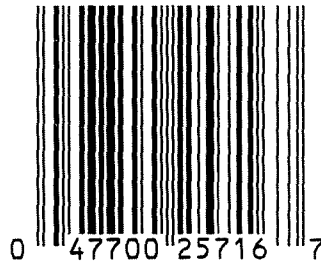


✓  
G6461768

**ORDER 25716**  
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
**UPC**



**ORDER 25716**  
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
**UPC**



SERIAL NO.



**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

**DD FORM**

proof of purchase



owner registration sticker



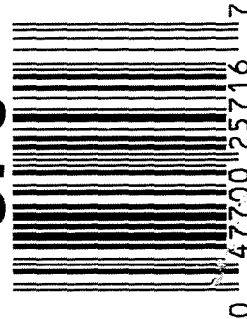
**ORDER NO. 25716**

**BARREL LENGTH 24"**

**CAPACITY 6**

**G6461768**

**UPC**



M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66461768

| OP #      | OPERATION NAME                                                                                                                         | READINGS                 | DATE    | INITIAL |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------|--------------------------|---------|---------|
| 420 & 430 | ASSEMBLE ACTION<br>ASSEMBLE TO STOCK                                                                                                   |                          | 9-9-05  | RTZ     |
| 440       | PROOF                                                                                                                                  |                          | 9-12-05 | RTZ     |
| 460       | CHECK HEADSPACE                                                                                                                        | MAGNA-FLUX<br>INSPECTED  | 9-13-05 | RTZ     |
| 470       | DIS-ASSEMBLE ACTION                                                                                                                    | SEP 13 2005              | 9-13-05 | RTZ     |
| 480 & 490 | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | 4/80 OPERATOR <u>WMS</u> | 9/14/05 | WMS     |
| 500       | ROLLMARK CALIBER                                                                                                                       |                          | 9-14-05 | CW      |
| 510       | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                          | 9-13-05 | TRW     |
| 520       | GOFF BLAST BBL / REC                                                                                                                   |                          | 9-19-05 | LB      |
| 530 & 540 | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                          | 9/20    | HP      |
|           | (BOLT)                                                                                                                                 |                          |         |         |
| 560       | RE-ASSEMBLE ACTION                                                                                                                     |                          |         |         |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                          | 9-22-05 | DA      |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                          | 9-22-05 | DA      |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                          | 9-22-05 | DA      |
|           | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                          | 9-26-05 | RTZ     |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                          |         |         |

REV-8405

| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE     | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>6 lb</u> <u>6 lb</u> <u>6 lb</u>                         | 10/24/05 | BC      |
| CONT.        |                                                                          |                                                             |          |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3 lb</u> <u>3 lb</u> <u>3 lb</u>                         | 10/24/05 | BC      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |          |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.025</u> <u>.025</u> <u>.025</u>                         | 10/24/05 | BC      |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 9-26-05  | RTL     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 10/24/05 | BC      |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 10-11-05 | BC      |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 10-11-05 | BC      |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 10-11-05 | BC      |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 10/18/05 | MAJ     |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 10/18/05 | S.F.    |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 10/24/05 | BC      |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.80</u> <u>2.40</u> <u>2.42</u> <u>2.42</u> <u>2.24</u> | 10-24-05 | TRL     |
|              | C) FUNCTION                                                              |                                                             | 10/24/05 | BC      |
| 690          | PACK                                                                     |                                                             | 10/25/05 | DA      |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)  
3.00 LBS (plus or minus 0.75 LBS)  
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. \_\_\_\_\_

DATE \_\_\_\_\_

TESTER \_\_\_\_\_

9/16/05

BC

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER<br>50 CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |       | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|-------|----------|
| PULL #1 | 2.52                | 2.35                        |                                   | 2.69  |          |
| PULL #2 | 2.68                | 2.54                        |                                   | 2.17  |          |
| PULL #3 | 2.84                | 2.71                        |                                   | 2.24  |          |
| PULL #4 | 2.70                | 2.95                        |                                   | 2.95  |          |
| PULL #5 | 2.79                | 2.98                        |                                   | 2.22  |          |
| TOTAL   | 13.53               | 13.53                       |                                   | 12.27 |          |
| AVERAGE | 2.71                | 2.71                        |                                   | 2.45  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER<br>20 CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 2.87                | 2.91                        |  |          |
| PULL #2 | 2.85                | 3.03                        |  |          |
| PULL #3 | 3.22                | 3.30                        |  |          |
| PULL #4 | 2.79                | 3.03                        |  |          |
| PULL #5 | 3.72                | 3.51                        |  |          |
| TOTAL   | 15.45               | 15.78                       |  |          |
| AVERAGE | 3.09                | 3.16                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER<br>20 CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 3.95                | 3.61                        |                                   | 4.11                                    |
| PULL #2 | 4.68                | 4.67                        |                                   | 3.79                                    |
| PULL #3 | 3.95                | 3.53                        |                                   | 3.73                                    |
| PULL #4 | 4.69                | 3.71                        |                                   | 3.92                                    |
| PULL #5 | 4.30                | 3.52                        |                                   | 4.53                                    |
| TOTAL   | 21.57               | 19.04                       |                                   | 20.08                                   |
| AVERAGE | 4.31                | 3.81                        |                                   | 4.02                                    |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6461768.\_\_\_0  
FILE DATE AND TIME: 10/18/2005 18:13

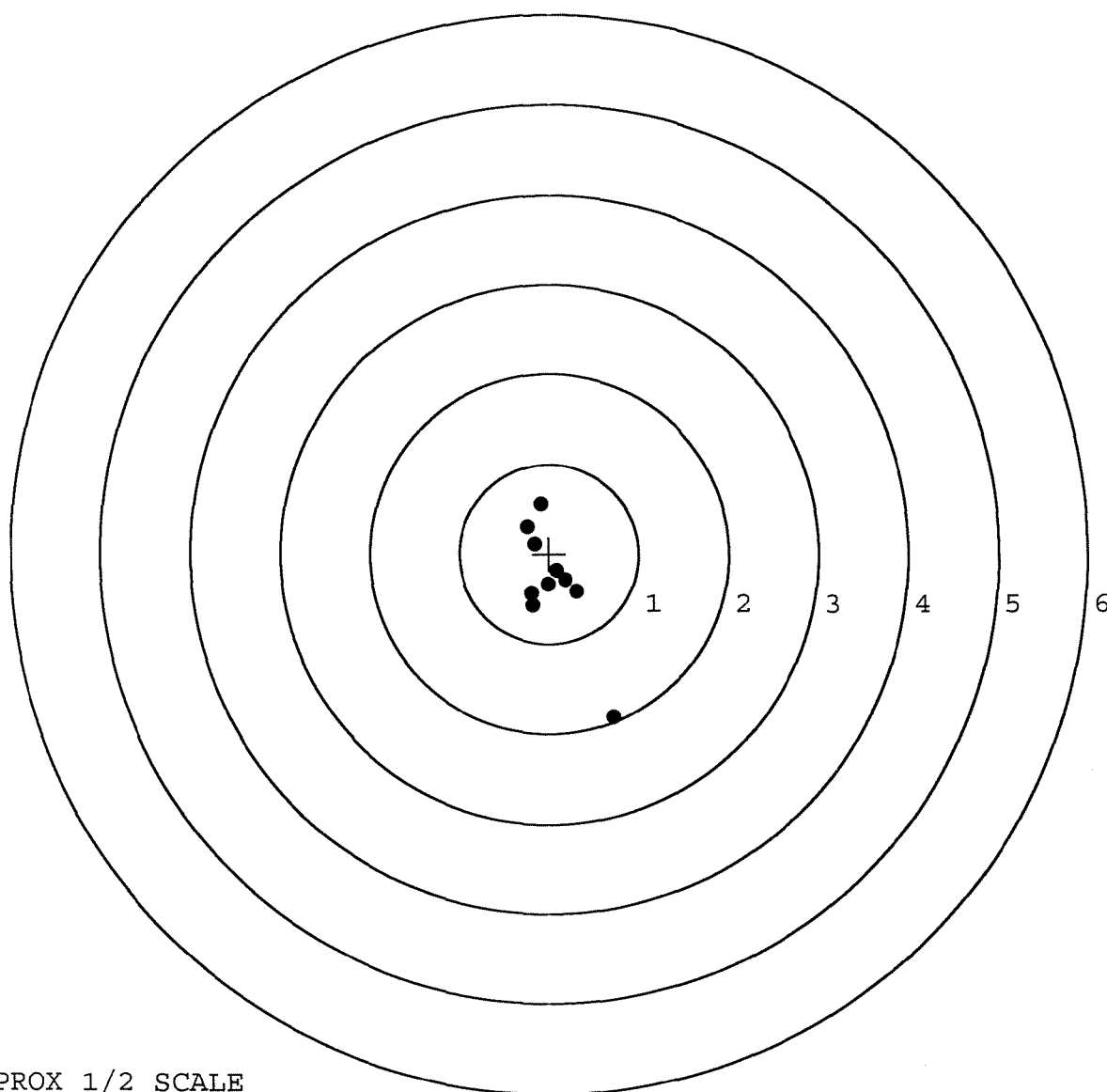
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

|                                                             |        |
|-------------------------------------------------------------|--------|
| The Average X Centroid of the Five Target Set:              | -0.013 |
| The Average Y Centroid of the Five Target Set:              | -0.051 |
| The Average Point of Impact of the Five Target Set:         | 0.053  |
| The Average Mean Radius of the Five Target Set:             | 0.627  |
| The Distance from POA to Centroid Target #1:                | 0.315  |
| The Distance from Centroid Target #2 to Centroid Target #1: | 0.244  |
| The Distance from Centroid Target #3 to Centroid Target #1: | 0.413  |
| The Distance from Centroid Target #4 to Centroid Target #1: | 0.394  |
| The Distance from Centroid Target #5 to Centroid Target #1: | 0.290  |

SERIAL NUMBER: G6461768. \_\_0  
TARGET NUMBER: 1  
FILE DATE: 10/18/2005  
FILE TIME: 18:13

X CENTROID: 0.040  
Y CENTROID: -0.312  
POA TO CENTROID: 0.315  
HORZ SPREAD: 0.963  
VERT SPREAD: 2.373  
GROUP SPREAD: 2.510  
MIN RADIUS: 0.067  
MAX RADIUS: 1.653  
MEAN RADIUS: 0.494  
# IN 1 IN DIAMETER: 7  
# IN 2 IN DIAMETER: 9  
# in 3 IN DIAMETER: 9

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.162 | 0.112  |
| 2:     | -0.242 | 0.305  |
| 3:     | -0.098 | 0.555  |
| 4:     | 0.081  | -0.191 |
| 5:     | 0.185  | -0.294 |
| 6:     | 0.316  | -0.422 |
| 7:     | -0.018 | -0.345 |
| 8:     | -0.199 | -0.446 |
| 9:     | -0.183 | -0.576 |
| 10:    | 0.721  | -1.818 |

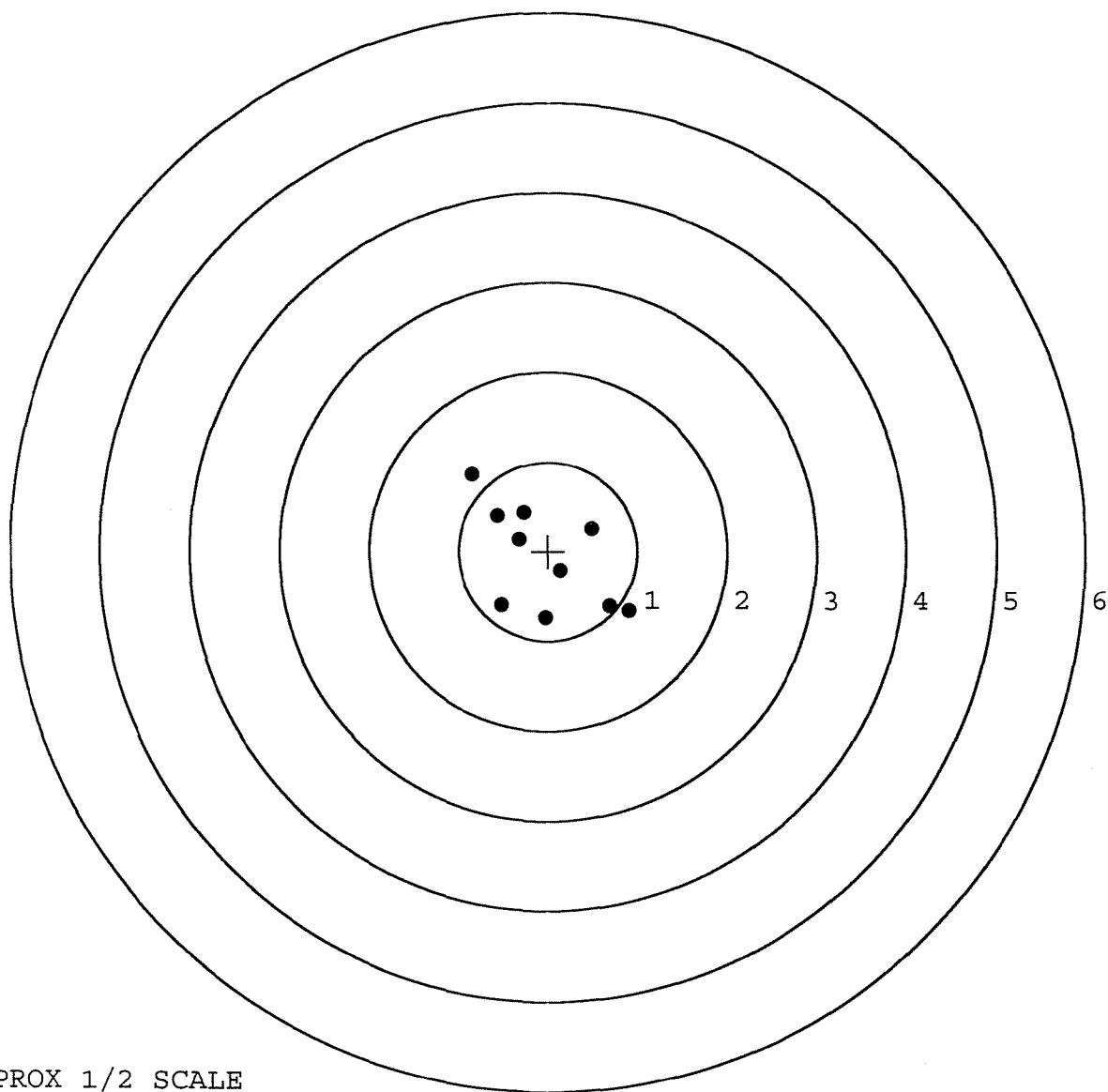


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6461768. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 10/18/2005  
FILE TIME: 18:13

X CENTROID: -0.032  
Y CENTROID: -0.079  
POA TO CENTROID: 0.085  
HORZ SPREAD: 1.758  
VERT SPREAD: 1.608  
GROUP SPREAD: 2.331  
MIN RADIUS: 0.221  
MAX RADIUS: 1.246  
MEAN RADIUS: 0.713  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 8  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.494  | 0.251  |
| 2:     | 0.135  | -0.224 |
| 3:     | -0.516 | -0.607 |
| 4:     | -0.030 | -0.747 |
| 5:     | 0.699  | -0.619 |
| 6:     | 0.908  | -0.670 |
| 7:     | -0.320 | 0.133  |
| 8:     | -0.271 | 0.438  |
| 9:     | -0.564 | 0.397  |
| 10:    | -0.850 | 0.861  |



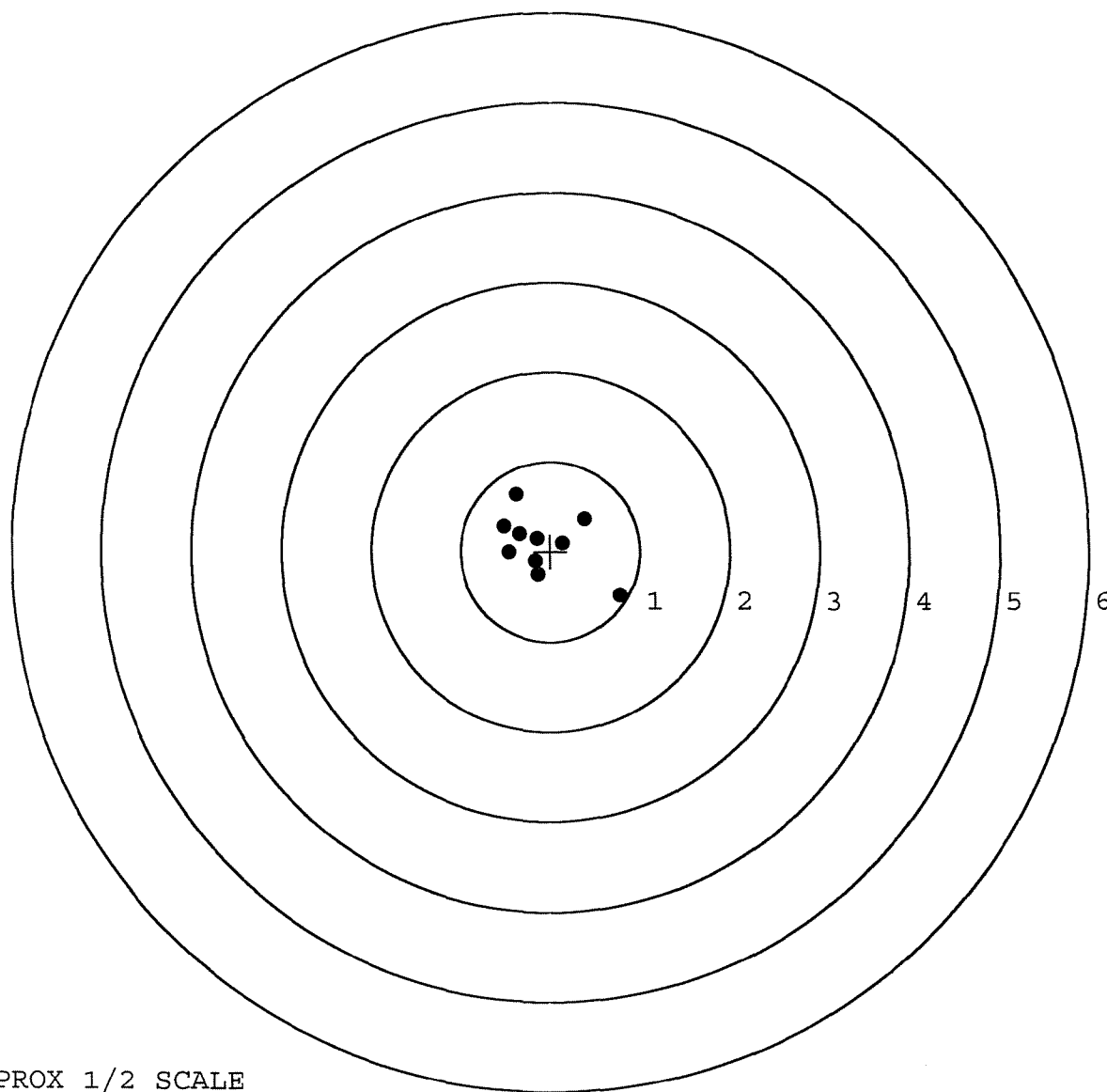
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6461768. \_\_0  
TARGET NUMBER: 3  
FILE DATE: 10/18/2005  
FILE TIME: 18:13

X CENTROID: -0.086  
Y CENTROID: 0.081  
POA TO CENTROID: 0.118  
HORZ SPREAD: 1.297  
VERT SPREAD: 1.120  
GROUP SPREAD: 1.615  
MIN RADIUS: 0.093  
MAX RADIUS: 1.040  
MEAN RADIUS: 0.422

# IN 1 IN DIAMETER: 7  
# IN 2 IN DIAMETER: 9  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.140  | 0.089  |
| 2:     | 0.392  | 0.357  |
| 3:     | -0.382 | 0.627  |
| 4:     | -0.515 | 0.278  |
| 5:     | -0.465 | -0.019 |
| 6:     | -0.340 | 0.192  |
| 7:     | -0.153 | 0.146  |
| 8:     | -0.168 | -0.108 |
| 9:     | -0.146 | -0.255 |
| 10:    | 0.782  | -0.493 |

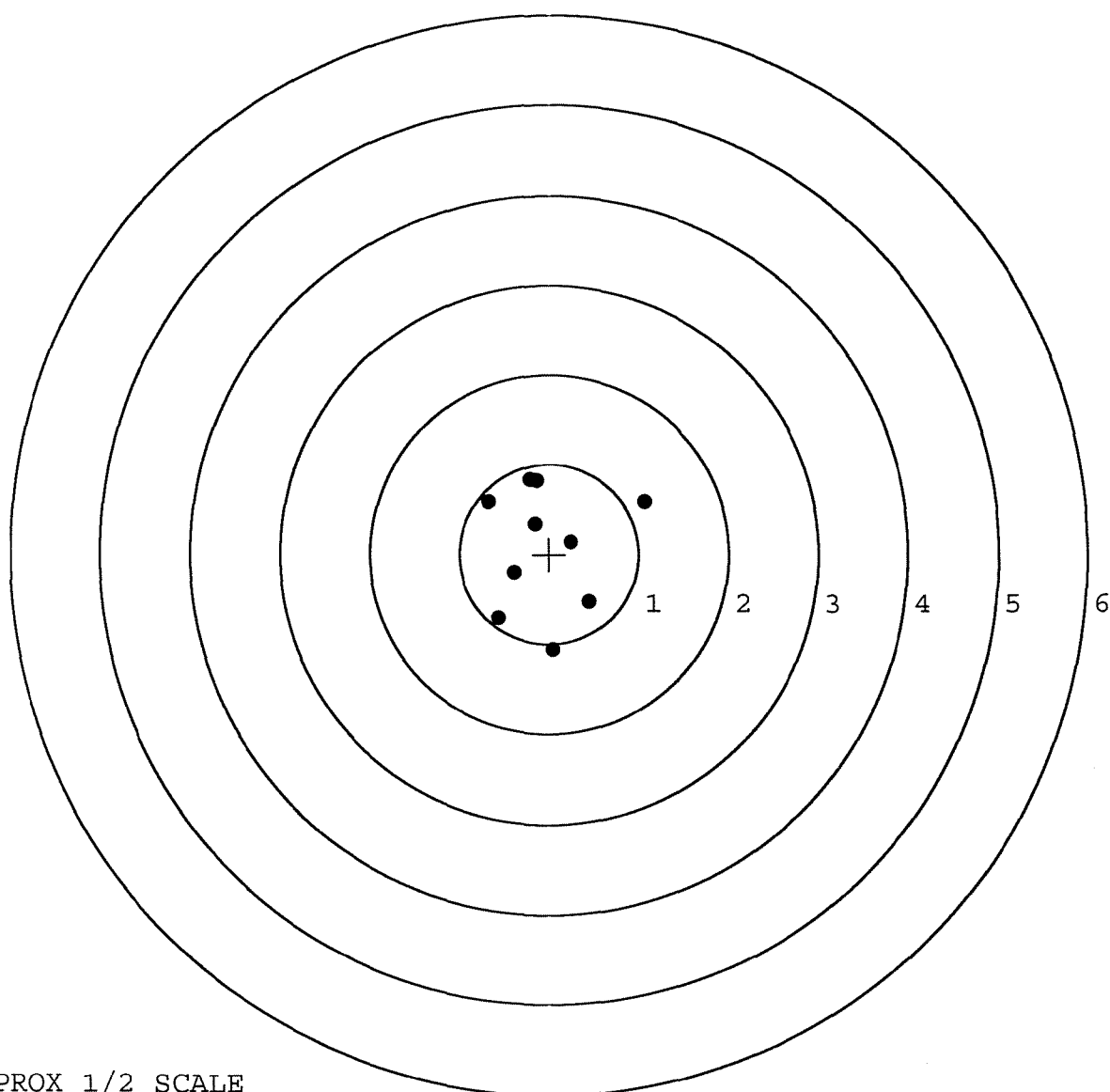


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6461768. \_\_0  
TARGET NUMBER: 4  
FILE DATE: 10/18/2005  
FILE TIME: 18:13

X CENTROID: -0.033  
Y CENTROID: 0.075  
POA TO CENTROID: 0.082  
HORZ SPREAD: 1.737  
VERT SPREAD: 1.900  
GROUP SPREAD: 2.076  
MIN RADIUS: 0.290  
MAX RADIUS: 1.205  
MEAN RADIUS: 0.748  
# IN 1 IN DIAMETER: 3  
# IN 2 IN DIAMETER: 8  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.252  | 0.136  |
| 2:     | -0.390 | -0.213 |
| 3:     | -0.562 | -0.715 |
| 4:     | 0.041  | -1.072 |
| 5:     | 0.458  | -0.535 |
| 6:     | 1.061  | 0.580  |
| 7:     | -0.145 | 0.819  |
| 8:     | -0.676 | 0.585  |
| 9:     | -0.217 | 0.828  |
| 10:    | -0.155 | 0.338  |

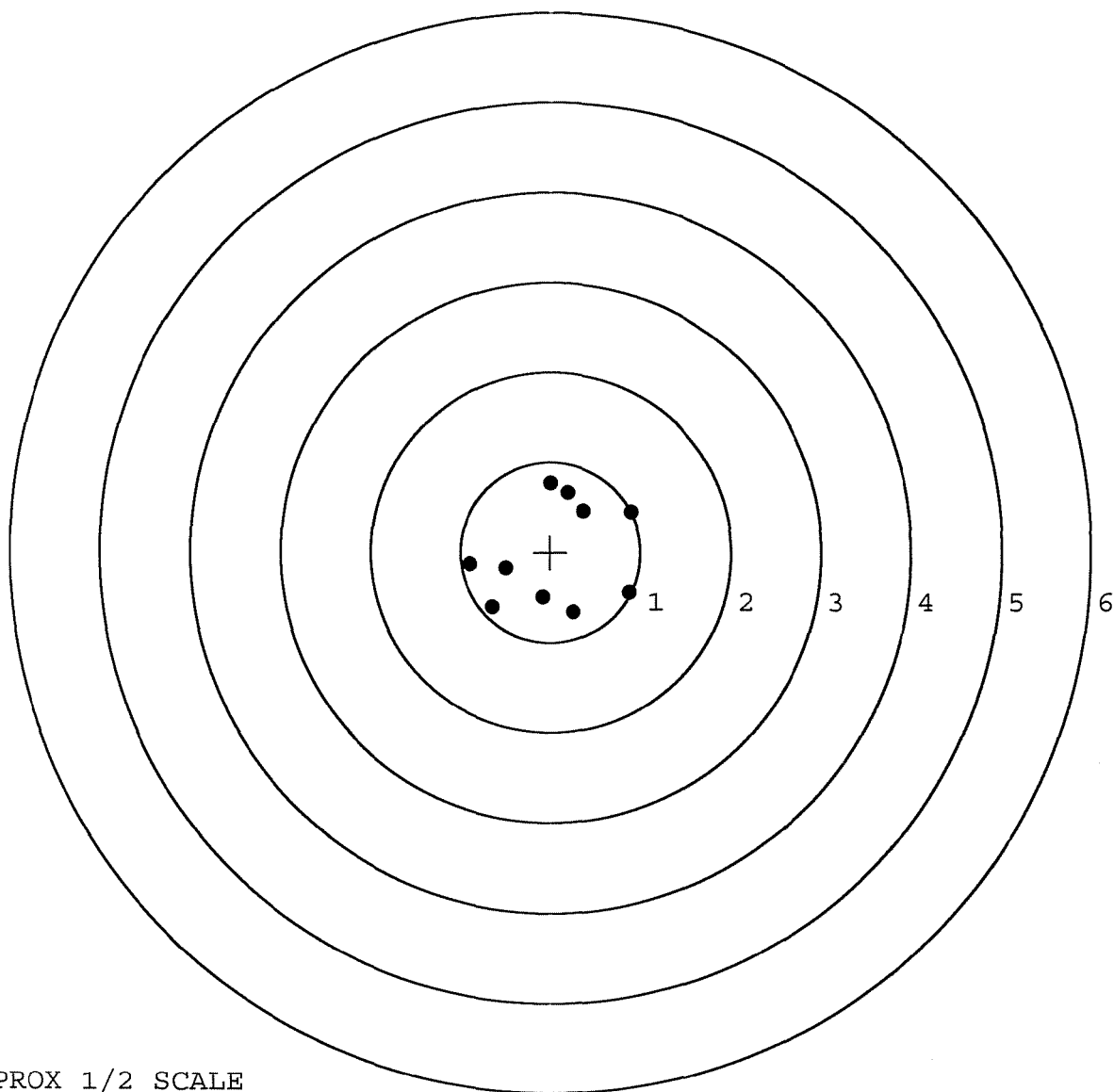


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6461768. \_\_0  
TARGET NUMBER: 5  
FILE DATE: 10/18/2005  
FILE TIME: 18:13

X CENTROID: 0.046  
Y CENTROID: -0.022  
POA TO CENTROID: 0.051  
HORZ SPREAD: 1.791  
VERT SPREAD: 1.430  
GROUP SPREAD: 1.883  
MIN RADIUS: 0.501  
MAX RADIUS: 0.971  
MEAN RADIUS: 0.756  
# IN 1 IN DIAMETER: 0  
# IN 2 IN DIAMETER: 10  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.006 | 0.761  |
| 2:     | 0.196  | 0.659  |
| 3:     | 0.367  | 0.455  |
| 4:     | 0.897  | 0.445  |
| 5:     | 0.875  | -0.447 |
| 6:     | 0.260  | -0.669 |
| 7:     | -0.087 | -0.505 |
| 8:     | -0.497 | -0.177 |
| 9:     | -0.649 | -0.607 |
| 10:    | -0.894 | -0.138 |



TARGET APPROX 1/2 SCALE