

G6285947

25716

ORDER

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

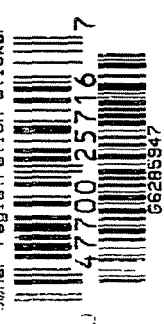
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6285947

UPC



46 FORM

VERY IMPORTANT! Instruction Book enclosed to assure safe use of this firearm.	SERIAL NO. J G6285947	31AX
	ORDER NO. 25716	
Remington® M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM) BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 46 Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.		
		5716 G6285947

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 M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
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SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6285947

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-10-03	RTL
600	PROOF		1-10-03	RTL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-10-03	RTL
610	DIS-ASSEMBLE GUN	JAN 15 2003	1-11-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR: 		
615	ROLLMARK CALIBER		1/16/03	AB
617	DRILL AND TAP SIGHT HOLES		1-29-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-27	TA
	(BOLT)		2-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-12-03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-12-03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-12-03	RTL
	D) OIL FIRING PIN ASSEMBLY		3-12-03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-22-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.25</u> <u>7.25</u> <u>7.25</u>	3-22-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	3-22-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		3-25-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.0245</u> <u>.0225</u> <u>.024</u>	3-22-03	TRW
	J) ASSEMBLE STOCK		3/12/03	RTL
	K) ASSEMBLE SWIVEL STUDS		3-25-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-25-03	RTL
	M) IRON SIGHT ALIGNMENT		3-25-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-25-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-13-03	TRW
	MALFUNCTION	CORRECTION	3-13-03	TRW
	MALFUNCTION	CORRECTION	3-13-03	TRW
	MALFUNCTION	CORRECTION	3-13-03	TRW
	MALFUNCTION	CORRECTION	3-13-03	TRW
645	INSPECT FOR LIVE AMMO		3-13-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-25-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.87</u> <u>2.46</u> <u>2.48</u> <u>2.37</u>	3-22-03	TRW
	C) FUNCTION		3-25-03	RTL
660	PACK		3-25-03	1077

2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

1-20-03
 TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.29	2.15		2.45	MIN. SETTING,
PULL #2	2.73	2.41		2.35	NO AVG. OF 5
PULL #3	2.23	2.42		2.32	READINGS ACCEPT
PULL #4	2.13	2.44		2.45	ABLE LESS THAN
PULL #5	2.16	2.46		2.17	
TOTAL	10.94	11.88		11.74	
AVG.	2.18	2.37		2.35	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.19	3.38		
PULL #2	3.18	3.31		
PULL #3	3.19	3.48		
PULL #4	3.05	3.38		
PULL #5	3.19	3.46		
TOTAL	15.80	17.01		
AVG.	3.16	3.40		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.23	4.45		3.99
PULL #2	4.34	4.42		4.07
PULL #3	4.36	4.40		4.08
PULL #4	4.46	4.37		4.05
PULL #5	4.26	4.42	1.1	4.08
TOTAL	21.65	22.06		20.27
AVG.	4.33	4.41		4.05

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285947.__0

FILE DATE AND TIME: 03/14/2003 11:59

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

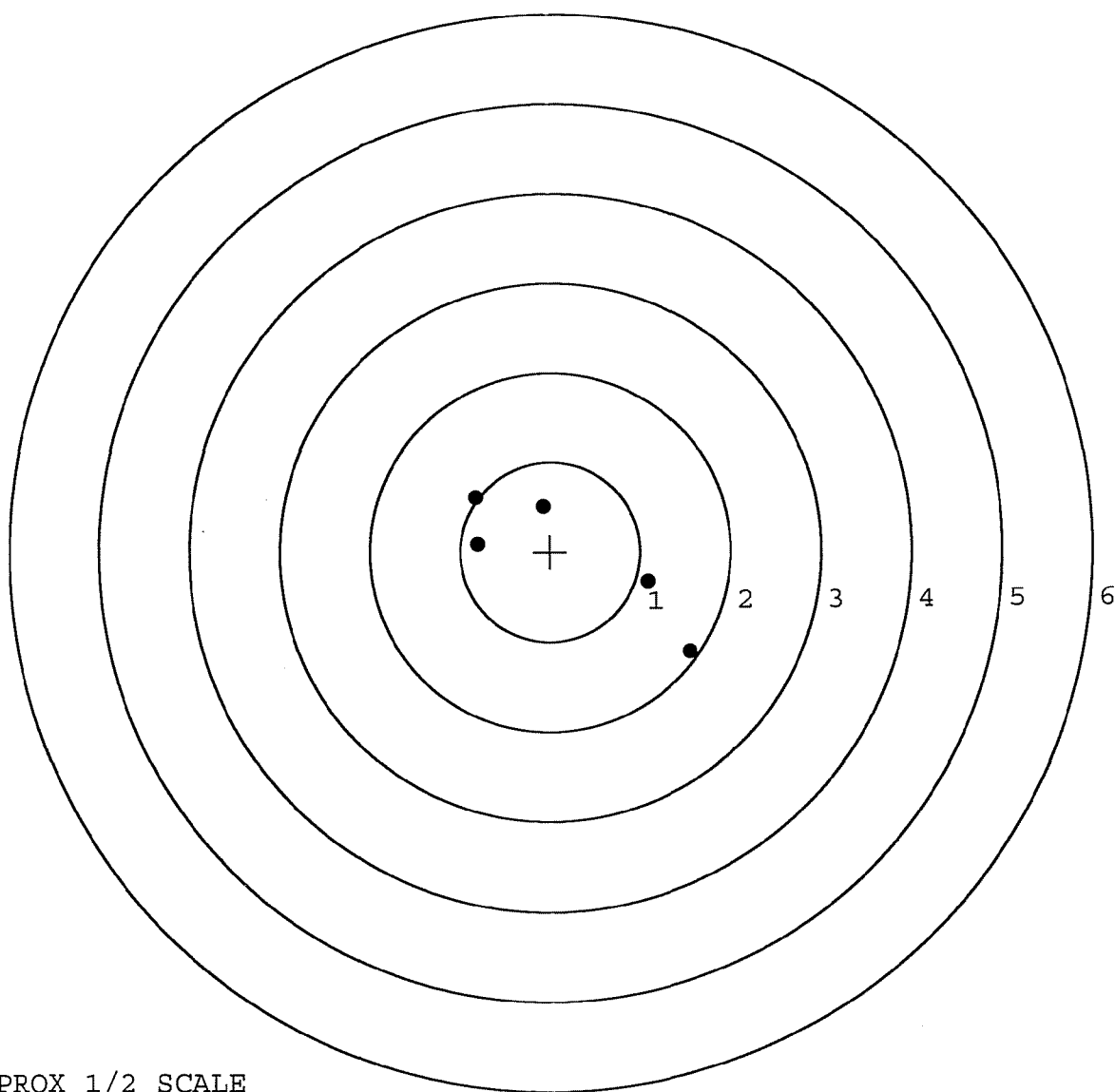
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .989

SERIAL NUMBER: G6285947.___0
TARGET NUMBER: 1
FILE DATE: 03/14/2003
FILE TIME: 11:59

POINT#	X	Y
1:	1.543	-1.133
2:	1.083	-0.345
3:	-0.074	0.504
4:	-0.808	0.091
5:	-0.828	0.610

X CENTROID: 0.183
Y CENTROID: -0.055
POA TO CENTROID: 0.191
HORZ SPREAD: 2.371
VERT SPREAD: 1.743
GROUP SPREAD: 2.943
MIN RADIUS: 0.615
MAX RADIUS: 1.736
MEAN RADIUS: 1.102
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 4

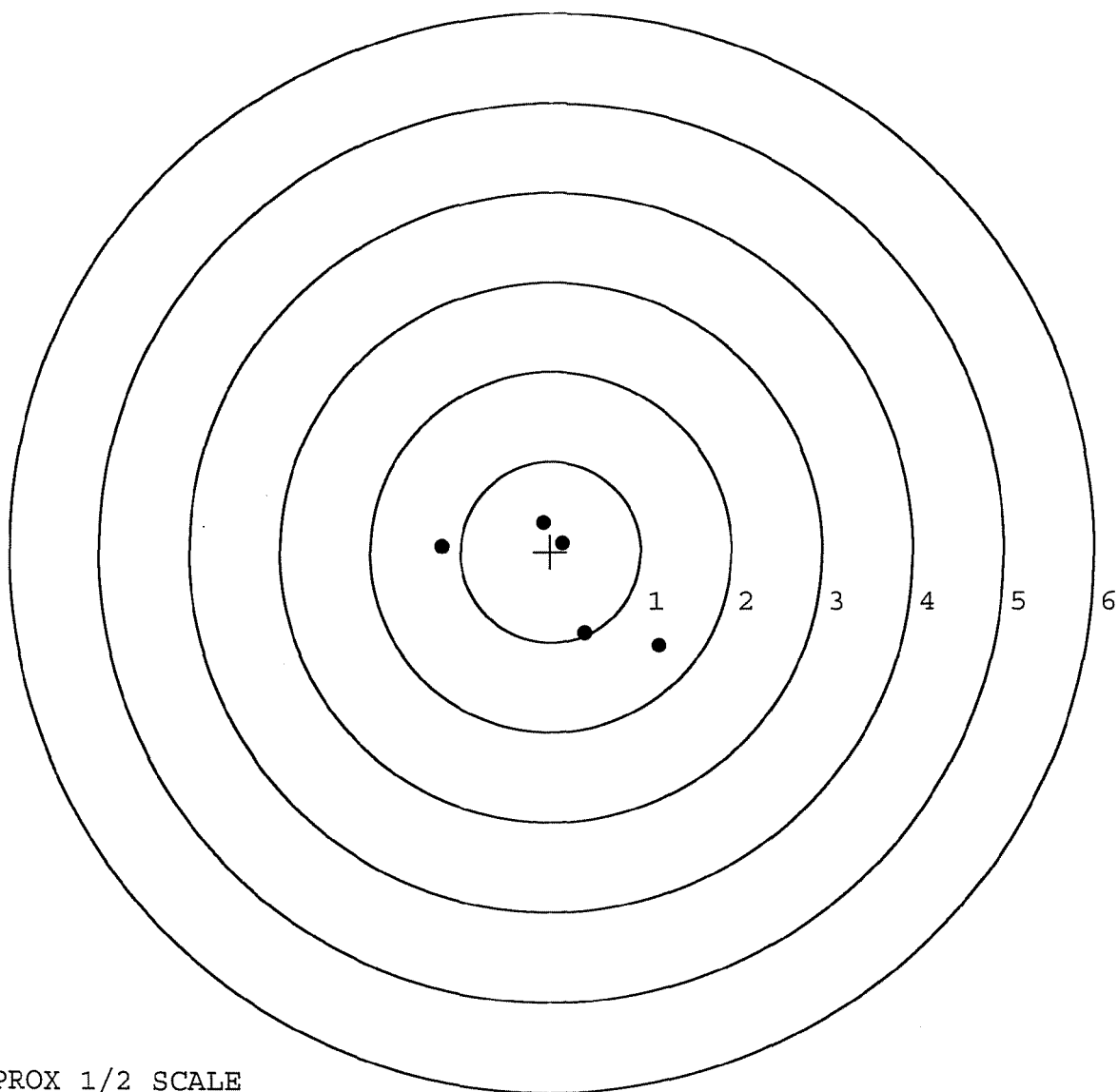


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285947. __0
TARGET NUMBER: 2
FILE DATE: 03/14/2003
FILE TIME: 11:59

POINT#	X	Y
1:	1.197	-1.050
2:	0.375	-0.903
3:	0.132	0.090
4:	-0.085	0.315
5:	-1.208	0.060

X CENTROID: 0.082
Y CENTROID: -0.298
POA TO CENTROID: 0.309
HORZ SPREAD: 2.405
VERT SPREAD: 1.365
GROUP SPREAD: 2.649
MIN RADIUS: 0.391
MAX RADIUS: 1.345
MEAN RADIUS: 0.876
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE