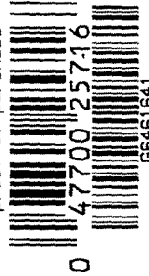


G646 1641

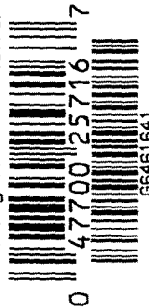
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



DD FORM

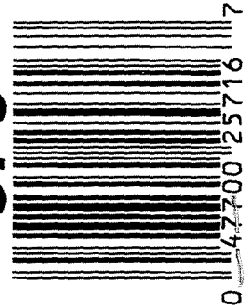
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6461641

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTE

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTE

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G64611041

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		9-16-05	RT
440	PROOF		9-20-05	RT
460	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	9-20-05	RT
470	DIS-ASSEMBLE ACTION	SEP 23 2005	9-21-05	RT
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	480 OPERATOR <u>Ward</u>	9/23/05	ward
500	ROLLMARK CALIBER		9-23-05	CW
510	DRILL AND TAP SIGHT HOLES		9-23-05	TRL
520	GOFF BLAST BBL / REC		9-26-05	LB
530 & 540	APPLY COATINGS (BARREL ACTION)		10/4/05	RB
	(BOLT)		10/4/05	RB
560	RE-ASSEMBLE ACTION		10/6/05	mtm
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10/6/05	mtm
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10/6/05	mtm
	D) OIL FIRING PIN ASSEMBLY		10-19-05	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

REV-8405

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6 16</u> <u>6 16</u> <u>6 16</u>	10-31-05	BC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3 16</u> <u>3 16</u> <u>3 16</u>	10-31-05	BC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.026</u> <u>.026</u>	10-31-05	BC
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		10-31-05	BC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-31-05	BC
	M) IRON SIGHT ALIGNMENT		10-31-05	BC
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-31-05	BC
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	10-21-05	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-21-05	SH
670	FINAL INSPECTION A) HEADSPACE		10-31-05	BC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.79</u> <u>2.53</u> <u>2.32</u> <u>2.65</u>	10-28-05	BC
	C) FUNCTION		10-31-05	BC
690	PACK		11-1-05	DA

INITIAL & CYCLE TESTS.

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 10-19-05

TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.53	2.31		2.37	
PULL #2	2.39	2.35		2.30	
PULL #3	2.32	2.56		2.57	
PULL #4	2.45	2.53		2.54	
PULL #5	2.28	2.58		2.50	
TOTAL	11.97	12.33		12.28	
AVERAGE	2.39	2.46		2.45	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	3.12		
PULL #2	3.18	3.08		
PULL #3	2.97	3.23		
PULL #4	3.01	3.26		
PULL #5	2.76	2.94		
TOTAL	14.97	15.63		
AVERAGE	2.99	3.12		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	3.96	4.03		4.01
PULL #2	3.91	4.14		4.00
PULL #3	4.08	4.09		3.96
PULL #4	3.90	4.09		3.99
PULL #5	4.13	4.01		4.03
TOTAL	19.98	20.36		19.99
AVERAGE	3.99	4.07		3.99

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6461641.___0

FILE DATE AND TIME: 10/21/2005 10:26

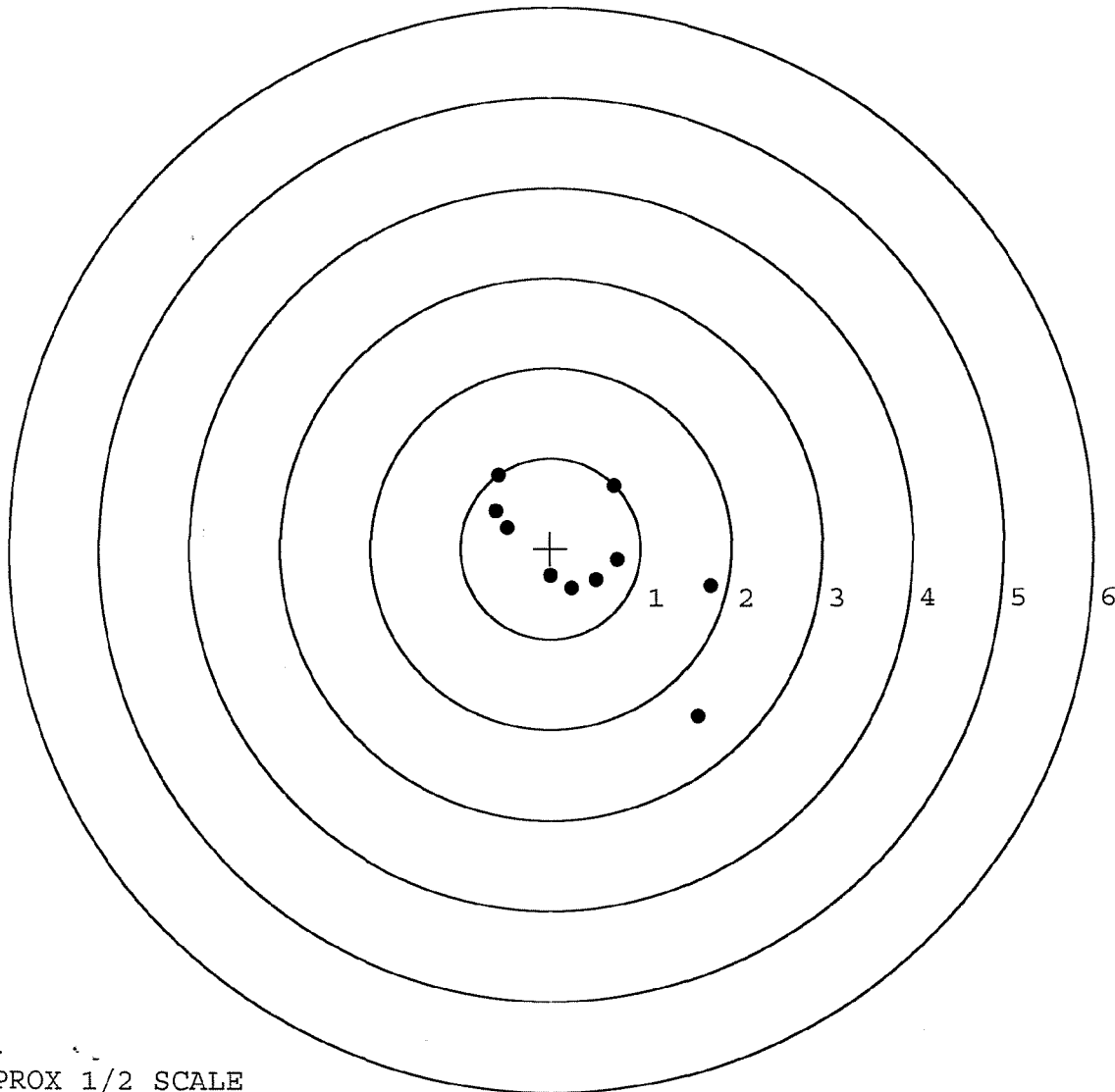
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.095
The Average Y Centroid of the Five Target Set:	-0.090
The Average Point of Impact of the Five Target Set:	0.131
The Average Mean Radius of the Five Target Set:	0.917
The Distance from POA to Centroid Target #1:	0.413
The Distance from Centroid Target #2 to Centroid Target #1:	0.574
The Distance from Centroid Target #3 to Centroid Target #1:	0.554
The Distance from Centroid Target #4 to Centroid Target #1:	0.377
The Distance from Centroid Target #5 to Centroid Target #1:	0.409

SERIAL NUMBER: G6461641. __0
TARGET NUMBER: 1
FILE DATE: 10/21/2005
FILE TIME: 10:26

X CENTROID: 0.391
Y CENTROID: -0.134
POA TO CENTROID: 0.413
HORZ SPREAD: 2.386
VERT SPREAD: 2.663
GROUP SPREAD: 3.456
MIN RADIUS: 0.245
MAX RADIUS: 2.116
MEAN RADIUS: 0.923
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.769	-0.419
2:	1.624	-1.854
3:	0.712	0.693
4:	0.744	-0.133
5:	0.510	-0.349
6:	0.235	-0.442
7:	0.004	-0.300
8:	-0.492	0.233
9:	-0.617	0.419
10:	-0.579	0.809



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6461641. __0

TARGET NUMBER: 2

FILE DATE: 10/21/2005

FILE TIME: 10:26

POINT#	X	Y
--------	---	---

1:	0.222	-0.815
----	-------	--------

2:	0.132	-0.504
----	-------	--------

3:	-0.334	-0.651
----	--------	--------

4:	-0.337	-0.145
----	--------	--------

5:	-0.383	0.177
----	--------	-------

6:	-0.050	0.241
----	--------	-------

7:	-0.098	0.519
----	--------	-------

8:	0.659	1.540
----	-------	-------

9:	1.056	1.714
----	-------	-------

10:	-0.236	1.742
-----	--------	-------

X CENTROID: 0.140

Y CENTROID: 0.382

POA TO CENTROID: 0.407

HORZ SPREAD: 1.393

VERT SPREAD: 2.557

GROUP SPREAD: 2.743

MIN RADIUS: 0.236

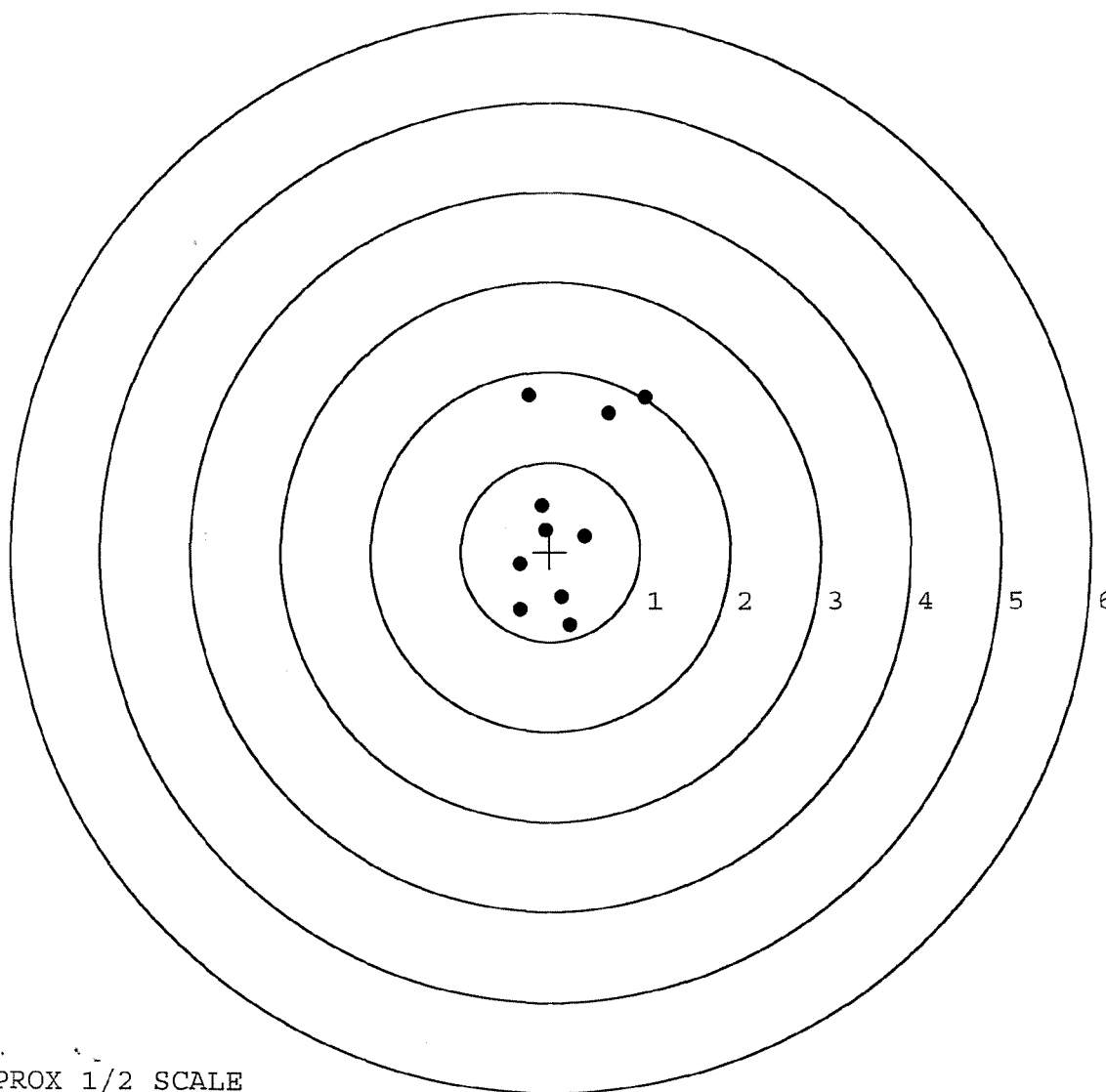
MAX RADIUS: 1.617

MEAN RADIUS: 0.906

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6461641. 0

TARGET NUMBER: 3

FILE DATE: 10/21/2005

FILE TIME: 10:26

POINT#	X	Y
--------	---	---

1:	0.569	-0.146
----	-------	--------

2:	0.273	0.532
----	-------	-------

3:	-0.574	0.595
----	--------	-------

4:	-0.051	0.297
----	--------	-------

5:	-0.057	-0.032
----	--------	--------

6:	-0.109	-0.525
----	--------	--------

7:	-0.431	-0.501
----	--------	--------

8:	0.203	-1.269
----	-------	--------

9:	0.458	-1.582
----	-------	--------

10:	-0.836	-1.990
-----	--------	--------

X CENTROID: -0.055

Y CENTROID: -0.462

POA TO CENTROID: 0.465

HORZ SPREAD: 1.405

VERT SPREAD: 2.585

GROUP SPREAD: 2.755

MIN RADIUS: 0.083

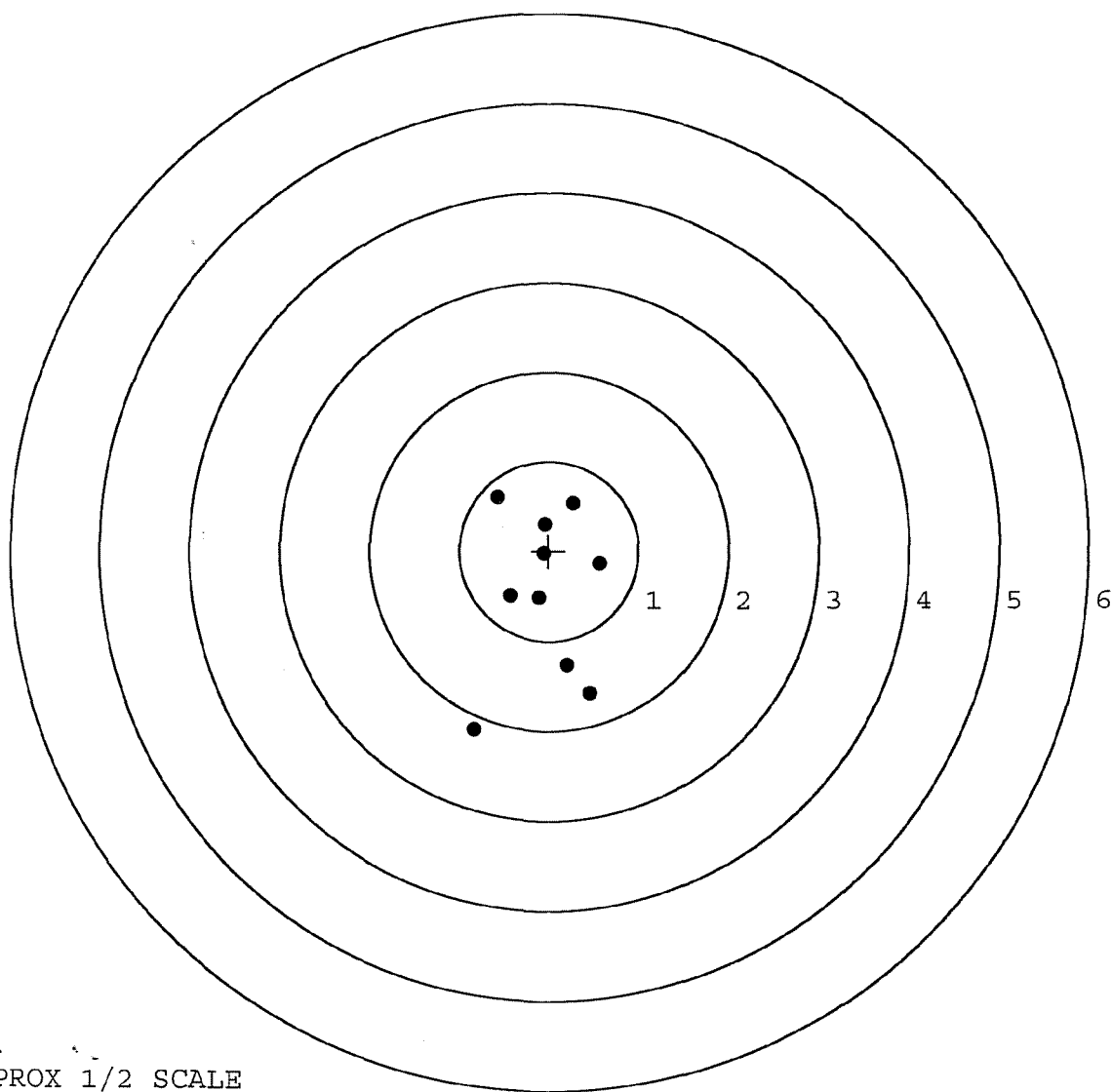
MAX RADIUS: 1.716

MEAN RADIUS: 0.837

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9

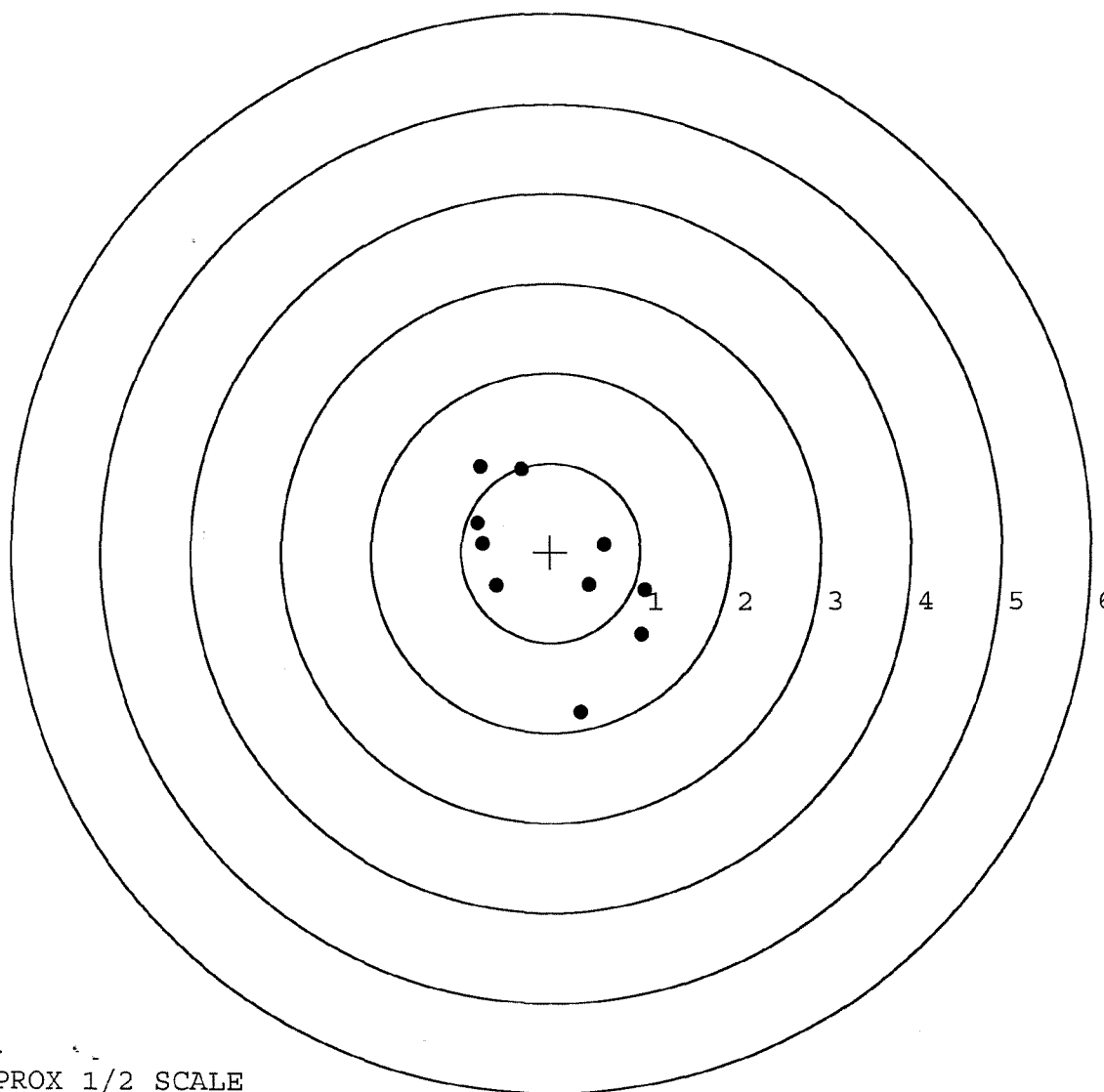


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6461641. __0
TARGET NUMBER: 4
FILE DATE: 10/21/2005
FILE TIME: 10:26

POINT#	X	Y
1:	0.346	-1.774
2:	1.013	-0.914
3:	1.047	-0.431
4:	0.605	0.082
5:	0.429	-0.370
6:	-0.601	-0.385
7:	-0.757	0.092
8:	-0.824	0.321
9:	-0.332	0.929
10:	-0.788	0.959

X CENTROID: 0.014
Y CENTROID: -0.149
POA TO CENTROID: 0.150
HORZ SPREAD: 1.871
VERT SPREAD: 2.733
GROUP SPREAD: 2.959
MIN RADIUS: 0.470
MAX RADIUS: 1.659
MEAN RADIUS: 1.002
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 9



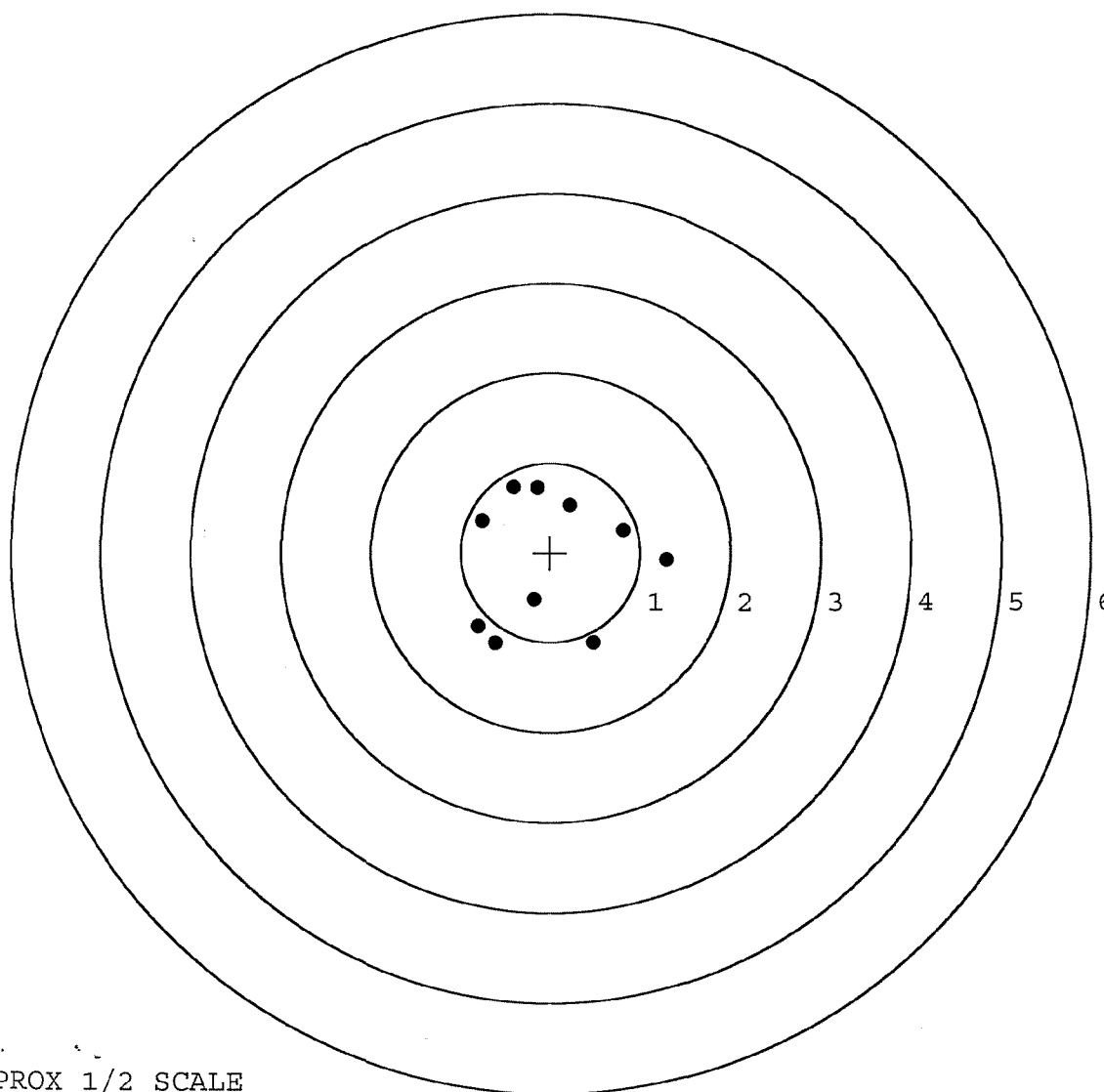
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6461641. 0
TARGET NUMBER: 5
FILE DATE: 10/21/2005
FILE TIME: 10:26

X CENTROID: -0.015
Y CENTROID: -0.088
POA TO CENTROID: 0.089
HORZ SPREAD: 2.098
VERT SPREAD: 1.746
GROUP SPREAD: 2.227
MIN RADIUS: 0.473
MAX RADIUS: 1.302
MEAN RADIUS: 0.917

POINT#	X	Y
1:	0.482	-1.008
2:	1.287	-0.081
3:	0.813	0.251
4:	-0.184	-0.530
5:	-0.618	-1.017
6:	-0.811	-0.829
7:	0.215	0.529
8:	-0.152	0.721
9:	-0.414	0.729
10:	-0.768	0.358

IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE