

6628 5903

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66285903**
Order No. **25716**

46

16KX

5716 66285903

Made in Illinois, U.S.A. Pat. & Reg. Off. Marks Registered. Marque Deposee.

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase

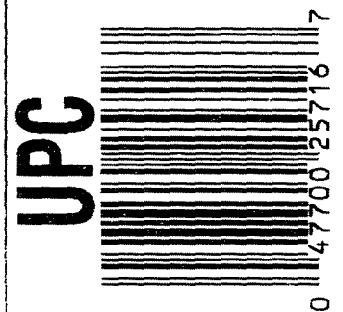


owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6285903



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6285903

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-18-02	RL
600	PROOF		11-19-02	AC
607	CHECK HEADSPACE		11-19-02	AC
610	DIS-ASSEMBLE GUN		12-2-02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	RL		
615	ROLLMARK CALIBER		12-6-02	KB
617	DRILL AND TAP SIGHT HOLES		12-3-02	TRW
620	APPLY COATINGS (BARREL ACTION)		12-17	DA
	(BOLT)		12-17	DA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1-10-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-10-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-10-03	DA
	D) OIL FIRING PIN ASSEMBLY		1-10-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-21-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.25</u> <u>7.25</u> <u>7.0</u>	4-21-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.5</u> <u>2.5</u>	4-21-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-21-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023⁵</u> <u>.024</u> <u>.023</u>	4-21-03	TRW
	J) ASSEMBLE STOCK		4-16-03	RW
	K) ASSEMBLE SWIVEL STUDS		5-9-03 4-16-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-16-03	RW
	M) IRON SIGHT ALIGNMENT		4-16-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-16-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-21-03	TRW
	MALFUNCTION	CORRECTION	4-21-03	TRW
	MALFUNCTION	CORRECTION	4-21-03	TRW
	MALFUNCTION	CORRECTION	4-21-03	TRW
	MALFUNCTION	CORRECTION	4-21-03	TRW
645	INSPECT FOR LIVE AMMO		4-21-03	TRW
655	FINAL INSPECTION A) HEADSPACE		5-9-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.73</u> <u>2.66</u> <u>2.69</u> <u>2.61</u>	4-21-03	TRW
	C) FUNCTION		5-9-03	RTL
660	PACK		5/9/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

DATE 12-12-02

TESTER TRLW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.29	2.33		2.48	MIN. SETTING
PULL #2	2.24	2.26		2.49	NO AVG. OF 5
PULL #3	2.27	2.22		2.48	READINGS ACCEPT
PULL #4	2.26	2.27		2.58	ABLE LESS THAN
PULL #5	2.20	2.31		2.44	
TOTAL	11.26	11.39		12.47	
AVG.	2.25	2.27		2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.16		
PULL #2	3.20	3.06		
PULL #3	3.18	3.26		
PULL #4	3.22	3.37		
PULL #5	3.27	3.40		
TOTAL	16.13	16.25		
AVG.	3.22	3.25		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# IF TARGET & ACCU
PULL #1	4.08	4.37		4.31
PULL #2	4.14	4.42		4.30
PULL #3	3.99	4.20		4.32
PULL #4	4.10	4.13		4.26
PULL #5	4.14	4.19		4.29
TOTAL	20.45	21.31		21.48
AVG.	4.09	4.26		4.29

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285903.___0
FILE DATE AND TIME: 04/22/2003 00:57

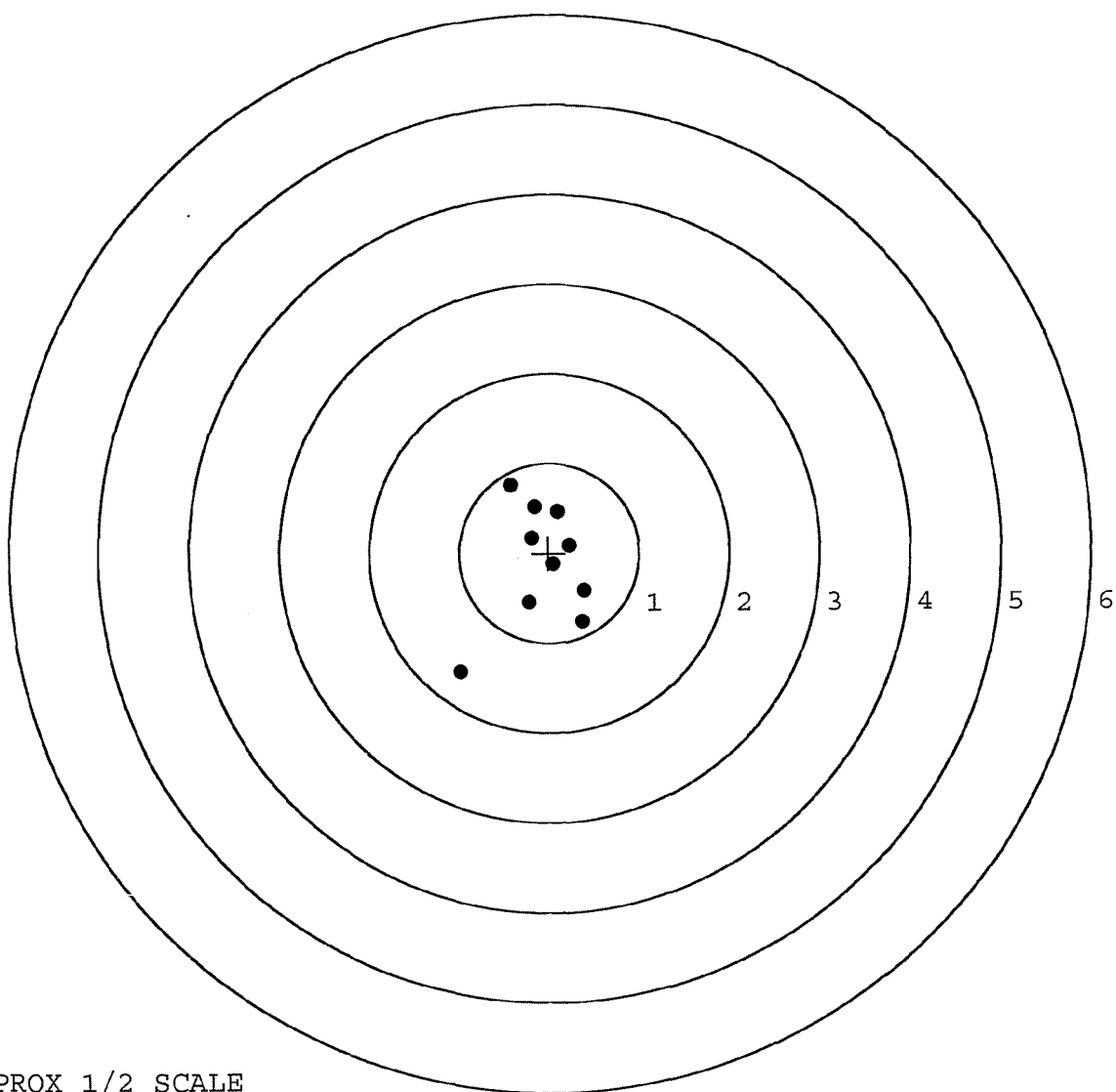
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.023
The Average Y Centroid of the Five Target Set:	-0.087
The Average Point of Impact of the Five Target Set:	0.089
The Average Mean Radius of the Five Target Set:	0.683
The Distance from POA to Centroid Target #1:	0.145
The Distance from Centroid Target #2 to Centroid Target #1:	0.148
The Distance from Centroid Target #3 to Centroid Target #1:	0.136
The Distance from Centroid Target #4 to Centroid Target #1:	0.134
The Distance from Centroid Target #5 to Centroid Target #1:	0.315

SERIAL NUMBER: G6285903.___0
TARGET NUMBER: 1
FILE DATE: 04/22/2003
FILE TIME: 00:57

X CENTROID: -0.085
Y CENTROID: -0.118
POA TO CENTROID: 0.145
HORZ SPREAD: 1.376
VERT SPREAD: 2.083
GROUP SPREAD: 2.155
MIN RADIUS: 0.137
MAX RADIUS: 1.504
MEAN RADIUS: 0.633
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.371	-0.766
2:	0.393	-0.418
3:	-0.223	-0.549
4:	-0.983	-1.324
5:	0.231	0.089
6:	-0.197	0.170
7:	0.099	0.465
8:	-0.162	0.518
9:	-0.429	0.759
10:	0.052	-0.125

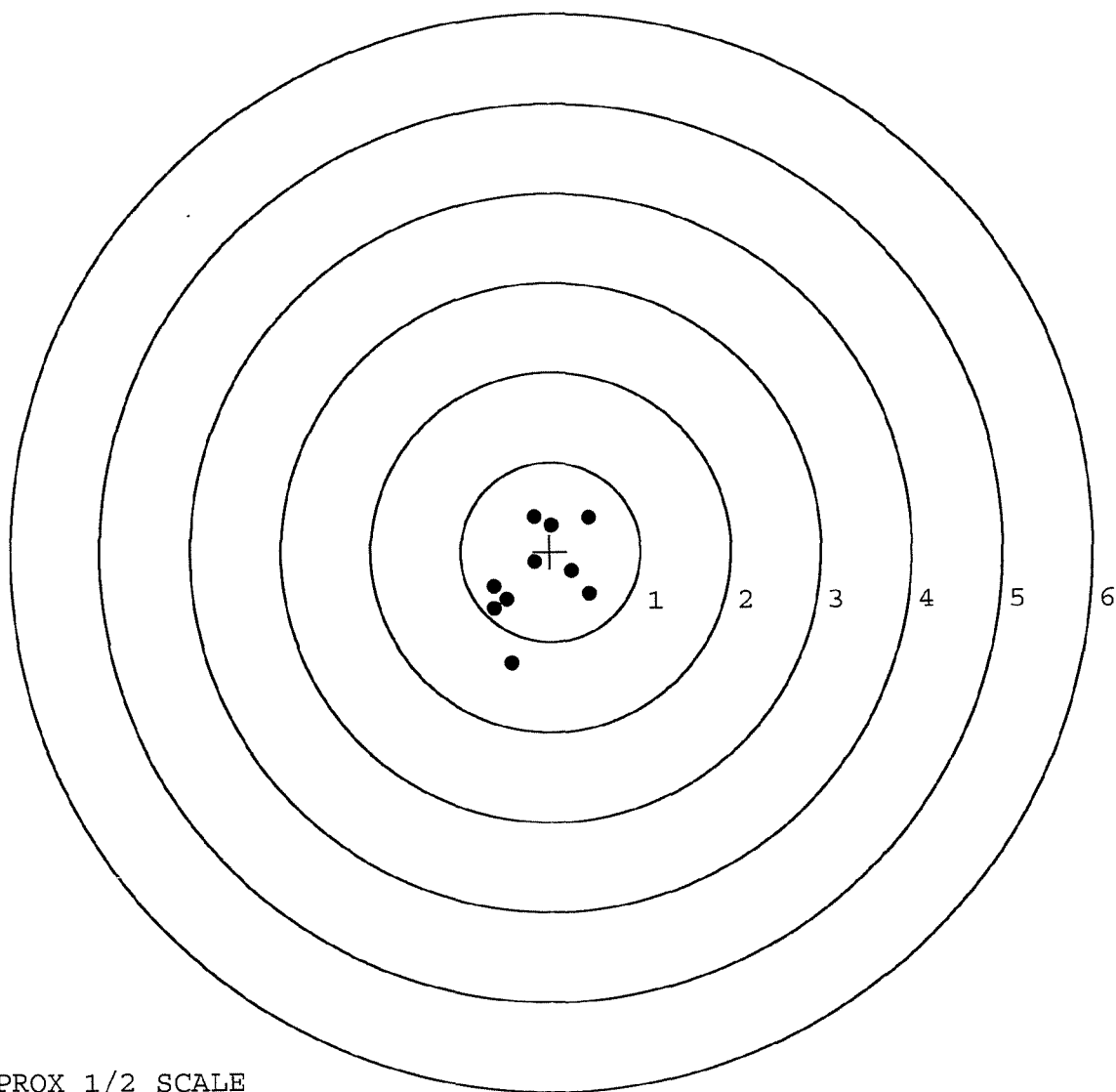


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285903. __0
TARGET NUMBER: 2
FILE DATE: 04/22/2003
FILE TIME: 00:57

X CENTROID: -0.144
Y CENTROID: -0.254
POA TO CENTROID: 0.292
HORZ SPREAD: 1.057
VERT SPREAD: 1.627
GROUP SPREAD: 1.833
MIN RADIUS: 0.142
MAX RADIUS: 1.026
MEAN RADIUS: 0.579
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.427	-0.471
2:	-0.427	-1.240
3:	-0.627	-0.638
4:	-0.490	-0.537
5:	-0.630	-0.388
6:	0.421	0.385
7:	-0.184	0.387
8:	0.011	0.298
9:	-0.180	-0.117
10:	0.234	-0.219

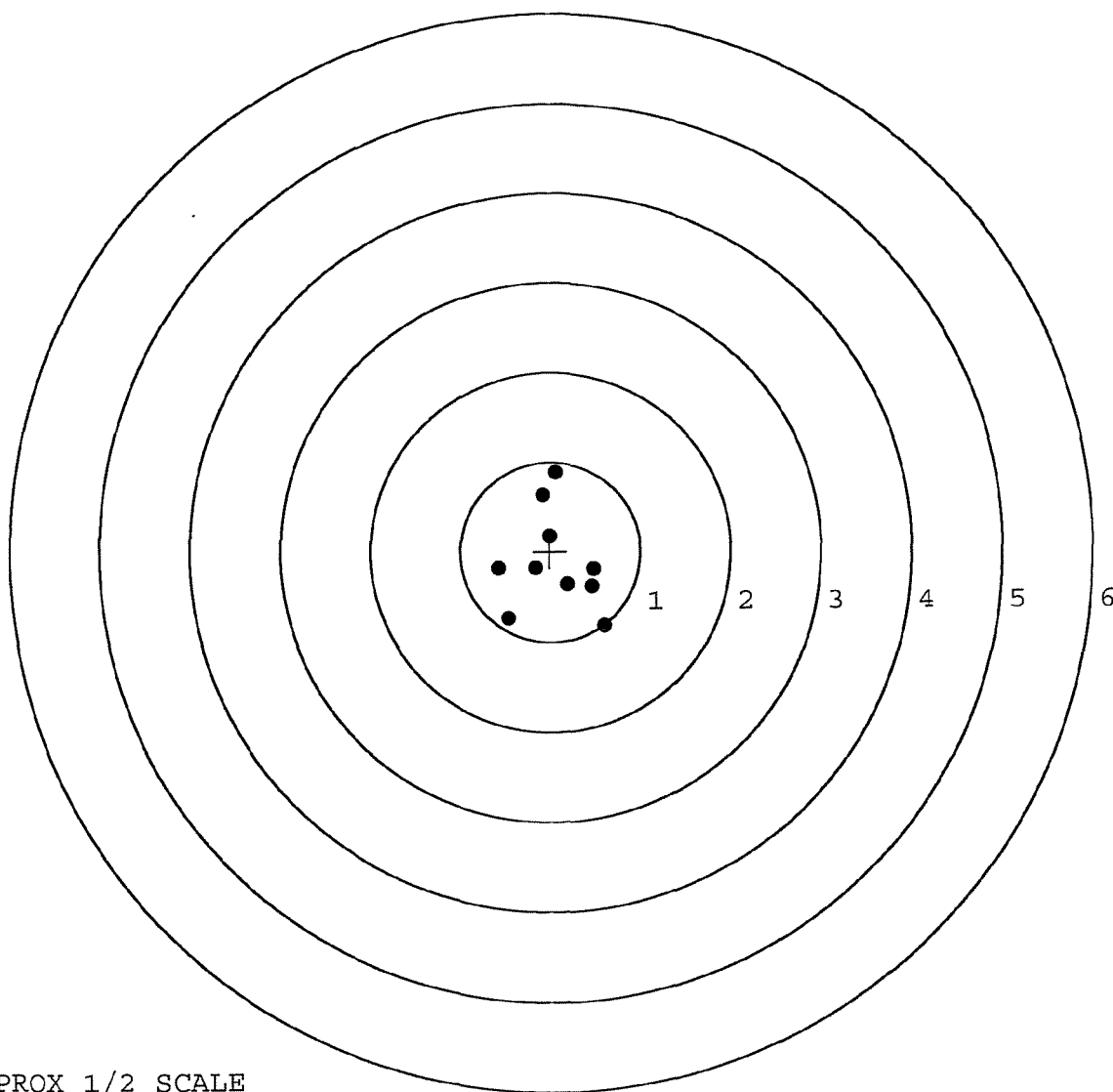


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285903. __0
TARGET NUMBER: 3
FILE DATE: 04/22/2003
FILE TIME: 00:57

X CENTROID: 0.051
Y CENTROID: -0.122
POA TO CENTROID: 0.132
HORZ SPREAD: 1.173
VERT SPREAD: 1.701
GROUP SPREAD: 1.783
MIN RADIUS: 0.227
MAX RADIUS: 1.002
MEAN RADIUS: 0.582
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.599	-0.821
2:	0.480	-0.199
3:	0.464	-0.387
4:	0.189	-0.367
5:	-0.166	-0.190
6:	-0.574	-0.191
7:	-0.473	-0.741
8:	0.005	0.168
9:	-0.082	0.631
10:	0.065	0.880

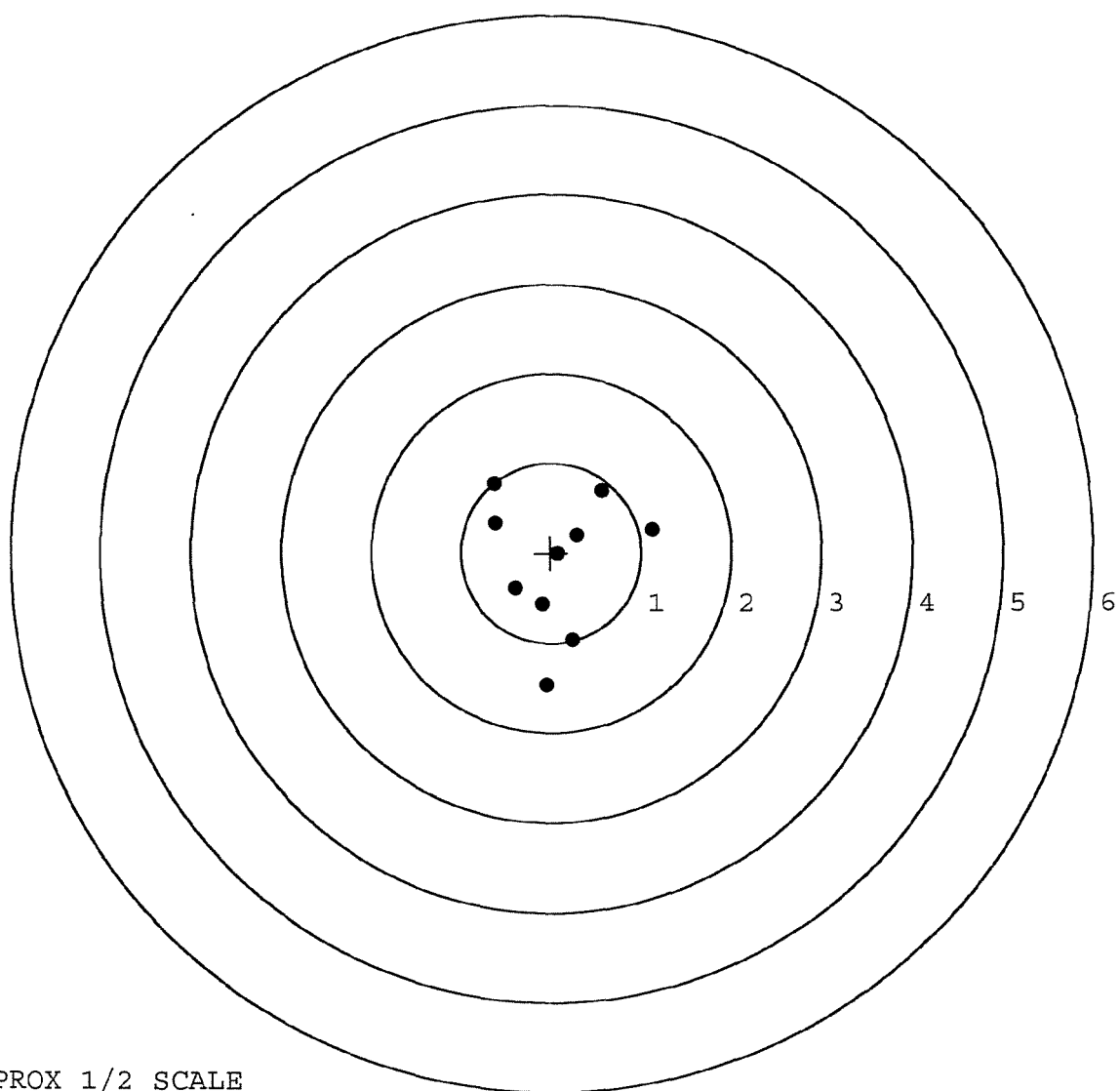


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285903. __0
TARGET NUMBER: 4
FILE DATE: 04/22/2003
FILE TIME: 00:57

X CENTROID: 0.050
Y CENTROID: -0.119
POA TO CENTROID: 0.129
HORZ SPREAD: 1.758
VERT SPREAD: 2.241
GROUP SPREAD: 2.317
MIN RADIUS: 0.114
MAX RADIUS: 1.356
MEAN RADIUS: 0.777
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.125	0.254
2:	0.566	0.689
3:	0.282	0.199
4:	0.076	-0.008
5:	0.244	-0.969
6:	-0.046	-1.472
7:	-0.097	-0.580
8:	-0.398	-0.399
9:	-0.623	0.327
10:	-0.633	0.769



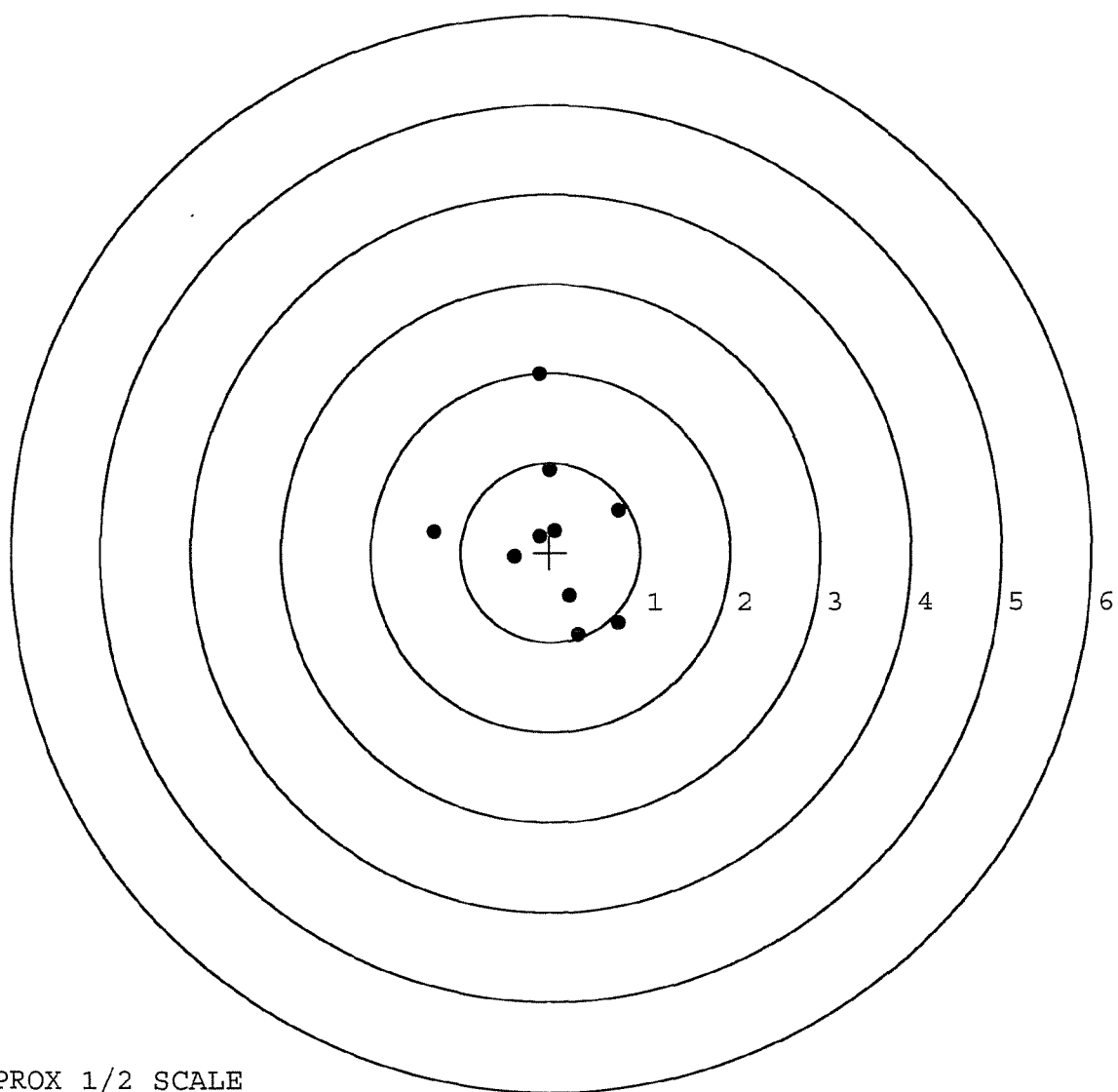
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285903. __0
TARGET NUMBER: 5
FILE DATE: 04/22/2003
FILE TIME: 00:57

X CENTROID: 0.015
Y CENTROID: 0.180
POA TO CENTROID: 0.181
HORZ SPREAD: 2.059
VERT SPREAD: 2.907
GROUP SPREAD: 2.940
MIN RADIUS: 0.075
MAX RADIUS: 1.814
MEAN RADIUS: 0.841

IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.759	-0.789
2:	0.311	-0.918
3:	0.219	-0.481
4:	0.059	0.241
5:	-0.123	0.180
6:	-0.396	-0.052
7:	-1.300	0.233
8:	-0.010	0.922
9:	0.758	0.476
10:	-0.125	1.989



TARGET APPROX 1/2 SCALE