

G 6285921

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6285921

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-17-03	RTL
600	PROOF		1-17-03	RTL
607	CHECK HEADSPACE		1-17-03	RTL
610	DIS-ASSEMBLE GUN		1-17-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		1-17-03	CK
615	ROLLMARK CALIBER		1-17-03	RTL
617	DRILL AND TAP SIGHT HOLES		1-20-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3-6	TA
	(BOLT)		3-6	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		3-17-03	AC
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-17-03	AC
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-17-03	AC
	D) OIL FIRING PIN ASSEMBLY		3-17-03	AC
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-18-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.50</u> <u>8.00</u> <u>8.50</u>	3-18-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.25</u> <u>4.0</u> <u>4.25</u>	3-18-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		3-18-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.245</u> <u>.240</u> <u>.235</u>	3-18-03	TRW
	J) ASSEMBLE STOCK		3-17-03	RW
	K) ASSEMBLE SWIVEL STUDS		04-15-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-17-03	RW
	M) IRON SIGHT ALIGNMENT		3-17-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-17-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	3-18-03	TRW
	MALFUNCTION	CORRECTION	3-18-03	TRW
	MALFUNCTION	CORRECTION	3-18-03	TRW
	MALFUNCTION	CORRECTION	3-18-03	TRW
	MALFUNCTION	CORRECTION	3-18-03	TRW
645	INSPECT FOR LIVE AMMO		3-18-03	TRW
655	FINAL INSPECTION A) HEADSPACE		04-15-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.36</u> <u>2.49</u> <u>2.24</u> <u>2.62</u> <u>2.31</u>	3-18-03	TRW
	C) FUNCTION		04-15-03	RTL
660	PACK		4-15-03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____
DATE 12-4-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.54	2.20		2.18	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.40	2.24		2.17	
PULL #3	2.47	2.13		2.10	
PULL #4	2.26	2.15		2.21	
PULL #5	2.43	2.15		2.10	
TOTAL	12.10	10.87		10.76	
AVG.	2.42	2.17		2.15	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.29	3.18		
PULL #2	3.13	3.19		
PULL #3	3.16	3.22		
PULL #4	3.08	3.21		
PULL #5	3.14	3.22		
TOTAL	15.79	16.02		
AVG.	3.15	3.20		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.14	4.67		4.11
PULL #2	4.17	4.05		4.16
PULL #3	4.08	4.27		4.18
PULL #4	4.05	4.11		4.15
PULL #5	4.04	4.08		4.13
TOTAL	20.48	20.58		20.73
AVG.	4.09	4.11		4.14

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285921.___0
FILE DATE AND TIME: 03/19/2003 11:25

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

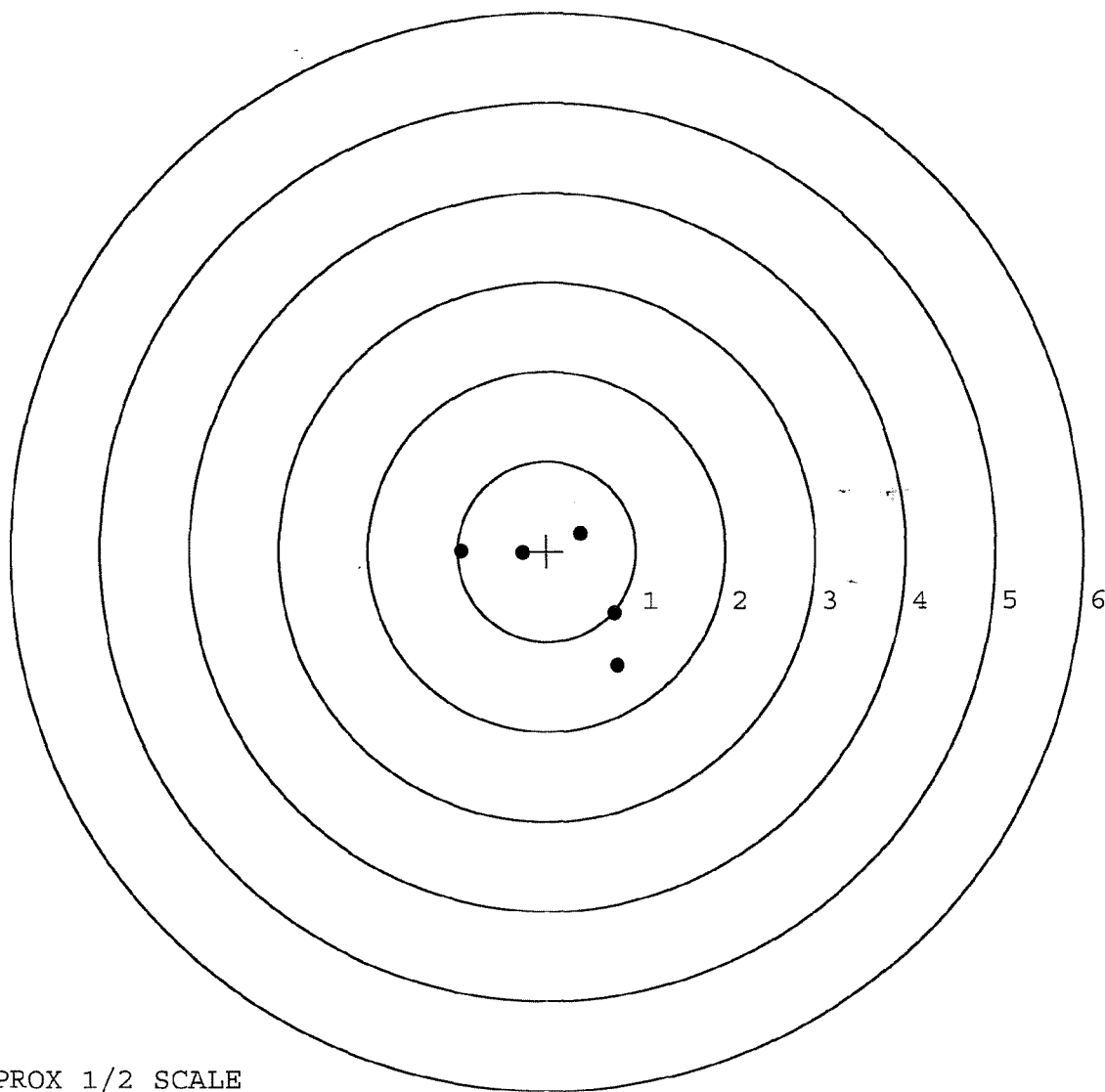
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .8985

SERIAL NUMBER: G6285921. __0
TARGET NUMBER: 1
FILE DATE: 03/19/2003
FILE TIME: 11:25

POINT#	X	Y
1:	0.795	-1.271
2:	0.756	-0.693
3:	0.377	0.195
4:	-0.268	-0.021
5:	-0.955	-0.002

X CENTROID: 0.141
Y CENTROID: -0.358
POA TO CENTROID: 0.385
HORZ SPREAD: 1.750
VERT SPREAD: 1.466
GROUP SPREAD: 2.162
MIN RADIUS: 0.530
MAX RADIUS: 1.152
MEAN RADIUS: 0.821
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

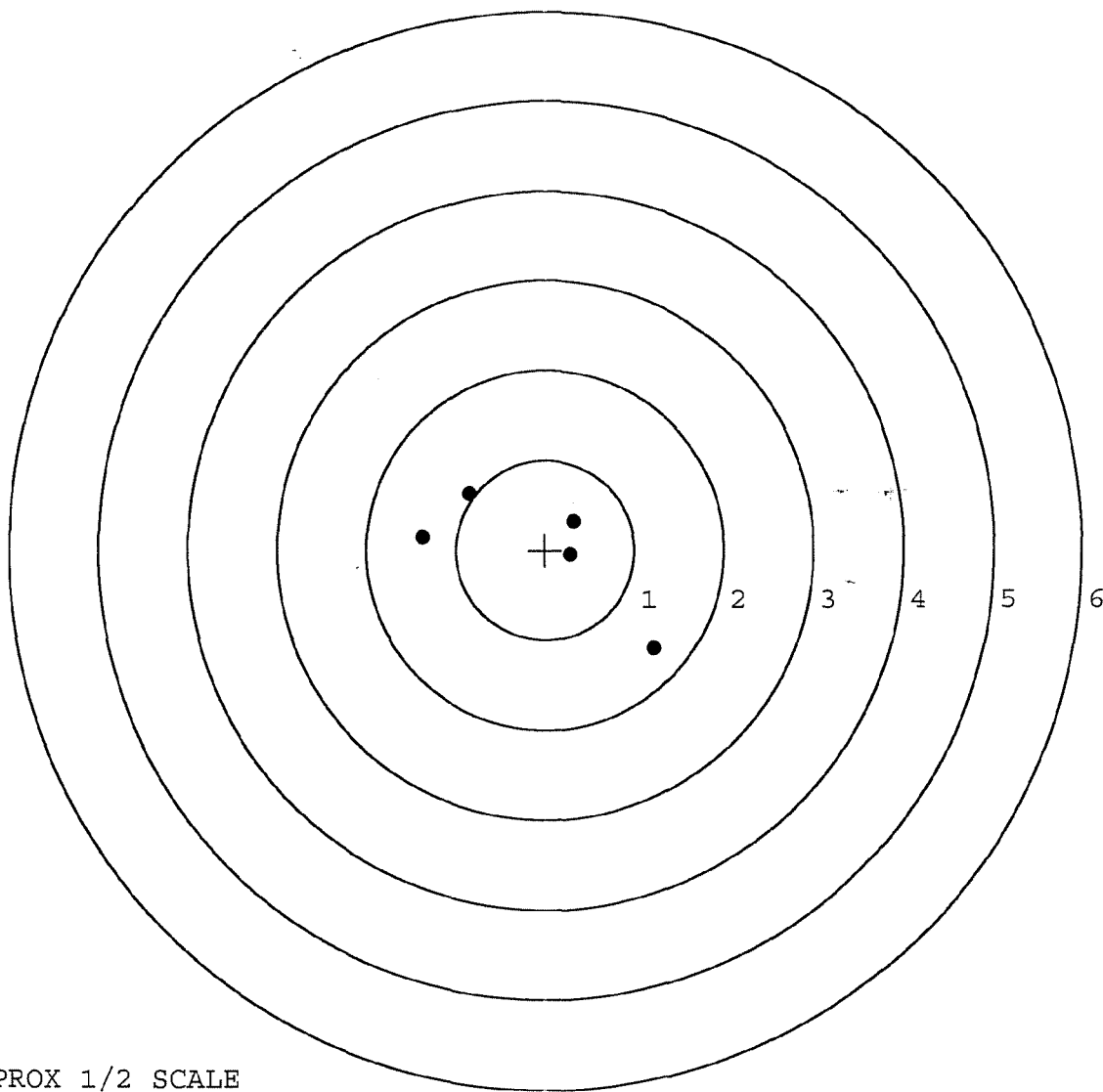


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285921. __0
TARGET NUMBER: 2
FILE DATE: 03/19/2003
FILE TIME: 11:25

POINT#	X	Y
1:	1.223	-1.105
2:	0.283	-0.049
3:	0.316	0.320
4:	-0.851	0.629
5:	-1.368	0.140

X CENTROID: -0.079
Y CENTROID: -0.013
POA TO CENTROID: 0.080
HORZ SPREAD: 2.591
VERT SPREAD: 1.734
GROUP SPREAD: 2.875
MIN RADIUS: 0.364
MAX RADIUS: 1.700
MEAN RADIUS: 0.976
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

VERY IMPORTANT: INSTRUCTION BOOK enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, Reg. U.S. Pat. & Tar. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **66285921**

ORDER NO. **25716**

22CX

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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

4F FORM

proof of purchase



unlike registration sticker



ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6285921

UPC

