

56285946

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

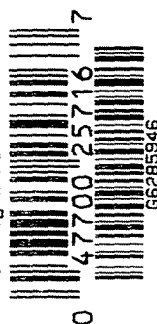
-- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



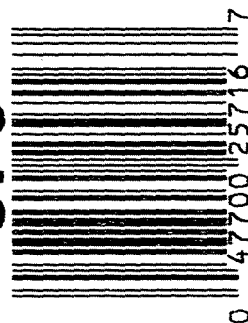
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6285946

UPC



M2400156902

Remington®

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Déposée



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

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SERIAL NO.



66285946

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G628 5946

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-13-03	RTL
600	PROOF		8-13-03	Ac
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	8-13-03	Ac
610	DIS-ASSEMBLE GUN		8-14-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>BK</i>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-14-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		9-4	TA
	(BOLT)		9-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-8-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-8-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-8-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-8-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

QF #	OPERATION NAME	2 LBS MIN 10 LBS MAX	READING		
625	F) SAFETY ON FORCE		<u>5.5</u> <u>5.5</u> <u>5.5</u>	9/22/03	PA
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9/22/03	PA
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	9/16/03	PA
	J) ASSEMBLE STOCK			9-8-03	RW
	K) ASSEMBLE SWIVEL STUDS			9-23-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			9-11-03	RTL
	M) IRON SIGHT ALIGNMENT			9-11-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			9-11-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	9-12-03	A
	MALFUNCTION		CORRECTION	9-12-03	A
	MALFUNCTION		CORRECTION	9-12-03	A
	MALFUNCTION		CORRECTION	9-12-03	A
	MALFUNCTION		CORRECTION	9-12-03	A
645	INSPECT FOR LIVE AMMO			9-12-03	A
655	FINAL INSPECTION A) HEADSPACE			9-23-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u> <u>2.39</u> <u>2.39</u> <u>2.36</u> <u>2.32</u>	9/22/03	PA
	C) FUNCTION			9-23-03	RTL
660	PACK			9/26/03	PA

AVERAGE PULL FORCE BETWEEN
 INITIAL & CYCLE TESTS
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

DATE 9-8-03
 TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.61	2.60		2.78	
PULL #2	2.53	2.52		2.36	
PULL #3	2.55	2.43		2.37	
PULL #4	2.53	2.31		2.43	
PULL #5	2.44	2.33		2.42	
TOTAL	12.66	12.19		12.36	
AVERAGE	2.53	2.43		2.47	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.40	3.35		
PULL #2	3.43	3.31		
PULL #3	3.41	3.23		
PULL #4	3.43	3.22		
PULL #5	3.41	3.20		
TOTAL	17.08	16.31		
AVERAGE	3.41	3.26		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX. SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.29	4.37		4.36
PULL #2	4.36	4.40		4.38
PULL #3	4.21	4.35		4.46
PULL #4	4.23	4.42		4.47
PULL #5	4.28	4.39		4.45
TOTAL	21.37	21.93		22.12
AVERAGE	4.27	4.38		4.42

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285946.___0

FILE DATE AND TIME: 09/12/2003 08:01

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

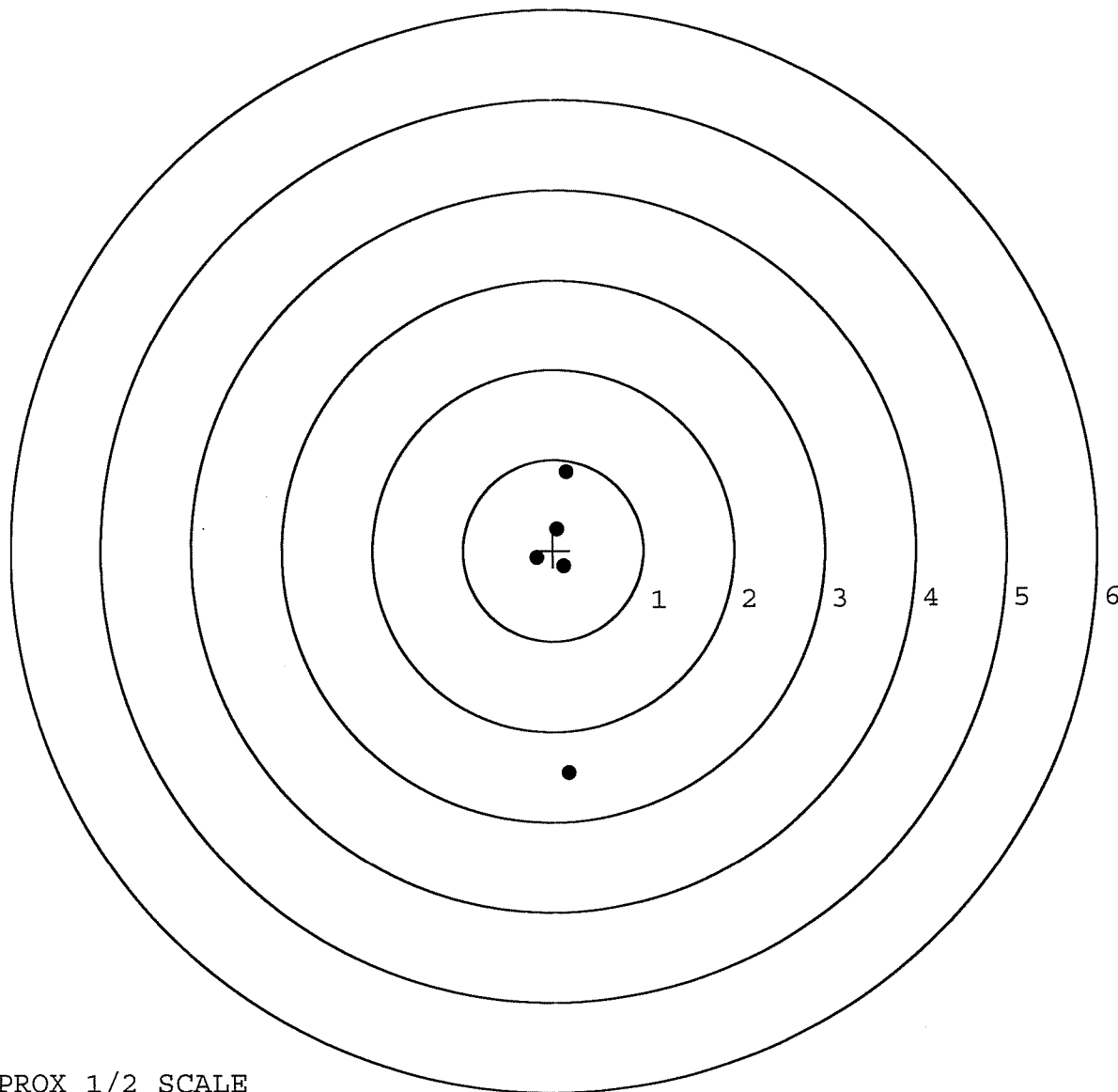
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .938

SERIAL NUMBER: G6285946. __0
TARGET NUMBER: 1
FILE DATE: 09/12/2003
FILE TIME: 08:01

X CENTROID: 0.059
Y CENTROID: -0.325
POA TO CENTROID: 0.330
HORZ SPREAD: 0.345
VERT SPREAD: 3.324
GROUP SPREAD: 3.324
MIN RADIUS: 0.157
MAX RADIUS: 2.141
MEAN RADIUS: 0.879
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4

POINT#	X	Y
1:	0.046	0.238
2:	0.152	0.861
3:	-0.182	-0.082
4:	0.117	-0.179
5:	0.163	-2.463

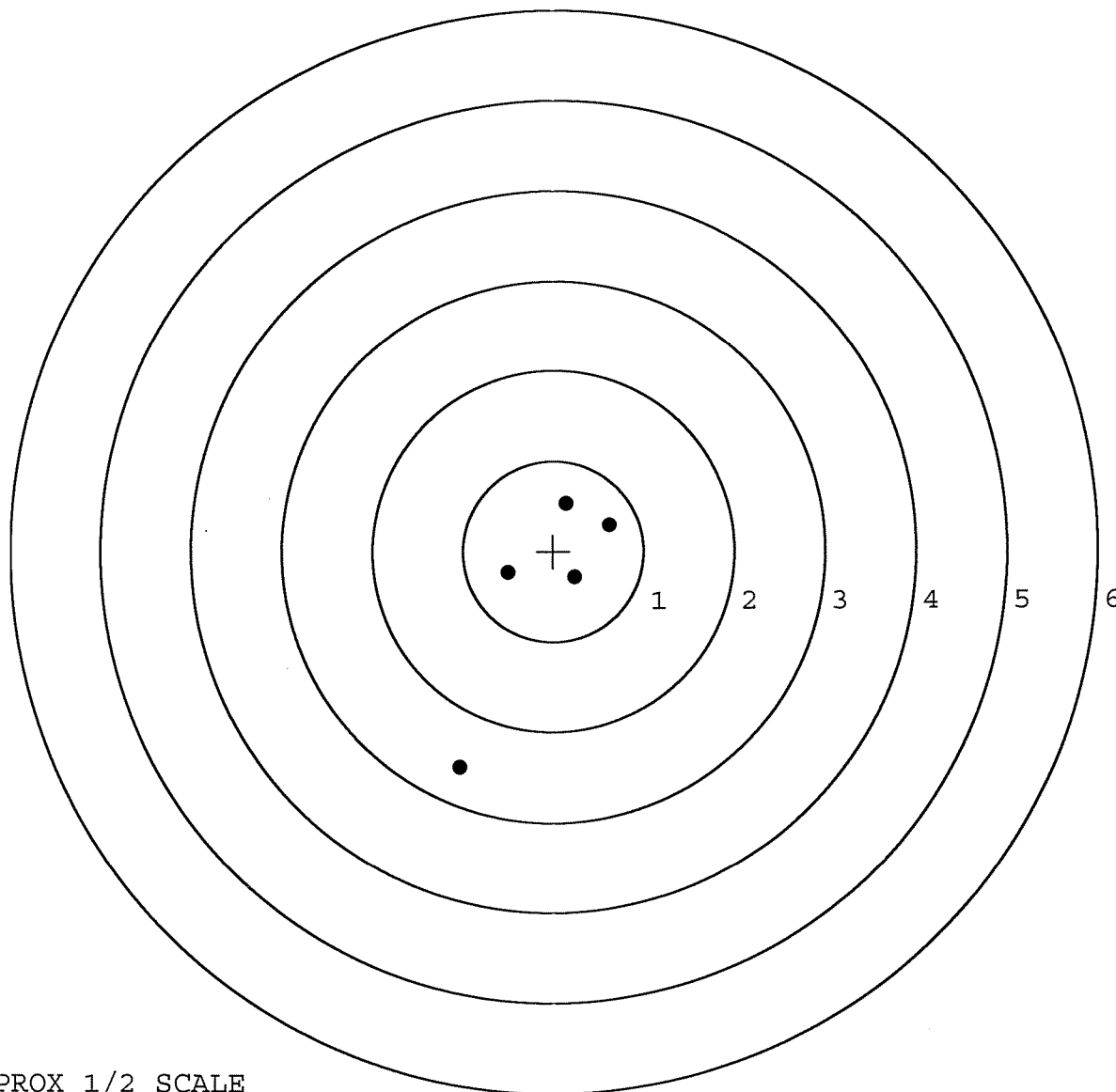


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285946. __0
TARGET NUMBER: 2
FILE DATE: 09/12/2003
FILE TIME: 08:01

POINT#	X	Y
1:	0.625	0.291
2:	0.146	0.530
3:	0.238	-0.287
4:	-0.500	-0.237
5:	-1.037	-2.393

X CENTROID: -0.106
Y CENTROID: -0.419
POA TO CENTROID: 0.432
HORZ SPREAD: 1.662
VERT SPREAD: 2.923
GROUP SPREAD: 3.157
MIN RADIUS: 0.368
MAX RADIUS: 2.183
MEAN RADIUS: 0.997
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE