

G 641 4345
Replaced
E 641 3516

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00140417**

Serial: G6414365 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Verify Repair

High Priority

Status:

Closed 1/22/2008 3:15:16 PM

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: **TRANSPORTATION DIV, DFEL**

TRANSPORTATION DIV, DFEL

Address 1: **6759 MITCHELL AVENUE**

6759 MITCHELL AVENUE

Address 2: **BLDG 1836**

PO Box:

BLDG 1836

PO Box:

City: **FORT BENNING**

FORT BENNING

State: **GA**

Zip Code: **31905**

Country: **US**

State: **GA**

Zip Code: **31905**

Country: **US**

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: **NN**

Fax:

Email:

Comments:

Received Condition

Fair

Condition Notes:

CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A017	Scope Base	1
A057	Fit and Rear Sgt Base	1
D000	BI POD BROKEN	1

nagletj

1/23/2008

1:06 PM

NUM

Serial Number: **G6414365**

Model: **M24 SWS**



RE00140417

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400151076

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6414365.__0
FILE DATE AND TIME: 02/08/2008 12:30

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.042
The Average Y Centroid of the Five Target Set:	0.023
The Average Point of Impact of the Five Target Set:	0.048
The Average Mean Radius of the Five Target Set:	0.745
The Distance from POA to Centroid Target #1:	0.040
The Distance from Centroid Target #2 to Centroid Target #1:	0.086
The Distance from Centroid Target #3 to Centroid Target #1:	0.141
The Distance from Centroid Target #4 to Centroid Target #1:	0.213
The Distance from Centroid Target #5 to Centroid Target #1:	0.199

SERIAL NUMBER: G6414365. __0

TARGET NUMBER: 1

FILE DATE: 02/08/2008

FILE TIME: 12:30

POINT#	X	Y
1:	1.006	-1.131
2:	1.106	-0.172
3:	0.516	-0.615
4:	-0.353	-0.759
5:	-0.439	-0.215
6:	-0.465	0.083
7:	-0.673	0.279
8:	-0.840	0.730
9:	-0.032	1.215
10:	0.316	0.213

X CENTROID: 0.014

Y CENTROID: -0.037

POA TO CENTROID: 0.040

HORZ SPREAD: 1.946

VERT SPREAD: 2.346

GROUP SPREAD: 2.621

MIN RADIUS: 0.392

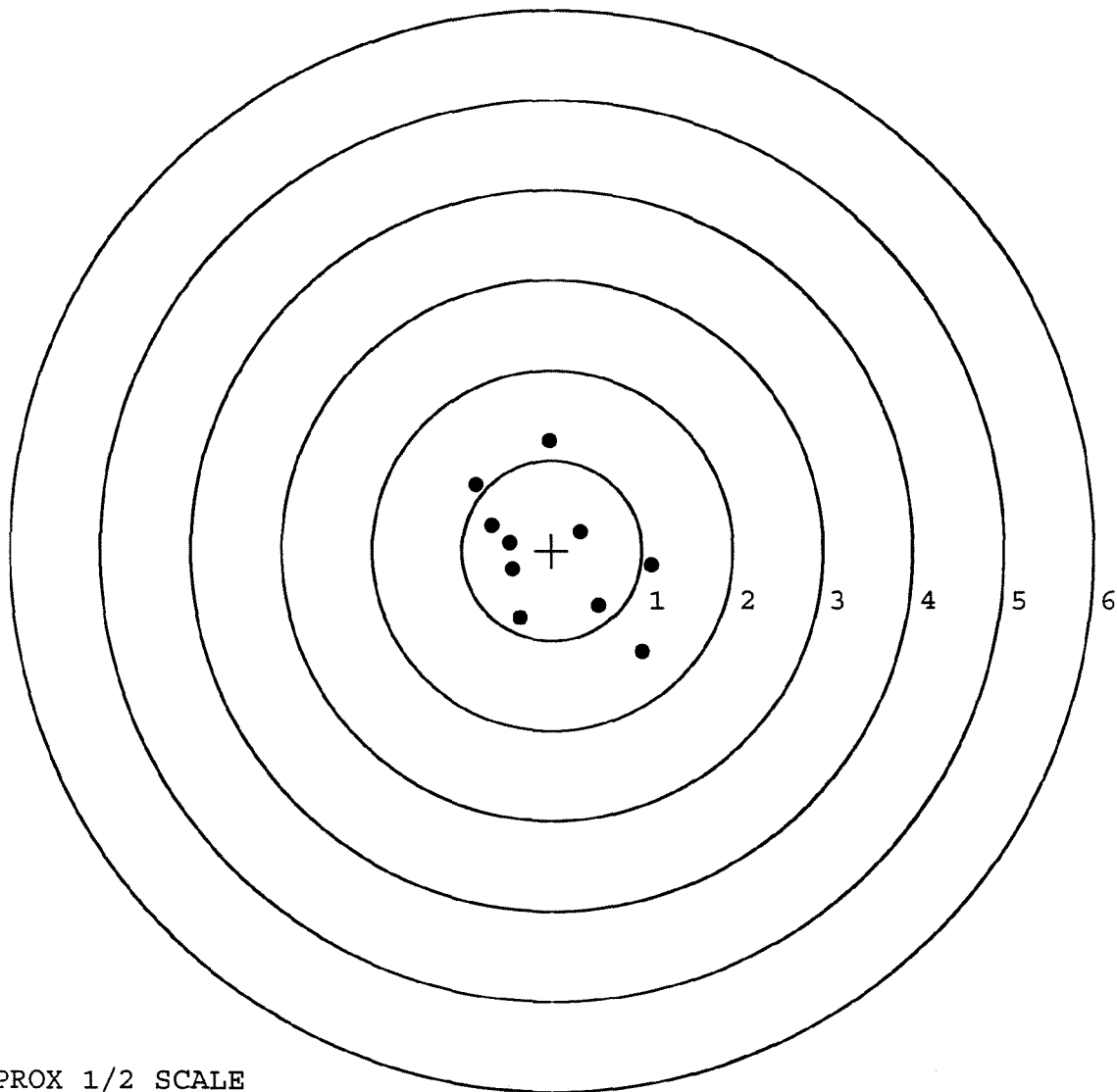
MAX RADIUS: 1.477

MEAN RADIUS: 0.868

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10

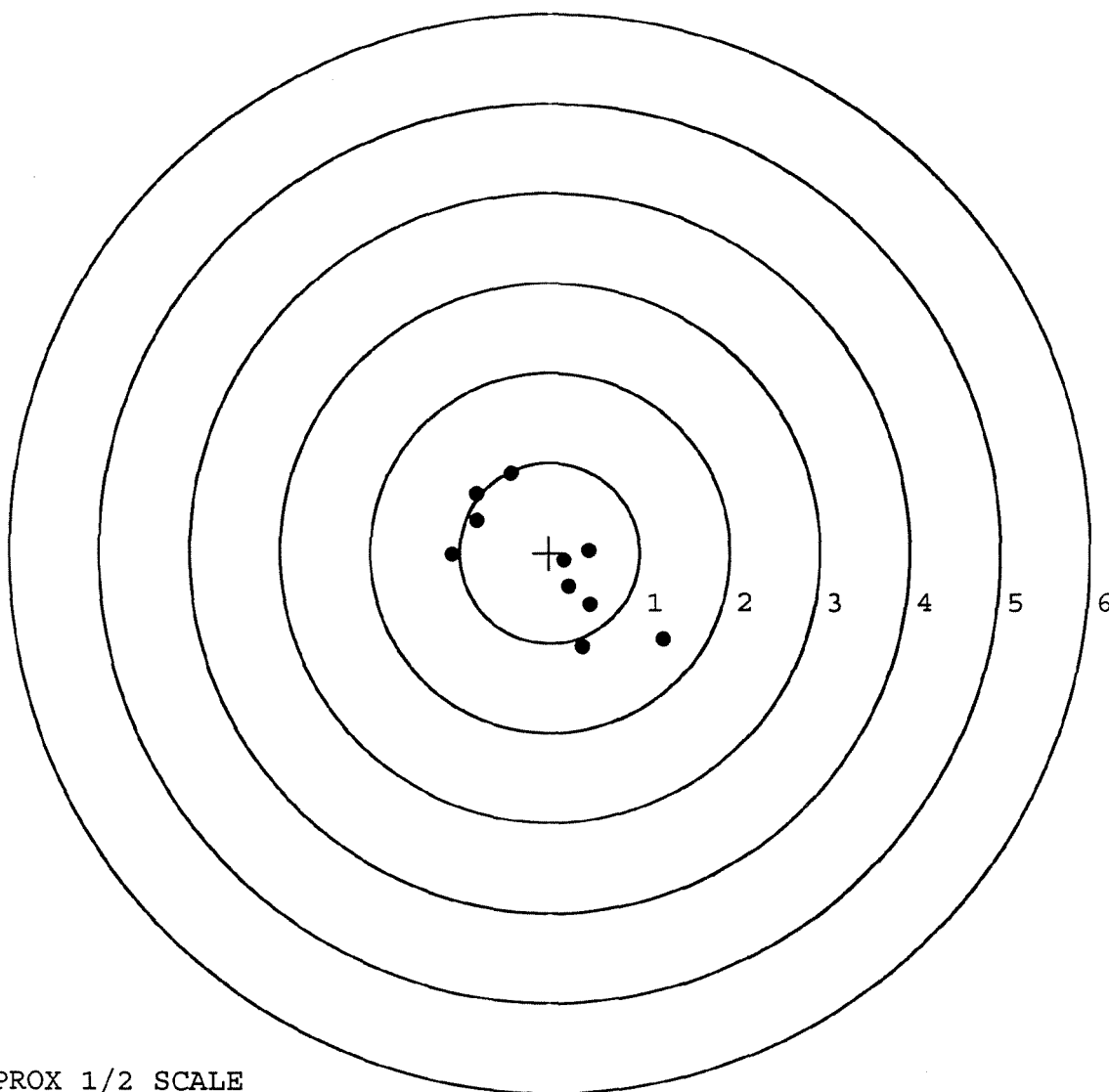


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6414365. __0
TARGET NUMBER: 2
FILE DATE: 02/08/2008
FILE TIME: 12:30

POINT#	X	Y
1:	-0.429	0.880
2:	-0.807	0.649
3:	-0.807	0.360
4:	-1.084	-0.022
5:	0.368	-1.040
6:	1.263	-0.966
7:	0.458	-0.579
8:	0.214	-0.375
9:	0.164	-0.093
10:	0.441	0.032

X CENTROID: -0.022
Y CENTROID: -0.115
POA TO CENTROID: 0.117
HORZ SPREAD: 2.347
VERT SPREAD: 1.920
GROUP SPREAD: 2.625
MIN RADIUS: 0.187
MAX RADIUS: 1.541
MEAN RADIUS: 0.839
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6414365. __0

TARGET NUMBER: 3

FILE DATE: 02/08/2008

FILE TIME: 12:30

POINT#	X	Y
1:	0.321	-0.998
2:	0.329	-0.323
3:	0.920	0.422
4:	0.345	0.464
5:	0.010	0.208
6:	-0.581	0.674
7:	-0.593	-0.007
8:	-0.332	-0.081
9:	-0.474	-0.448
10:	-0.772	0.736

X CENTROID: -0.083

Y CENTROID: 0.065

POA TO CENTROID: 0.105

HORZ SPREAD: 1.692

VERT SPREAD: 1.734

GROUP SPREAD: 2.050

MIN RADIUS: 0.171

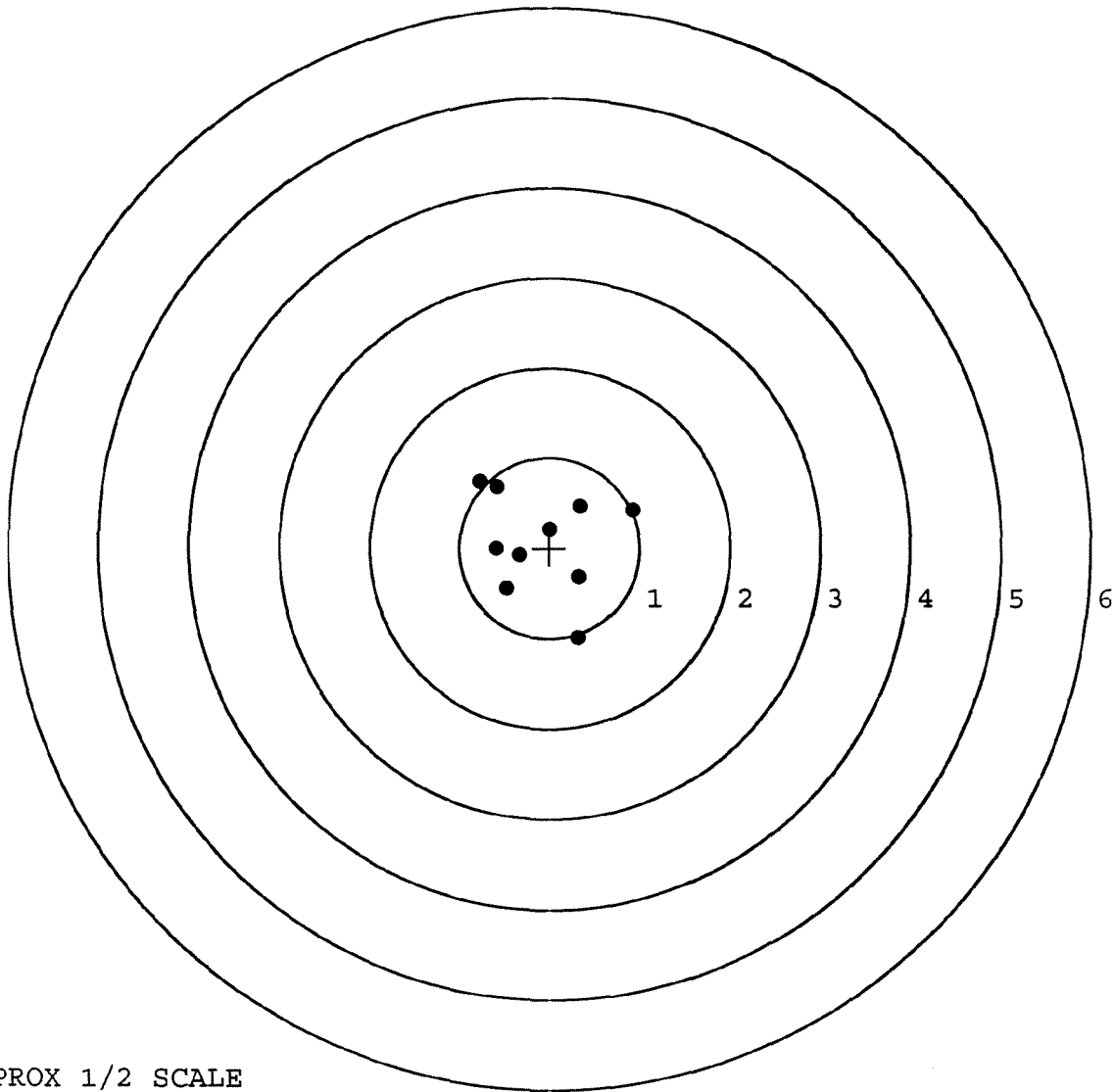
MAX RADIUS: 1.137

MEAN RADIUS: 0.672

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6414365. __0

TARGET NUMBER: 4

FILE DATE: 02/08/2008

FILE TIME: 12:30

POINT#	X	Y
1:	-1.110	-0.287
2:	-0.444	-0.559
3:	-0.255	-0.364
4:	0.611	-0.307
5:	0.817	0.108
6:	0.550	0.160
7:	-0.259	0.201
8:	0.622	0.710
9:	-0.115	1.156
10:	0.105	0.909

X CENTROID: 0.052

Y CENTROID: 0.173

POA TO CENTROID: 0.180

HORZ SPREAD: 1.927

VERT SPREAD: 1.715

GROUP SPREAD: 1.998

MIN RADIUS: 0.312

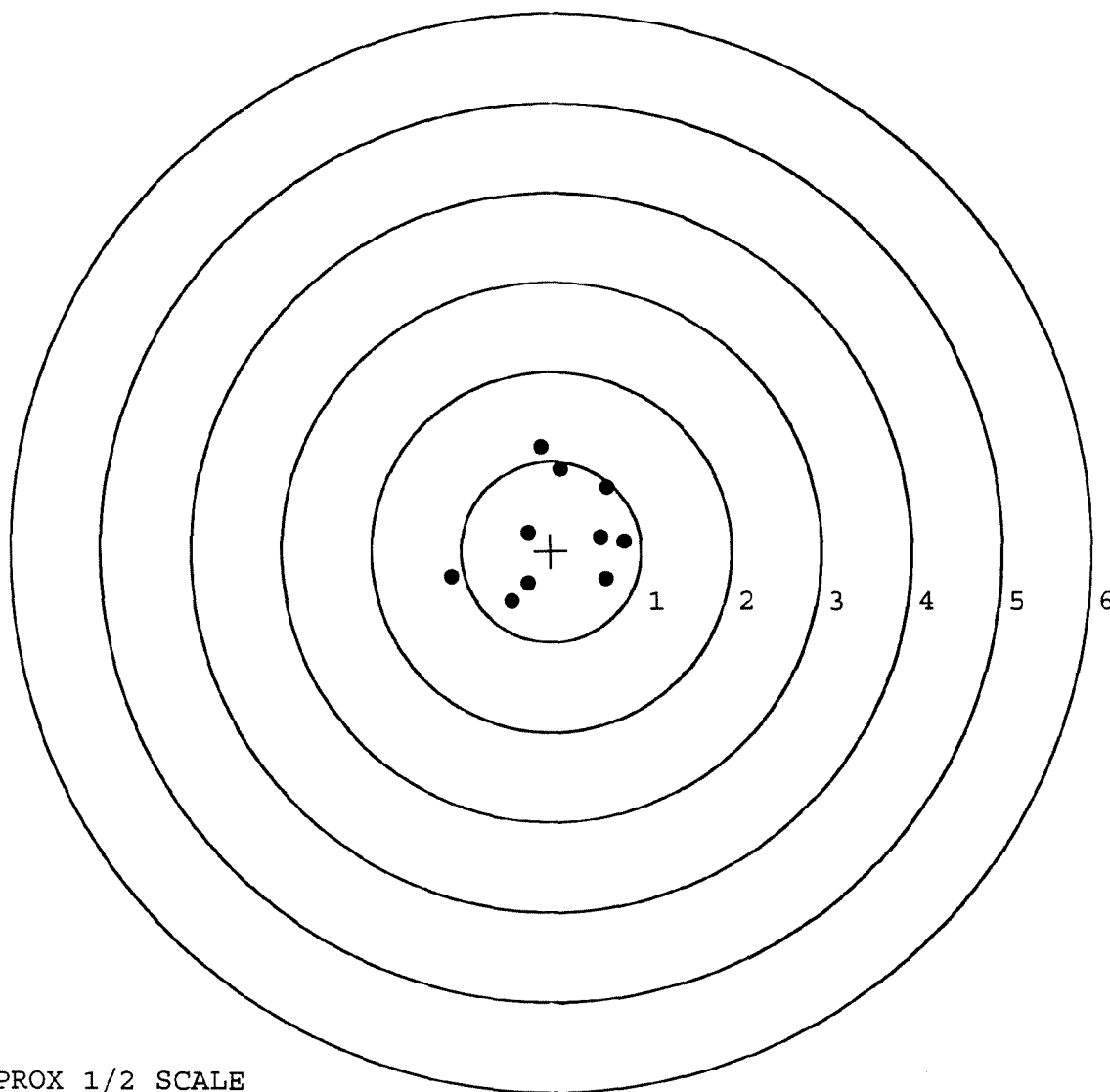
MAX RADIUS: 1.250

MEAN RADIUS: 0.759

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6414365. __0

TARGET NUMBER: 5

FILE DATE: 02/08/2008

FILE TIME: 12:30

X CENTROID: -0.173

Y CENTROID: 0.030

POA TO CENTROID: 0.176

HORZ SPREAD: 2.281

VERT SPREAD: 1.531

GROUP SPREAD: 2.584

MIN RADIUS: 0.109

MAX RADIUS: 1.805

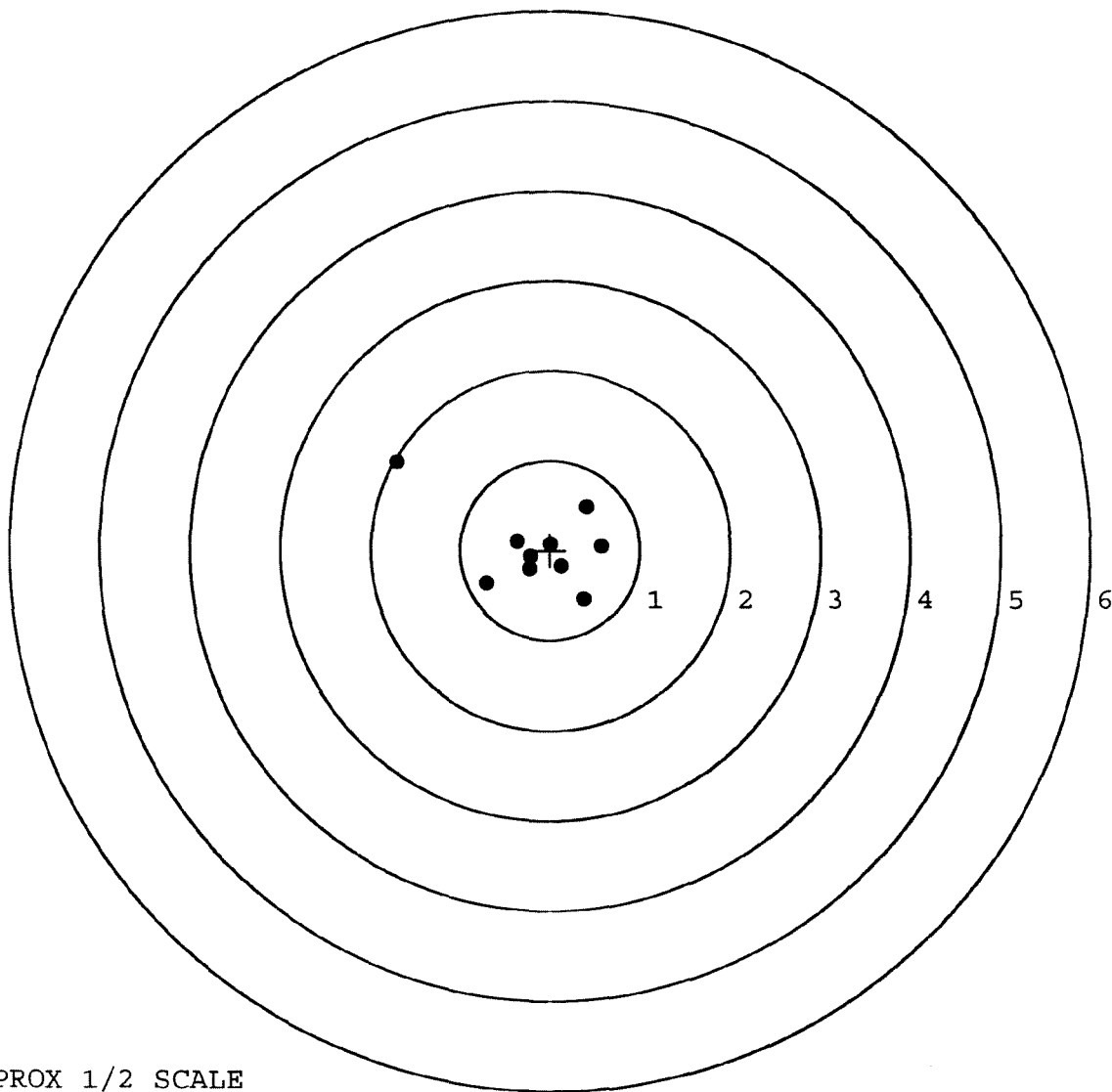
MEAN RADIUS: 0.587

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-1.706	0.984
2:	0.410	0.479
3:	0.575	0.044
4:	0.375	-0.547
5:	-0.712	-0.369
6:	0.127	-0.183
7:	0.009	0.072
8:	-0.231	-0.210
9:	-0.364	0.098
10:	-0.216	-0.070



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER 00140417

SERIAL NUMBER G 6414365

LOG-IN DATE 1-22-08

OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN		1-24-08	L.P.D.
505	RE-BARREL		1-25-08	L.P.D.
560	ASSEMBLE		1-30-08	TRW
600	PROOF		1-30-08	TRW
605	CHECK HEADSPACE	MAGNA - FLUX	1-30-08	TRW
610	DIS-ASSEMBLE GUN	FEB 01 2008	1-30-08	L.P.D.
612	MAGNAFLUX		2-1-08	JG
510	DRILL AND TAP	OPERATOR J3	1-30-08	TRW
615	ROLLMARK CALIBER		1-30-08	CW
618	ROTO-BLAST		2-4-08	YU
620	APPLY COATINGS		2-6-08	CP
625	FINAL ASSEMBLY		2-6-08	L.P.D.
640	FUNCTION TEST AND	(PASS) FAIL	2-6-08	TRW
650	TARGET	(PASS) FAIL	2-6-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	2-6-08	RP
670	FINAL INSPECTION		2-11-08	DA
	A) HEADSPACE	(PASS) FAIL	2-11-08	DA
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.89 280 2.92 2.94 2.86 2-18-08	DA
680	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	50 55 50 2-11-08	DA
	G) SAFETY OFF FORCE	2 LBS MIN	3.2 3.2 2.75 2-11-08	DA
	I) FIRING PIN INDENT	.020	.0205 .0205 .021 2-11-08	DA
690	PACK		2-19-08	FM

Repair Inquiry

Repair Number: RE00128299

Serial: G6414365 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Verify Repair

Status:

New 4/20/2007 1:47:28 PM

Address Information

Customer:

Received From

Return To:

Received From

Name: CCEP ITT (W33RQN)

CCEP ITT (W33RQN)

Address 1: BLDG 9106 CRESCENZ LN

BLDG 9106 CRESCENZ LN

Address 2: PO Box:

PO Box:

City: FT BENNING

FT BENNING

State: GA Zip Code: 31905

Country: US

State: GA Zip Code: 31905

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A017	Scope Base	1
A026	Scope	1
A045	Bi Pod	1
A057	Fit and Rear Sgt Base	1

Repair Search

Refresh

Close

nagletj

4/20/2007

3:10 PM

CAPS

NUM

INS

SCRL

start

4 Mic...

4 Int...

Arms S...

Part S...

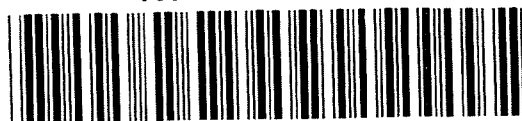
3 Mic...

Chang...

3:10 PM

Serial Number: G6414365

Model: M24 SWS



RE00128299

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6414365.__0

FILE DATE AND TIME: 05/15/2007 01:27

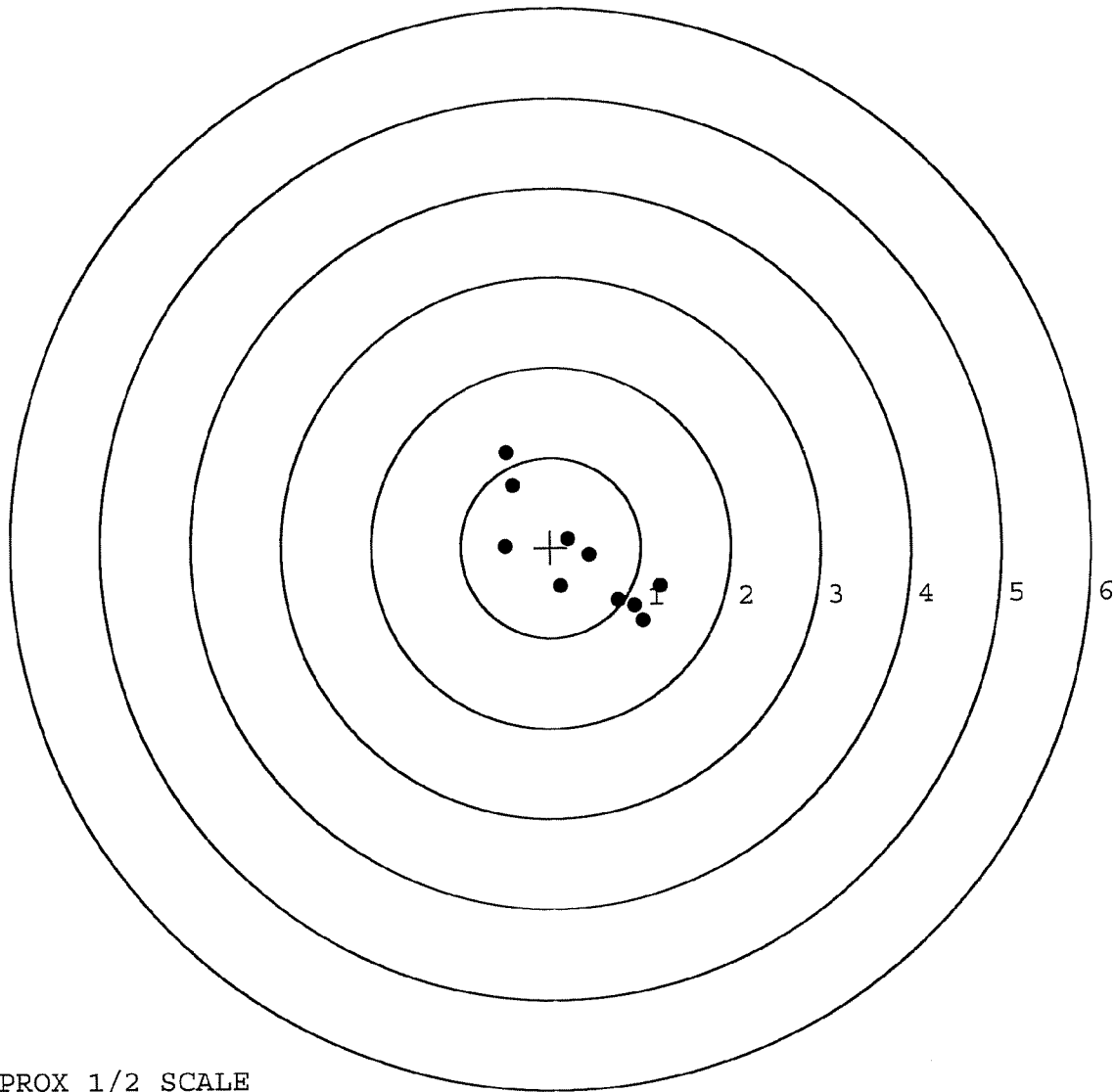
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.139
The Average Y Centroid of the Five Target Set:	-0.002
The Average Point of Impact of the Five Target Set:	0.139
The Average Mean Radius of the Five Target Set:	0.780
The Distance from POA to Centroid Target #1:	0.344
The Distance from Centroid Target #2 to Centroid Target #1:	0.019
The Distance from Centroid Target #3 to Centroid Target #1:	0.208
The Distance from Centroid Target #4 to Centroid Target #1:	0.517
The Distance from Centroid Target #5 to Centroid Target #1:	0.377

SERIAL NUMBER: C6414365. __0
TARGET NUMBER: 1
FILE DATE: 05/15/2007
FILE TIME: 01:27

X CENTROID: 0.322
Y CENTROID: -0.120
POA TO CENTROID: 0.344
HORZ SPREAD: 1.714
VERT SPREAD: 1.876
GROUP SPREAD: 2.402
MIN RADIUS: 0.115
MAX RADIUS: 1.425
MEAN RADIUS: 0.747
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.484	1.055
2:	-0.420	0.692
3:	-0.504	0.008
4:	0.198	0.089
5:	0.433	-0.090
6:	0.107	-0.434
7:	0.742	-0.595
8:	1.016	-0.821
9:	0.921	-0.657
10:	1.210	-0.446



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6414365. 0

TARGET NUMBER: 2

FILE DATE: 05/15/2007

FILE TIME: 01:27

POINT#	X	Y
1:	-0.584	0.892
2:	-0.469	0.100
3:	-0.178	-0.351
4:	0.020	-0.533
5:	0.263	0.000
6:	0.516	0.346
7:	0.500	-0.403
8:	0.737	-0.326
9:	1.213	-0.437
10:	1.146	-0.303

X CENTROID: 0.316

Y CENTROID: -0.102

POA TO CENTROID: 0.332

HORZ SPREAD: 1.797

VERT SPREAD: 1.425

GROUP SPREAD: 2.235

MIN RADIUS: 0.115

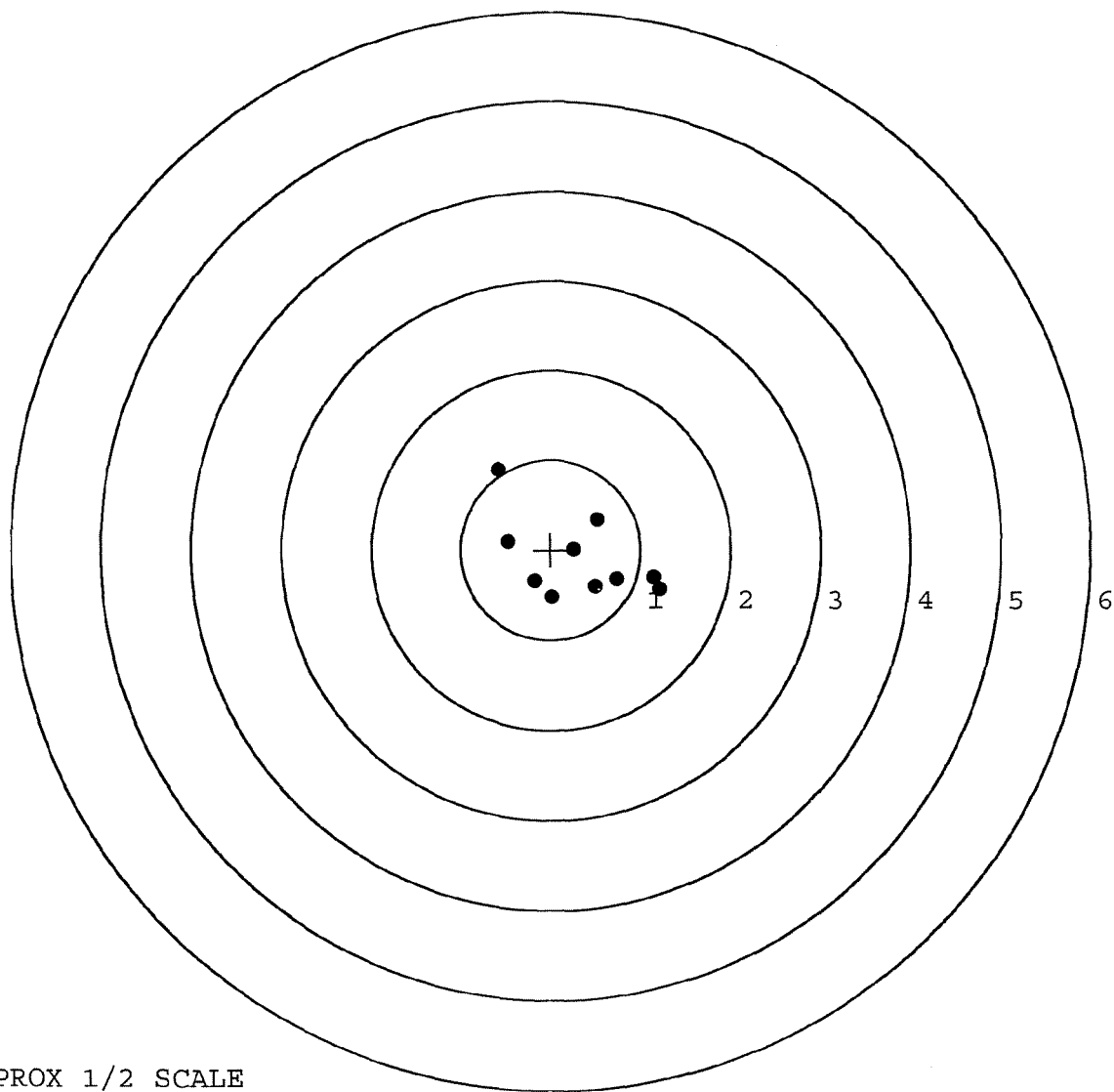
MAX RADIUS: 1.341

MEAN RADIUS: 0.647

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6414365. __0

TARGET NUMBER: 3

FILE DATE: 05/15/2007

FILE TIME: 01:27

POINT#	X	Y
1:	-0.403	0.224
2:	-0.354	0.408
3:	0.190	0.342
4:	0.149	-0.038
5:	0.097	-0.207
6:	0.153	-0.425
7:	0.118	-0.733
8:	1.211	-0.889
9:	1.060	0.642
10:	-0.085	1.247

X CENTROID: 0.214

Y CENTROID: 0.057

POA TO CENTROID: 0.221

HORZ SPREAD: 1.614

VERT SPREAD: 2.136

GROUP SPREAD: 2.498

MIN RADIUS: 0.115

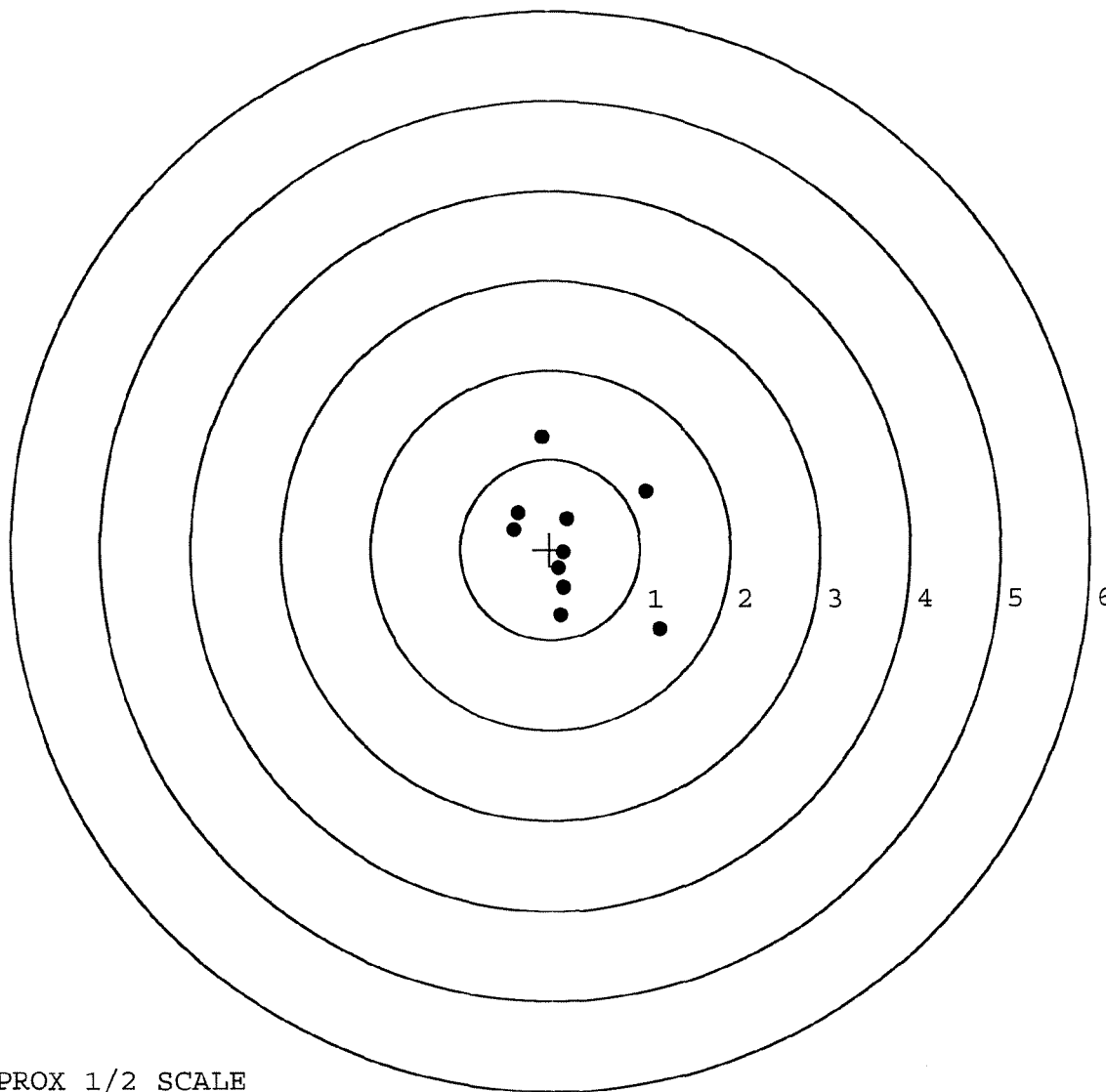
MAX RADIUS: 1.375

MEAN RADIUS: 0.691

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6414365. __0

TARGET NUMBER: 4

FILE DATE: 05/15/2007

FILE TIME: 01:27

POINT#	X	Y
1:	-0.986	1.087
2:	-0.918	1.225
3:	-0.004	0.469
4:	0.117	0.674
5:	0.570	-0.074
6:	0.138	-0.284
7:	0.936	-0.459
8:	0.376	-0.655
9:	-0.445	-0.752
10:	-1.159	-0.066

X CENTROID: -0.138

Y CENTROID: 0.117

POA TO CENTROID: 0.180

HORZ SPREAD: 2.095

VERT SPREAD: 1.977

GROUP SPREAD: 2.505

MIN RADIUS: 0.377

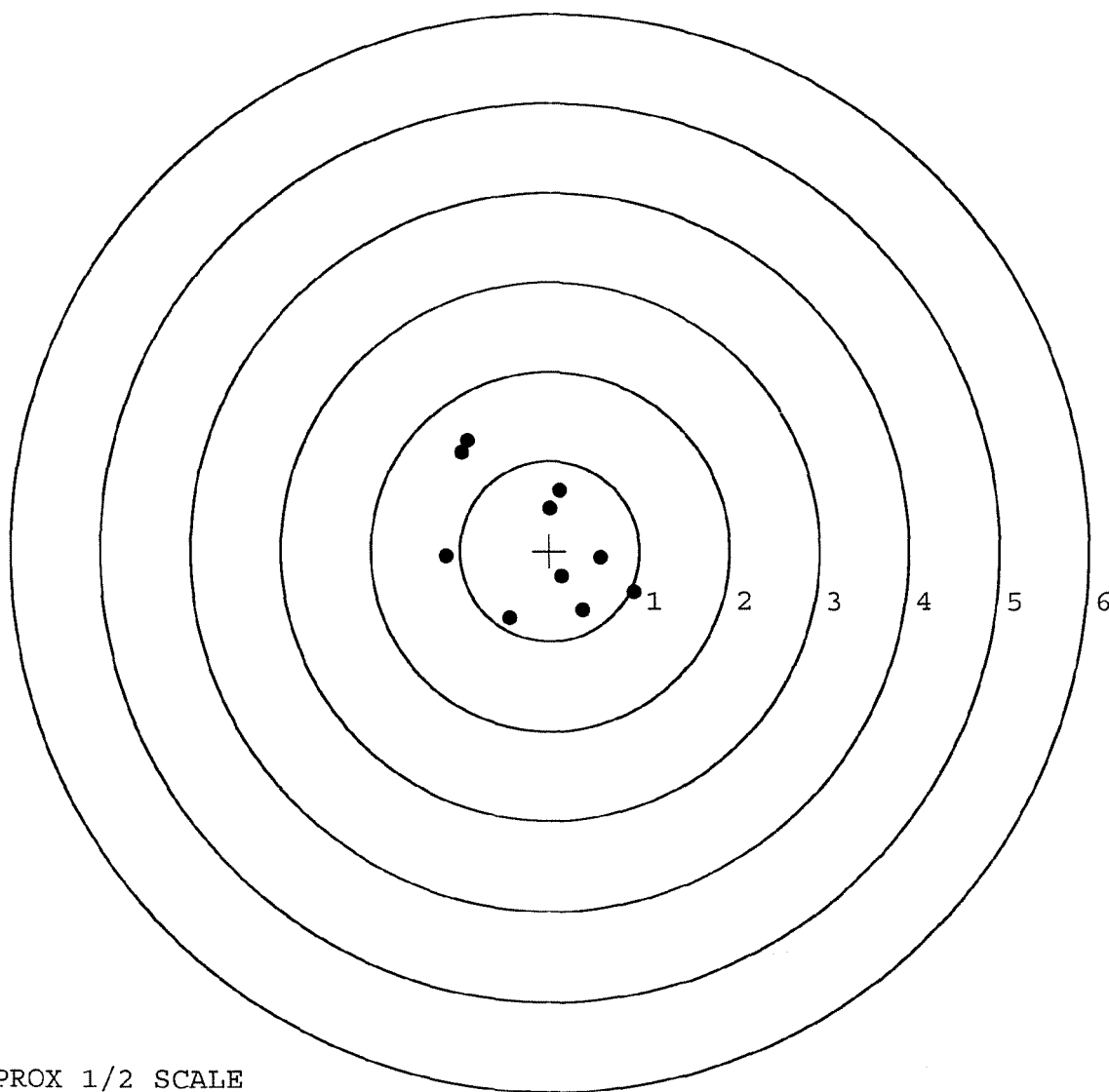
MAX RADIUS: 1.356

MEAN RADIUS: 0.896

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10

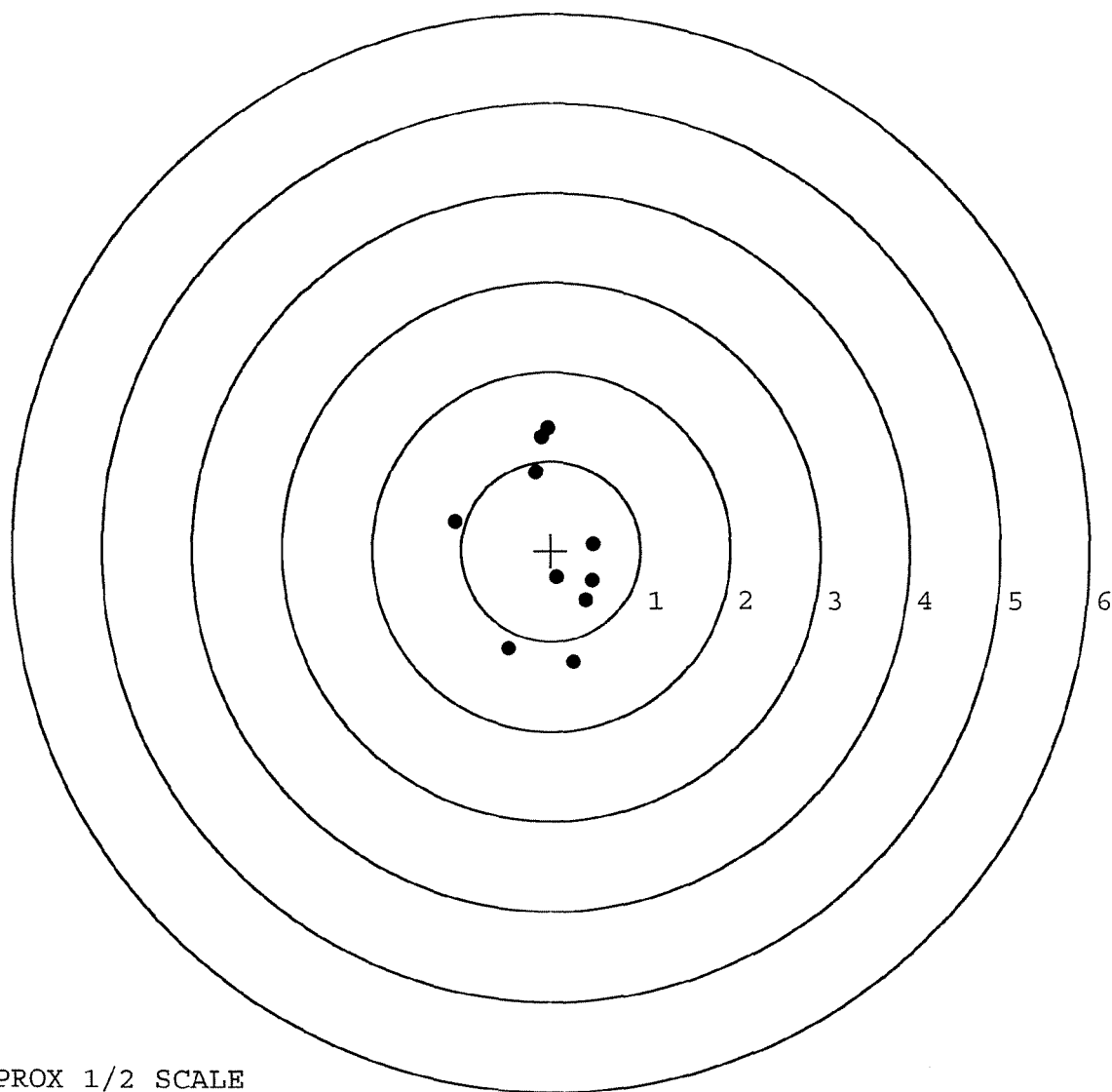


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6414365. __0
TARGET NUMBER: 5
FILE DATE: 05/15/2007
FILE TIME: 01:27

POINT#	X	Y
1:	-0.169	0.875
2:	-1.069	0.315
3:	0.477	0.074
4:	0.258	-1.234
5:	-0.471	-1.089
6:	0.390	-0.547
7:	0.463	-0.336
8:	0.065	-0.303
9:	-0.109	1.267
10:	-0.037	1.371

X CENTROID: -0.020
Y CENTROID: 0.039
POA TO CENTROID: 0.044
HORZ SPREAD: 1.546
VERT SPREAD: 2.605
GROUP SPREAD: 2.622
MIN RADIUS: 0.353
MAX RADIUS: 1.332
MEAN RADIUS: 0.919
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER		128299	
SERIAL NUMBER		C66414365	
LOG-IN DATE		4-20-07	
OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	4-25-07	RTZ
505	RE-BARREL	4-30-07	RTZ
560	ASSEMBLE	4-30-07	RTZ
600	PROOF	5-1-07	TRW
605	CHECK HEADSPACE	5-1-07	TRW
610	DIS-ASSEMBLE GUN	5-1-07	RTZ
612	MAGNAFLUX	5/2/07	mm
510	DRILL AND TAP	5-1-07	Fm
615	ROLLMARK CALIBER	5-1-07	CW
618	ROTO-BLAST	5-2-07	UB
620	APPLY COATINGS	5-5-07	WJ
625	FINAL ASSEMBLY	5-14-07	RTZ
640	FUNCTION TEST AND	PASS FAIL	5/14/07 mm
650	TARGET	PASS FAIL	5/14/07 mm
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION	5-15-07	RTZ
	A) HEADSPACE	PASS FAIL	5-15-07 RTZ
	B) TRIGGER PULL	2.69 2.73 2.19 2.41 2.42	5-15-07 TRW
680	F) SAFETY ON FORCE	5.25 5.75 5.5	5-15-07 TRW
	G) SAFETY OFF FORCE	2.25 2.25 2.0	5-15-07 TRW
	I) FIRING PIN INDENT	.021 ^s .020 ^s .021 ^s	5-15-07 TRW
690	PACK		5-15-07 RTZ

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00111264**

Serial: E6413516 Model: M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Status:

Closed 4/19/2006 12:28:31 PM

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: **TRANSPORTATION DIVISION DFEL**

TRANSPORTATION DIVISION DFEL

Address 1: **6759 MITCHELL AVENUE**

6759 MITCHELL AVENUE

Address 2: **BLDG 1836**

PO Box:

BLDG 1836

PO Box:

City: **FORT BENNING**

FORT BENNING

State: **GA**

Zip Code: **31905**

Country: **US**

State: **GA**

Zip Code: **31905**

Country: **US**

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: **NA**

Fax:

Email:

Comments:

Received Condition

Fair:

Condition:

Notes:

CSR:

Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A017	Scope Base	1
A026	Scope	1
A045	Bi Pod	1
B000	FRONT AND REAR E	2

Repair Search

Refresh

Close

maglev

4/20/2006

7:32 AM

CAPS

NUM

INS

SCRL

start

Arms Services Repair ...

7:32 AM

G 641 4365 (New)

E6413516

Model: **M24 SWS**



RE00111264

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6414365.___0
FILE DATE AND TIME: 05/12/2006 16:28

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.057
The Average Y Centroid of the Five Target Set:	0.065
The Average Point of Impact of the Five Target Set:	0.086
The Average Mean Radius of the Five Target Set:	0.653
The Distance from POA to Centroid Target #1:	0.333
The Distance from Centroid Target #2 to Centroid Target #1:	0.402
The Distance from Centroid Target #3 to Centroid Target #1:	0.225
The Distance from Centroid Target #4 to Centroid Target #1:	0.591
The Distance from Centroid Target #5 to Centroid Target #1:	0.317

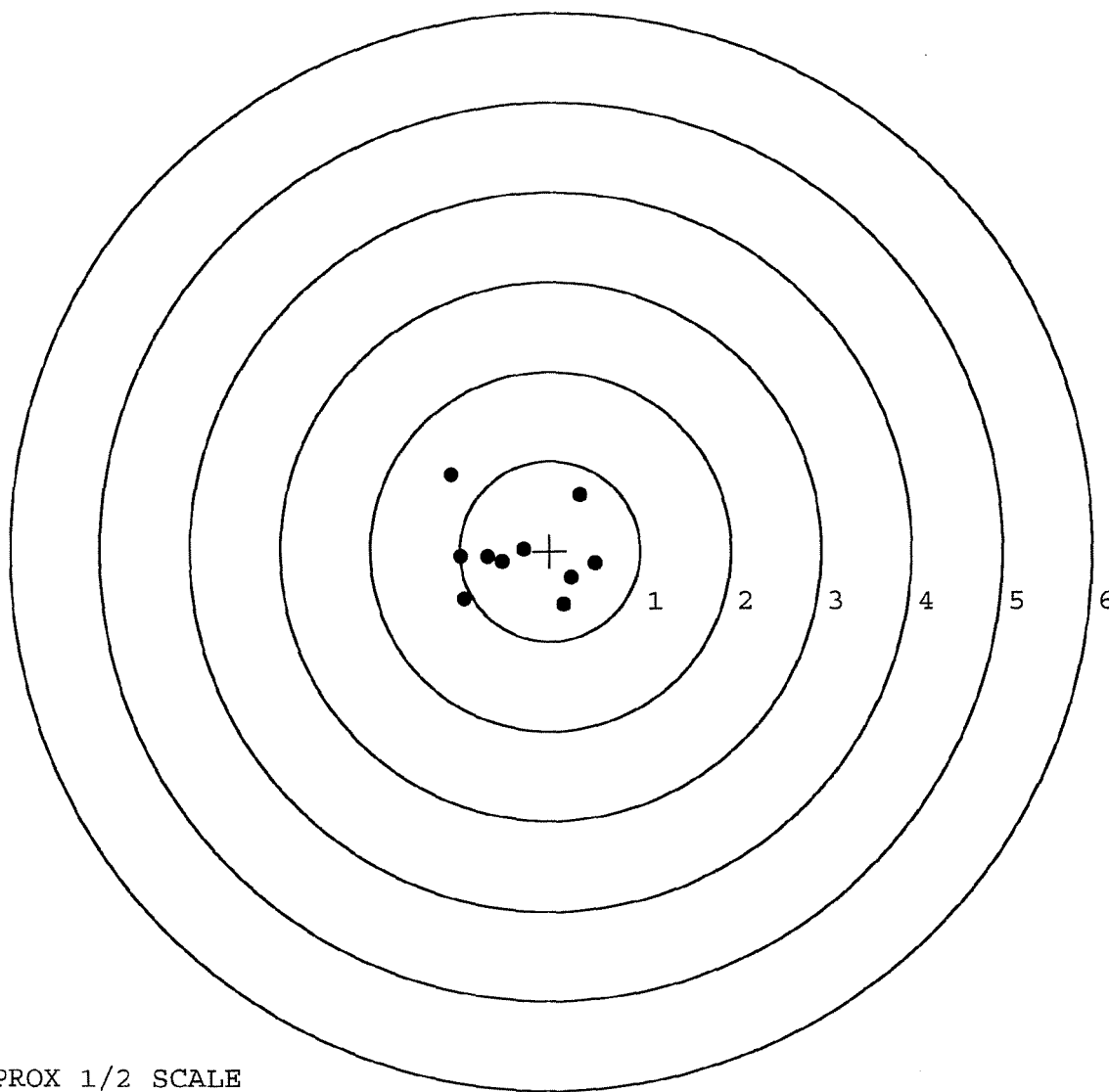
SERIAL NUMBER: G6414365. __0

TARGET NUMBER: 1

FILE DATE: 05/12/2006

FILE TIME: 16:28

	POINT#	X	Y
	1:	-0.287	0.014
	2:	-0.531	-0.128
	3:	-0.687	-0.072
	4:	-0.988	-0.072
	5:	-0.950	-0.545
	6:	0.155	-0.597
	7:	0.243	-0.294
	8:	0.505	-0.145
	9:	0.327	0.623
	10:	-1.100	0.846
X CENTROID:		-0.331	
Y CENTROID:		-0.037	
POA TO CENTROID:		0.333	
HORZ SPREAD:		1.605	
VERT SPREAD:		1.443	
GROUP SPREAD:		1.912	
MIN RADIUS:		0.068	
MAX RADIUS:		1.171	
MEAN RADIUS:		0.642	
# IN 1 IN DIAMETER:		3	
# IN 2 IN DIAMETER:		9	
# in 3 IN DIAMETER:		10	

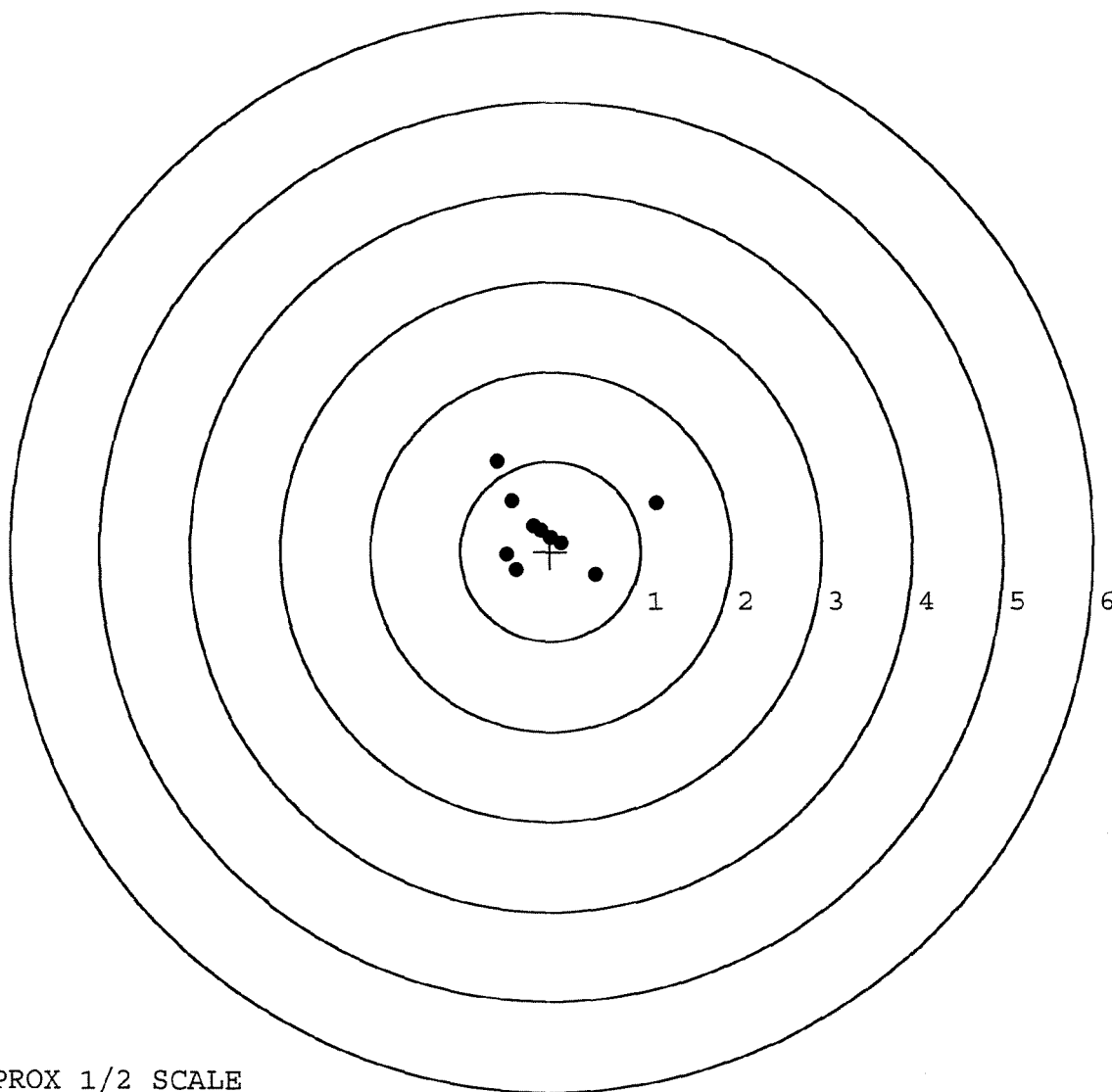


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6414365. __0
TARGET NUMBER: 2
FILE DATE: 05/12/2006
FILE TIME: 16:28

X CENTROID: -0.039
Y CENTROID: 0.238
POA TO CENTROID: 0.241
HORZ SPREAD: 1.772
VERT SPREAD: 1.253
GROUP SPREAD: 1.830
MIN RADIUS: 0.069
MAX RADIUS: 1.248
MEAN RADIUS: 0.505
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.486	-0.034
2:	-0.378	-0.207
3:	0.505	-0.254
4:	-0.187	0.284
5:	-0.433	0.560
6:	-0.600	0.999
7:	1.172	0.541
8:	0.003	0.158
9:	0.122	0.100
10:	-0.108	0.236



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6414365. __ 0

TARGET NUMBER: 3

FILE DATE: 05/12/2006

FILE TIME: 16:28

POINT#	X	Y
1:	-0.164	0.292
2:	-0.498	0.671
3:	-0.815	0.493
4:	-0.694	-0.005
5:	-0.814	-0.377
6:	-0.425	-0.385
7:	0.361	-0.328
8:	0.299	-0.069
9:	0.427	0.113
10:	1.257	-0.645

X CENTROID: -0.107

Y CENTROID: -0.024

POA TO CENTROID: 0.109

HORZ SPREAD: 2.072

VERT SPREAD: 1.316

GROUP SPREAD: 2.364

MIN RADIUS: 0.321

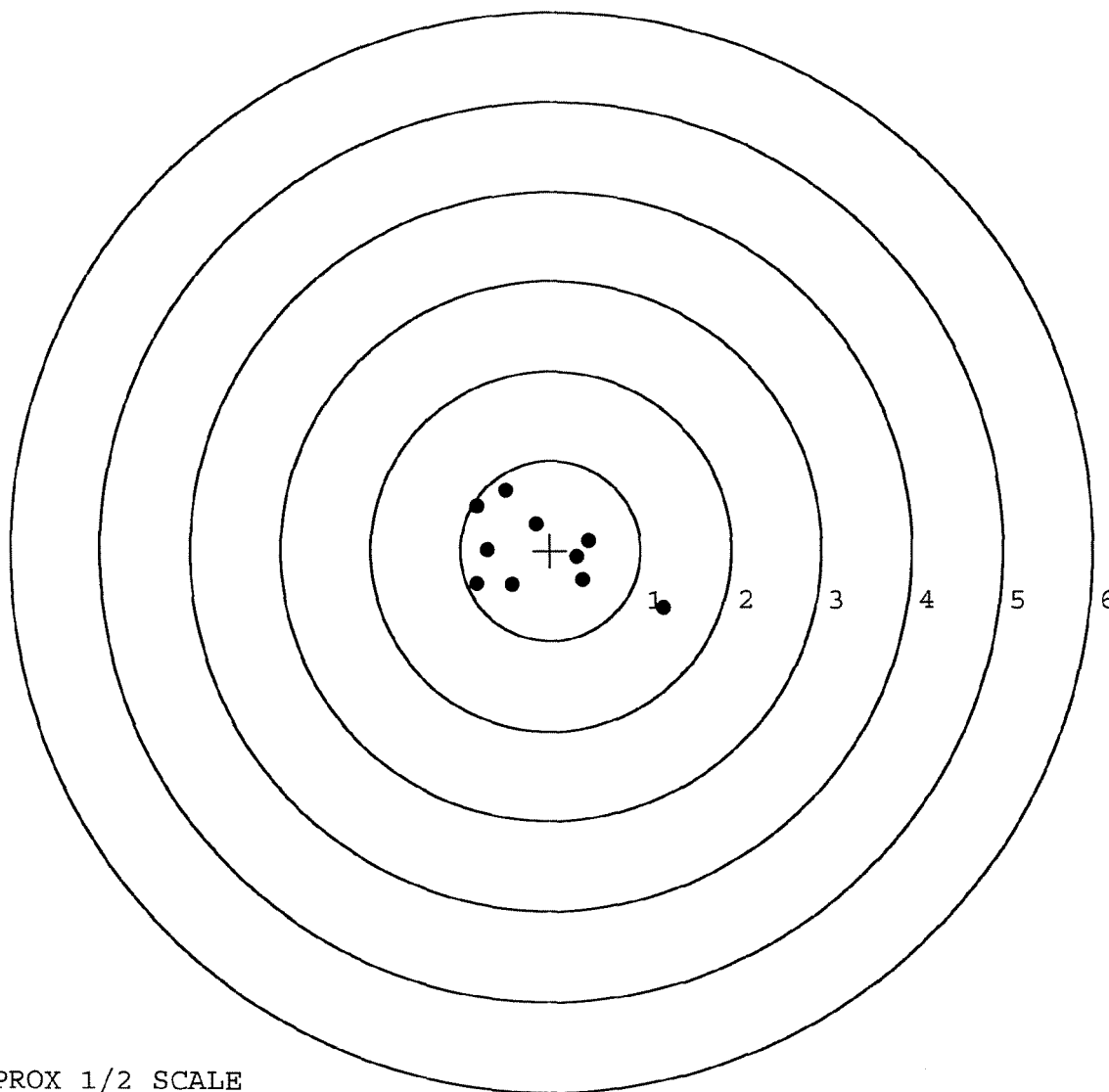
MAX RADIUS: 1.498

MEAN RADIUS: 0.687

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6414365. __0

TARGET NUMBER: 4

FILE DATE: 05/12/2006

FILE TIME: 16:28

X CENTROID: 0.207

Y CENTROID: 0.207

POA TO CENTROID: 0.292

HORZ SPREAD: 1.280

VERT SPREAD: 1.991

GROUP SPREAD: 2.048

MIN RADIUS: 0.257

MAX RADIUS: 1.124

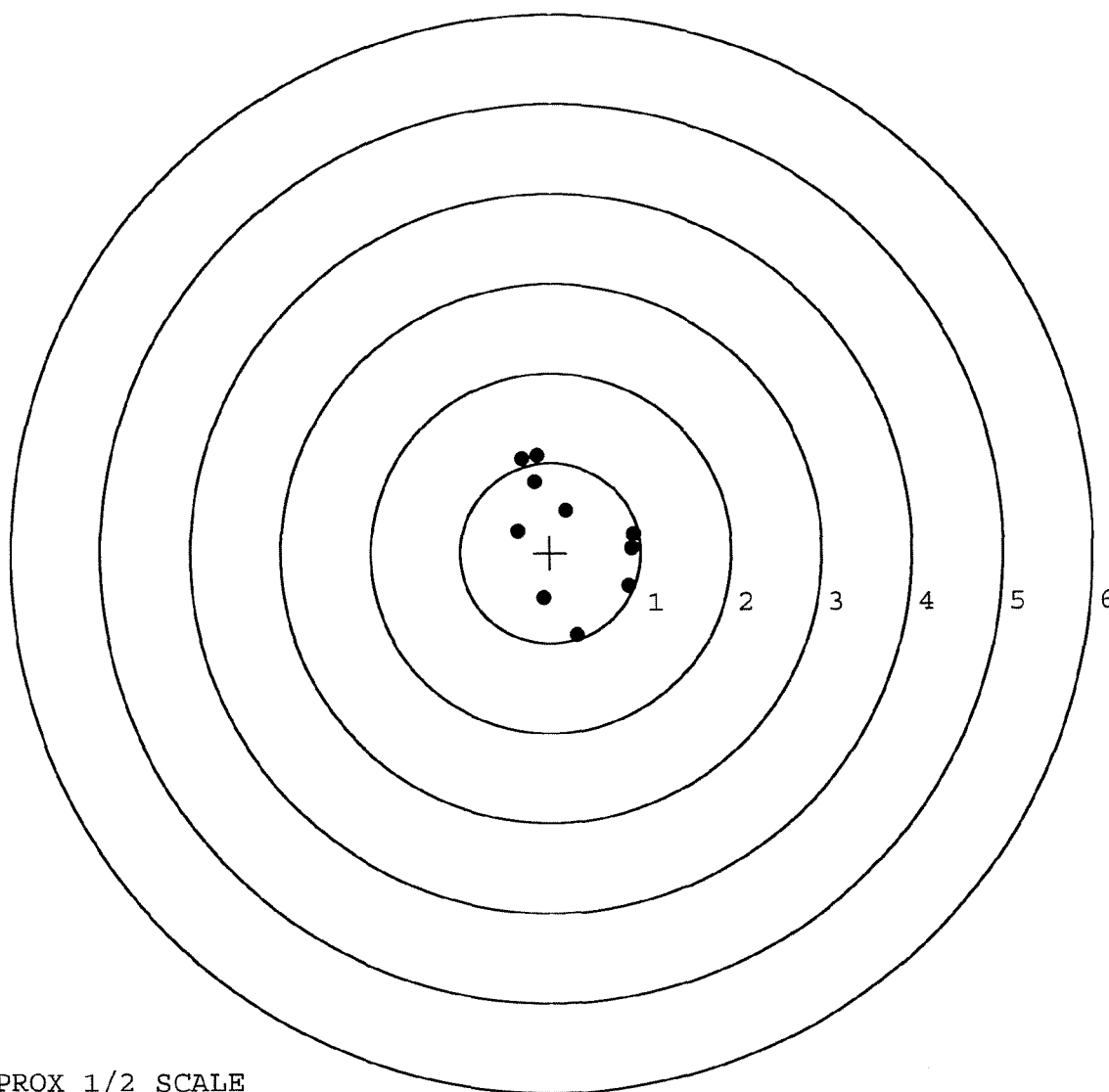
MEAN RADIUS: 0.763

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.315	1.041
2:	-0.148	1.077
3:	-0.176	0.783
4:	0.168	0.461
5:	-0.366	0.235
6:	-0.075	-0.505
7:	0.295	-0.914
8:	0.868	-0.368
9:	0.903	0.052
10:	0.914	0.203



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6414365. __0

TARGET NUMBER: 5

FILE DATE: 05/12/2006

FILE TIME: 16:28

POINT#	X	Y
1:	-0.708	0.681
2:	-0.533	0.683
3:	-0.236	0.477
4:	-0.283	-0.199
5:	0.243	0.115
6:	0.160	-0.360
7:	0.224	-0.615
8:	0.006	-0.513
9:	-0.180	-1.031
10:	1.154	0.158

X CENTROID: -0.015

Y CENTROID: -0.060

POA TO CENTROID: 0.062

HORZ SPREAD: 1.862

VERT SPREAD: 1.714

GROUP SPREAD: 1.934

MIN RADIUS: 0.301

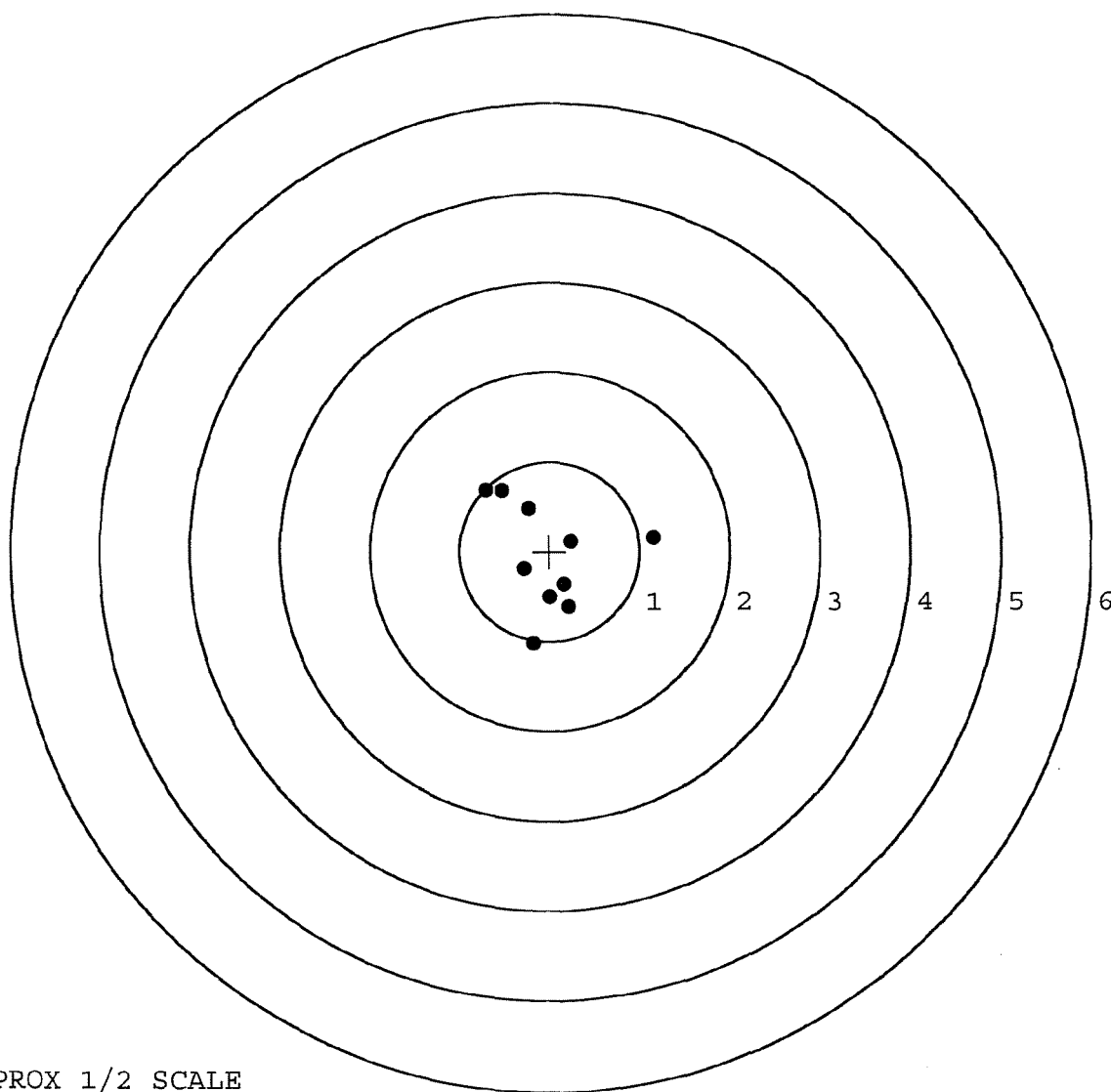
MAX RADIUS: 1.190

MEAN RADIUS: 0.669

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 4-20-06

TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	247	261		246	
PULL #2	248	264		249	
PULL #3	259	257		248	
PULL #4	260	263		245	
PULL #5	255	258		245	
TOTAL	1269	1303		1233	
AVERAGE	253	260		246	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	309	315		
PULL #2	323	319		
PULL #3	324	316		
PULL #4	321	317		
PULL #5	316	318		
TOTAL	1583	1585		
AVERAGE	318	317		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	414	405		415
PULL #2	418	406		407
PULL #3	411	408		408
PULL #4	394	409		409
PULL #5	412	406		411
TOTAL	2049	2034		2050
AVERAGE	409	406		410

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER	111264			
SERIAL NUMBER	P-6413516		66414365 (New)	
LOG-IN DATE	4-19-06			
OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN		5-2-06	RTL
505	RE-BARREL		5-3-06	RTL
560	ASSEMBLE		5-3-06	RTL
600	PROOF	MAGNA-FLUX	5-3-06	MTM
605	CHECK HEADSPACE	INSPECTED	5-3-06	MTM
610	DIS-ASSEMBLE GUN	MAY 08 2006		
612	MAGNAFLUX	OPERATOR <u>CPD</u>	3-8-06	APD
510	DRILL AND TAP		5-5-06	TRW
615	ROLLMARK CALIBER		5-8-06	CW
618	ROTO-BLAST		5-8-06	LB
620	APPLY COATINGS		5/11/06	TBB
625	FINAL ASSEMBLY		5-12-06	RTL
640	FUNCTION TEST AND	<u>PASS</u> FAIL	5-12-06	MTM
650	TARGET	<u>PASS</u> FAIL	5-12-06	MTM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
670	FINAL INSPECTION		5-15-06	AC
	A) HEADSPACE	<u>PASS</u> FAIL	5-15-06	AC
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.78 2.74 2.77 2.75 2.75 AC	
680	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	6 lbs 6 lbs 6 lbs AC	
	G) SAFETY OFF FORCE	2 LBS MIN	3 lbs 3 lbs 3 lbs AC	
	I) FIRING PIN INDENT	.020	.022 .022 .022 AC	
690	PACK		5-16-06	RTT

Remington Arms Company, Inc.

870 Remington Dr. P.O. Box 700
Madison, NC 27025-0700

Parts/Repairs
Fax

800-243-9700
336-548-7801

www.remington.com info@remington.com

REPAIR DOCUMENT

REPAIR DOCUMENT

Repair Order Number RE00057374 Account # - R-	Description/Serial Number E6413453 Model 700 Center Fire Caliber: 7.62 NATO M-24 (SWS)	Date Received - 12/12/2002 Estimate Date - Current Date - 12/13/2002
Customer USAIC DFEL SUPPLY DIV BLDG 490 FORT BENNING, GA 31905 US		Return To USAIC DFEL SUPPLY DIV BLDG 490 FORT BENNING, GA 31905 US
Phone (H) Phone (W)		Fax Email

Reported		Problems	Found
M993	REFURBISH		

Technician's Comments	
Condition	REC'D IN HARD CASE W/ OTHER GUN.
E6413516	

Serial Number:	E6413453		
Material #	Mater	Model: 700	arranty (Y/N)
Total:			
RE00057374			

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6413516.___0
FILE DATE AND TIME: 01/15/2003 15:06

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.135
The Average Y Centroid of the Five Target Set:	-0.087
The Average Point of Impact of the Five Target Set:	0.161
The Average Mean Radius of the Five Target Set:	0.695
The Distance from POA to Centroid Target #1:	0.047
The Distance from Centroid Target #2 to Centroid Target #1:	0.262
The Distance from Centroid Target #3 to Centroid Target #1:	0.196
The Distance from Centroid Target #4 to Centroid Target #1:	0.167
The Distance from Centroid Target #5 to Centroid Target #1:	0.288

SERIAL NUMBER: E6413516.___0

TARGET NUMBER: 1

FILE DATE: 01/15/2003

FILE TIME: 15:06

X CENTROID: -0.019

Y CENTROID: 0.043

POA TO CENTROID: 0.047

HORZ SPREAD: 1.951

VERT SPREAD: 1.941

GROUP SPREAD: 2.102

MIN RADIUS: 0.065

MAX RADIUS: 1.319

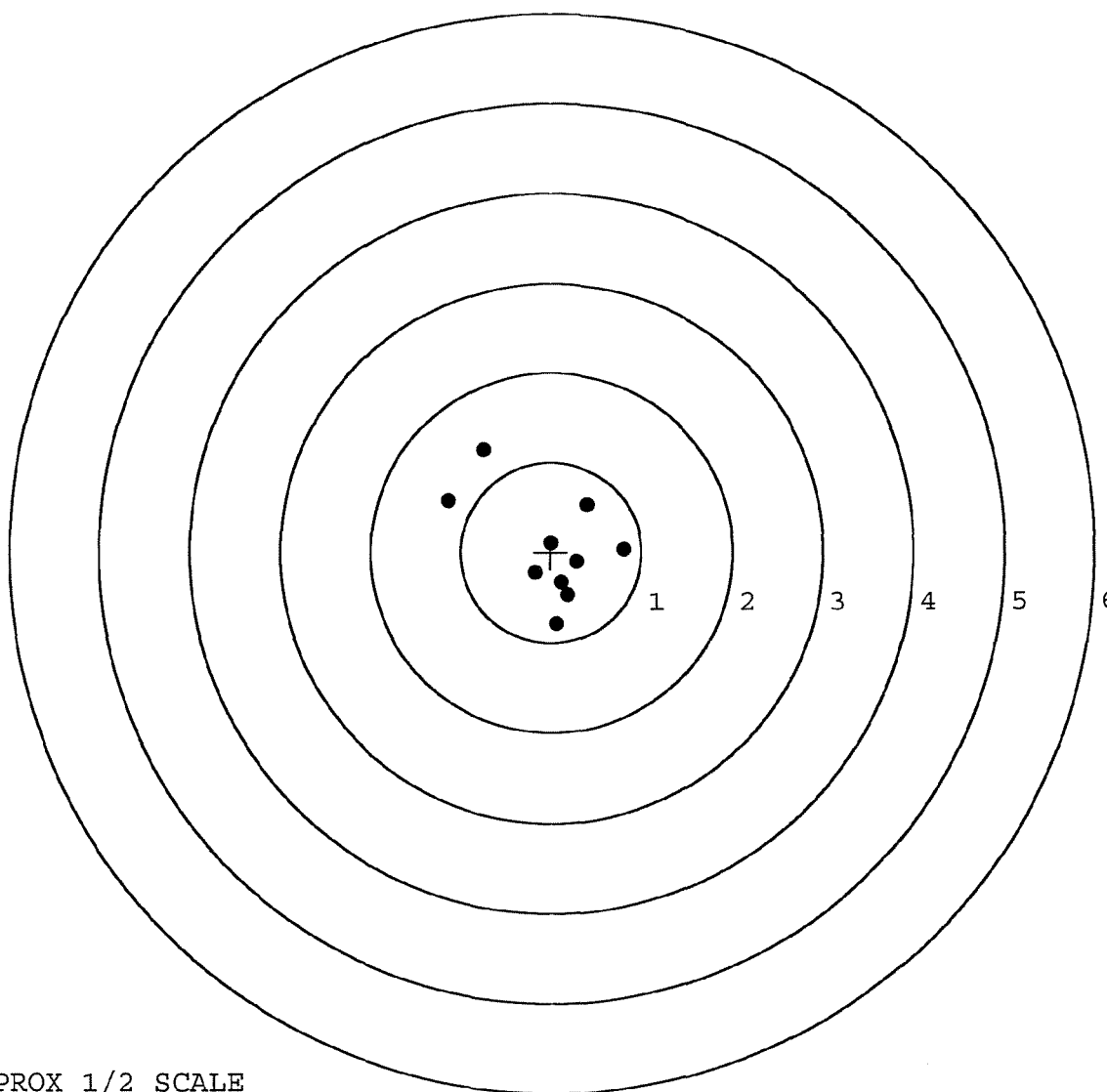
MEAN RADIUS: 0.657

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.811	0.027
2:	0.403	0.528
3:	-1.140	0.575
4:	-0.745	1.145
5:	0.000	0.105
6:	0.288	-0.107
7:	-0.179	-0.231
8:	0.114	-0.338
9:	0.192	-0.477
10:	0.062	-0.796



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6413516. __0

TARGET NUMBER: 2

FILE DATE: 01/15/2003

FILE TIME: 15:06

POINT#	X	Y
1:	-0.755	-0.592
2:	-0.536	-0.519
3:	0.043	-0.730
4:	-0.053	-0.497
5:	0.222	-0.512
6:	0.570	-0.105
7:	-0.085	-0.013
8:	-0.366	0.281
9:	-0.609	0.253
10:	-0.448	0.978

X CENTROID: -0.202

Y CENTROID: -0.146

POA TO CENTROID: 0.249

HORZ SPREAD: 1.325

VERT SPREAD: 1.708

GROUP SPREAD: 1.777

MIN RADIUS: 0.177

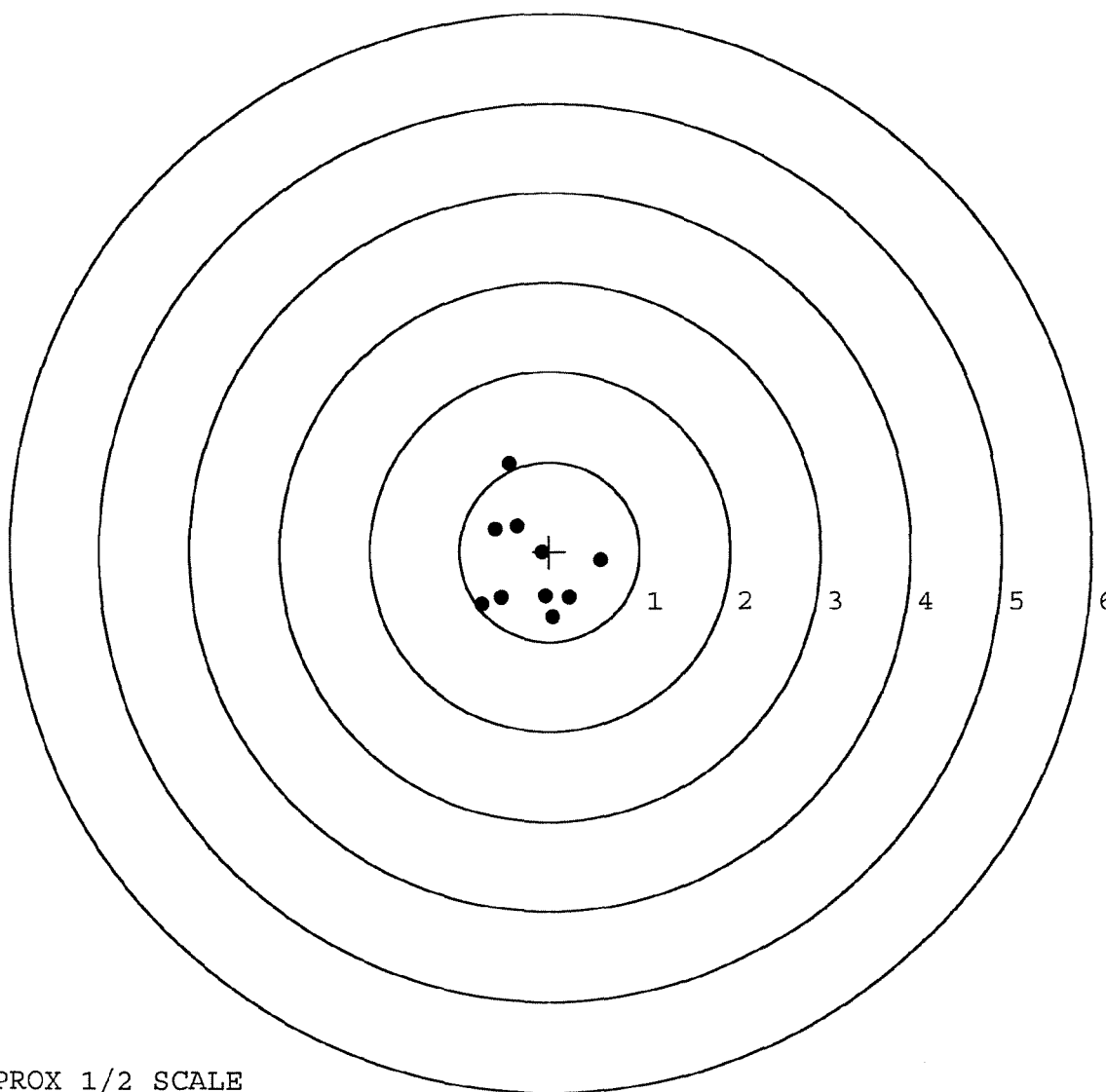
MAX RADIUS: 1.150

MEAN RADIUS: 0.591

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6413516.___0

TARGET NUMBER: 3

FILE DATE: 01/15/2003

FILE TIME: 15:06

POINT#	X	Y
1:	0.607	-1.101
2:	0.756	-0.359
3:	0.090	-0.644
4:	-0.204	-0.426
5:	0.392	0.233
6:	-0.350	0.579
7:	-0.506	0.207
8:	-0.445	0.023
9:	-1.007	-0.051
10:	-0.896	0.574

X CENTROID: -0.156

Y CENTROID: -0.097

POA TO CENTROID: 0.184

HORZ SPREAD: 1.763

VERT SPREAD: 1.680

GROUP SPREAD: 2.250

MIN RADIUS: 0.312

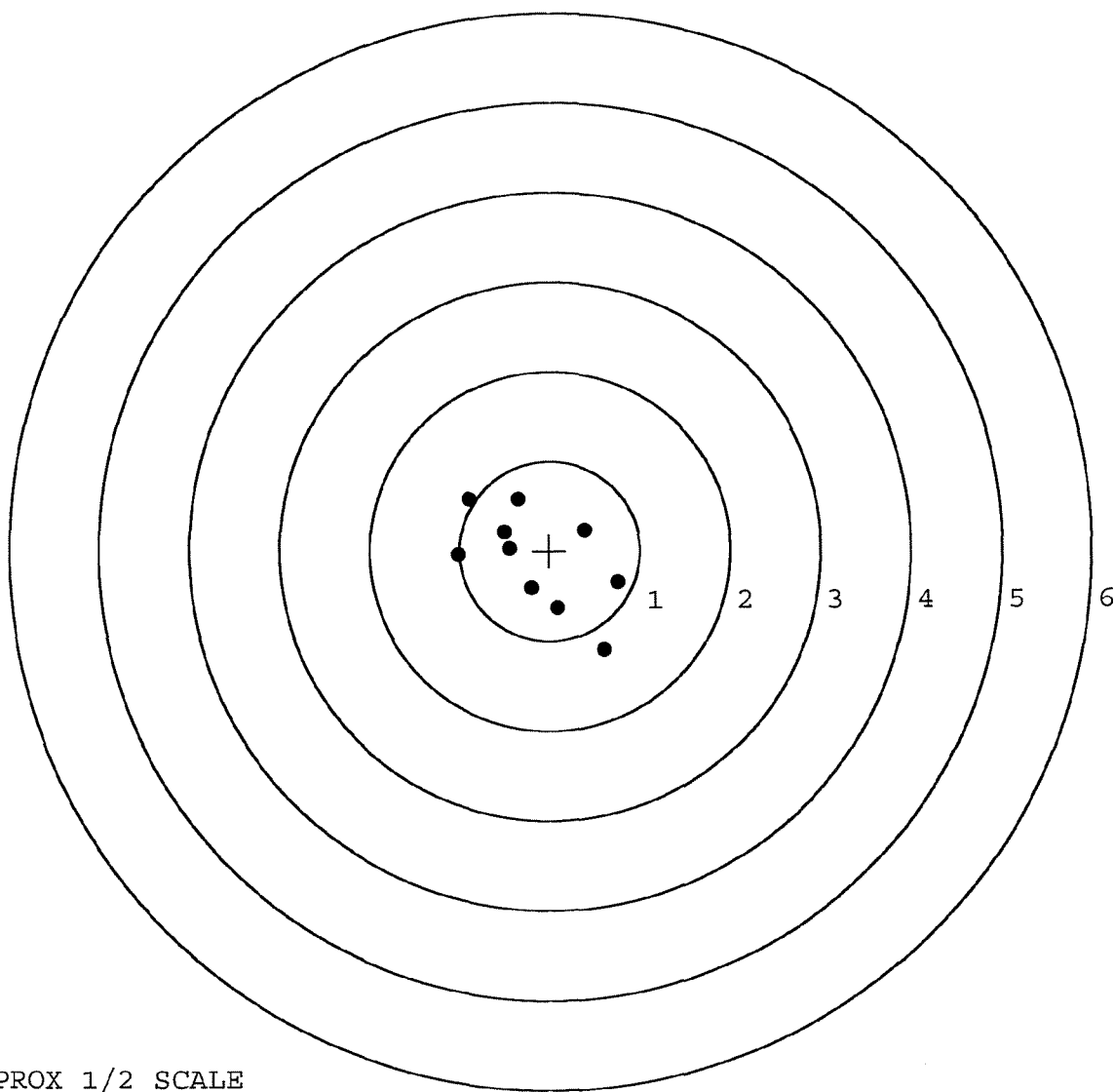
MAX RADIUS: 1.262

MEAN RADIUS: 0.711

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

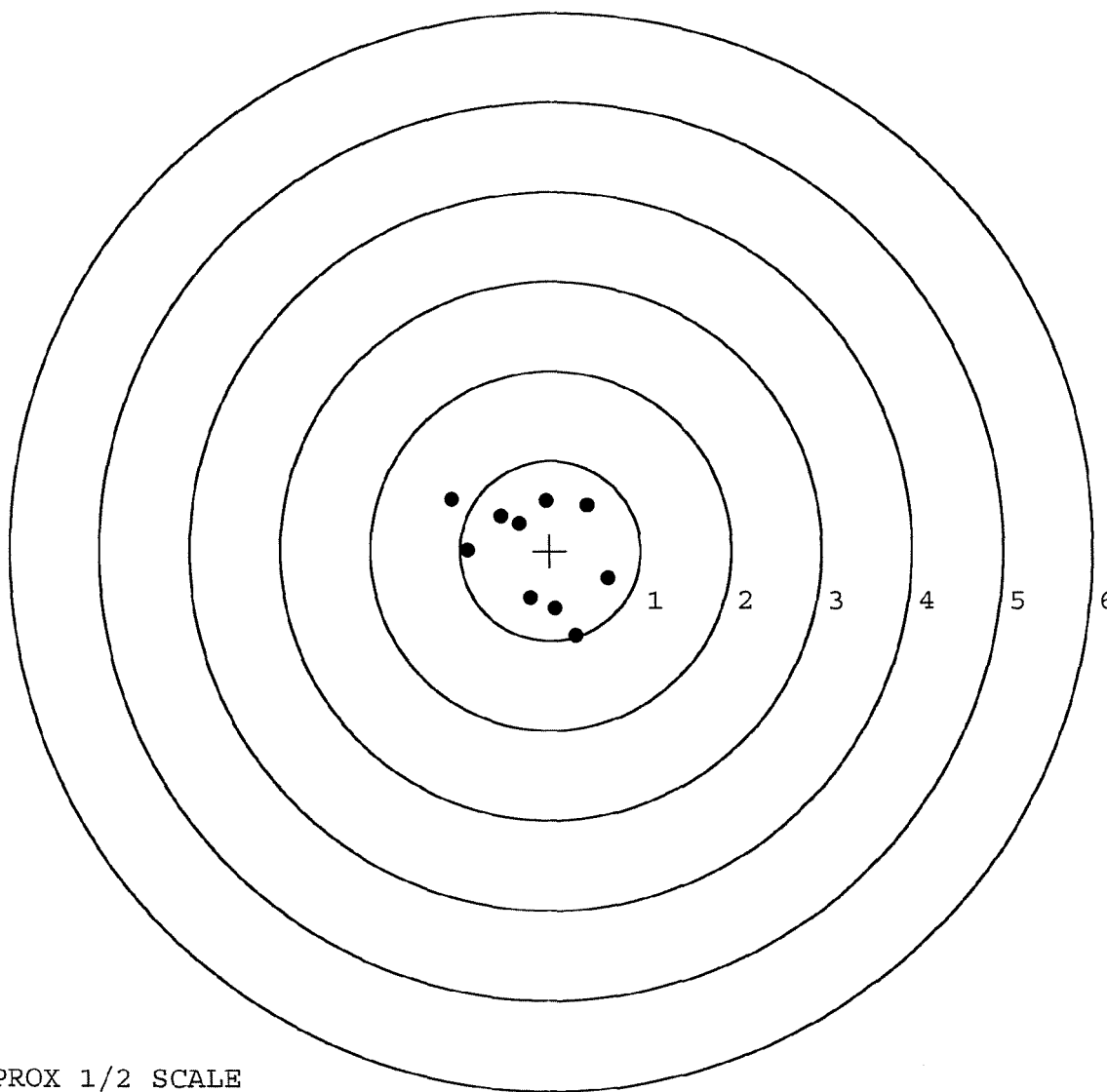


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6413516. __ 0
TARGET NUMBER: 4
FILE DATE: 01/15/2003
FILE TIME: 15:06

POINT#	X	Y
1:	0.290	-0.947
2:	0.066	-0.645
3:	-0.217	-0.528
4:	0.644	-0.310
5:	0.408	0.509
6:	-0.049	0.558
7:	-0.350	0.302
8:	-0.552	0.389
9:	-0.917	0.002
10:	-1.098	0.569

X CENTROID: -0.177
Y CENTROID: -0.010
POA TO CENTROID: 0.178
HORZ SPREAD: 1.742
VERT SPREAD: 1.516
GROUP SPREAD: 2.055
MIN RADIUS: 0.357
MAX RADIUS: 1.088
MEAN RADIUS: 0.722
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6413516. 0

TARGET NUMBER: 5

FILE DATE: 01/15/2003

FILE TIME: 15:06

POINT#	X	Y
1:	0.495	-1.157
2:	0.789	-0.602
3:	1.225	-0.500
4:	0.188	-0.404
5:	-0.176	-0.459
6:	-0.804	-0.143
7:	-1.087	0.070
8:	-0.849	0.472
9:	-0.511	0.401
10:	-0.467	0.048

X CENTROID: -0.120

Y CENTROID: -0.227

POA TO CENTROID: 0.257

HORZ SPREAD: 2.312

VERT SPREAD: 1.629

GROUP SPREAD: 2.381

MIN RADIUS: 0.238

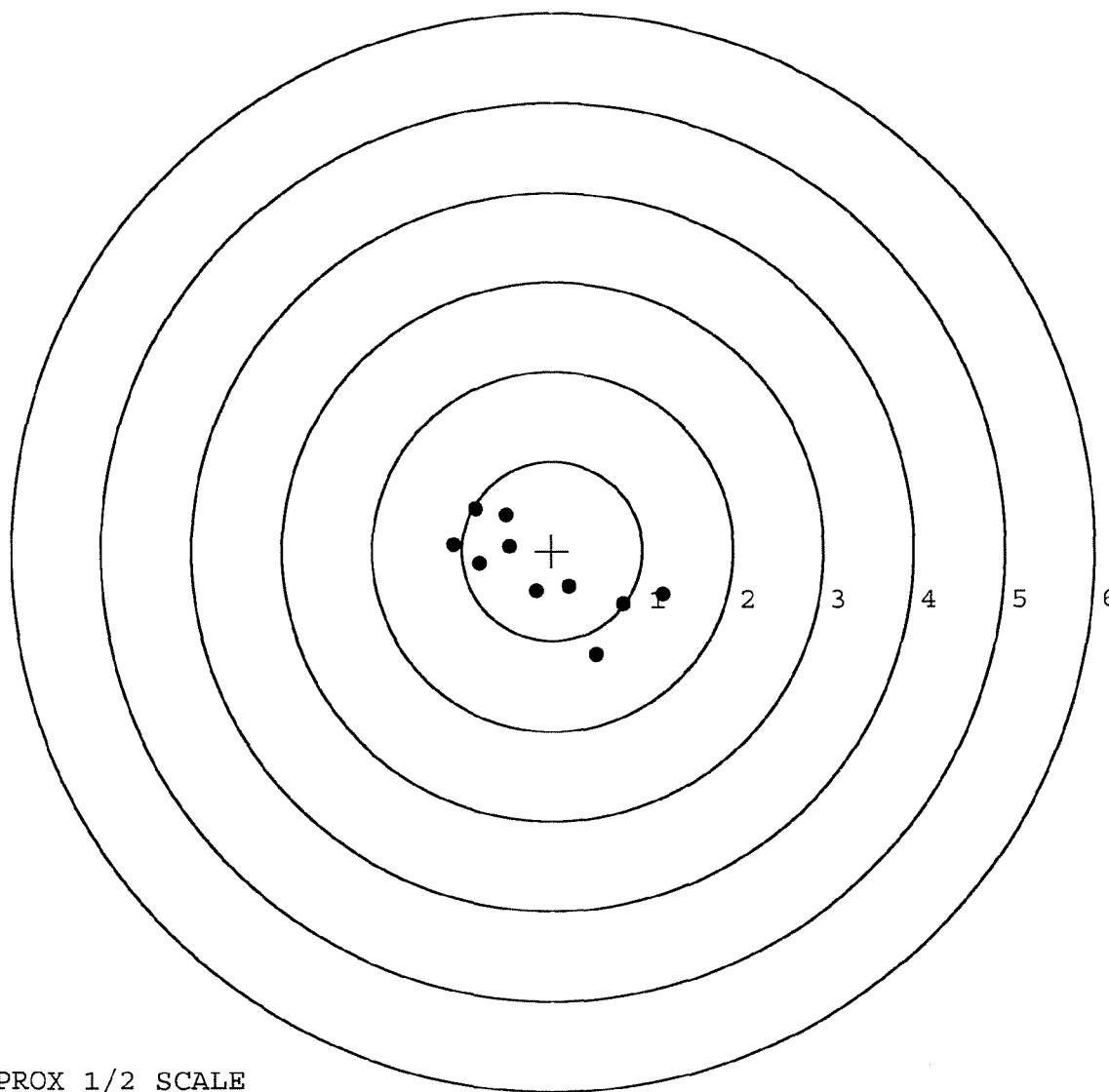
MAX RADIUS: 1.372

MEAN RADIUS: 0.796

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 1-02-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.38	2.12		2.54	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN
PULL #2	2.36	2.15		2.53	
PULL #3	2.31	2.04		2.49	
PULL #4	2.30	2.17		2.63	
PULL #5	2.30	2.11		2.53	
TOTAL	11.65	10.59		12.72	
AVG.	2.33	2.11		2.54	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.14		
PULL #2	3.16	3.13		
PULL #3	3.23	3.12		
PULL #4	3.27	3.26		
PULL #5	3.34	3.20		
TOTAL	16.08	15.85		
AVG.	3.21	3.17		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.20	4.10		4.41
PULL #2	4.16	4.17		4.31
PULL #3	4.22	4.21		4.29
PULL #4	4.06	4.24		4.22
PULL #5	4.26	4.28		4.09
TOTAL	20.90	21.00		21.32
AVG.	4.18	4.20		4.26

FINAL INSPECTION CHECKLIST M-24 REPAIRS
CONTRACT #: DAAE-20-02-D-0127

SERIAL # E643566

INSPECTED BY: RTL

DATE REC'D: 12-12-02

DATE RET'D: 1-16-03

ITEM

BARREL ASSEMBLY

☒ BARREL
☒ RECEIVER
☒ FRONT SIGHT BASE
☒ REAR SIGHT BASE
☒ SCREWS
☒ FINISH

SCOPE ASSEMBLY

☒ SCOPE
☒ SCOPE RINGS
☒ MOUNTING SCREWS
☒ MOUNTING BASE
☒ SCREWS
☒ FINISH
☒ CLARITY

ITEM

STOCK ASSEMBLY

☒ STOCK
☒ SLING AWIVEL STUDS
☒ ADJUSTABLE
☒ BUTT PLATE
☒ LOCK NUTS
☒ BARREL CLEARANCE
☒ COLOR / FINISH

SYSTEMS CASE

☒ SCOPE CASE
☒ IRON SIGHTS
☒ DEPLOYMENT KIT

TRIGGER ASSEMBLY

☒ SAFETY OPERATION
☒ RE-SET TO FACTORY SPECS

COMMENTS:

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER	57374		
SERIAL NUMBER	E6413453 E6413516		
LOG-IN DATE	12-12-02		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	1-3-03	RTL
560 A	RE-BARREL	1-7-03	DA
B	DRILL AND TAP	1-7-03	TRW
575	ASSEMBLE	1-2-03	RTL
600	PROOF	1-7-03	RW
605	CHECK HEADSPACE	1-7-03	RW
610	DIS-ASSEMBLE GUN	1-7-03	RW
612	MAGNAFLUX	1-8-03	JP
615	ROLLMARK CALIBER	1-7-03	RW
618	ROTO-BLAST	1-8-03	
620	APPLY COATINGS	1-10	TA
625 A	FINAL ASSEMBLY	1-14-03	RTL
B	TRIGGER PULL TEST	1-16-03	TRW
C	SAFETY "ON" FORCE	1-16-03	TRW
D	SAFETY "OFF" FORCE	1-16-03	TRW
E	FIRING PIN INDENT		
640	TARGET	1-14-03	TRW
655	FINAL INSPECT	1-16-03	RTL
660	PACK	1/16/03	DA
		SHIP DATE	
	QAR INSPECTION DATE		

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSB Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00034934** Serial: E6350088 Model: 700 Center Fire Caliber: 7.62 NATO M-24 (SWS) Repairman: Status: Closed 11/1/01 12:36:43 PM

Verify Repair

Address Information

Customer: Received From Return To Received From

Name: INSTALLATION SUPPLY DIVISION INSTALLATION SUPPLY DIVISION

Address 1: BLDG 224 BLDG 224

Address 2: PO Box PO Box

City: FORT BENNING FORT BENNING

State: GA Zip Code: 31905 Country: US State: GA Zip Code: 31905 Country: US

FFL:

Contact / Condition Problems Estimate History / Status Shipping / Billing

Contact Information

Phone:

Fax:

Email:

Comments:

Received Condition

Poor

Condition Notes:

CSB Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A008	With Swivel	1
A026	Scope	1

Repair Search Refresh Close

11/1/01 1:45 PM CAPS NUM INS SCHL

Start In Ca JA Sc Isr IN Th Ac 1:45 PM

Serial Number: **E6350088**

Model: **700**

E6413453

RE00034934

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 11/21/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.58	2.56	2.39	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.59	2.46	2.53	
PULL #3	2.58	2.47	2.43	
PULL #4	2.67	2.38	2.36	
PULL #5	2.68	2.48	2.41	
TOTAL	13.10	12.35	12.12	
AVG.	2.62	2.47	2.42	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.23	3.03	
PULL #2	3.19	3.02	
PULL #3	3.09	3.04	
PULL #4	3.17	3.06	
PULL #5	3.09	3.00	
TOTAL	15.77	15.15	
AVG.	3.15	3.03	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.18	4.31		4.22
PULL #2	4.21	4.22		4.23
PULL #3	4.12	4.19		4.13
PULL #4	4.19	4.17		4.27
PULL #5	4.17	4.19		4.20
TOTAL	20.87	21.08		21.05
AVG.	4.17	4.22		4.21

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6413453.__0
FILE DATE AND TIME: 11/26/2001 10:12

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.107
The Average Y Centroid of the Five Target Set:	-0.151
The Average Point of Impact of the Five Target Set:	0.185
The Average Mean Radius of the Five Target Set:	1.111
The Distance from POA to Centroid Target #1:	0.204
The Distance from Centroid Target #2 to Centroid Target #1:	1.070
The Distance from Centroid Target #3 to Centroid Target #1:	0.196
The Distance from Centroid Target #4 to Centroid Target #1:	0.371
The Distance from Centroid Target #5 to Centroid Target #1:	0.506

SERIAL NUMBER: E6413453. __0

TARGET NUMBER: 1

FILE DATE: 11/26/2001

FILE TIME: 10:12

POINT#	X	Y
1:	-0.529	1.784
2:	-0.906	0.111
3:	-1.716	-0.025
4:	0.778	1.262
5:	1.792	0.830
6:	0.890	-0.151
7:	0.655	-0.446
8:	0.909	-1.525
9:	-0.113	-1.458
10:	-0.444	-1.935

X CENTROID: 0.132

Y CENTROID: -0.155

POA TO CENTROID: 0.204

HORZ SPREAD: 3.508

VERT SPREAD: 3.719

GROUP SPREAD: 3.720

MIN RADIUS: 0.599

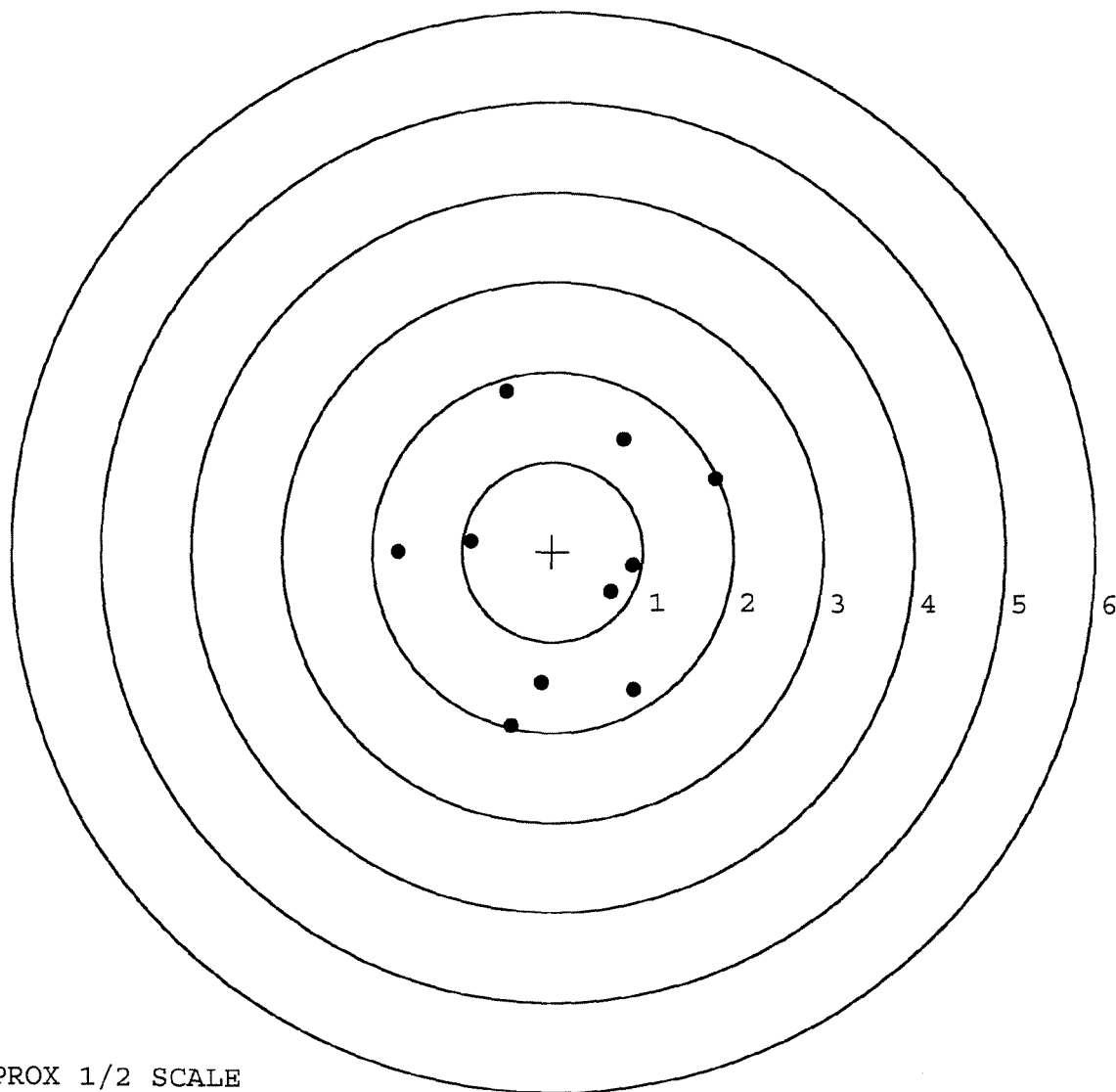
MAX RADIUS: 2.049

MEAN RADIUS: 1.459

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6413453. __0

TARGET NUMBER: 2

FILE DATE: 11/26/2001

FILE TIME: 10:12

POINT#	X	Y
1:	-0.568	1.182
2:	-1.342	0.942
3:	-1.728	0.075
4:	-0.719	0.392
5:	-0.420	-0.374
6:	-0.118	-1.087
7:	-0.192	-1.987
8:	-0.101	-2.218
9:	-0.848	-2.341
10:	-1.345	-2.371

X CENTROID: -0.738

Y CENTROID: -0.779

POA TO CENTROID: 1.073

HORZ SPREAD: 1.728

VERT SPREAD: 3.553

GROUP SPREAD: 3.637

MIN RADIUS: 0.515

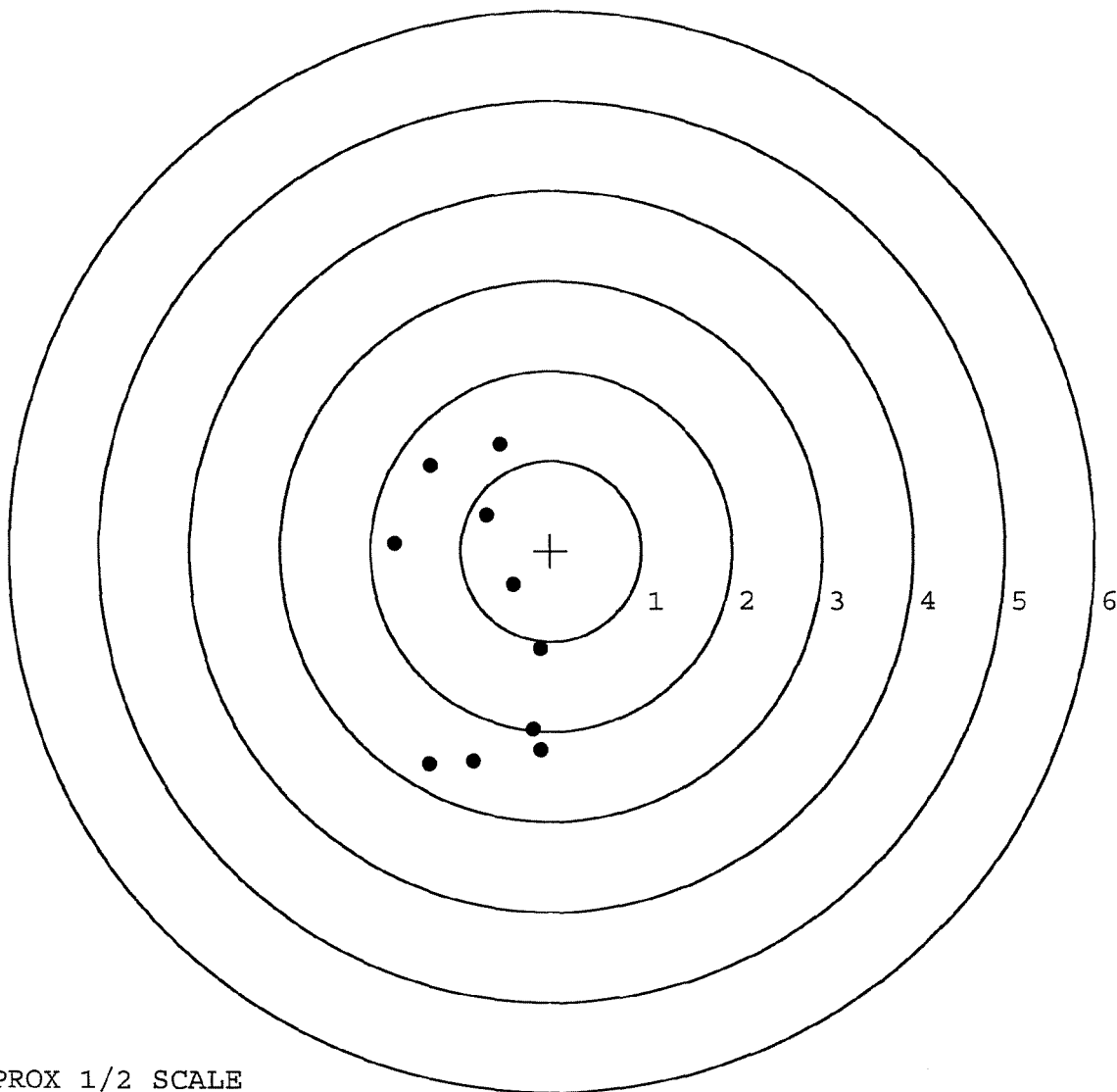
MAX RADIUS: 1.968

MEAN RADIUS: 1.365

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6413453. __0

TARGET NUMBER: 3

FILE DATE: 11/26/2001

FILE TIME: 10:12

POINT#	X	Y
1:	1.166	1.252
2:	0.114	0.440
3:	0.330	0.087
4:	-0.563	0.160
5:	-0.444	-0.434
6:	-1.072	0.562
7:	-2.536	-1.558
8:	0.467	-2.334
9:	0.844	-0.375
10:	1.256	-0.238

X CENTROID: -0.044

Y CENTROID: -0.244

POA TO CENTROID: 0.248

HORZ SPREAD: 3.792

VERT SPREAD: 3.586

GROUP SPREAD: 4.648

MIN RADIUS: 0.443

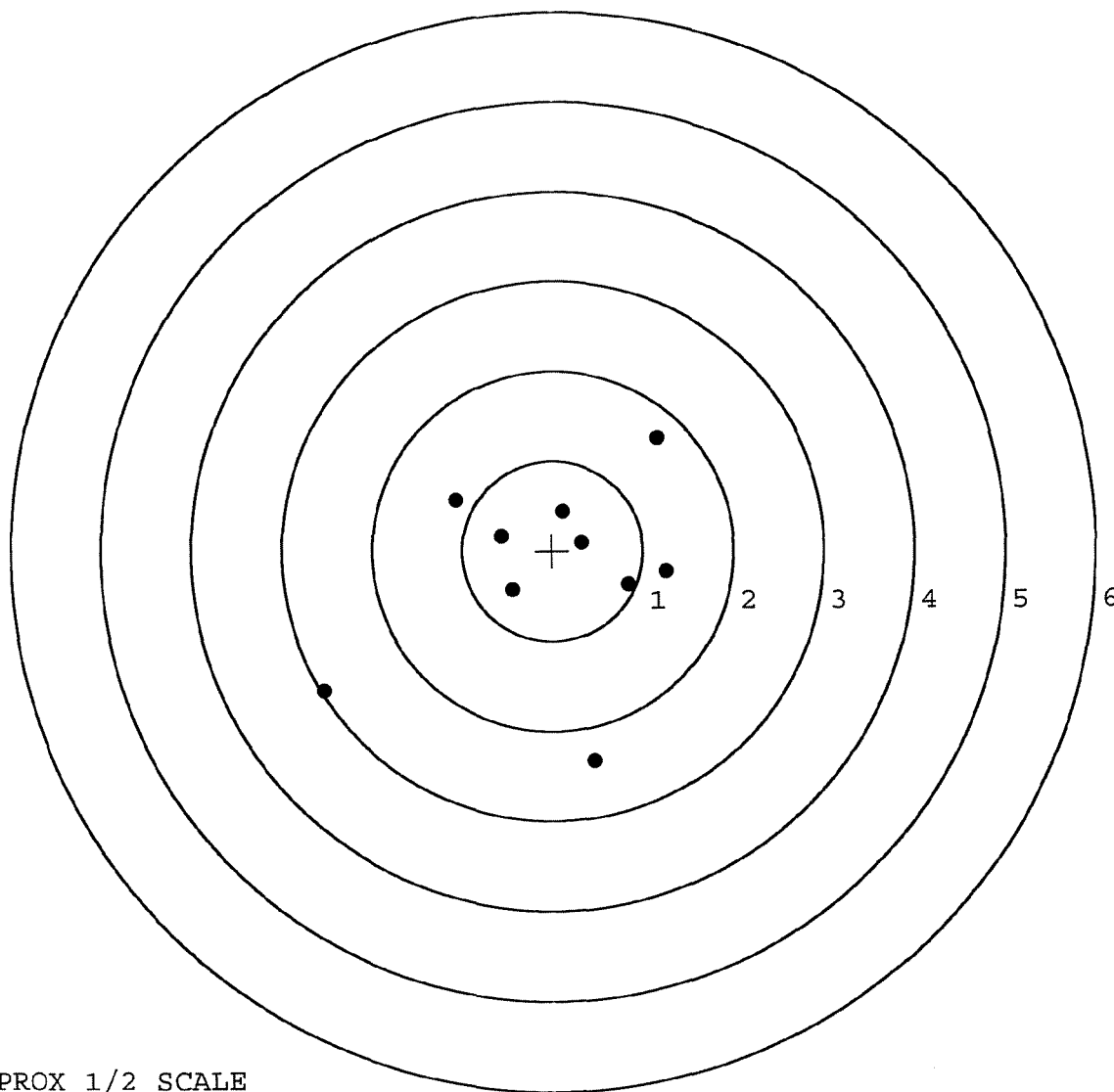
MAX RADIUS: 2.817

MEAN RADIUS: 1.270

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 7



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6413453. __0

TARGET NUMBER: 4

FILE DATE: 11/26/2001

FILE TIME: 10:12

POINT#	X	Y
1:	-0.013	0.946
2:	0.235	0.804
3:	-0.420	0.619
4:	-0.085	0.211
5:	-0.186	-0.107
6:	-1.565	0.024
7:	0.252	-0.648
8:	0.326	-0.742
9:	-0.198	-0.943
10:	0.177	0.728

X CENTROID: -0.148

Y CENTROID: 0.089

POA TO CENTROID: 0.173

HORZ SPREAD: 1.891

VERT SPREAD: 1.889

GROUP SPREAD: 2.040

MIN RADIUS: 0.137

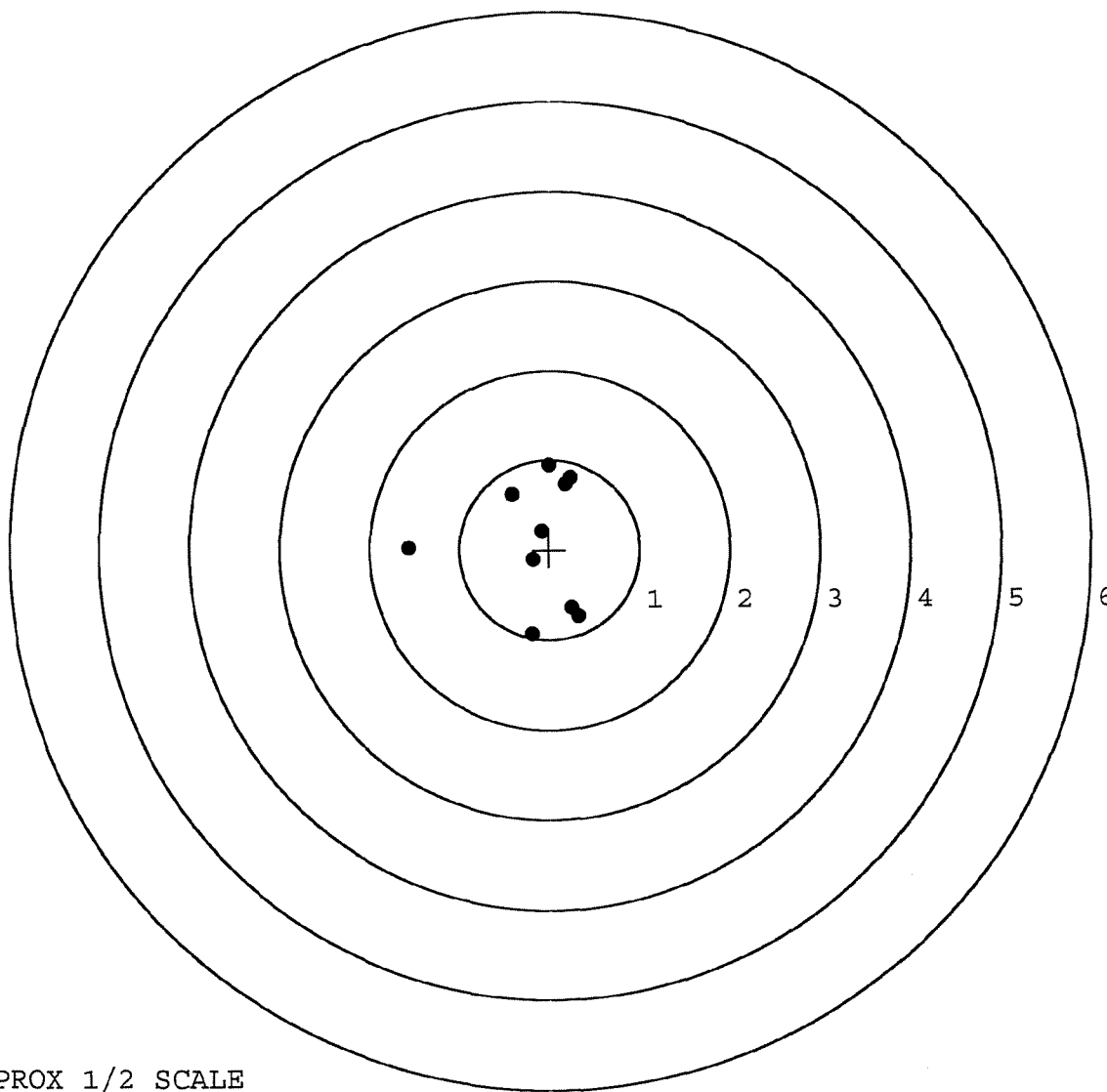
MAX RADIUS: 1.419

MEAN RADIUS: 0.757

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

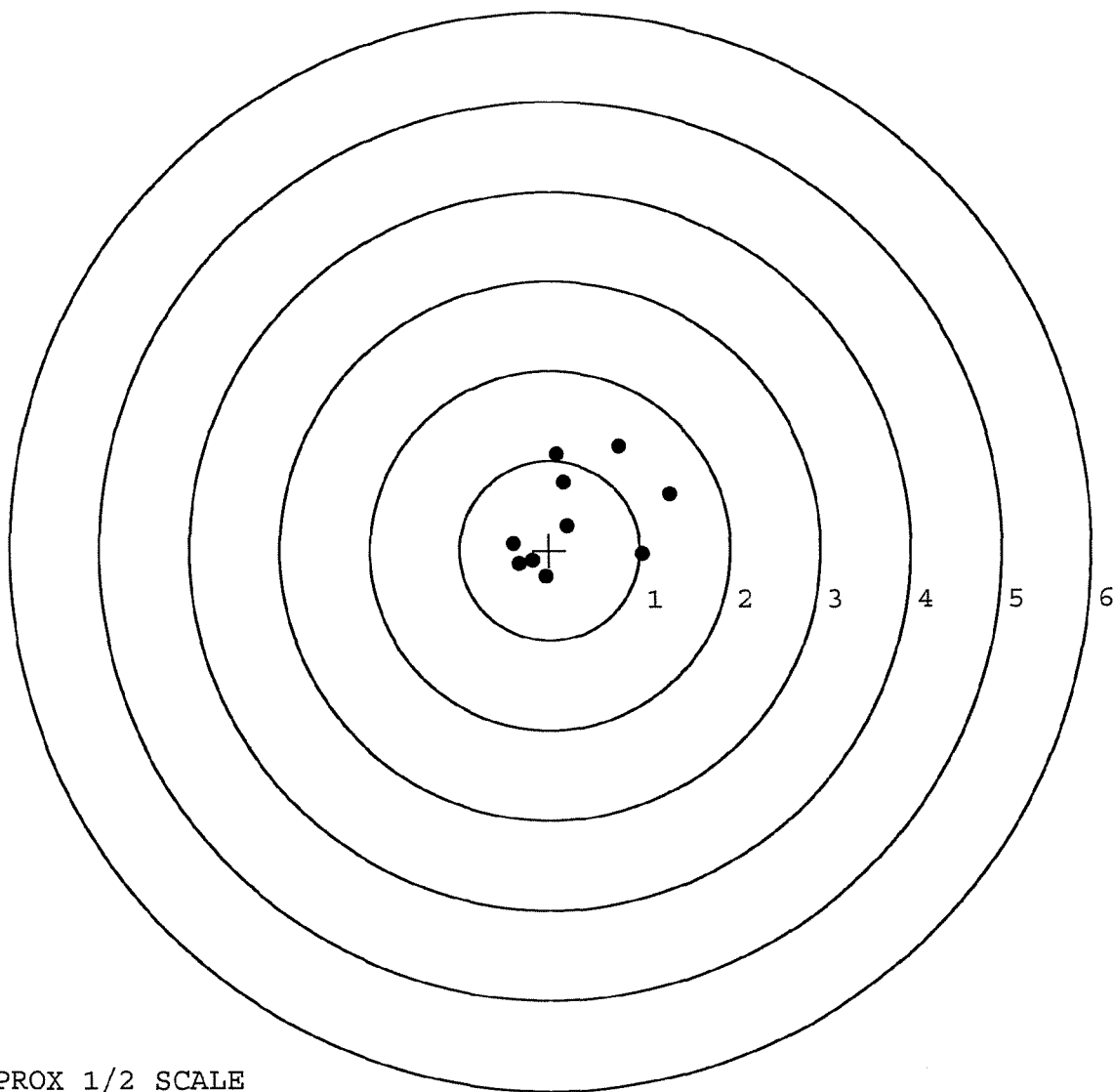


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6413453. __0
TARGET NUMBER: 5
FILE DATE: 11/26/2001
FILE TIME: 10:12

X CENTROID: 0.261
Y CENTROID: 0.334
POA TO CENTROID: 0.424
HORZ SPREAD: 1.727
VERT SPREAD: 1.457
GROUP SPREAD: 1.839
MIN RADIUS: 0.088
MAX RADIUS: 1.109
MEAN RADIUS: 0.703
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.085	1.069
2:	0.158	0.758
3:	0.199	0.272
4:	0.769	1.158
5:	1.331	0.625
6:	1.031	-0.047
7:	-0.396	0.076
8:	-0.334	-0.156
9:	-0.044	-0.299
10:	-0.187	-0.119



TARGET APPROX 1/2 SCALE

Final Inspection

In: F6413453

DATE REC'D: 11-1-01

DATE RET'D: 11-28-01

EDITOR:

Item:

BARREL ASSY.

- ☒ BARREL
- ☒ RECEIVER
- ☒ FRONT SIGHT BLOCK
- ☒ REAR SIGHT BLOCK
- ☒ SCREWS
- ☒ FINISH

Scope Assy.

- ☒ Scope
- ☒ Scope Rings
- ☒ Mounting Screws
- ☒ Mounting Base
- ☒ Screws
- ☒ FINISH
- ☒ Looseness
- ☒ CLARITY

Misc.

- ☐ DD-250
- ☐ BAR CODE
- ☐ PACKAGING

Item:

STOCK ASSY.

- ☒ STOCK
- ☒ SLING SWIVEL STUDS
- ☒ ADJUSTABLE BUTT PLATE
- ☒ LOCK NUTS
- ☒ BARREL CLEARANCE
- ☒ COLOR/FINISH

Systems Case

- ☐ Scope Case
- ☐ IRON SIGHTS
- ☐ Deployment Kit

Trigger

- ☐ SAFETY OPERATION
- ☐ SET

Comments: _____

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER	34934		
SERIAL NUMBER	E6350088 E641 3453		
LOG-IN DATE	11-1-01		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	11/6/01	RH
560 A	RE-BARREL	11/8	BWT
B	DRILL AND TAP	11/8	BWT
575	ASSEMBLE	11-9-01	RH
600	PROOF MAGNA - FLUX	11-9-01	RH
605	CHECK HEADSPACE INSPECTED	11-9-01	RH
610	DIS-ASSEMBLE GUN NOV 12 2001	11-9-01	RH
612	MAGNAFLUX OPERATOR ABX		
615	ROLLMARK CALIBER	11/12	AB
618	ROTO-BLAST	11/14	AB
620	APPLY COATINGS	11-15	TA
625 A	FINAL ASSEMBLY	11-26-01	AB
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	11-26-01	AB
655	FINAL INSPECT	11-28-01	AB
660	PACK	11-28-01	AB
		SHIP DATE	
QAR INSPECTION DATE			