

G6285924

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm

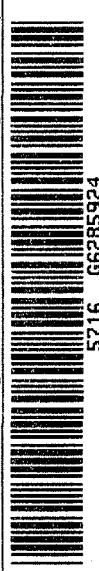
Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. G6285924
Order No. 25716

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marcs Registered Perque Deposited

07EX



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



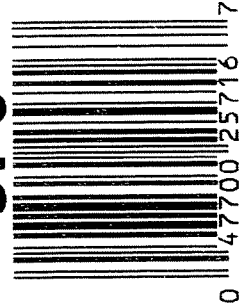
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6285924

UPC



28 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6285924

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	AL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-8-03	AL
610	DIS-ASSEMBLE GUN		8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRL
620	APPLY COATINGS (BARREL ACTION)		8-26	TA
	(BOLT)		8-26	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8/27/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/27/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/27/03	DA
	D) OIL FIRING PIN ASSEMBLY		8/27/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		10-1-03	TRL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7 lbs</u> <u>7 lbs</u> <u>7 lbs</u>	<u>10-1-03</u>	<u>AC</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3 lbs</u> <u>3 lbs</u> <u>3 lbs</u>	<u>10-1-03</u>	<u>AC</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.022</u> <u>.022</u>	<u>10-1-03</u>	<u>AC</u>
	J) ASSEMBLE STOCK		<u>8-29-03</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>10-1-03</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>9-24-03</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>9-24-03</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>9-24-03</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>9-26-03</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION	<u>9-26-03</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION	<u>9-26-03</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION	<u>9-26-03</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION	<u>9-26-03</u>	<u>TRW</u>
645	INSPECT FOR LIVE AMMO		<u>9-26-03</u>	<u>TRW</u>
655	FINAL INSPECTION A) HEADSPACE		<u>10-1-03</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.12</u> <u>2.26</u> <u>2.05</u> <u>2.01</u> <u>2.07</u>	<u>10-1-03</u>	<u>TRW</u>
	C) FUNCTION		<u>10-1-03</u>	<u>RW</u>
660	PACK		<u>10-4-03</u>	<u>RA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 8-8-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.75	2.69		2.59	
PULL #2	2.57	2.65		2.65	
PULL #3	2.40	2.73		2.66	
PULL #4	2.48	2.71		2.48	
PULL #5	2.59	2.70		2.69	
TOTAL	12.79	13.48		13.07	
AVERAGE	2.55	2.69		2.61	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.31		
PULL #2	3.39	3.44		
PULL #3	3.22	3.48		
PULL #4	3.33	3.47		
PULL #5	3.26	3.42		
TOTAL	16.43	17.13		
AVERAGE	3.28	3.42		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.24	4.23		4.20
PULL #2	4.44	4.38		4.25
PULL #3	4.41	4.22		4.20
PULL #4	4.22	4.18		4.05
PULL #5	4.18	4.37		4.49
TOTAL	21.49	21.38		21.19
AVERAGE	4.29	4.27		4.23

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285924. __0
FILE DATE AND TIME: 09/26/2003 04:34

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .768

SERIAL NUMBER: G6285924. __0

TARGET NUMBER: 1

FILE DATE: 09/26/2003

FILE TIME: 04:34

POINT#	X	Y
1:	1.689	-1.181
2:	0.649	-0.579
3:	0.035	-0.057
4:	-0.470	0.317
5:	-0.220	-0.492

X CENTROID: 0.337

Y CENTROID: -0.398

POA TO CENTROID: 0.522

HORZ SPREAD: 2.159

VERT SPREAD: 1.498

GROUP SPREAD: 2.628

MIN RADIUS: 0.361

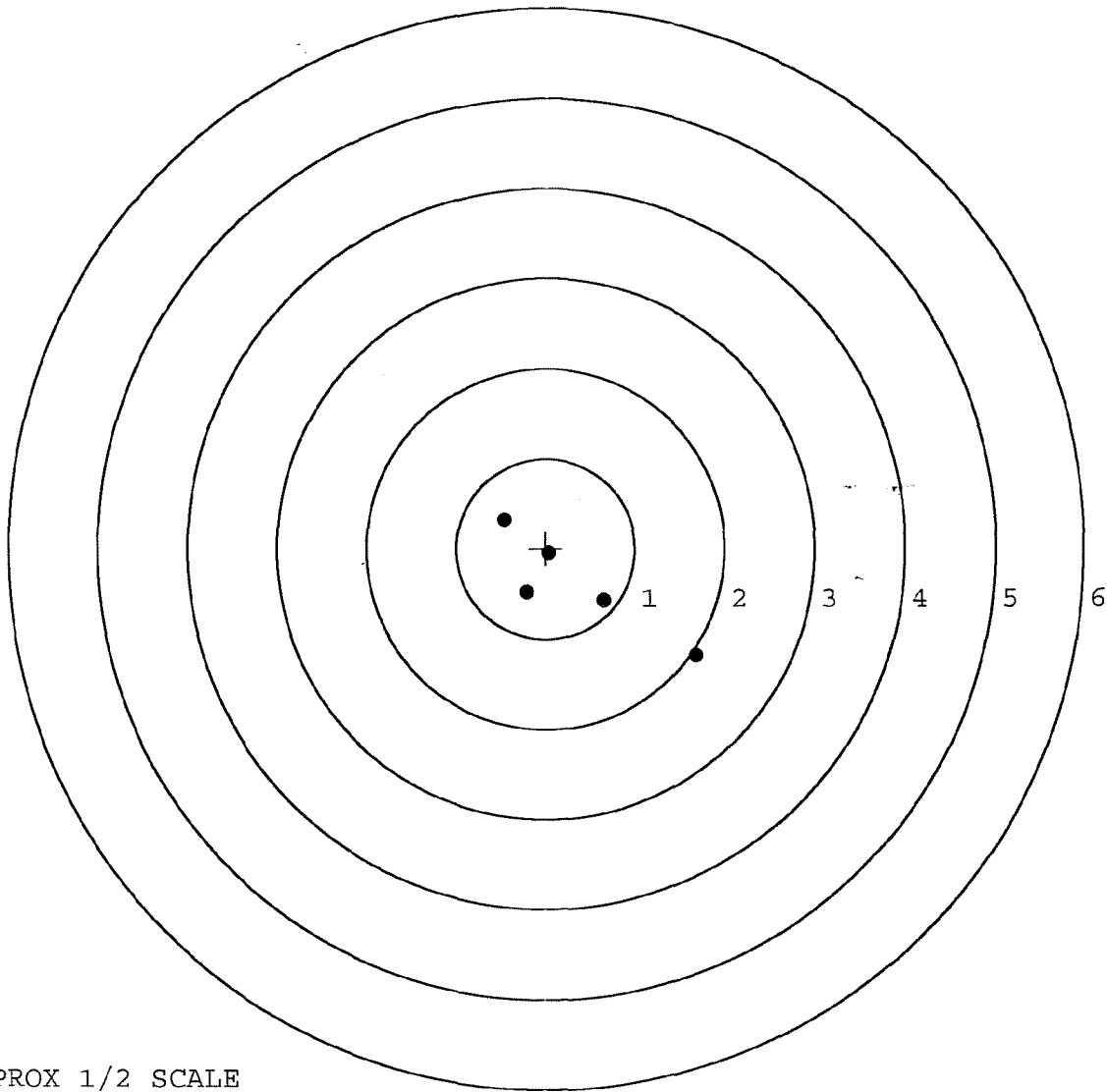
MAX RADIUS: 1.563

MEAN RADIUS: 0.804

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4

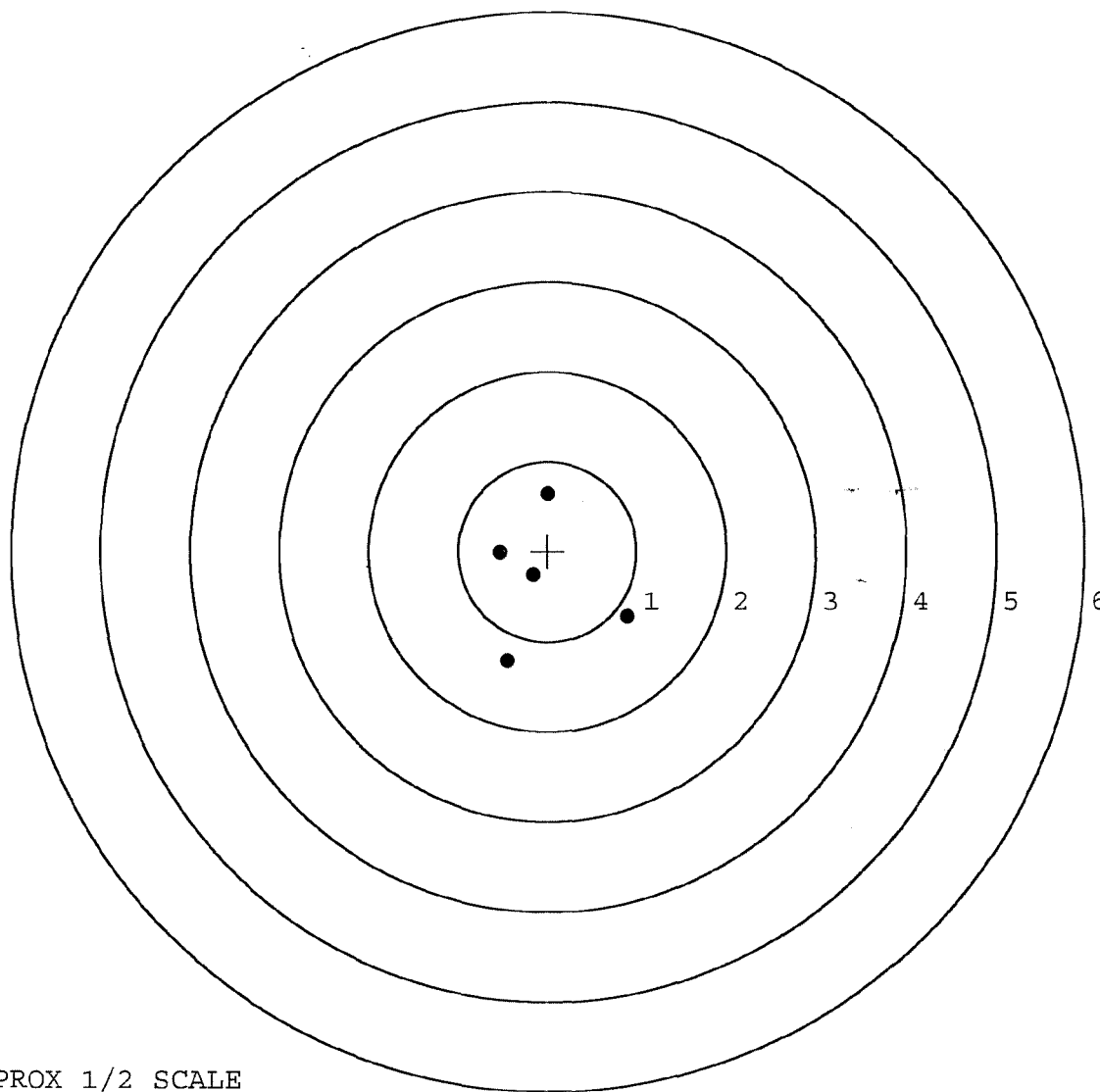


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285924. 0
TARGET NUMBER: 2
FILE DATE: 09/26/2003
FILE TIME: 04:34

POINT#	X	Y
1:	-0.164	-0.273
2:	-0.539	-0.019
3:	-0.003	0.634
4:	-0.453	-1.219
5:	0.894	-0.725

X CENTROID: -0.053
Y CENTROID: -0.320
POA TO CENTROID: 0.325
HORZ SPREAD: 1.433
VERT SPREAD: 1.853
GROUP SPREAD: 1.628
MIN RADIUS: 0.121
MAX RADIUS: 1.030
MEAN RADIUS: 0.732
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE