

G 6285949

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

28 FORM

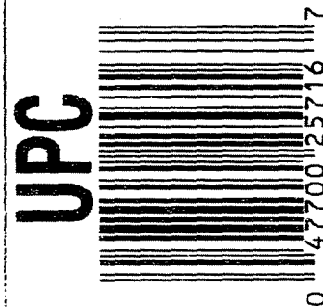


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6285949



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

28

SERIAL NO.
66285949

ORDER NO.
25716

Made in Union, NY Reg. U.S. Pat. & Tar. Off. Marca Registrada. Marque Deposee.

07EX

5716 66285949

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 628 5949

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-13-03	RTL
600	PROOF		8-12-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-12-03	AC
610	DIS-ASSEMBLE GUN		8-13-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED OPERATOR <i>PR</i>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-14-03	TRL
620	APPLY COATINGS (BARREL ACTION)		9-4	TA
	(BOLT)		9-4	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		9-5-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-5-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-5-03	DA
	D) OIL FIRING PIN ASSEMBLY		9-5-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		10-3-03	TRL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>6.75</u>	10-3-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.25</u> <u>3.25</u>	10-3-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		10-3-03	TRW
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.021</u> <u>.0215</u>	10-3-03	TRW
	J) ASSEMBLE STOCK		9-19-03	RTL
	K) ASSEMBLE SWIVEL STUDS		10-3-03	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-19-03	RTL
	M) IRON SIGHT ALIGNMENT		9-19-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-19-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	10-3-03 9-24-03	TRW TRW
	MALFUNCTION	CORRECTION	10-3-03 9-24-03	TRW TRW
	MALFUNCTION	CORRECTION	10-3-03 9-24-03	TRW TRW
	MALFUNCTION	CORRECTION	10-3-03 9-24-03	TRW TRW
	MALFUNCTION	CORRECTION	10-3-03 9-24-03	TRW TRW
645	INSPECT FOR LIVE AMMO		10-3-03 9-24-03	TRW TRW
655	FINAL INSPECTION A) HEADSPACE		10-3-03	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.58</u> <u>2.75</u> <u>2.76</u> <u>2.71</u>	10/3/03	RW
	C) FUNCTION		10-3-03	RW
660	PACK		10/6/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

9-4-03

TESTER

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.47	2.61		2.55	
PULL #2	2.43	2.55		2.45	
PULL #3	2.42	2.46		2.47	
PULL #4	2.45	2.62		2.50	
PULL #5	2.38	2.54		2.45	
TOTAL	12.15	12.78		12.42	
AVERAGE	2.43	2.55		2.48	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.27	3.26		
PULL #2	3.23	3.33		
PULL #3	3.29	3.28		
PULL #4	3.40	3.25		
PULL #5	3.34	3.20		
TOTAL	16.53	16.32		
AVERAGE	3.30	3.26		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.12	4.31		4.09
PULL #2	4.11	4.26		4.07
PULL #3	4.13	4.21		4.04
PULL #4	4.11	4.12		4.05
PULL #5	3.96	4.10		4.12
TOTAL	20.43	21.00		20.37
AVERAGE	4.08	4.20		4.07

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285949.___0

FILE DATE AND TIME: 10/03/2003 06:38

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

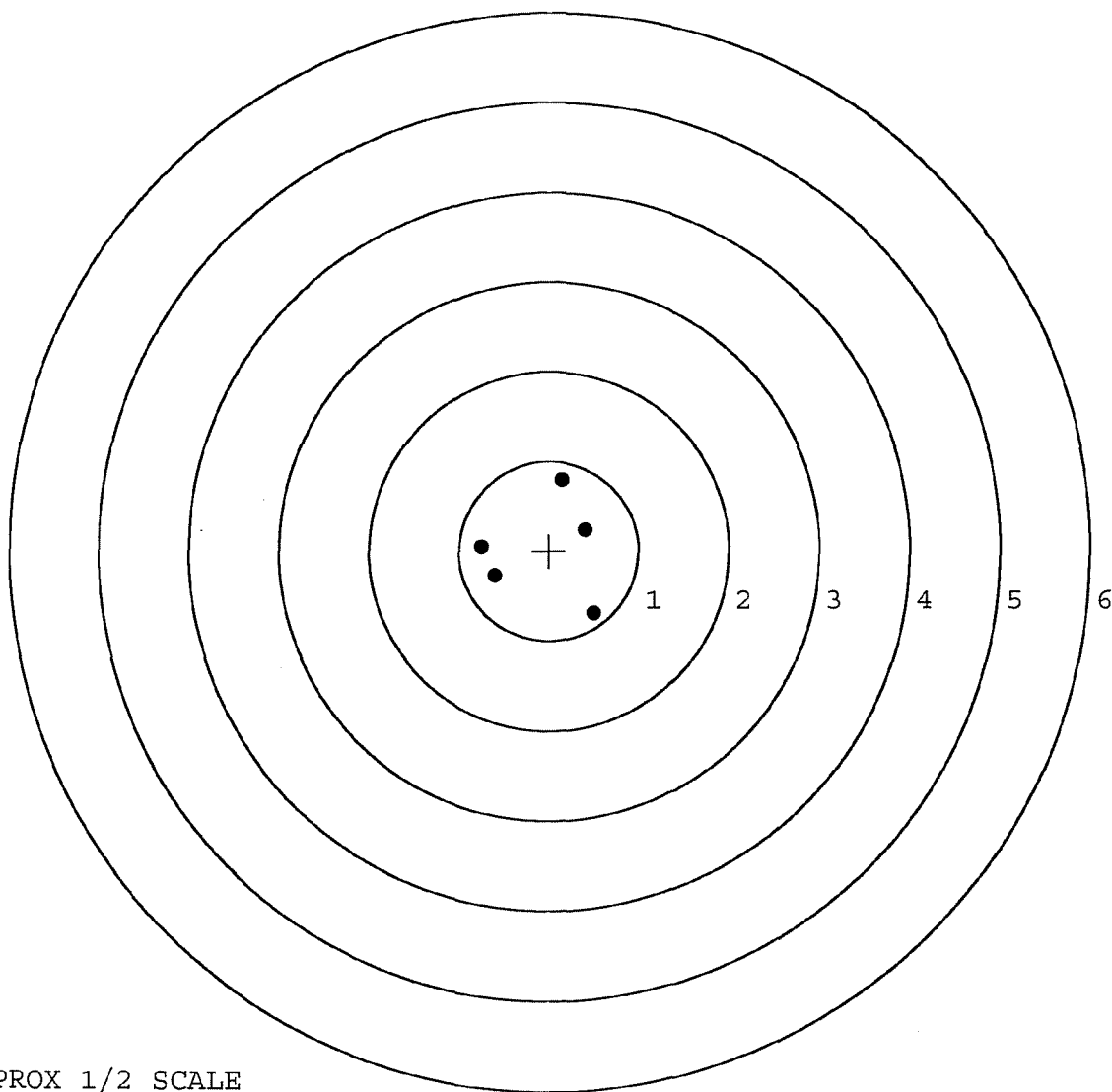
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .651

SERIAL NUMBER: G6285949. __0
TARGET NUMBER: 1
FILE DATE: 10/03/2003
FILE TIME: 06:38

POINT#	X	Y
1:	0.503	-0.699
2:	0.402	0.237
3:	0.151	0.791
4:	-0.754	0.052
5:	-0.606	-0.279

X CENTROID: -0.061
Y CENTROID: 0.020
POA TO CENTROID: 0.064
HORZ SPREAD: 1.257
VERT SPREAD: 1.490
GROUP SPREAD: 1.531
MIN RADIUS: 0.511
MAX RADIUS: 0.914
MEAN RADIUS: 0.708
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

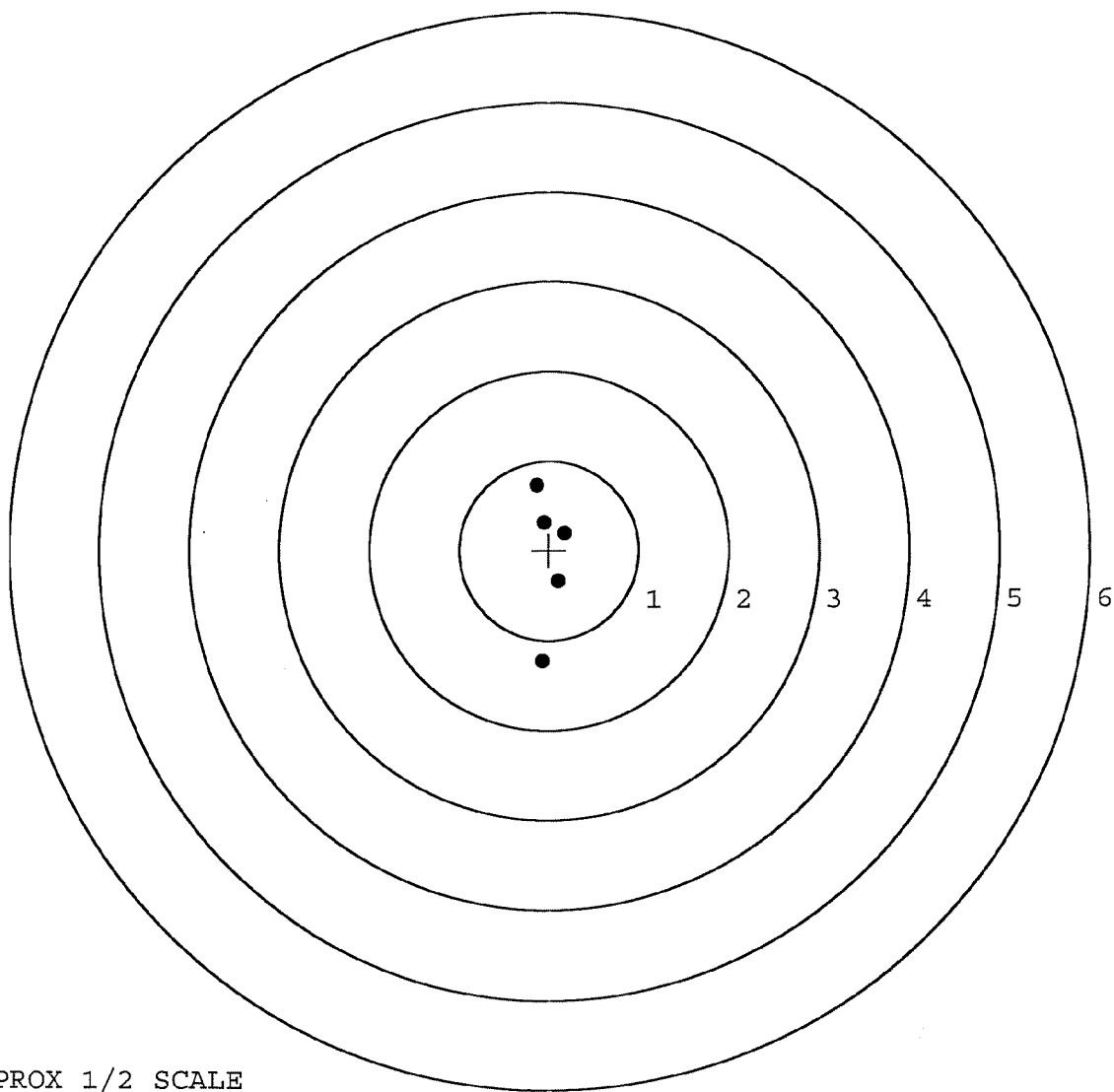


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285949. __0
TARGET NUMBER: 2
FILE DATE: 10/03/2003
FILE TIME: 06:38

POINT#	X	Y
1:	-0.078	-1.234
2:	0.103	-0.347
3:	0.177	0.191
4:	-0.056	0.312
5:	-0.139	0.727

X CENTROID: 0.001
Y CENTROID: -0.070
POA TO CENTROID: 0.070
HORZ SPREAD: 0.316
VERT SPREAD: 1.961
GROUP SPREAD: 1.962
MIN RADIUS: 0.295
MAX RADIUS: 1.167
MEAN RADIUS: 0.594
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE