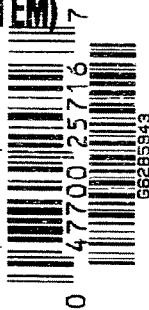


G6285943

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



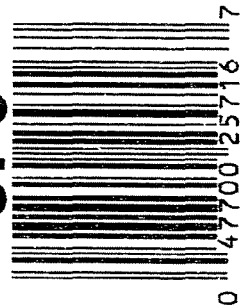
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6285943

UPC



DD FORM

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **G6285943**
Order No. **25716**

DO

Made in Union, NY Reg. U.S. Pat. & Tr. Off. Marca Registrada Marque Deposee

17XX

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SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 6628 5943

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-6-03	RTL
600	PROOF			
607	CHECK HEADSPACE	INSPECTED		
610	DIS-ASSEMBLE GUN	NOV 17 2003	11-7-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>BS</u>	11-7-03	
615	ROLLMARK CALIBER		11-10-03	BS
617	DRILL AND TAP SIGHT HOLES		11-7-03	TRL
620	APPLY COATINGS (BARREL ACTION)		11-7-03	HP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-17-03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-17-03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-17-03	RTL
	D) OIL FIRING PIN ASSEMBLY		11-17-03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.25</u> <u>5.25</u> <u>5.25</u>	12-8-03	RL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2⁰</u> <u>2⁰</u> <u>2⁰</u>	12-8-03	RL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	12-8-03	RL
	J) ASSEMBLE STOCK		11-17-03	RL
	K) ASSEMBLE SWIVEL STUDS		12-8-03	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-17-03	RL
	M) IRON SIGHT ALIGNMENT		11-17-03	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-17-03	RL
640	GALLERY TEST AND TARGET	PASS FAIL	12-5-03	A
	MALFUNCTION	CORRECTION	12-5-03	A
	MALFUNCTION	CORRECTION	12-5-03	A
	MALFUNCTION	CORRECTION	12-5-03	A
	MALFUNCTION	CORRECTION	12-5-03	A
645	INSPECT FOR LIVE AMMO		12-5-03	A
655	FINAL INSPECTION A) HEADSPACE		12-8-03	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u> <u>2.69</u> <u>2.71</u> <u>2.64</u> <u>2.57</u>	12/6/03	RW
	C) FUNCTION		12-8-03	RL
660	PACK		12/9/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 11-15-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.47	2.23		2.49	
PULL #2	2.95	2.21		2.37	
PULL #3	2.40	2.21		2.31	
PULL #4	2.64	2.06		2.23	
PULL #5	2.72	2.32		2.41	
TOTAL	13.18	11.03		11.81	
AVERAGE	2.63	2.20		2.36	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.01		
PULL #2	3.02	2.93		
PULL #3	3.26	3.18		
PULL #4	3.17	3.31		
PULL #5	3.29	3.29		
TOTAL	15.97	15.72		
AVERAGE	3.19	3.14		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.08	4.11		4.20
PULL #2	3.85	4.00		4.41
PULL #3	3.98	4.26		4.35
PULL #4	4.37	3.85		4.16
PULL #5	4.17	4.02		4.46
TOTAL	20.45	20.24		21.58
AVERAGE	4.09	4.05		4.31

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285943.__0

FILE DATE AND TIME: 12/05/2003 10:52

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.017
The Average Y Centroid of the Five Target Set:	0.077
The Average Point of Impact of the Five Target Set:	0.078
The Average Mean Radius of the Five Target Set:	0.720
The Distance from POA to Centroid Target #1:	0.201
The Distance from Centroid Target #2 to Centroid Target #1:	0.081
The Distance from Centroid Target #3 to Centroid Target #1:	0.417
The Distance from Centroid Target #4 to Centroid Target #1:	0.451
The Distance from Centroid Target #5 to Centroid Target #1:	0.080

SERIAL NUMBER: G6285943. __0

TARGET NUMBER: 1

FILE DATE: 12/05/2003

FILE TIME: 10:52

X CENTROID: -0.120

Y CENTROID: 0.161

POA TO CENTROID: 0.201

HORZ SPREAD: 1.883

VERT SPREAD: 2.387

GROUP SPREAD: 2.836

MIN RADIUS: 0.163

MAX RADIUS: 1.685

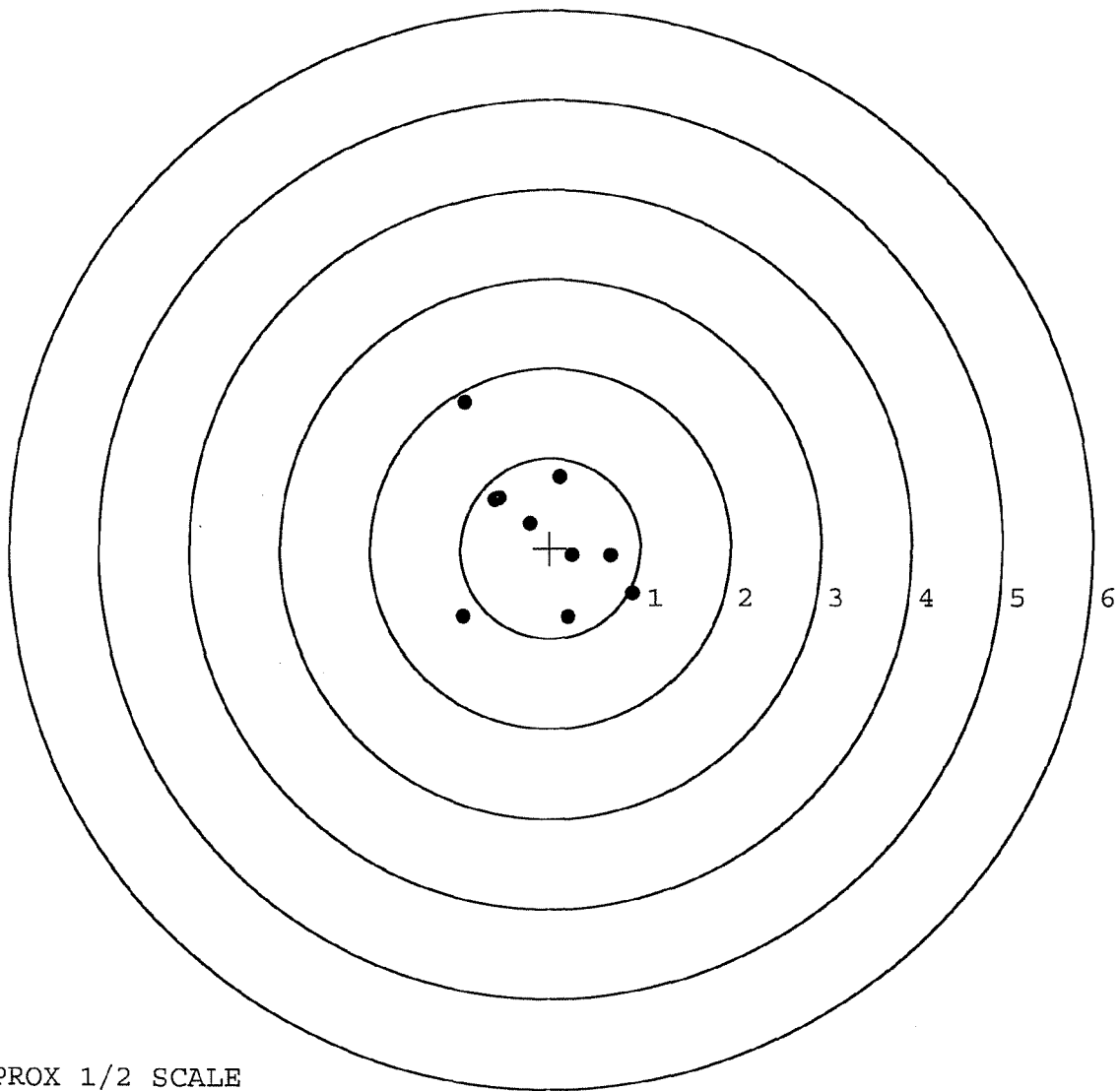
MEAN RADIUS: 0.848

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.957	1.624
2:	0.113	0.788
3:	-0.622	0.546
4:	-0.232	0.279
5:	0.249	-0.081
6:	0.676	-0.081
7:	0.915	-0.506
8:	0.202	-0.763
9:	-0.968	-0.754
10:	-0.573	0.560

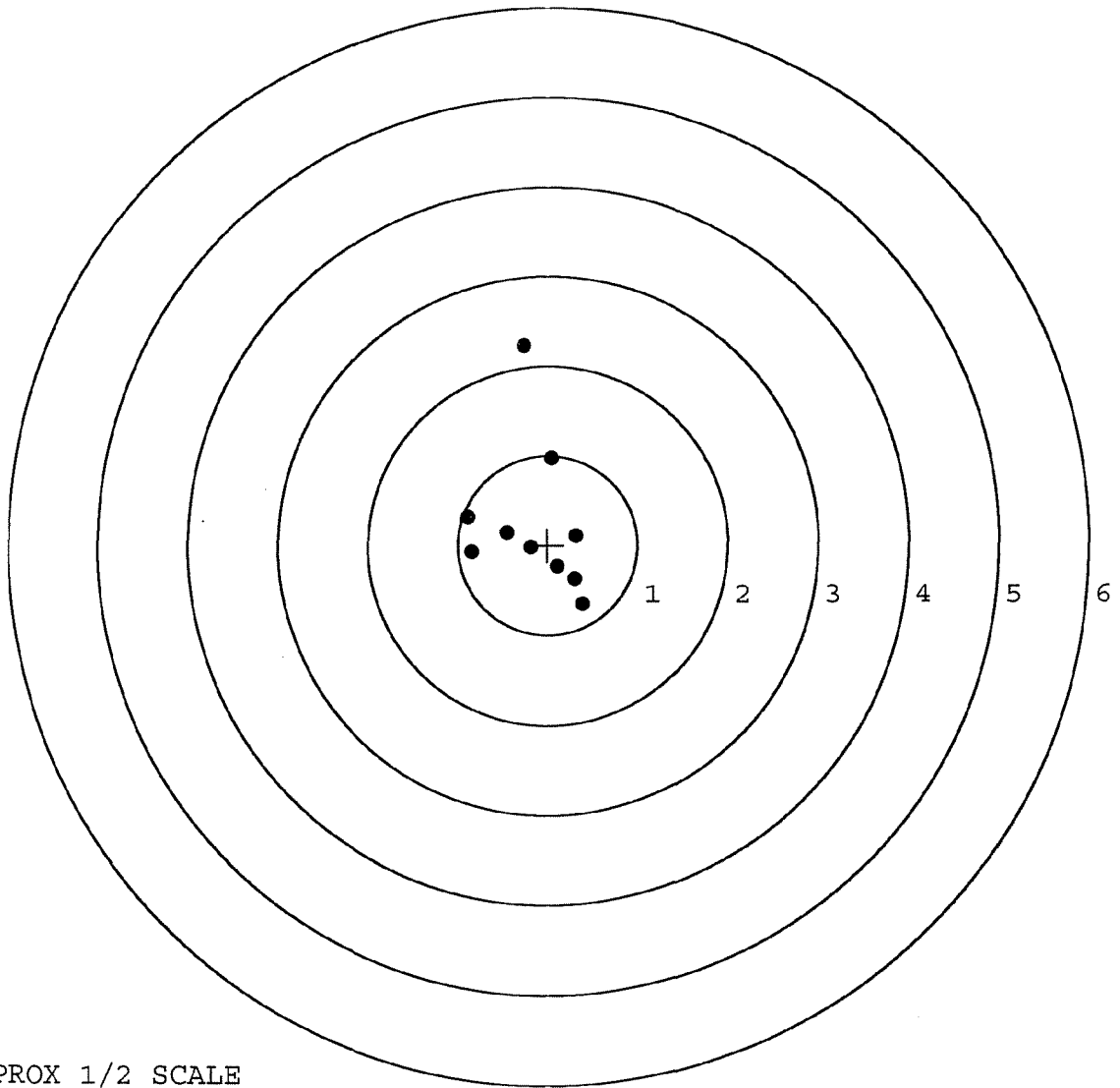


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285943.___0
TARGET NUMBER: 2
FILE DATE: 12/05/2003
FILE TIME: 10:52

POINT#	X	Y
1:	-0.268	2.226
2:	0.052	0.967
3:	-0.893	0.318
4:	-0.850	-0.077
5:	-0.463	0.142
6:	-0.191	-0.029
7:	0.310	0.104
8:	0.112	-0.243
9:	0.389	-0.665
10:	0.304	-0.383

X CENTROID: -0.150
Y CENTROID: 0.236
POA TO CENTROID: 0.280
HORZ SPREAD: 1.282
VERT SPREAD: 2.891
GROUP SPREAD: 2.965
MIN RADIUS: 0.268
MAX RADIUS: 1.994
MEAN RADIUS: 0.770
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9

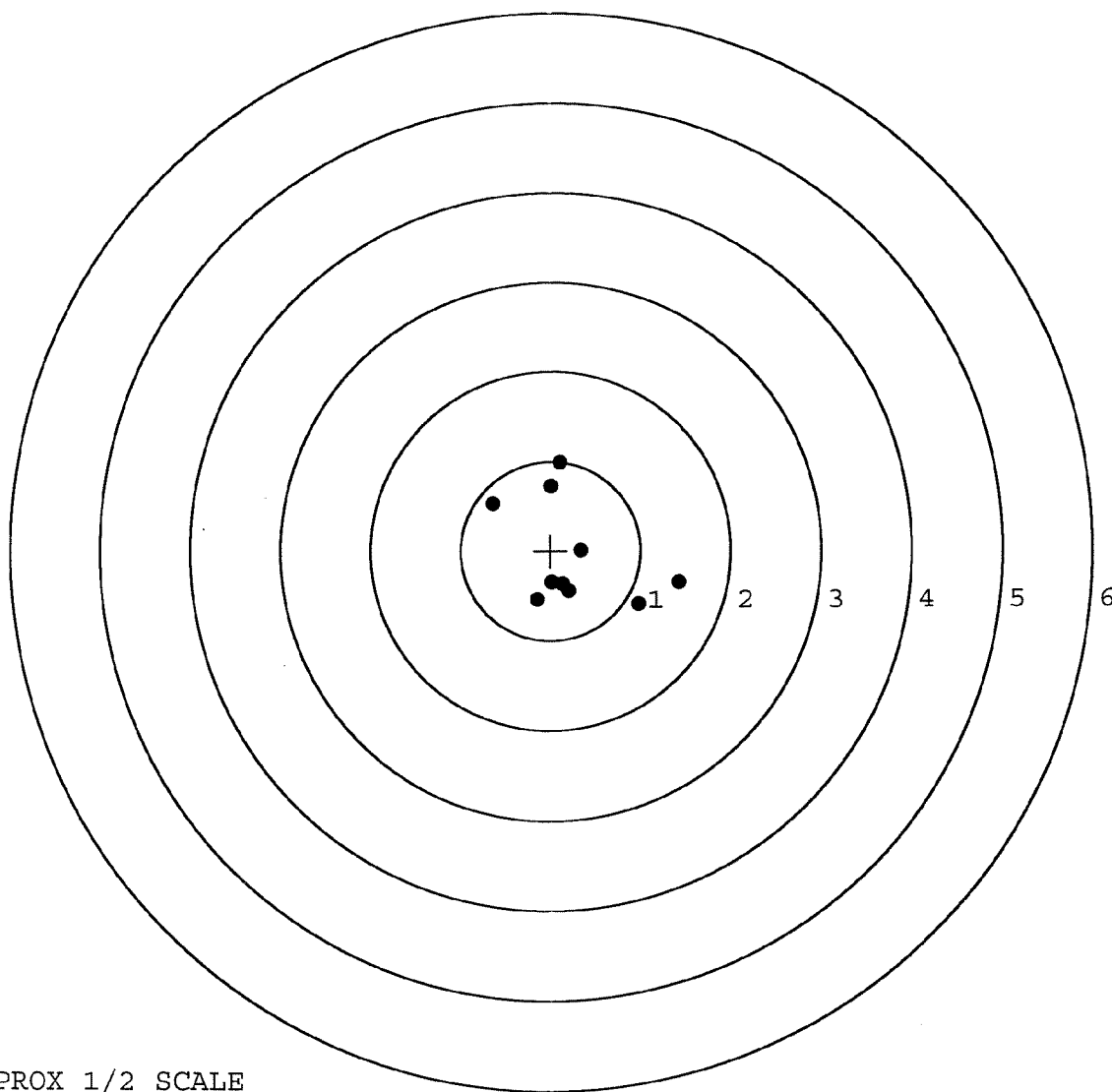


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285943. __0
TARGET NUMBER: 3
FILE DATE: 12/05/2003
FILE TIME: 10:52

X CENTROID: 0.243
Y CENTROID: -0.046
POA TO CENTROID: 0.247
HORZ SPREAD: 2.069
VERT SPREAD: 1.596
GROUP SPREAD: 2.254
MIN RADIUS: 0.103
MAX RADIUS: 1.223
MEAN RADIUS: 0.694
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.112	0.991
2:	0.013	0.723
3:	-0.645	0.533
4:	1.424	-0.362
5:	0.979	-0.605
6:	0.334	0.000
7:	0.015	-0.359
8:	0.203	-0.457
9:	-0.148	-0.548
10:	0.138	-0.380

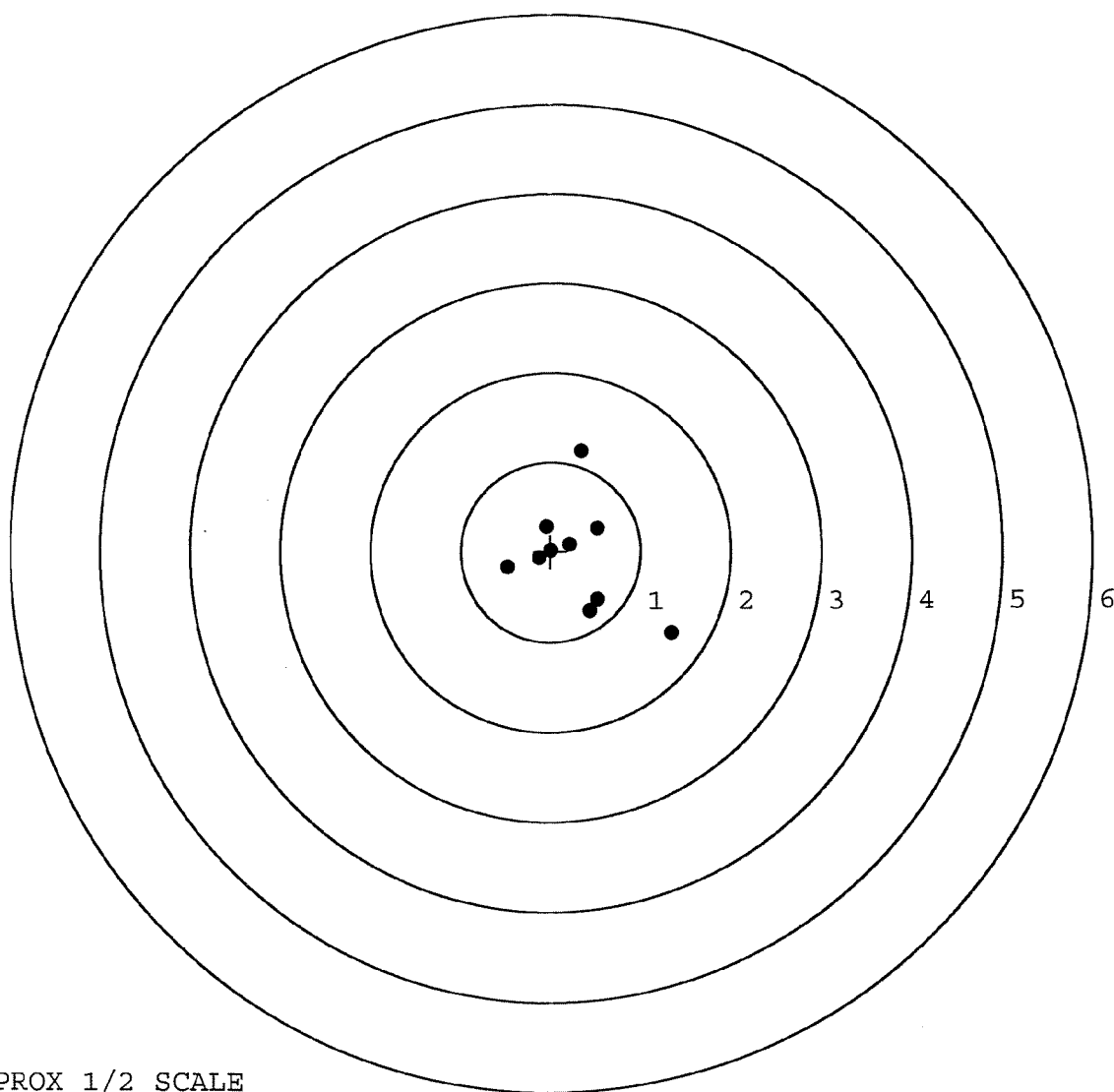


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285943.____0
TARGET NUMBER: 4
FILE DATE: 12/05/2003
FILE TIME: 10:52

X CENTROID: 0.273
Y CENTROID: -0.062
POA TO CENTROID: 0.280
HORZ SPREAD: 1.819
VERT SPREAD: 2.033
GROUP SPREAD: 2.263
MIN RADIUS: 0.152
MAX RADIUS: 1.363
MEAN RADIUS: 0.617
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.345	1.123
2:	0.525	0.258
3:	1.339	-0.910
4:	0.524	-0.534
5:	0.437	-0.664
6:	-0.480	-0.177
7:	-0.047	0.275
8:	0.208	0.076
9:	-0.130	-0.076
10:	0.005	0.010



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285943. __ 0

TARGET NUMBER: 5

FILE DATE: 12/05/2003

FILE TIME: 10:52

POINT#	X	Y
1:	0.061	0.873
2:	0.184	0.447
3:	-0.064	0.335
4:	-0.402	0.238
5:	-0.415	0.405
6:	-0.803	0.678
7:	-0.436	-0.607
8:	-0.836	-0.903
9:	0.415	-0.441
10:	0.673	-0.088

X CENTROID: -0.162

Y CENTROID: 0.094

POA TO CENTROID: 0.187

HORZ SPREAD: 1.509

VERT SPREAD: 1.776

GROUP SPREAD: 1.990

MIN RADIUS: 0.261

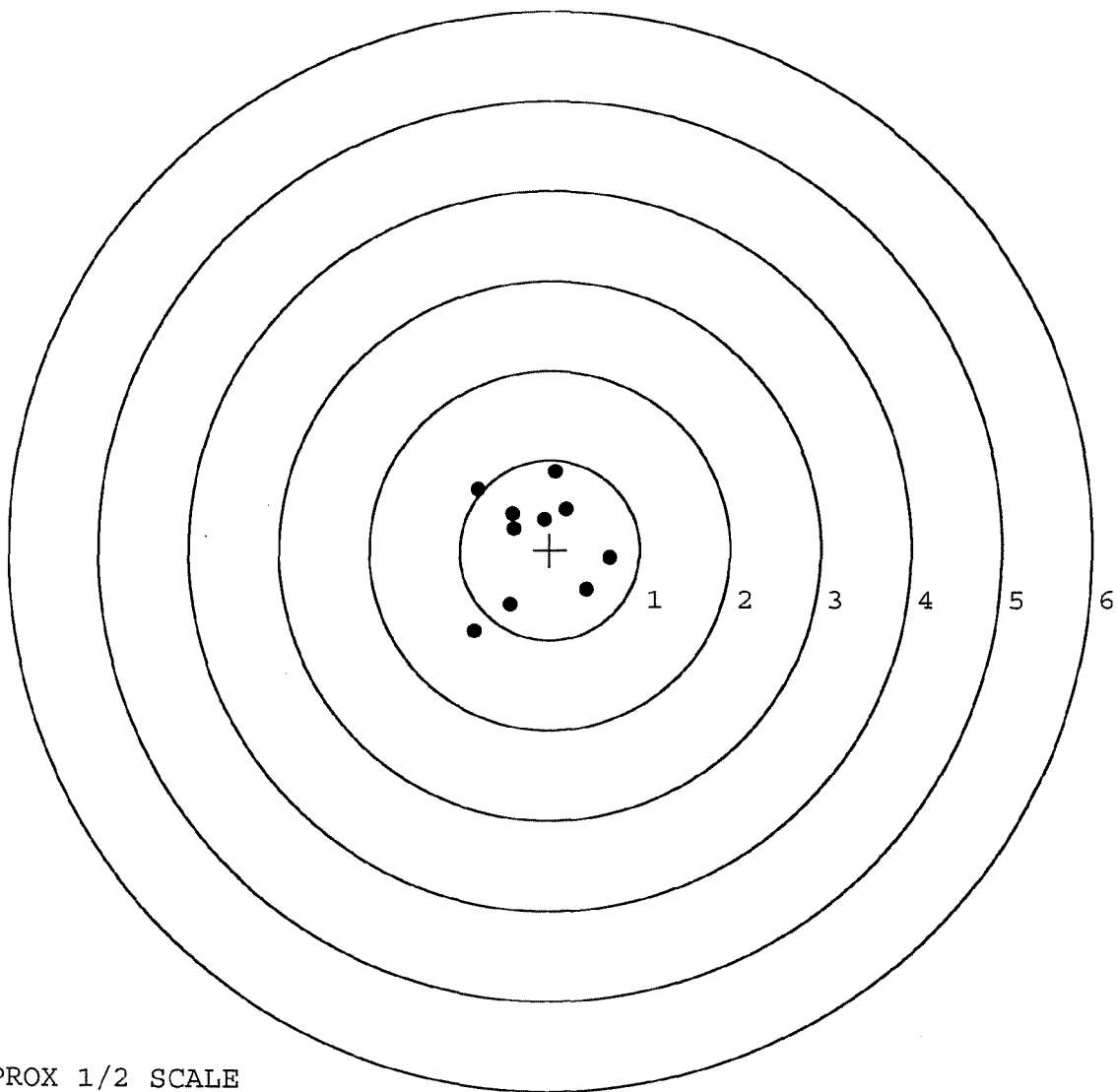
MAX RADIUS: 1.203

MEAN RADIUS: 0.671

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE