

G6285931

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

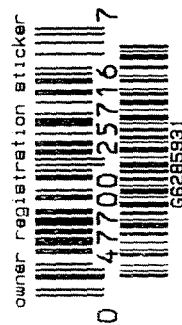
- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



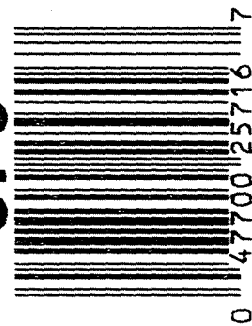
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6285931

UPC



M2400156718

CONFIDENTIAL SUBJECT TO PROTECTIVE ORDER

Remington®

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

Made in Union, NY Reg. U.S. Pat. & tm. Off. Marks Registered Marque Dep.



5716 G6285931

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

SERIAL NO.



G6285931

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G628 5931

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-13-03	RTL
600	PROOF		8-13-03	Ac
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-13-03	Ac
610	DIS-ASSEMBLE GUN		8-14-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>	8-15-03	RTL
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-14-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		9-4	TH
	(BOLT)		9-4	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9/5/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9/5/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9/5/03	DA
	D) OIL FIRING PIN ASSEMBLY		9/5/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	9-22-03	RTL

ST #	OPERATION NAME	READING			
625	F) SAFETY, ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>5.5</u> <u>6.0</u>	9/13/03	DA
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9/13/03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.021</u> <u>.021.5</u> <u>.021</u>	9/13/03	DA
	J) ASSEMBLE STOCK				
	K) ASSEMBLE SWIVEL STUDS			9-22-03	RJR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			9-10-03	RJR
	M) IRON SIGHT ALIGNMENT			9-10-03	RJR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			9-10-03	RJR
640	GALLERY TEST AND TARGET		PASS FAIL	9-11-03	✓
	MALFUNCTION		CORRECTION	9-11-03	✓
	MALFUNCTION		CORRECTION	9-11-03	✓
	MALFUNCTION		CORRECTION	9-11-03	✓
	MALFUNCTION		CORRECTION	9-11-03	✓
645	INSPECT FOR LIVE AMMO			9-11-03	✓
655	FINAL INSPECTION A) HEADSPACE			9-22-03	RJR
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.46</u> <u>2.52</u> <u>2.50</u> <u>2.48</u>	9/13/03	DA
	C) FUNCTION			9-22-03	RJR
660	PACK			9/03/03	DA

AVERAGE PULL FORCE BETWEEN
 INITIAL & CYCLE TESTS
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____ DATE 9-4-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.41	2.73		2.25	
PULL #2	2.33	2.45		2.35	
PULL #3	2.25	2.27		2.33	
PULL #4	2.17	2.18		2.32	
PULL #5	2.24	2.16		2.29	
TOTAL	11.40	11.79		11.54	
AVERAGE	2.28	2.35		2.30	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.03	3.49		
PULL #2	3.23	3.33		
PULL #3	3.25	3.42		
PULL #4	3.30	3.28		
PULL #5	3.27	3.27		
TOTAL	16.08	16.79		
AVERAGE	3.21	3.35		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX. SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.03	4.25		4.08
PULL #2	4.09	4.05		4.00
PULL #3	4.01	4.11		4.13
PULL #4	4.02	4.10		4.09
PULL #5	4.04	4.05		4.07
TOTAL	20.19	20.56		20.37
AVERAGE	4.03	4.11		4.07

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285931.__0
FILE DATE AND TIME: 09/11/2003 07:03

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

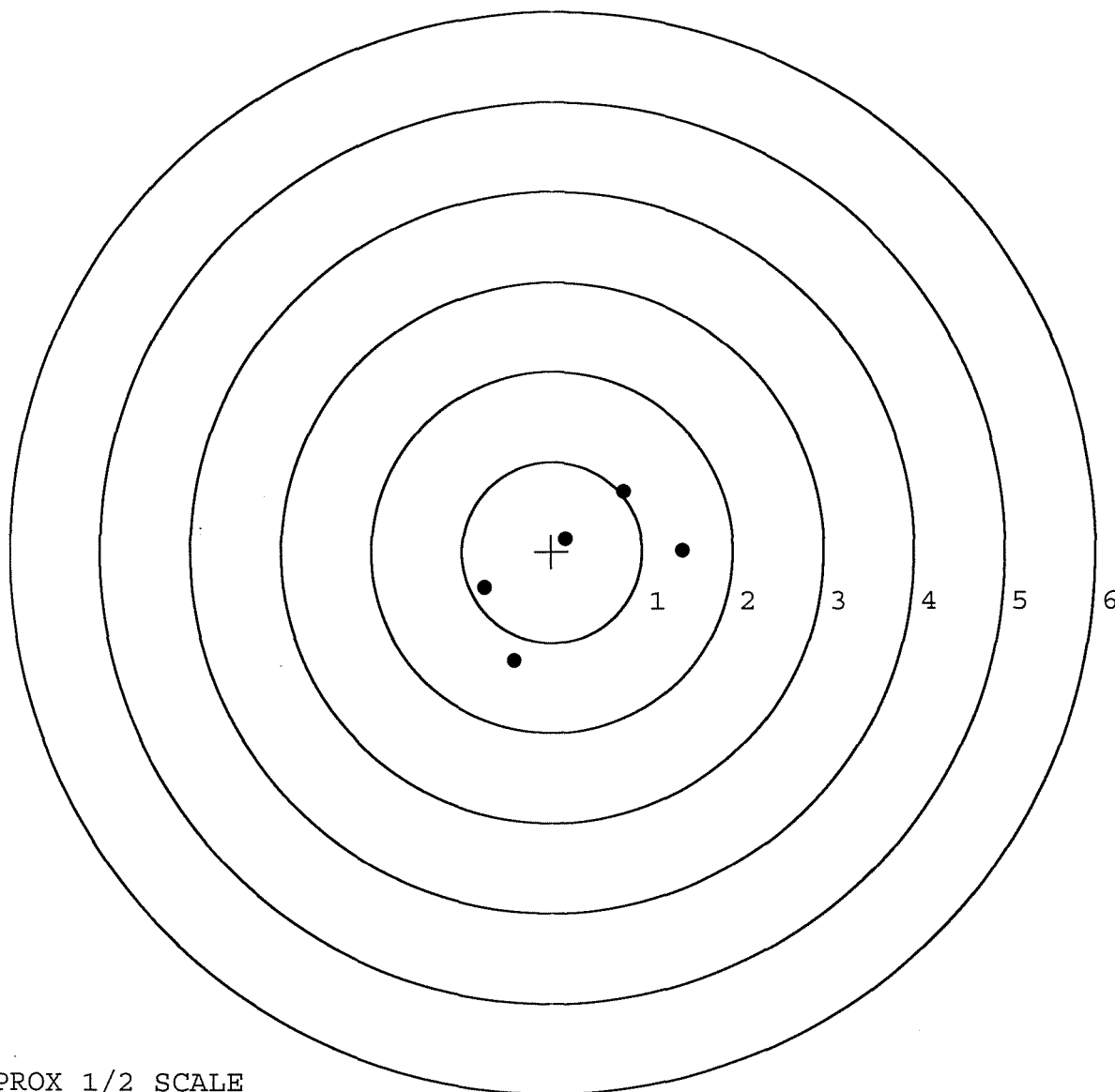
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .9295

SERIAL NUMBER: G6285931. __0
TARGET NUMBER: 1
FILE DATE: 09/11/2003
FILE TIME: 07:03

POINT#	X	Y
1:	1.440	0.007
2:	0.798	0.664
3:	0.159	0.141
4:	-0.747	-0.395
5:	-0.420	-1.205

X CENTROID: 0.246
Y CENTROID: -0.158
POA TO CENTROID: 0.292
HORZ SPREAD: 2.187
VERT SPREAD: 1.869
GROUP SPREAD: 2.231
MIN RADIUS: 0.311
MAX RADIUS: 1.241
MEAN RADIUS: 0.954
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285931. __0

TARGET NUMBER: 2

FILE DATE: 09/11/2003

FILE TIME: 07:03

POINT#	X	Y
1:	1.465	-1.222
2:	-0.088	-0.831
3:	-0.312	-0.134
4:	0.712	0.289
5:	-0.349	0.525

X CENTROID: 0.286

Y CENTROID: -0.275

POA TO CENTROID: 0.396

HORZ SPREAD: 1.814

VERT SPREAD: 1.747

GROUP SPREAD: 2.518

MIN RADIUS: 0.614

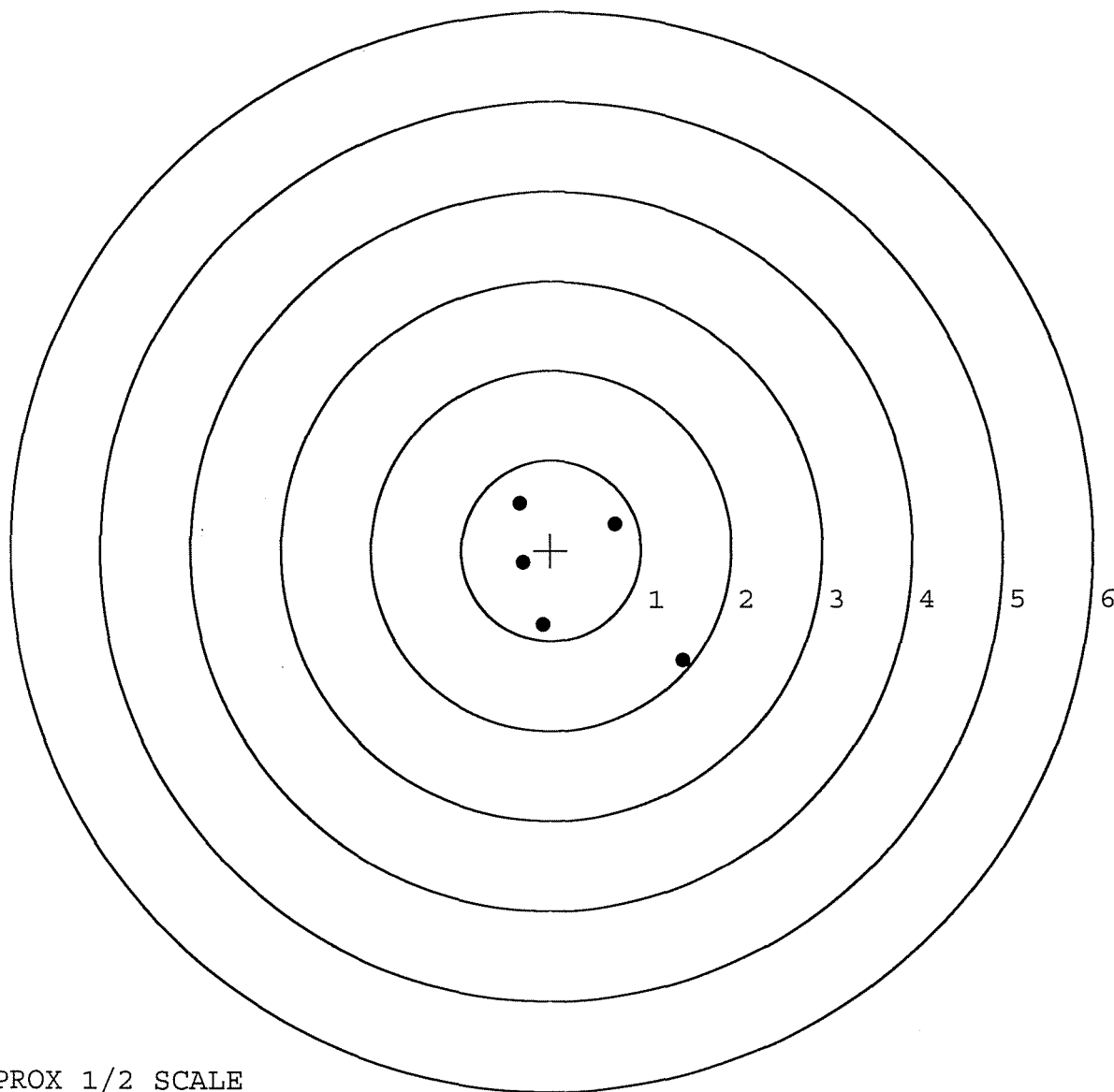
MAX RADIUS: 1.513

MEAN RADIUS: 0.905

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE