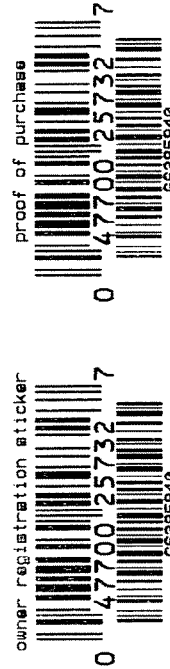


G-6285940

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

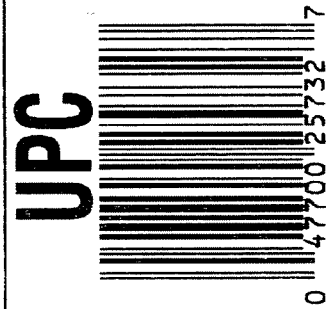
- INSTRUCTION BOOK 3518

46 FORM 200348



ORDER NO.	25732
BARREL LENGTH	24"
CAPACITY	5

G6285940



Remington®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. J
G6285940

ORDER NO.
25732

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.



5732 G6285940

26PX

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66285940

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-14-02	RL
600	PROOF		11-18-02	Ac
607	CHECK HEADSPACE	MAGNA - FLUX	11-18-02	Ac
610	DIS-ASSEMBLE GUN	INSPECTED	11-19-02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		11-22-02	SB
617	DRILL AND TAP SIGHT HOLES		11-22-02	TRW
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		6-20-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.25</u> <u>7.0</u> <u>7.0</u>	6-20-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.5</u> <u>2.25</u>	6-20-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0225</u> <u>.0225</u> <u>.022</u>	6-20-03	TRW
	J) ASSEMBLE STOCK		5-15-03	RW
	K) ASSEMBLE SWIVEL STUDS		6-30-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	5-28-03	<i>[Signature]</i>
	MALFUNCTION	CORRECTION	5-28-03	<i>[Signature]</i>
	MALFUNCTION	CORRECTION	5-28-03	<i>[Signature]</i>
	MALFUNCTION	CORRECTION	5-28-03	<i>[Signature]</i>
	MALFUNCTION	CORRECTION	5-28-03	<i>[Signature]</i>
645	INSPECT FOR LIVE AMMO		5-28-03	<i>[Signature]</i>
655	FINAL INSPECTION A) HEADSPACE		6-30-03	PR
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.77</u> <u>2.60</u> <u>2.60</u> <u>2.65</u> <u>2.59</u>	6-20-03	TRW
	C) FUNCTION		6-30-03	PR
660	PACK		6-30-03	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 12-9-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.42	2.34		2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.47	2.32		2.48	
PULL #3	2.45	2.49		2.52	
PULL #4	2.46	2.47		2.55	
PULL #5	2.48	2.35		2.47	
TOTAL	12.28	11.97		12.49	
AVG.	2.45	2.39		2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.39	3.43		
PULL #2	3.43	3.32		
PULL #3	3.38	3.35		
PULL #4	3.50	3.31		
PULL #5	3.47	3.35		
TOTAL	17.17	16.76		
AVG.	3.43	3.35		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCUR
PULL #1	4.14	4.16		4.18
PULL #2	4.34	4.14		4.21
PULL #3	4.12	4.17		4.16
PULL #4	4.20	4.10		4.14
PULL #5	4.15	4.16		4.18
TOTAL	20.95	20.73		20.87
AVG.	4.19	4.14		4.17

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285940.___0

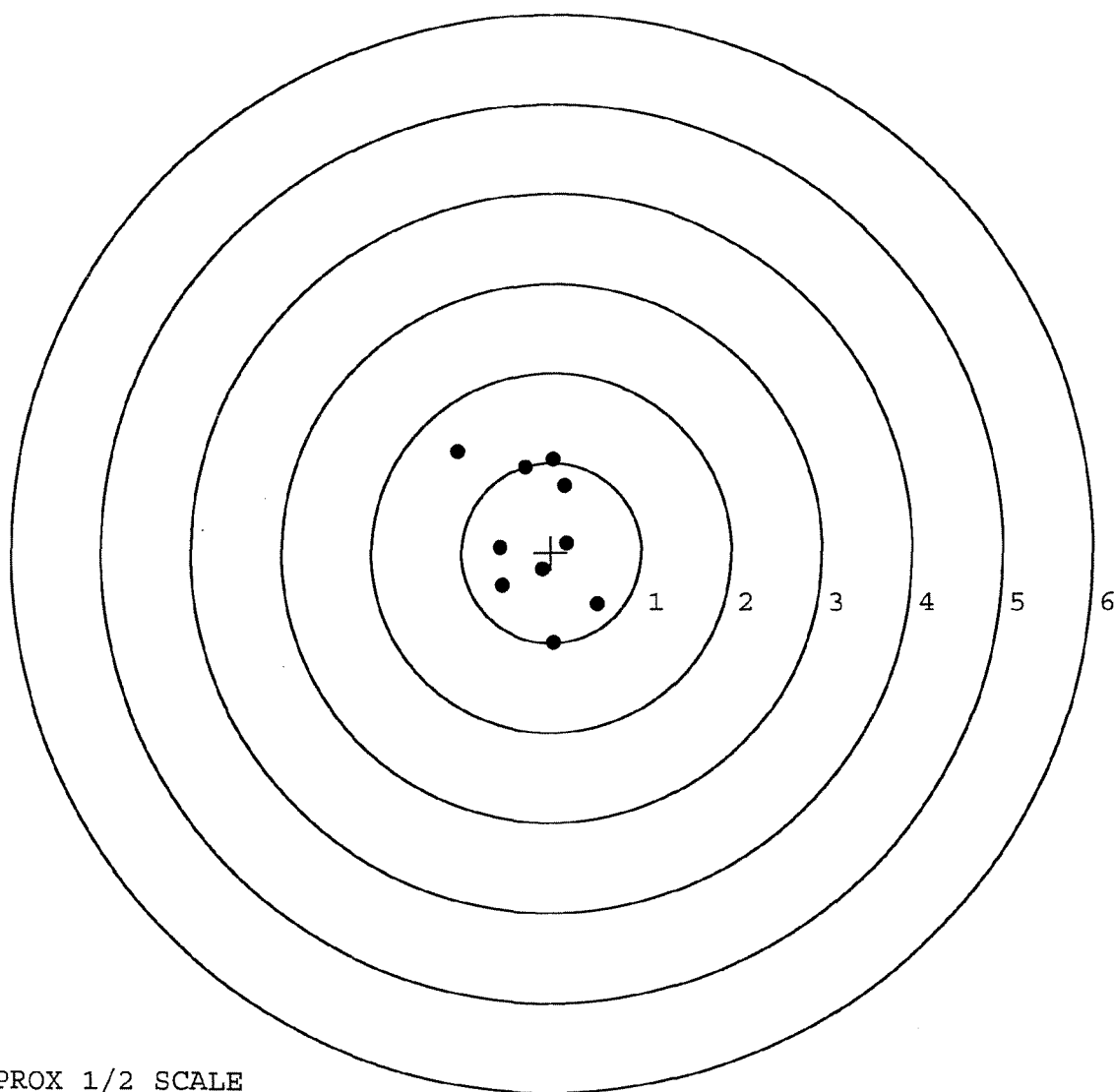
FILE DATE AND TIME: 05/28/2003 06:52

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.049
The Average Y Centroid of the Five Target Set:	0.082
The Average Point of Impact of the Five Target Set:	0.096
The Average Mean Radius of the Five Target Set:	0.705
The Distance from POA to Centroid Target #1:	0.250
The Distance from Centroid Target #2 to Centroid Target #1:	0.183
The Distance from Centroid Target #3 to Centroid Target #1:	0.184
The Distance from Centroid Target #4 to Centroid Target #1:	0.446
The Distance from Centroid Target #5 to Centroid Target #1:	0.215

SERIAL NUMBER: G6285940. __0
TARGET NUMBER: 1
FILE DATE: 05/28/2003
FILE TIME: 06:52

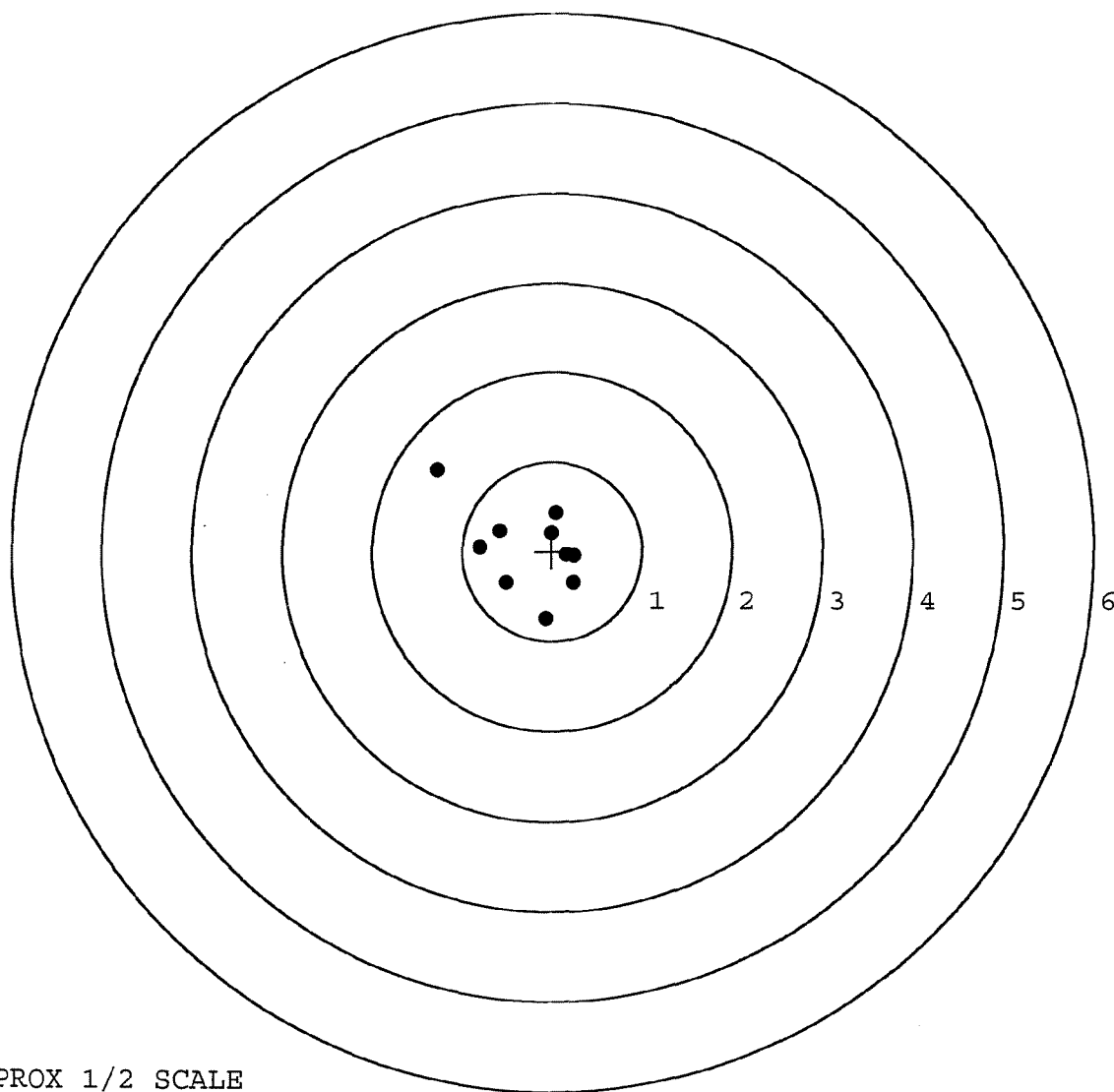
	POINT#	X	Y
	1:	0.517	-0.575
	2:	0.031	-1.001
	3:	0.167	0.100
	4:	-0.097	-0.192
	5:	-0.543	-0.373
	6:	-0.577	0.052
	7:	0.152	0.746
	8:	-0.288	0.953
	9:	0.021	1.037
	10:	-1.045	1.124
X CENTROID:		-0.166	
Y CENTROID:		0.187	
POA TO CENTROID:		0.250	
HORZ SPREAD:		1.562	
VERT SPREAD:		2.125	
GROUP SPREAD:		2.382	
MIN RADIUS:		0.344	
MAX RADIUS:		1.285	
MEAN RADIUS:		0.764	
# IN 1 IN DIAMETER:		3	
# IN 2 IN DIAMETER:		7	
# in 3 IN DIAMETER:		10	



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285940. __0
TARGET NUMBER: 2
FILE DATE: 05/28/2003
FILE TIME: 06:52

	POINT#	X	Y
	1:	0.251	-0.055
	2:	0.241	-0.348
	3:	-0.512	-0.347
	4:	-0.805	0.051
X CENTROID:	5:	-0.588	0.231
Y CENTROID:	6:	-1.279	0.911
POA TO CENTROID:	7:	0.044	0.428
HORZ SPREAD:	8:	0.162	-0.043
VERT SPREAD:	9:	-0.071	-0.756
GROUP SPREAD:	10:	0.001	0.202
MIN RADIUS:			0.310
MAX RADIUS:			1.352
MEAN RADIUS:			0.592
# IN 1 IN DIAMETER:			4
# IN 2 IN DIAMETER:			9
# in 3 IN DIAMETER:			10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285940. __0

TARGET NUMBER: 3

FILE DATE: 05/28/2003

FILE TIME: 06:52

POINT#	X	Y
1:	0.649	0.217
2:	0.451	-0.434
3:	0.232	-0.310
4:	-0.319	-0.282
5:	-0.253	0.393
6:	-0.472	0.316
7:	-0.894	0.287
8:	0.133	0.286
9:	-0.077	0.054
10:	0.052	-0.086

X CENTROID: -0.050

Y CENTROID: 0.044

POA TO CENTROID: 0.067

HORZ SPREAD: 1.543

VERT SPREAD: 0.827

GROUP SPREAD: 1.545

MIN RADIUS: 0.029

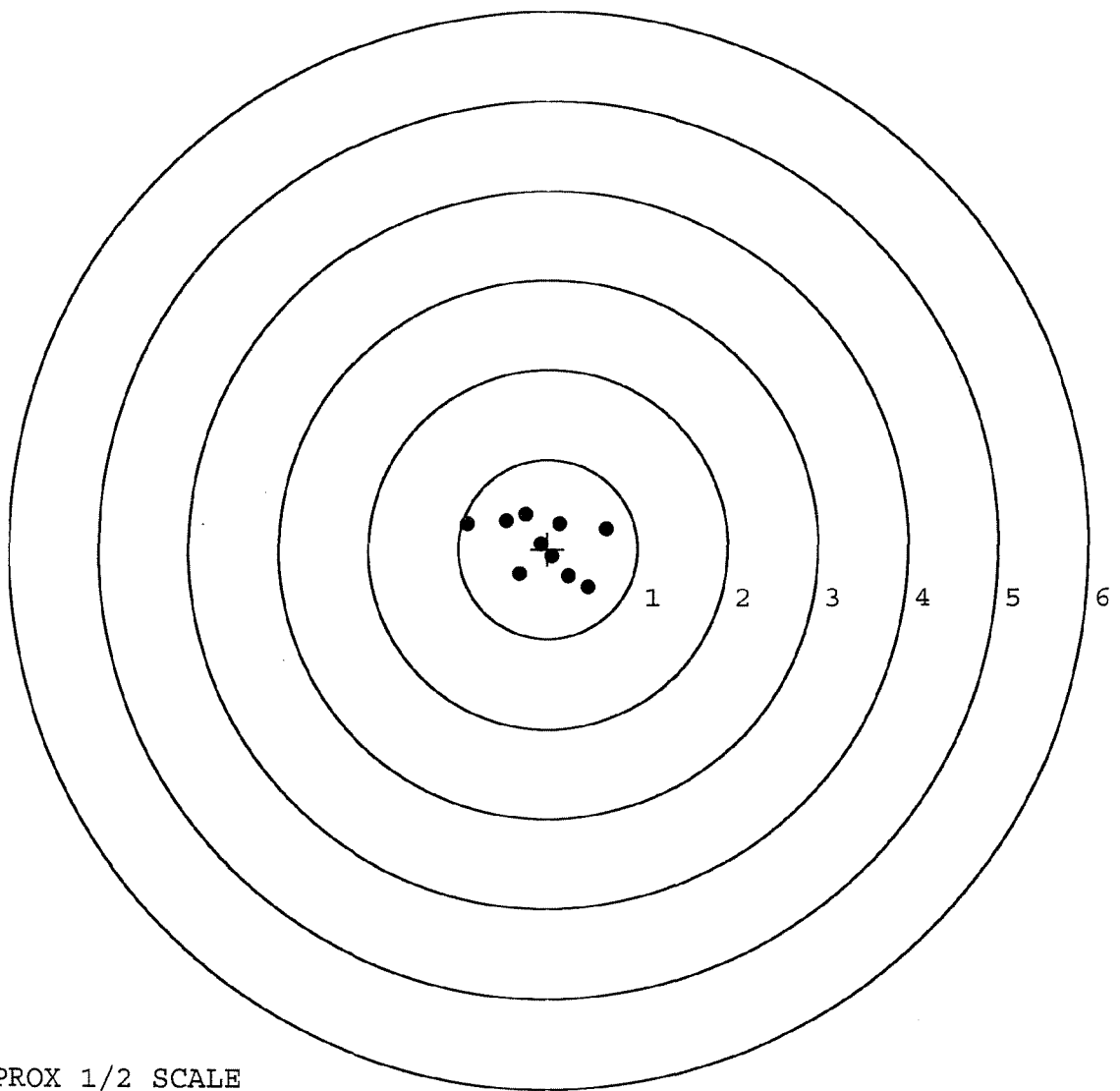
MAX RADIUS: 0.878

MEAN RADIUS: 0.457

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285940. __ 0

TARGET NUMBER: 4

FILE DATE: 05/28/2003

FILE TIME: 06:52

X CENTROID: 0.278

Y CENTROID: 0.148

POA TO CENTROID: 0.315

HORZ SPREAD: 2.486

VERT SPREAD: 1.791

GROUP SPREAD: 2.781

MIN RADIUS: 0.329

MAX RADIUS: 1.623

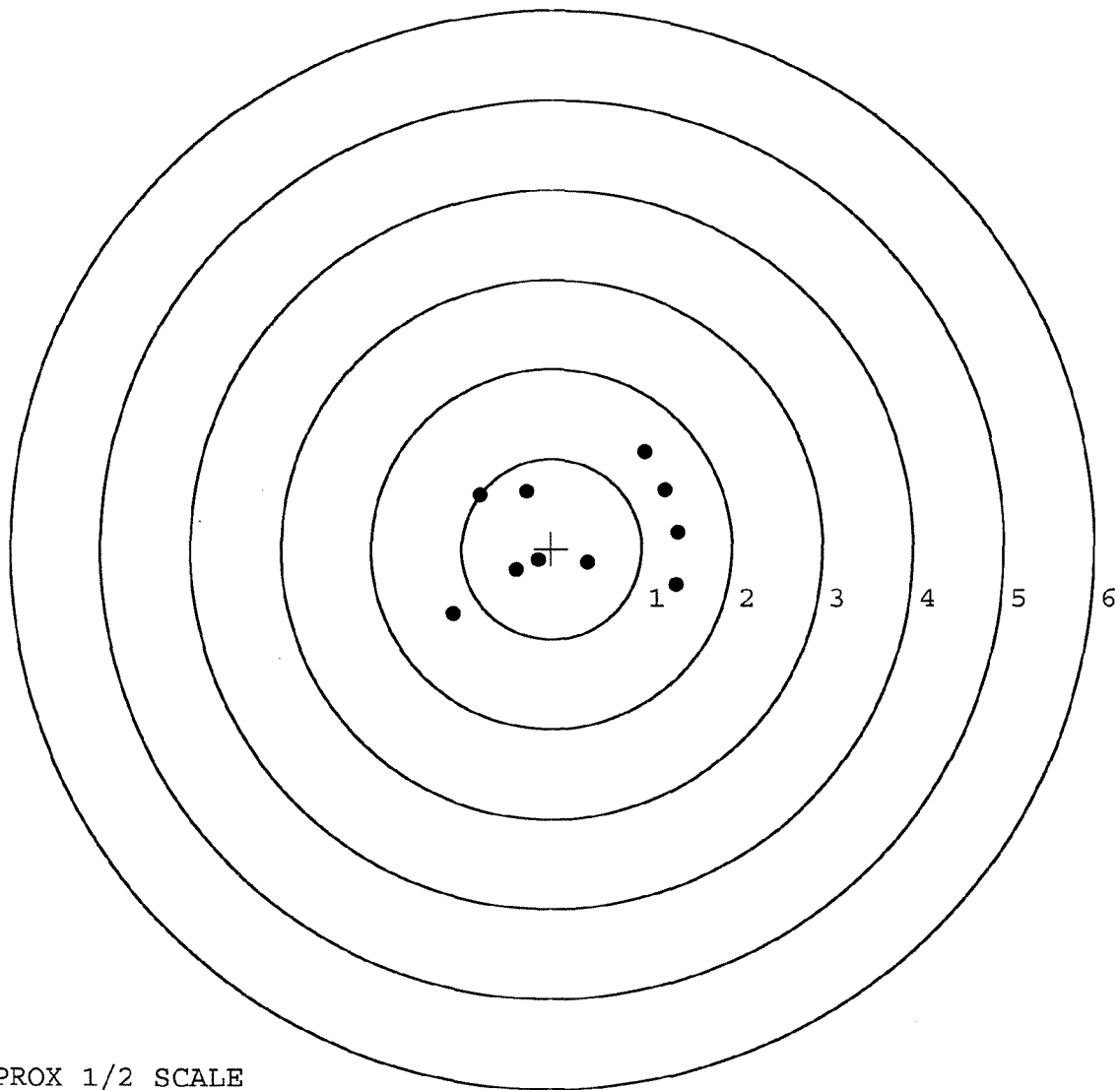
MEAN RADIUS: 0.978

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.385	-0.406
2:	0.404	-0.156
3:	-0.143	-0.131
4:	-0.388	-0.237
5:	-1.091	-0.724
6:	-0.795	0.602
7:	-0.280	0.634
8:	1.395	0.182
9:	1.255	0.653
10:	1.037	1.067



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285940. __0

TARGET NUMBER: 5

FILE DATE: 05/28/2003

FILE TIME: 06:52

POINT#	X	Y
1:	1.167	-0.186
2:	1.048	0.381
3:	0.573	0.439
4:	0.021	-0.275
5:	-0.182	-0.579
6:	-0.222	0.017
7:	-0.418	-0.138
8:	-1.054	-0.234
9:	-1.532	0.603
10:	0.063	0.017

X CENTROID: -0.054

Y CENTROID: 0.004

POA TO CENTROID: 0.054

HORZ SPREAD: 2.699

VERT SPREAD: 1.182

GROUP SPREAD: 2.812

MIN RADIUS: 0.117

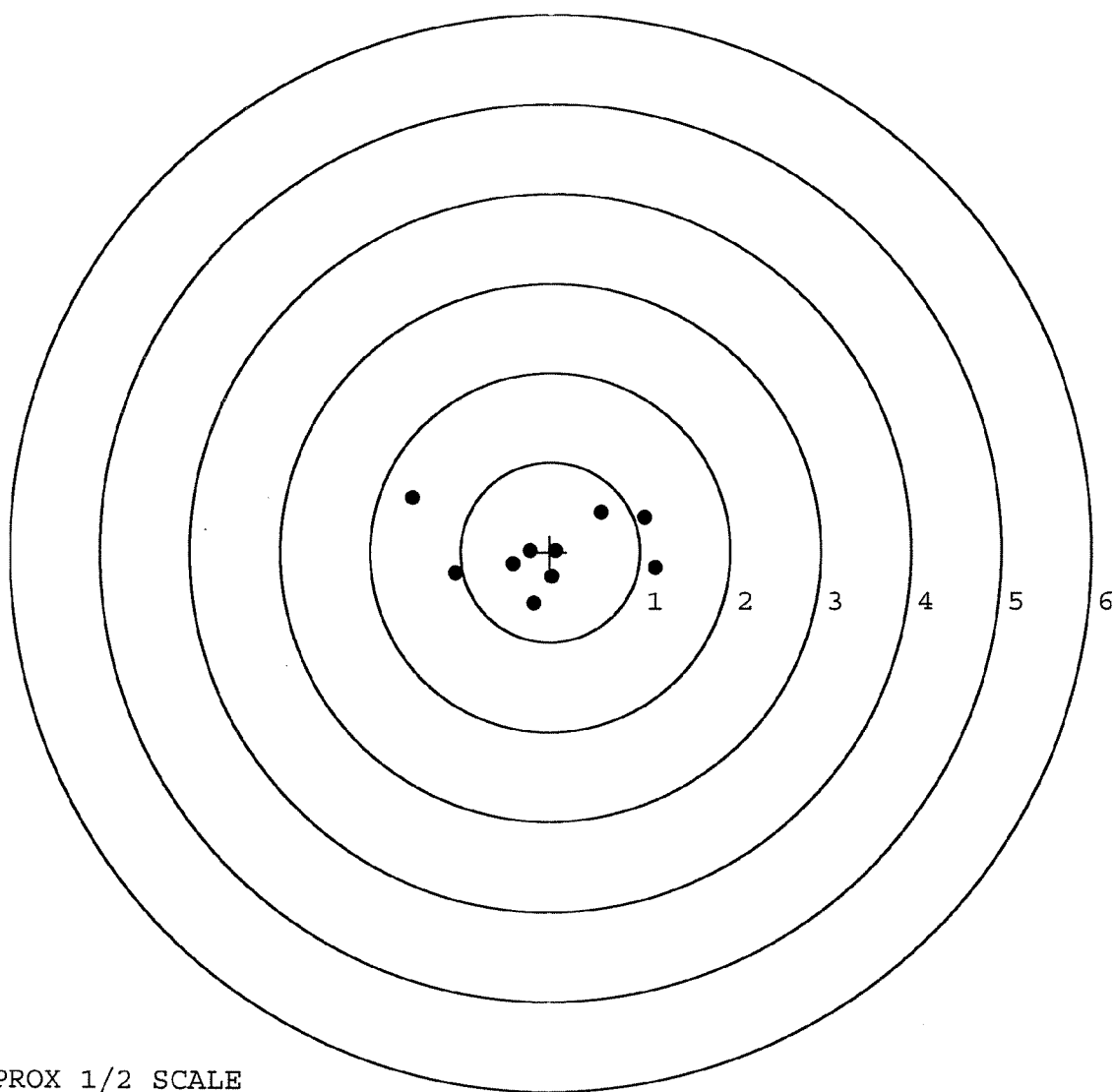
MAX RADIUS: 1.595

MEAN RADIUS: 0.735

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE