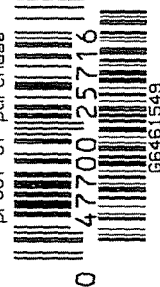


G646 1549

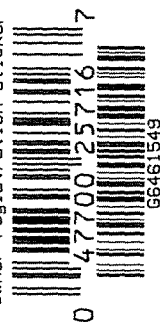
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



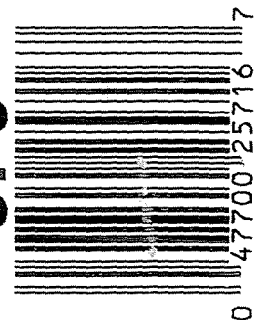
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6461549

UPC



DD FORM

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6461549

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		10/14/05	CD
440	PROOF		10/14/05	CD
460	CHECK HEADSPACE		10/14/05	CD
470	DIS-ASSEMBLE ACTION		10/14/05	CD
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	4/80 <i>inset</i>	10/18/05 <i>inset</i>	
500	ROLLMARK CALIBER		10/18/05	CW
510	DRILL AND TAP SIGHT HOLES		10/17/05	BR
520	GOFF BLAST BBL / REC		10-21-05	LB
530 & 540	APPLY COATINGS (BARREL ACTION)		10/28/05	RB
	(BOLT)		10/28/05	RB
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		11/1/05	mtm
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11/1/05	mtm
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11/1/05	mtm
	D) OIL FIRING PIN ASSEMBLY		11-4-05	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12-7-05	AC
REV-8405				

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6 lbs</u> <u>6 lbs</u> <u>6 lbs</u>	12-7-05	AC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2 lbs</u> <u>2 lbs</u> <u>2 lbs</u>	12-7-05	AC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12-7-05	AC
	J) ASSEMBLE STOCK		11-4-05	RTZ
	K) ASSEMBLE SWIVEL STUDS		12-7-05	AC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12-7-05	AC
	M) IRON SIGHT ALIGNMENT		12-7-05	AC
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12-7-05	AC
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	11/9/05	mgg
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-9-05	MDW
670	FINAL INSPECTION A) HEADSPACE		12-7-05	AC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.30</u> <u>2.28</u> <u>2.36</u> <u>2.44</u>	12-7-05	TRCW
	C) FUNCTION		12-7-05	AC
690	PACK		12/8/05	RTA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE

TESTER

11-4-05

R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.62	2.47		2.46	
PULL #2	2.41	2.40		2.41	
PULL #3	2.45	2.60		2.44	
PULL #4	2.63	2.55		2.47	
PULL #5	2.53	2.59		2.47	
TOTAL	12.64	12.61		12.25	
AVERAGE	2.52	2.52		2.45	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.18		
PULL #2	3.05	3.10		
PULL #3	3.05	3.07		
PULL #4	3.02	3.10		
PULL #5	3.11	3.03		
TOTAL	15.35	15.48		
AVERAGE	3.07	3.09		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.09	4.13		4.17
PULL #2	4.04	4.15		4.11
PULL #3	4.09	4.19		4.13
PULL #4	4.05	3.84		4.15
PULL #5	4.07	4.15		4.13
TOTAL	20.34	20.46		20.69
AVERAGE	4.06	4.09		4.13

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6461549.___0
FILE DATE AND TIME: 11/09/2005 18:51

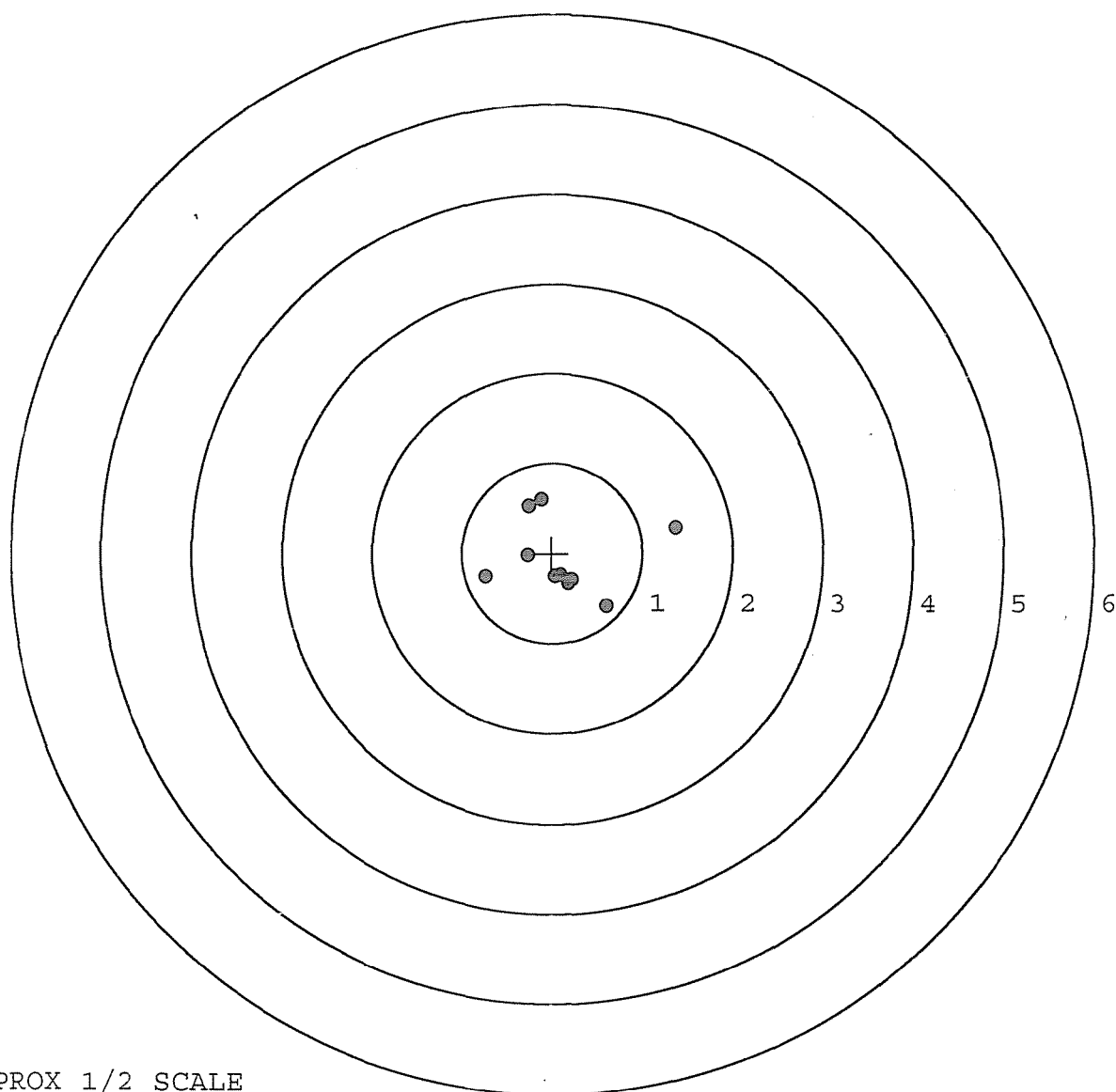
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.058
The Average Y Centroid of the Five Target Set:	0.060
The Average Point of Impact of the Five Target Set:	0.084
The Average Mean Radius of the Five Target Set:	0.639
The Distance from POA to Centroid Target #1:	0.126
The Distance from Centroid Target #2 to Centroid Target #1:	0.307
The Distance from Centroid Target #3 to Centroid Target #1:	0.292
The Distance from Centroid Target #4 to Centroid Target #1:	0.141
The Distance from Centroid Target #5 to Centroid Target #1:	0.288

SERIAL NUMBER: G6461549. __0
TARGET NUMBER: 1
FILE DATE: 11/09/2005
FILE TIME: 18:51

X CENTROID: 0.111
Y CENTROID: -0.060
POA TO CENTROID: 0.126
HORZ SPREAD: 2.102
VERT SPREAD: 1.182
GROUP SPREAD: 2.172
MIN RADIUS: 0.186
MAX RADIUS: 1.300
MEAN RADIUS: 0.561
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.034	-0.259
2:	0.222	-0.297
3:	0.604	-0.588
4:	-0.121	0.594
5:	-0.262	0.524
6:	-0.272	-0.026
7:	-0.739	-0.256
8:	1.363	0.289
9:	0.183	-0.336
10:	0.094	-0.245

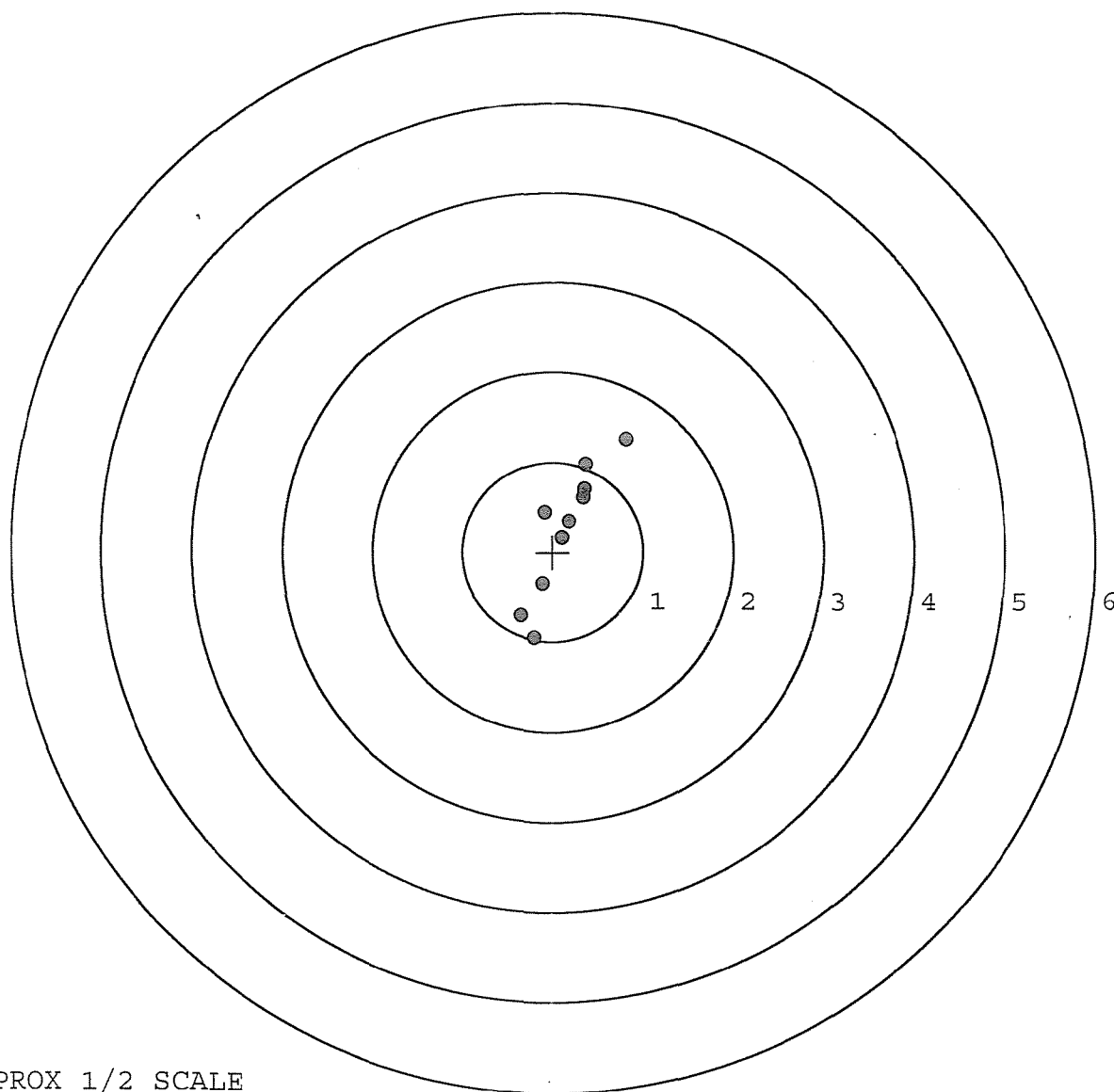


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6461549. 0
TARGET NUMBER: 2
FILE DATE: 11/09/2005
FILE TIME: 18:51

X CENTROID: 0.141
Y CENTROID: 0.245
POA TO CENTROID: 0.283
HORZ SPREAD: 1.161
VERT SPREAD: 2.212
GROUP SPREAD: 2.433
MIN RADIUS: 0.091
MAX RADIUS: 1.255
MEAN RADIUS: 0.639
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.117	-0.355
2:	-0.352	-0.717
3:	-0.203	-0.962
4:	0.106	0.161
5:	-0.090	0.441
6:	0.341	0.612
7:	0.370	0.980
8:	0.809	1.250
9:	0.360	0.701
10:	0.183	0.344

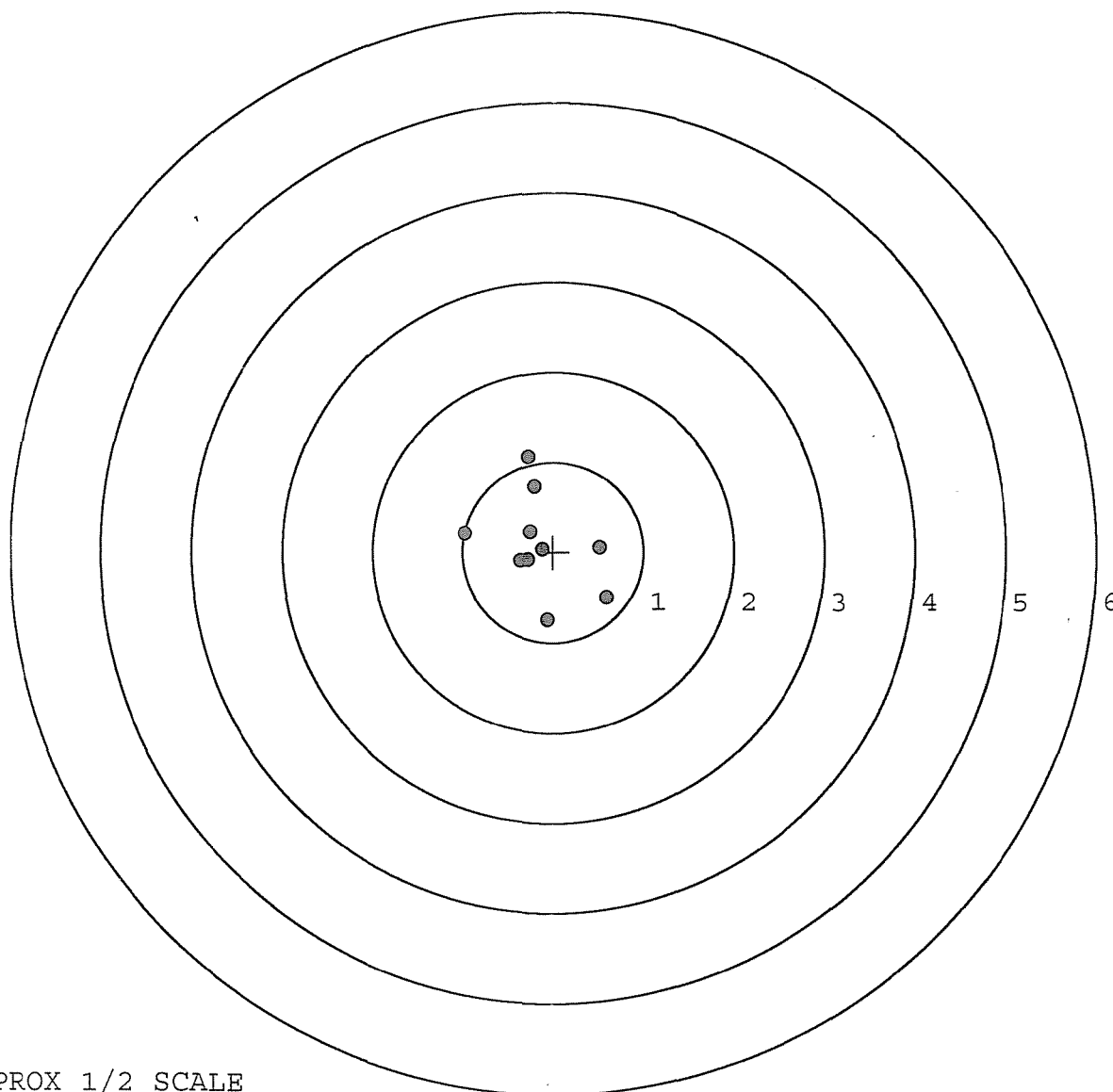


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6461549. __0
TARGET NUMBER: 3
FILE DATE: 11/09/2005
FILE TIME: 18:51

X CENTROID: -0.144
Y CENTROID: 0.084
POA TO CENTROID: 0.167
HORZ SPREAD: 1.569
VERT SPREAD: 1.813
GROUP SPREAD: 1.825
MIN RADIUS: 0.058
MAX RADIUS: 0.983
MEAN RADIUS: 0.566
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.516	0.049
2:	0.591	-0.513
3:	-0.064	-0.755
4:	-0.978	0.206
5:	-0.275	1.058
6:	-0.210	0.726
7:	-0.255	0.223
8:	-0.360	-0.097
9:	-0.120	0.031
10:	-0.283	-0.087

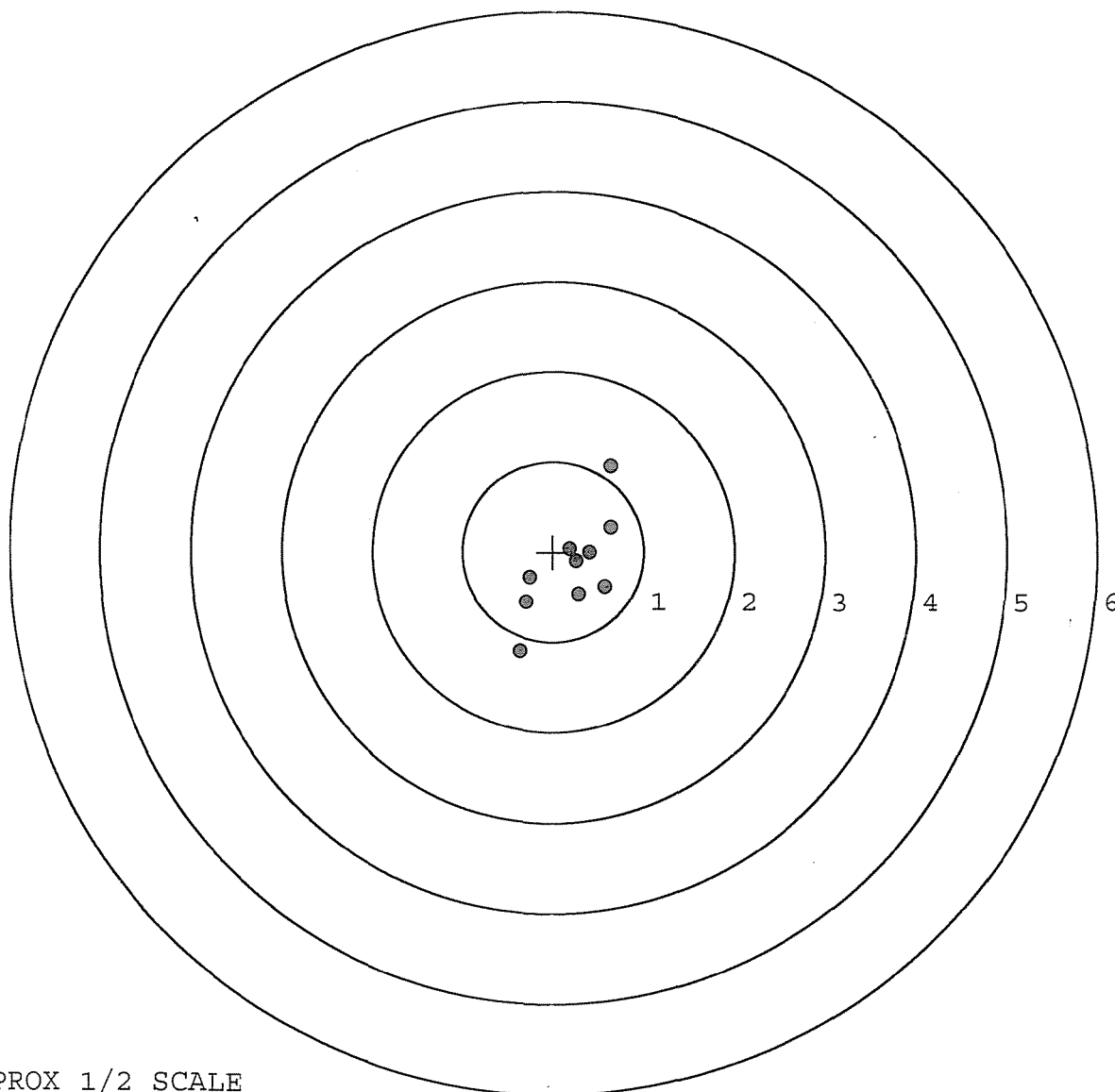


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6461549. 0
TARGET NUMBER: 4
FILE DATE: 11/09/2005
FILE TIME: 18:51

X CENTROID: 0.204
Y CENTROID: -0.166
POA TO CENTROID: 0.263
HORZ SPREAD: 0.996
VERT SPREAD: 2.058
GROUP SPREAD: 2.286
MIN RADIUS: 0.083
MAX RADIUS: 1.197
MEAN RADIUS: 0.531
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.266	-0.280
2:	-0.299	-0.554
3:	0.281	-0.472
4:	0.571	-0.391
5:	0.184	0.035
6:	0.405	-0.013
7:	0.634	0.271
8:	0.634	0.951
9:	-0.362	-1.107
10:	0.255	-0.101

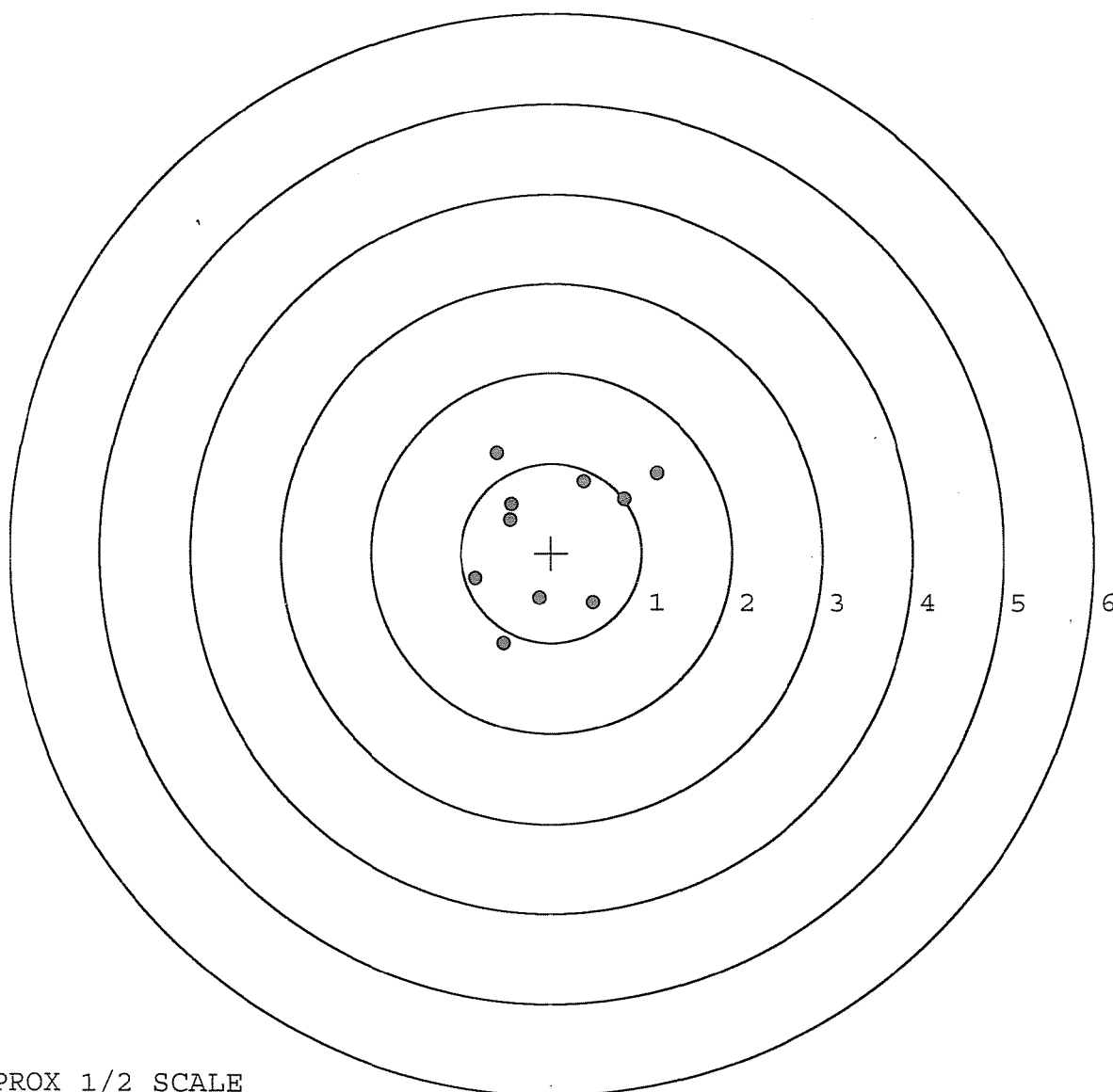


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6461549. 0
TARGET NUMBER: 5
FILE DATE: 11/09/2005
FILE TIME: 18:51

X CENTROID: -0.020
Y CENTROID: 0.196
POA TO CENTROID: 0.197
HORZ SPREAD: 2.011
VERT SPREAD: 2.126
GROUP SPREAD: 2.549
MIN RADIUS: 0.473
MAX RADIUS: 1.379
MEAN RADIUS: 0.899
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.138	-0.506
2:	0.465	-0.557
3:	-0.840	-0.282
4:	-0.459	0.372
5:	-0.444	0.542
6:	-0.602	1.116
7:	0.362	0.795
8:	0.810	0.600
9:	1.171	0.891
10:	-0.527	-1.010



TARGET APPROX 1/2 SCALE