

GC285938

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



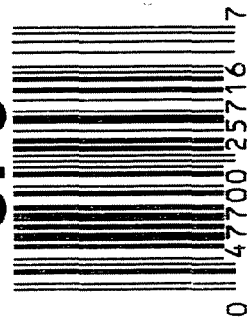
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6285938

UPC



46 FORM

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque-Deposee.

SERIAL NO.
G6285938

ORDER NO.
25716

02EX



5716 G6285938

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M/24 7.62 NATO S.W.S. (COMPLETE SYST
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SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6285938

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-13-03	RTL
600	PROOF		8-13-03	K
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-13-03	K
610	DIS-ASSEMBLE GUN		8-14-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-14-03	TRL
620	APPLY COATINGS (BARREL ACTION)		9-4	TA
	(BOLT)		9-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-5-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-5-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-5-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-5-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		9-22-03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	9-13-03	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>2.5</u> <u>3.0</u>	9-13-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		9-22-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	9-13-03	DA
	J) ASSEMBLE STOCK		9-5-03	RW
	K) ASSEMBLE SWIVEL STUDS		9-22-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-10-03	RW
	M) IRON SIGHT ALIGNMENT		9-10-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-10-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-11-03	TRW
	MALFUNCTION	CORRECTION	9-11-03	TRW
	MALFUNCTION	CORRECTION	9-11-03	TRW
	MALFUNCTION	CORRECTION	9-11-03	TRW
	MALFUNCTION	CORRECTION	9-11-03	TRW
645	INSPECT FOR LIVE AMMO		9-11-03	TRW
655	FINAL INSPECTION A) HEADSPACE		9-22-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.85</u> <u>2.80</u> <u>2.87</u> <u>2.88</u> <u>2.84</u>	9-13-03	DA
	C) FUNCTION		9-22-03	RTL
660	PACK		9/23/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-4-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.33	2.86		2.50	
PULL #2	2.54	2.76		2.59	
PULL #3	2.47	2.65		2.64	
PULL #4	2.42	2.62		2.56	
PULL #5	2.54	2.30		2.65	
TOTAL	12.30	13.19		12.94	
AVERAGE	2.46	2.63		2.58	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.33		
PULL #2	3.13	3.37		
PULL #3	3.08	3.40		
PULL #4	3.13	3.10		
PULL #5	3.04	3.02		
TOTAL	15.53	16.22		
AVERAGE	3.10	3.24		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX. SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.07	4.33		4.37
PULL #2	4.04	3.96		4.34
PULL #3	4.14	4.34		3.99
PULL #4	4.23	4.32		4.21
PULL #5	4.29	4.24		4.36
TOTAL	20.77	21.19		21.27
AVERAGE	4.15	4.23		4.25

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285938.___0
FILE DATE AND TIME: 09/11/2003 08:00

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

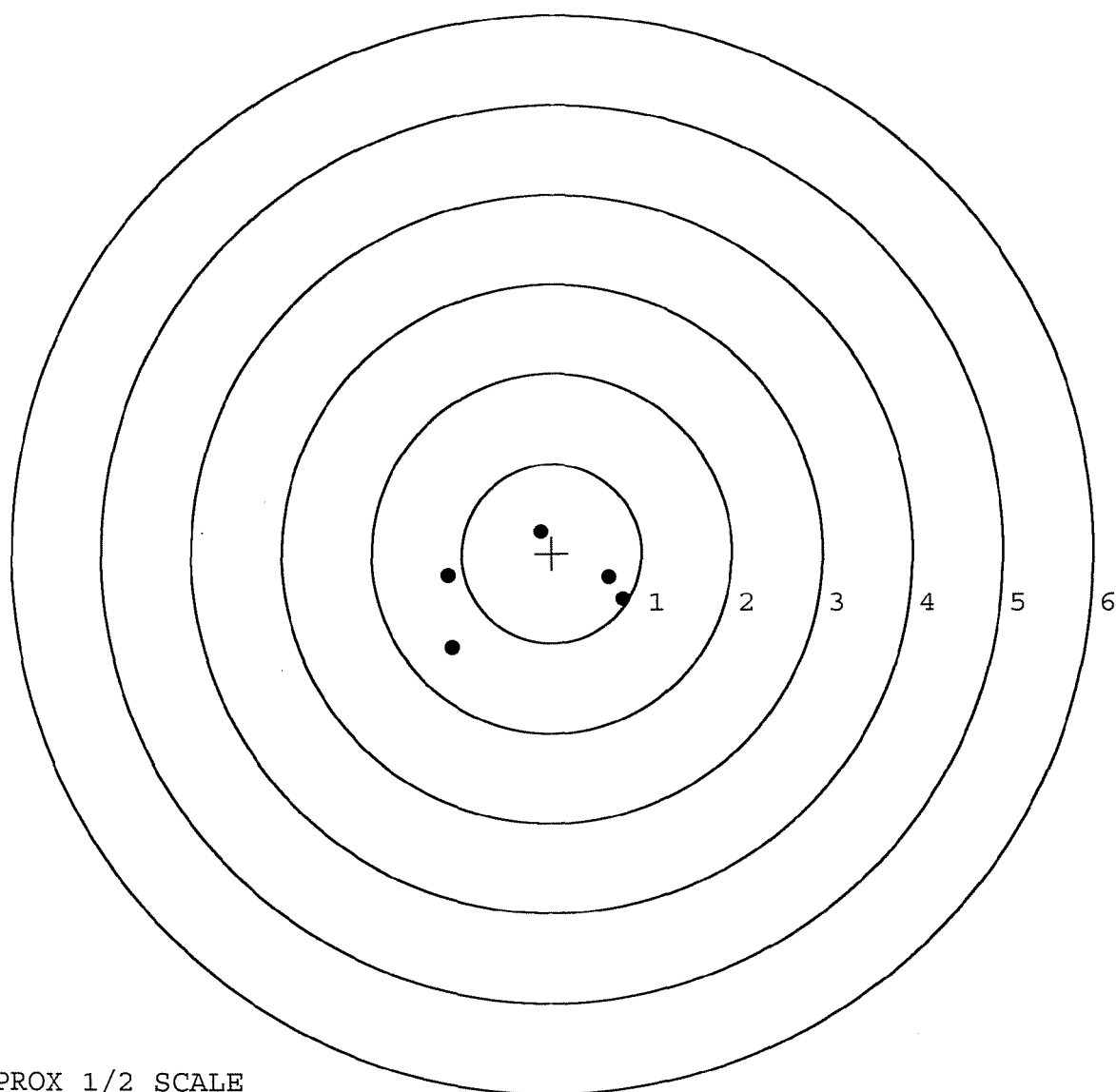
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

MEAN ^{raw} ~~6945~~
6945

SERIAL NUMBER: G6285938. 0
TARGET NUMBER: 1
FILE DATE: 09/11/2003
FILE TIME: 08:00

POINT#	X	Y
1:	0.796	-0.516
2:	0.646	-0.267
3:	-0.121	0.244
4:	-1.150	-0.254
5:	-1.113	-1.057

X CENTROID: -0.188
Y CENTROID: -0.370
POA TO CENTROID: 0.415
HORZ SPREAD: 1.946
VERT SPREAD: 1.301
GROUP SPREAD: 1.984
MIN RADIUS: 0.618
MAX RADIUS: 1.152
MEAN RADIUS: 0.915
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

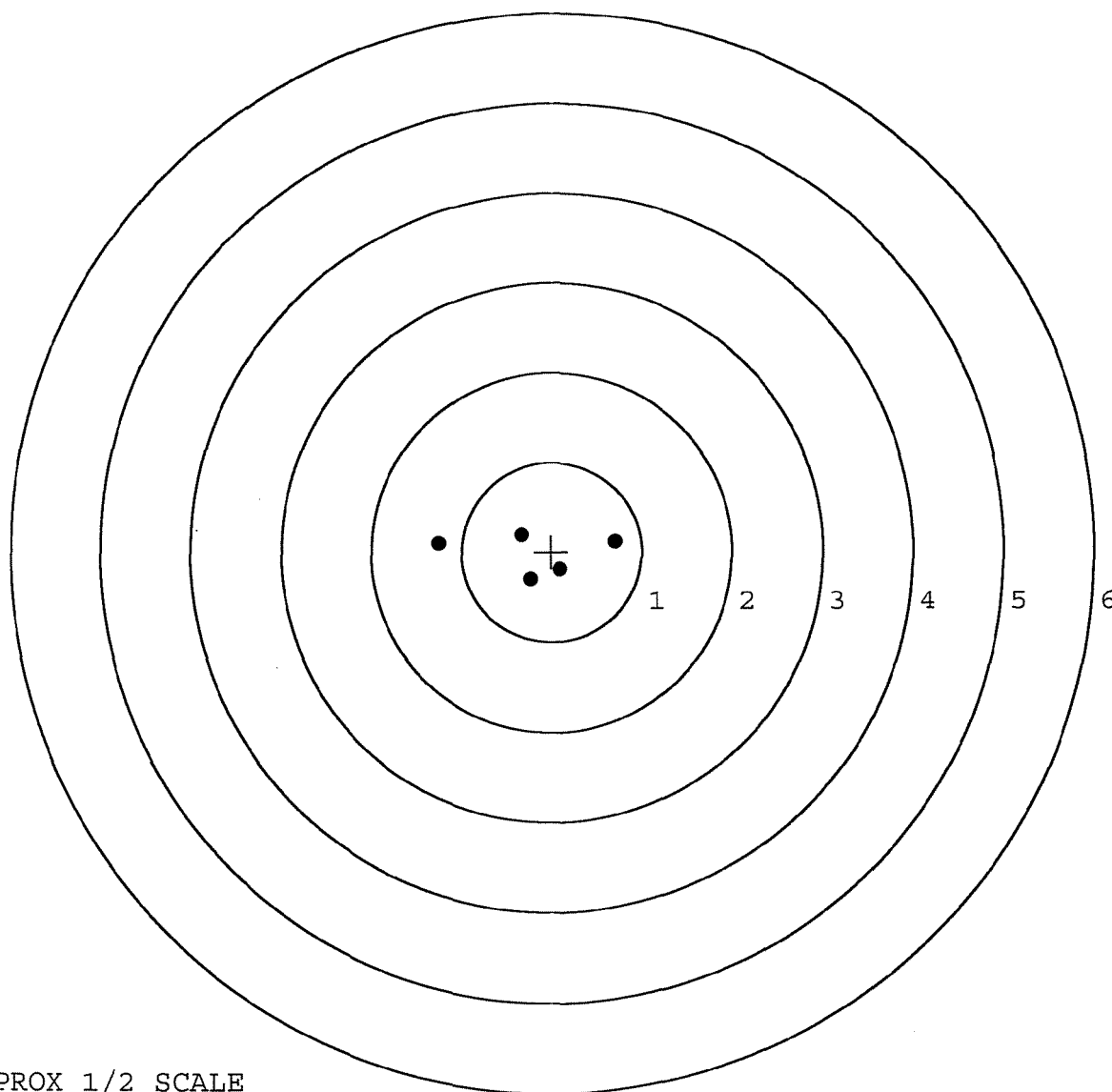


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285938. __0
TARGET NUMBER: 2
FILE DATE: 09/11/2003
FILE TIME: 08:00

POINT#	X	Y
1:	0.706	0.117
2:	-0.338	0.190
3:	0.094	-0.204
4:	-0.233	-0.307
5:	-1.258	0.094

X CENTROID: -0.206
Y CENTROID: -0.022
POA TO CENTROID: 0.207
HORZ SPREAD: 1.964
VERT SPREAD: 0.497
GROUP SPREAD: 1.964
MIN RADIUS: 0.250
MAX RADIUS: 1.059
MEAN RADIUS: 0.574
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE