

G 628 5948

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 7012

proof of purchase



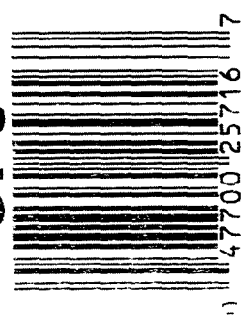
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6285948

UPC



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. **G6285948**
ORDER NO. **25716**
20AX

46

5716 G6285948

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

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SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6285948

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-3-03	RL
600	PROOF		1-6-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-6-03	RL
610	DIS-ASSEMBLE GUN	JAN 10 2003	1-7-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		1/16/03	JB
617	DRILL AND TAP SIGHT HOLES		1-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-27	TH
	(BOLT)		2-27	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-12-03	A
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-12-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-12-03	A
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-18-03	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	3-17-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	3-17-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>1.024</u> <u>1.022</u> <u>1.021</u>	3-17-03	DA
	J) ASSEMBLE STOCK		3-13-03	RLW
	K) ASSEMBLE SWIVEL STUDS		3-18-03	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-13-03	RLW
	M) IRON SIGHT ALIGNMENT		3-13-03	RLW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-13-03	RLW
640	GALLERY TEST AND TARGET	PASS FAIL	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
645	INSPECT FOR LIVE AMMO		3-15-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-18-03	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u> <u>2.71</u> <u>2.70</u> <u>2.59</u> <u>2.69</u>	3-17-03	DA
	C) FUNCTION		3-18-03	RL
660	PACK		3-18-03	DA

AVERAGE PULL FORCE BETWEEN

INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO.

DATE 3-13-03

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.61	2.38		2.36	MIN. SETTING,
PULL #2	2.50	2.63		2.48	NO AVG. OF 5
PULL #3	2.51	2.68		2.39	READINGS ACCEPT-
PULL #4	2.62	2.31		2.18	ABLE LESS THAN 2
PULL #5	2.71	2.44		2.28	
TOTAL	12.95	12.44		11.59	
AVG.	2.59	2.48		2.31	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.37	3.45		
PULL #2	3.36	3.32		
PULL #3	3.37	3.46		
PULL #4	3.40	3.29		
PULL #5	3.42	3.21		
TOTAL	16.92	16.73		
AVG.	3.38	3.34		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.12	4.11		4.41
PULL #2	4.04	4.20		4.21
PULL #3	4.12	4.45		4.15
PULL #4	4.23	4.18		3.95
PULL #5	4.36	4.16		4.18
TOTAL	20.87	21.10		20.90
AVG.	4.17	4.22		4.18

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285948.___0

FILE DATE AND TIME: 03/16/2003 11:39

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

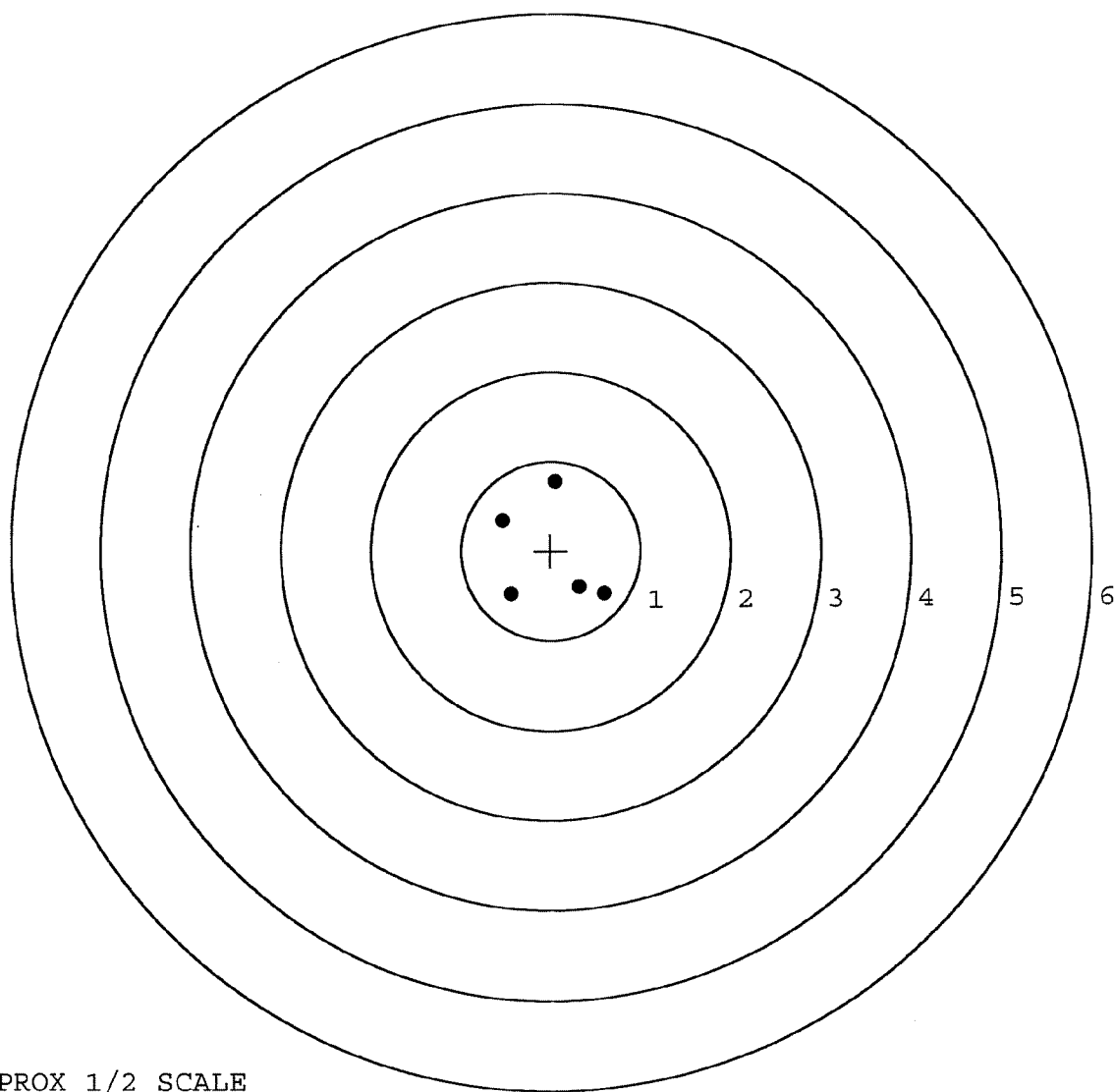
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN **7175**

SERIAL NUMBER: G6285948. __0
TARGET NUMBER: 1
FILE DATE: 03/16/2003
FILE TIME: 11:39

POINT#	X	Y
1:	0.056	0.777
2:	-0.537	0.341
3:	-0.442	-0.483
4:	0.316	-0.411
5:	0.597	-0.484

X CENTROID: -0.002
Y CENTROID: -0.052
POA TO CENTROID: 0.052
HORZ SPREAD: 1.134
VERT SPREAD: 1.261
GROUP SPREAD: 1.372
MIN RADIUS: 0.480
MAX RADIUS: 0.831
MEAN RADIUS: 0.666
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

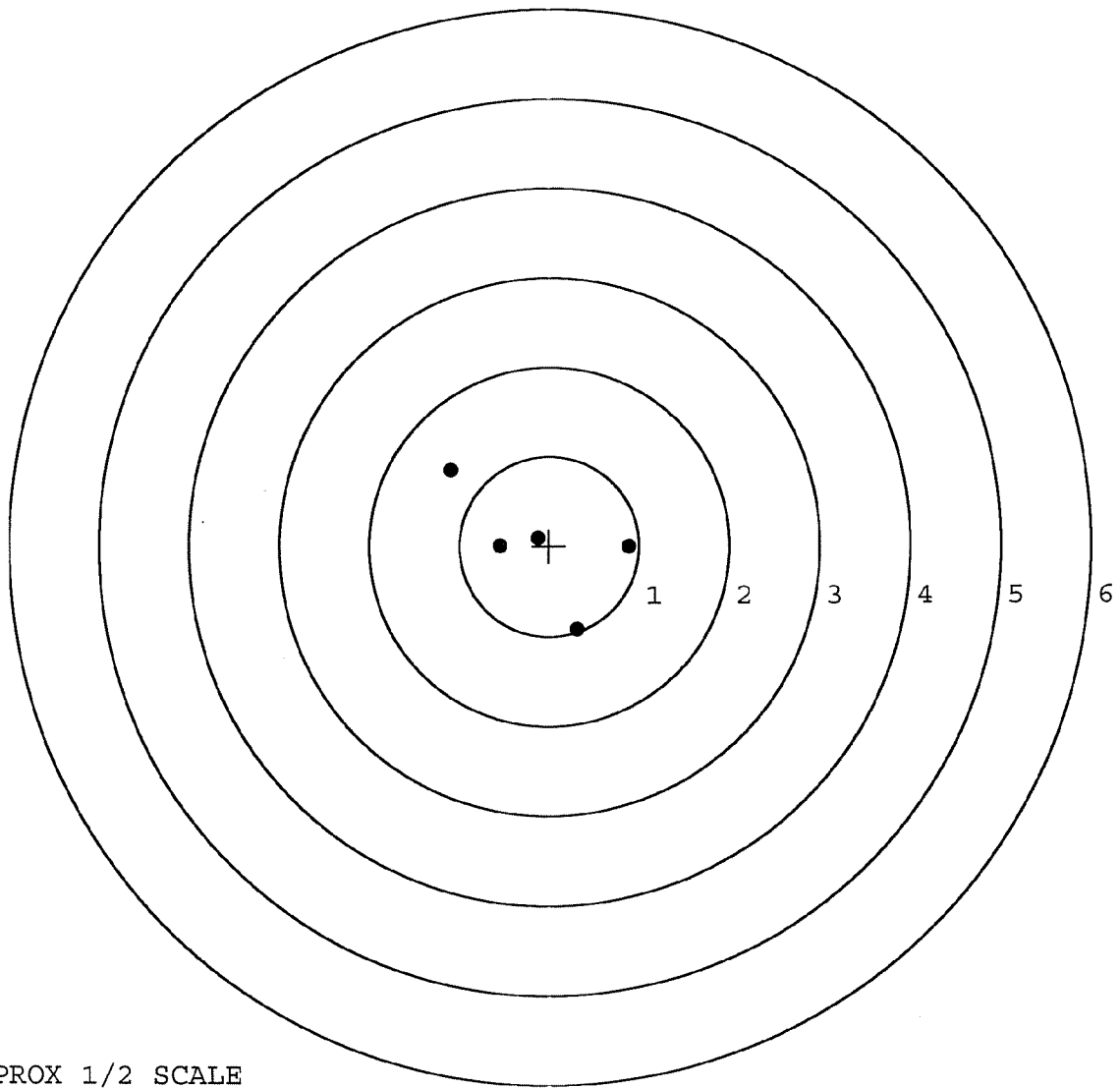


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285948. __0
TARGET NUMBER: 2
FILE DATE: 03/16/2003
FILE TIME: 11:39

POINT#	X	Y
1:	0.888	-0.017
2:	-0.125	0.084
3:	-0.551	-0.001
4:	0.312	-0.930
5:	-1.096	0.850

X CENTROID: -0.114
Y CENTROID: -0.003
POA TO CENTROID: 0.114
HORZ SPREAD: 1.984
VERT SPREAD: 1.780
GROUP SPREAD: 2.270
MIN RADIUS: 0.087
MAX RADIUS: 1.300
MEAN RADIUS: 0.769
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE