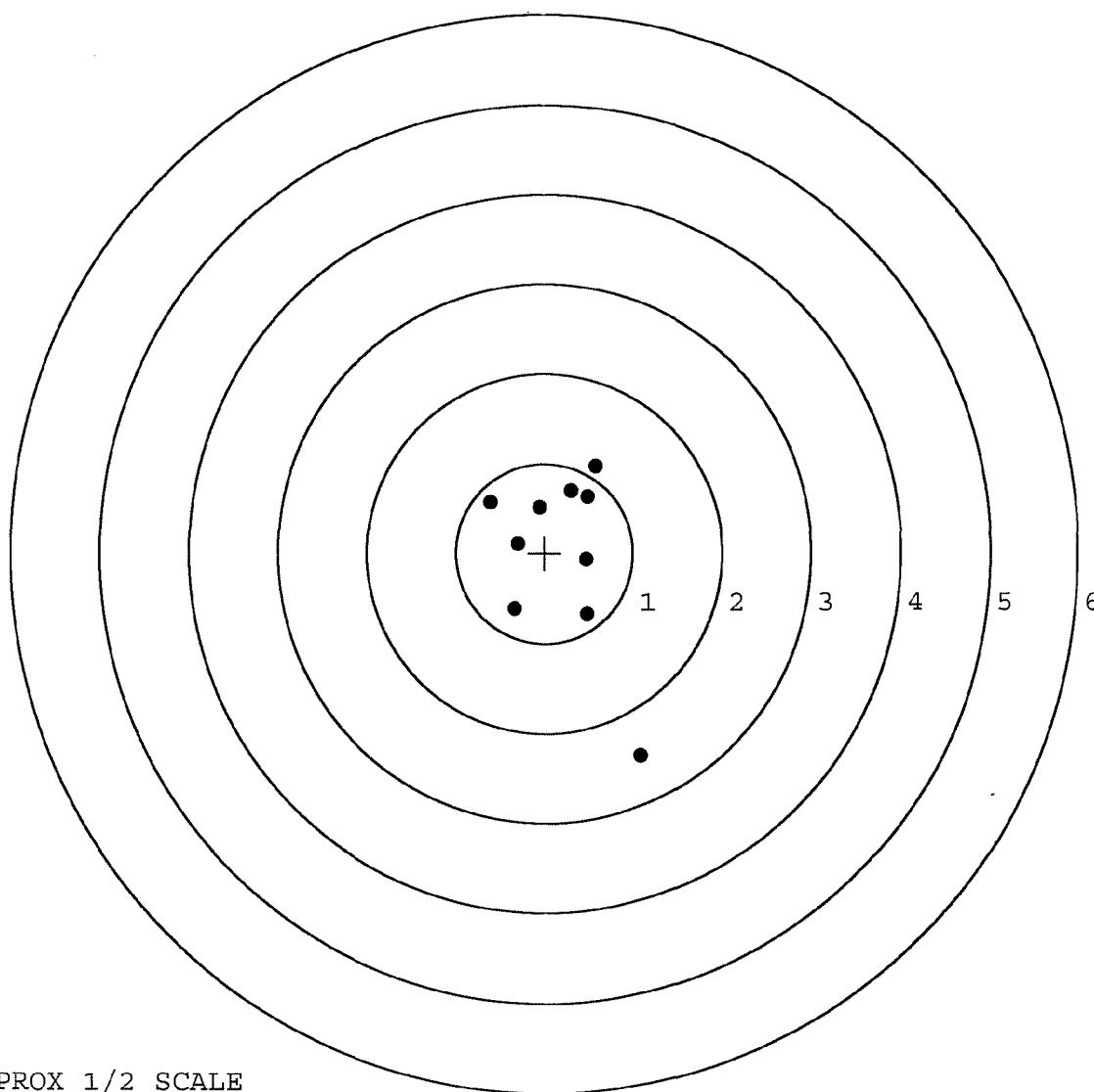


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6414341. __1
TARGET NUMBER: 4
FILE DATE: 09/23/2005
FILE TIME: 11:01

X CENTROID: 0.206
Y CENTROID: -0.016
POA TO CENTROID: 0.207
HORZ SPREAD: 1.693
VERT SPREAD: 3.228
GROUP SPREAD: 3.296
MIN RADIUS: 0.267
MAX RADIUS: 2.406
MEAN RADIUS: 0.881
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.477	-0.684
2:	0.467	-0.075
3:	0.297	0.698
4:	0.486	0.629
5:	0.577	0.969
6:	-0.060	0.512
7:	-0.304	0.101
8:	-0.616	0.569
9:	-0.340	-0.621
10:	1.077	-2.259

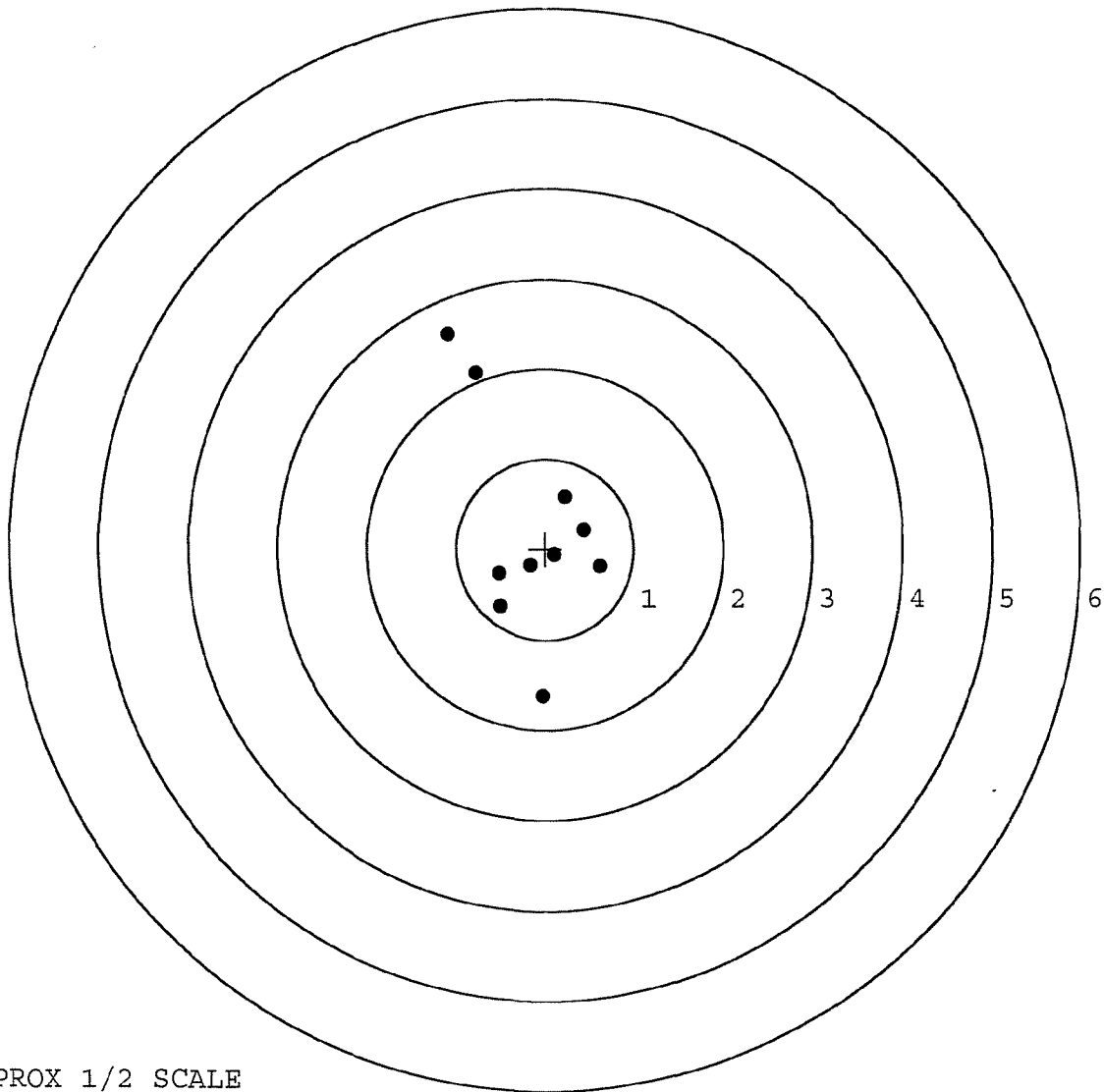


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6414341. _1
TARGET NUMBER: 5
FILE DATE: 09/23/2005
FILE TIME: 11:01

X CENTROID: -0.173
Y CENTROID: 0.212
POA TO CENTROID: 0.274
HORZ SPREAD: 1.717
VERT SPREAD: 4.013
GROUP SPREAD: 4.152
MIN RADIUS: 0.394
MAX RADIUS: 2.359
MEAN RADIUS: 1.039
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 7

POINT#	X	Y
1:	-0.033	-1.630
2:	0.619	-0.197
3:	0.436	0.211
4:	0.103	-0.069
5:	-0.171	-0.186
6:	-0.526	-0.275
7:	-0.508	-0.637
8:	0.220	0.574
9:	-0.774	1.949
10:	-1.098	2.383



TARGET APPROX 1/2 SCALE