

G-6285937

Remington®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

M/24 7.62 NATO S.W.S (SCOPE & SIGHTS)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. ^J
G6285937

ORDER NO.
25727

46

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



5727 G6285937

16KX

M/24 7.62 NATO S.W.S (SCOPE & SIGHTS)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM 1651

proof of purchase



owner registration sticker



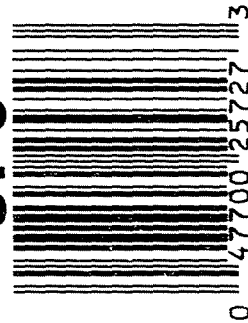
ORDER NO. **25727**

BARREL LENGTH **24"**

CAPACITY **5**

G6285937

UPC



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M/24 7.62 NATO S.W.S (SCOPE & SIGHTS)

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0 47700 25727 3

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G6285937

SERIAL NO.

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6285937

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-18-02	RL
600	PROOF		11-19-02	AC
607	CHECK HEADSPACE		11-19-02	AC
610	DIS-ASSEMBLE GUN		12-2-02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	RL		
615	ROLLMARK CALIBER		12-6-02	LB
617	DRILL AND TAP SIGHT HOLES		12-3-02	TRW
620	APPLY COATINGS (BARREL ACTION)		12-17	TA
	(BOLT)		12-17	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-2-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-2-03	DA
	D) OIL FIRING PIN ASSEMBLY		1-2-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	5-13-03	TRW

625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>6.5</u> <u>6.75</u>	5-13-03	TRW
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.25</u> <u>2.0</u> <u>2.5</u>	5-13-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			5-13-03	RJL
	I) FIRING PIN INDENT	.020 MIN	<u>.0225</u> <u>.0225</u> <u>.021</u>	5-13-03	TRW
	J) ASSEMBLE STOCK			5-8-03	RW
	K) ASSEMBLE SWIVEL STUDS			5-13-03	RJL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			5-8-03	RW
	M) IRON SIGHT ALIGNMENT			5-8-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			5-8-03	RW
640	GALLERY TEST AND TARGET		PASS FAIL	5-9-03	TRW
	MALFUNCTION		CORRECTION	5-9-03	TRW
	MALFUNCTION		CORRECTION	5-9-03	TRW
	MALFUNCTION		CORRECTION	5-9-03	TRW
	MALFUNCTION		CORRECTION	5-9-03	TRW
645	INSPECT FOR LIVE AMMO			5-9-03	TRW
655	FINAL INSPECTION A) HEADSPACE			5-13-03	RJL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.88</u> <u>2.75</u> <u>2.71</u> <u>2.77</u> <u>2.58</u>	5-13-03	TRW
	C) FUNCTION			5-13-03	RJL
660	PACK			5/15/03	DA

2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

DATE 5-6-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.54	2.77		2.74	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.52	2.71		2.77	
PULL #3	2.53	2.67		2.73	
PULL #4	2.56	2.65		2.77	
PULL #5	2.57	2.64		2.80	
TOTAL	12.72	13.44		13.81	
AVG.	2.54	2.68		2.76	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.42	3.37		
PULL #2	3.44	2.98		
PULL #3	3.38	3.32		
PULL #4	3.33	3.42		
PULL #5	3.40	3.34		
TOTAL	16.97	16.43		
AVG.	3.39	3.28		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# .FC TARGET & ACCUR.
PULL #1	4.31	4.23		4.26
PULL #2	4.36	4.30		4.26
PULL #3	4.35	4.31		4.25
PULL #4	4.26	4.27		4.24
PULL #5	4.34	4.26		4.31
TOTAL	21.62	21.37		21.32
AVG.	4.32	4.27		4.26

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285937.__0

FILE DATE AND TIME: 05/09/2003 04:48

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean *.643*

SERIAL NUMBER: G6285937. __0

TARGET NUMBER: 1

FILE DATE: 05/09/2003

FILE TIME: 04:48

POINT#	X	Y
1:	0.745	0.250
2:	0.472	0.463
3:	0.072	0.705
4:	-0.043	0.129
5:	-0.317	-0.781

X CENTROID: 0.186

Y CENTROID: 0.153

POA TO CENTROID: 0.241

HORZ SPREAD: 1.062

VERT SPREAD: 1.486

GROUP SPREAD: 1.536

MIN RADIUS: 0.230

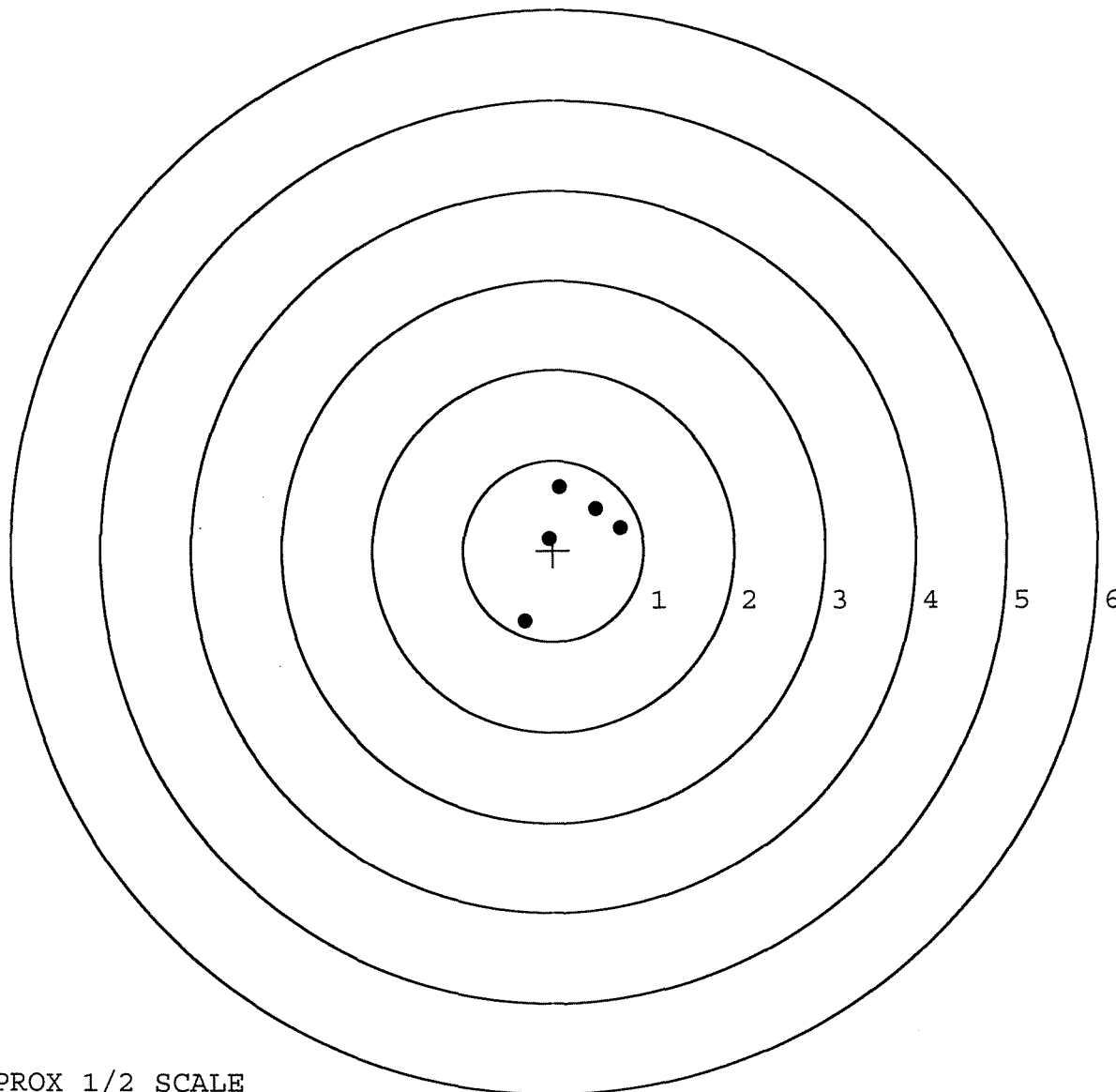
MAX RADIUS: 1.061

MEAN RADIUS: 0.569

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

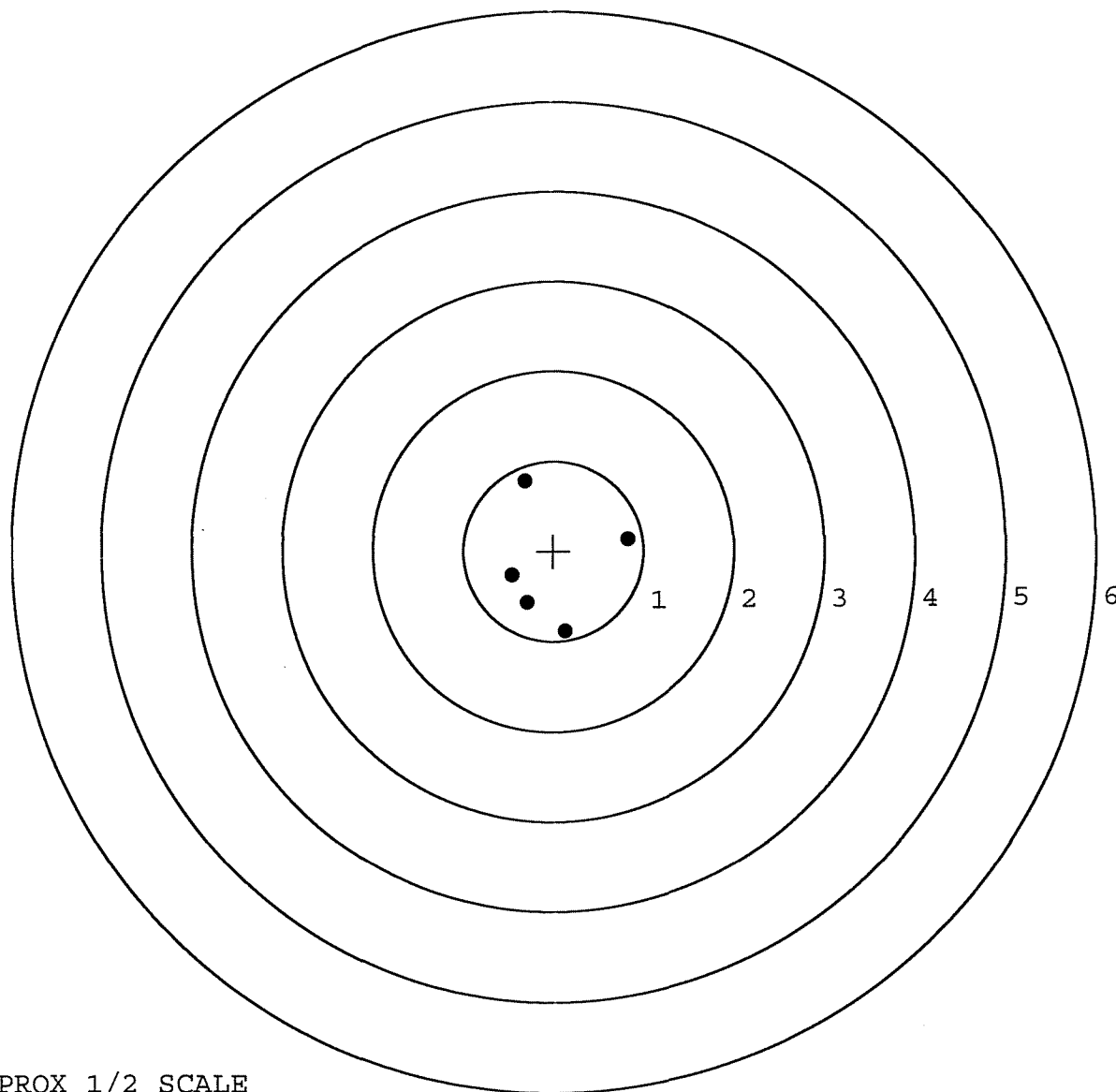


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285937. __0
TARGET NUMBER: 2
FILE DATE: 05/09/2003
FILE TIME: 04:48

X CENTROID: -0.024
Y CENTROID: -0.165
POA TO CENTROID: 0.167
HORZ SPREAD: 1.293
VERT SPREAD: 1.683
GROUP SPREAD: 1.739
MIN RADIUS: 0.454
MAX RADIUS: 0.993
MEAN RADIUS: 0.717
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

POINT#	X	Y
1:	0.127	-0.897
2:	-0.296	-0.574
3:	-0.466	-0.270
4:	0.827	0.130
5:	-0.311	0.786



TARGET APPROX 1/2 SCALE