

G6285912

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

SERIAL NO.
G6285912

ORDER NO.
25716

Made in U.S.A. Pat. & Reg. Off. Remco Registered Trademark Deposited

29CX



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



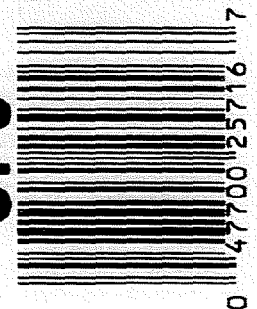
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6285912

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G628 5912

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-17-03	RTL
600	PROOF		1-17-03	RTL
607	CHECK HEADSPACE		1-17-03	RTL
610	DIS-ASSEMBLE GUN		1-17-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		1-17-03	CK
615	ROLLMARK CALIBER		1-17-03	RTL
617	DRILL AND TAP SIGHT HOLES		1-20-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3-6	TRW
	(BOLT)		3-6	TRW
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		3-18-03	TRW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-18-03	TRW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-18-03	TRW
	D) OIL FIRING PIN ASSEMBLY		3-18-03	TRW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-1-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.5</u> <u>9.0</u> <u>9.5</u>	3-24-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.75</u> <u>3.25</u>	3-24-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-24-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.0245</u> <u>.022</u>	3-24-03	TRW
	J) ASSEMBLE STOCK		3-31-03	RLW
	K) ASSEMBLE SWIVEL STUDS		4-24-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-24-03	RTL
	M) IRON SIGHT ALIGNMENT		4-24-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-24-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-24-03	TRW
	MALFUNCTION	CORRECTION	3-24-03	TRW
	MALFUNCTION	CORRECTION	3-24-03	TRW
	MALFUNCTION	CORRECTION	3-24-03	TRW
	MALFUNCTION	CORRECTION	3-24-03	TRW
645	INSPECT FOR LIVE AMMO		3-24-03	TRW
655	FINAL INSPECTION A) HEADSPACE		4-24-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.44</u> <u>2.82</u> <u>2.95</u> <u>2.84</u> <u>2.43</u>	4-1-03	TRW
	C) FUNCTION		4-24-03	RTL
660	PACK		4/24/03	AA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

DATE 12-19-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.62	2.43	2.63	MIN. SETTING,
PULL #2	2.53	2.33	2.44	NO AVG. OF 5
PULL #3	2.59	2.30	2.47	READINGS ACCEPT
PULL #4	2.56	2.32	2.52	ABLE LESS THAN
PULL #5	2.67	2.33	2.45	
TOTAL	12.97	11.71	12.51	
AVG.	2.59	2.34	2.50	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.09	3.17	
PULL #2	3.26	3.18	
PULL #3	3.22	3.12	
PULL #4	3.13	3.16	
PULL #5	3.09	3.22	
TOTAL	15.79	15.85	
AVG.	3.15	3.17	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.11	4.09		4.47
PULL #2	4.29	4.06		4.36
PULL #3	4.09	3.98		4.41
PULL #4	4.20	4.15		4.46
PULL #5	4.21	4.03		4.44
TOTAL	20.90	20.31		22.14
AVG.	4.18	4.06		4.42

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285912.__0
FILE DATE AND TIME: 03/25/2003 12:47

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

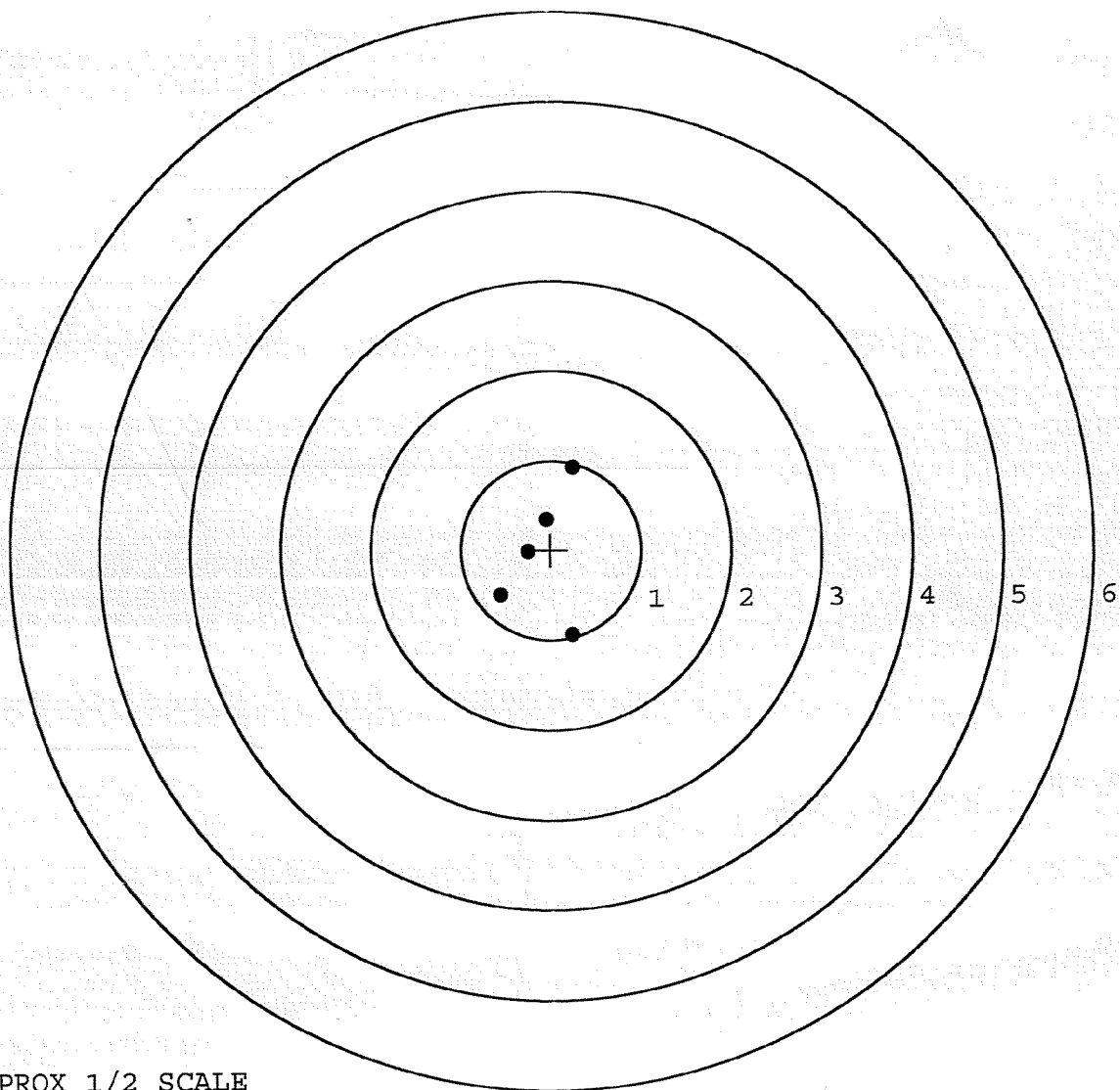
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .7095

SERIAL NUMBER: G6285912. __0
TARGET NUMBER: 1
FILE DATE: 03/25/2003
FILE TIME: 12:47

POINT#	X	Y
1:	0.239	-0.947
2:	-0.565	-0.504
3:	-0.259	-0.026
4:	-0.053	0.336
5:	0.249	0.921

X CENTROID: -0.078
Y CENTROID: -0.044
POA TO CENTROID: 0.089
HORZ SPREAD: 0.814
VERT SPREAD: 1.868
GROUP SPREAD: 1.868
MIN RADIUS: 0.182
MAX RADIUS: 1.019
MEAN RADIUS: 0.642
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

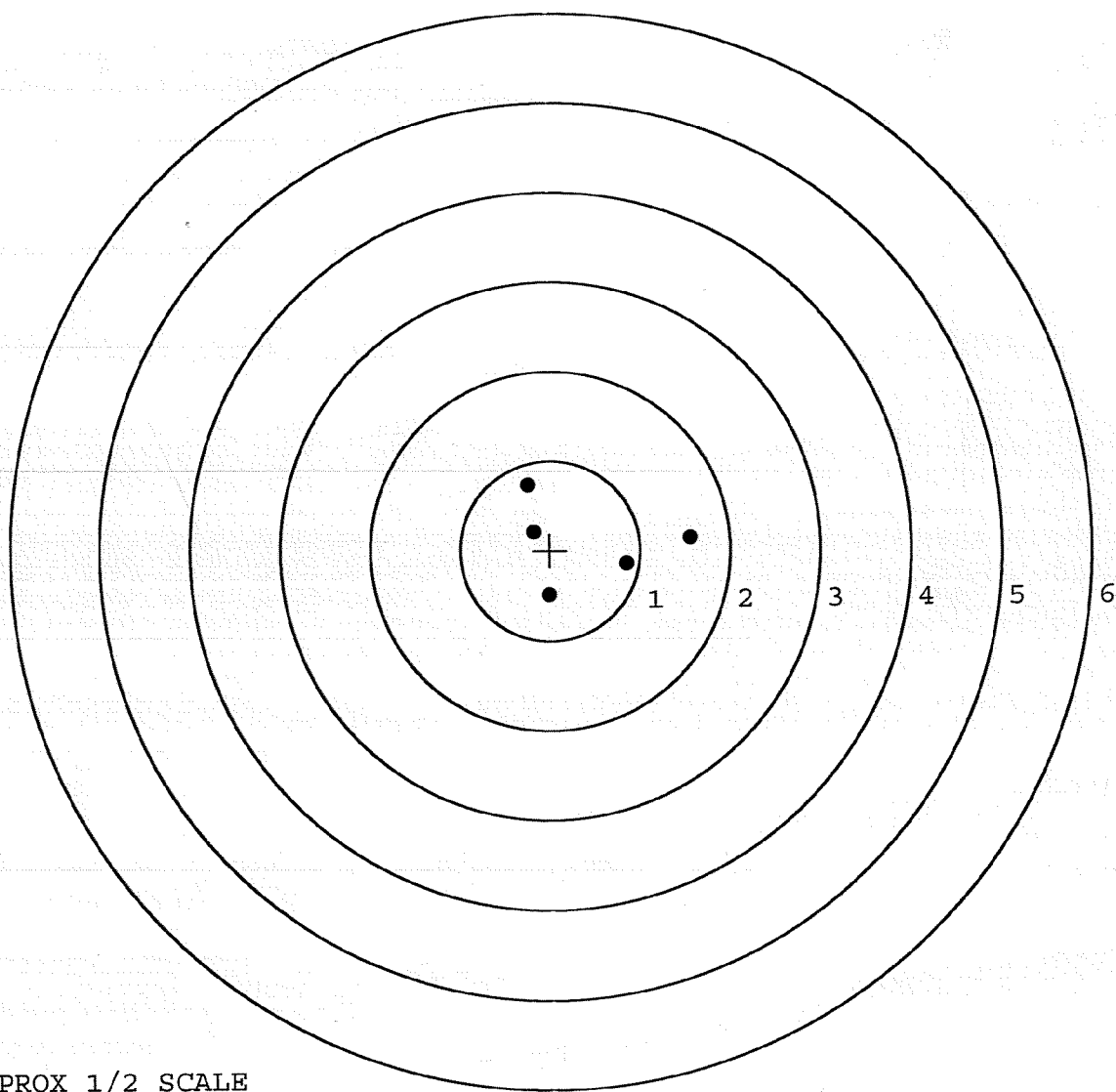


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285912.___0
TARGET NUMBER: 2
FILE DATE: 03/25/2003
FILE TIME: 12:47

POINT#	X	Y
1:	-0.017	-0.498
2:	-0.182	0.202
3:	-0.246	0.728
4:	0.847	-0.154
5:	1.560	0.130

X CENTROID: 0.392
Y CENTROID: 0.082
POA TO CENTROID: 0.401
HORZ SPREAD: 1.806
VERT SPREAD: 1.226
GROUP SPREAD: 1.902
MIN RADIUS: 0.512
MAX RADIUS: 1.169
MEAN RADIUS: 0.777
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE