

G-628 595d

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



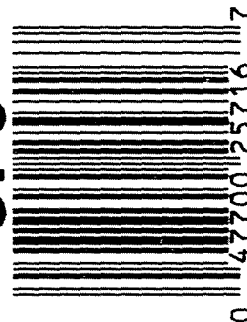
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6285950

UPC



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Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

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Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.



5716 G6285950

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

SERIAL NO.



G6285950

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6285950

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-17-03	RTL
600	PROOF		1-17-03	RTL
607	CHECK HEADSPACE		1-17-03	RTL
610	DIS-ASSEMBLE GUN		1-17-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		1-17-03	CK
615	ROLLMARK CALIBER		1-17-03	RTL
617	DRILL AND TAP SIGHT HOLES		1-20-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3-6	TA
	(BOLT)		3-6	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-17-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-18-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-18-03	DA
	D) OIL FIRING PIN ASSEMBLY		3-18-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-19-03	TRW

			READING	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.0</u> <u>8.0</u>	3-19-03	TRW
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.25</u>	3-19-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			3-14-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.0235</u> <u>.0235</u>	3-19-03	TRW
	J) ASSEMBLE STOCK			3-18-03	RTL
	K) ASSEMBLE SWIVEL STUDS			5-6-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			5-6-03	RTL
	M) IRON SIGHT ALIGNMENT			5-6-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			5-6-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	3-19-03	TRW
	MALFUNCTION		CORRECTION	3-19-03	TRW
	MALFUNCTION		CORRECTION	3-19-03	TRW
	MALFUNCTION		CORRECTION	3-19-03	TRW
	MALFUNCTION		CORRECTION	3-19-03	TRW
645	INSPECT FOR LIVE AMMO			3-19-03	TRW
655	FINAL INSPECTION A) HEADSPACE			5-6-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.51</u> <u>2.53</u> <u>2.41</u> <u>2.45</u>	3-19-03	TRW
	C) FUNCTION			5-6-03	RTL
660	PACK			5/7/03	19A

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

DATE 1-02-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.34	2.57		2.27	MIN. SETTING,
PULL #2	2.33	2.16		2.41	NO AVG. OF 5
PULL #3	2.27	2.52		2.42	READINGS ACCEPT
PULL #4	2.24	2.63		2.38	ABLE LESS THAN
PULL #5	2.31	2.55		2.43	
TOTAL	11.49	12.43		11.91	
AVG.	2.29	2.48		2.38	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.17		
PULL #2	3.05	3.35		
PULL #3	3.23	3.54		
PULL #4	3.33	3.37		
PULL #5	3.31	3.35		
TOTAL	16.15	16.78		
AVG.	3.23	3.35		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.37	4.44		4.00
PULL #2	4.17	4.39		4.03
PULL #3	4.11	4.49		4.14
PULL #4	4.32	4.35		4.12
PULL #5	4.41	4.49		4.33
TOTAL	21.38	22.16		20.62
AVG.	4.27	4.43		4.12

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285950.__0

FILE DATE AND TIME: 03/20/2003 11:13

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

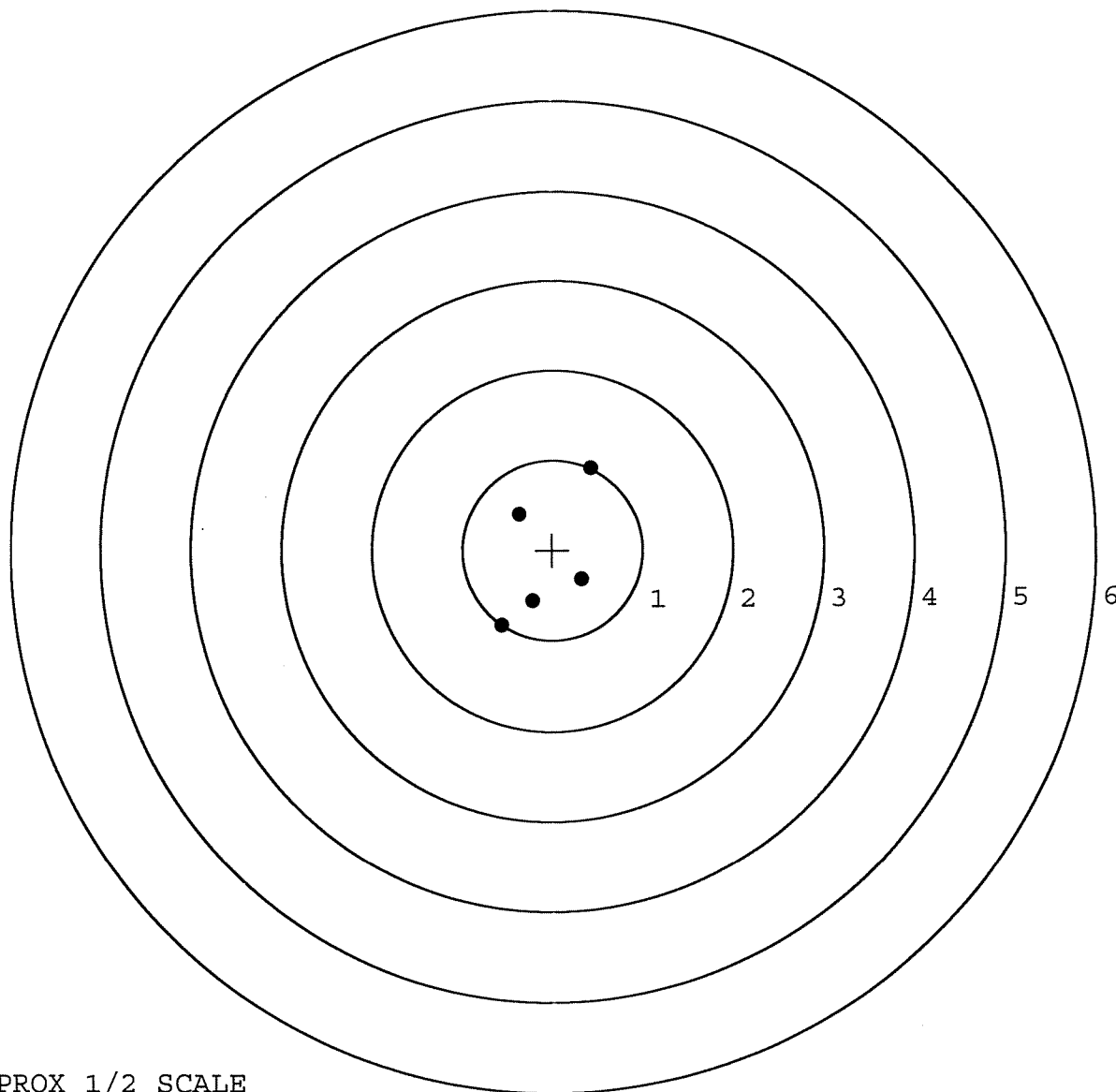
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN 8505

SERIAL NUMBER: G6285950. __0
TARGET NUMBER: 1
FILE DATE: 03/20/2003
FILE TIME: 11:13

POINT#	X	Y
1:	-0.226	-0.572
2:	-0.568	-0.839
3:	0.323	-0.331
4:	-0.369	0.406
5:	0.430	0.908

X CENTROID: -0.082
Y CENTROID: -0.086
POA TO CENTROID: 0.119
HORZ SPREAD: 0.998
VERT SPREAD: 1.747
GROUP SPREAD: 2.012
MIN RADIUS: 0.474
MAX RADIUS: 1.118
MEAN RADIUS: 0.713
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

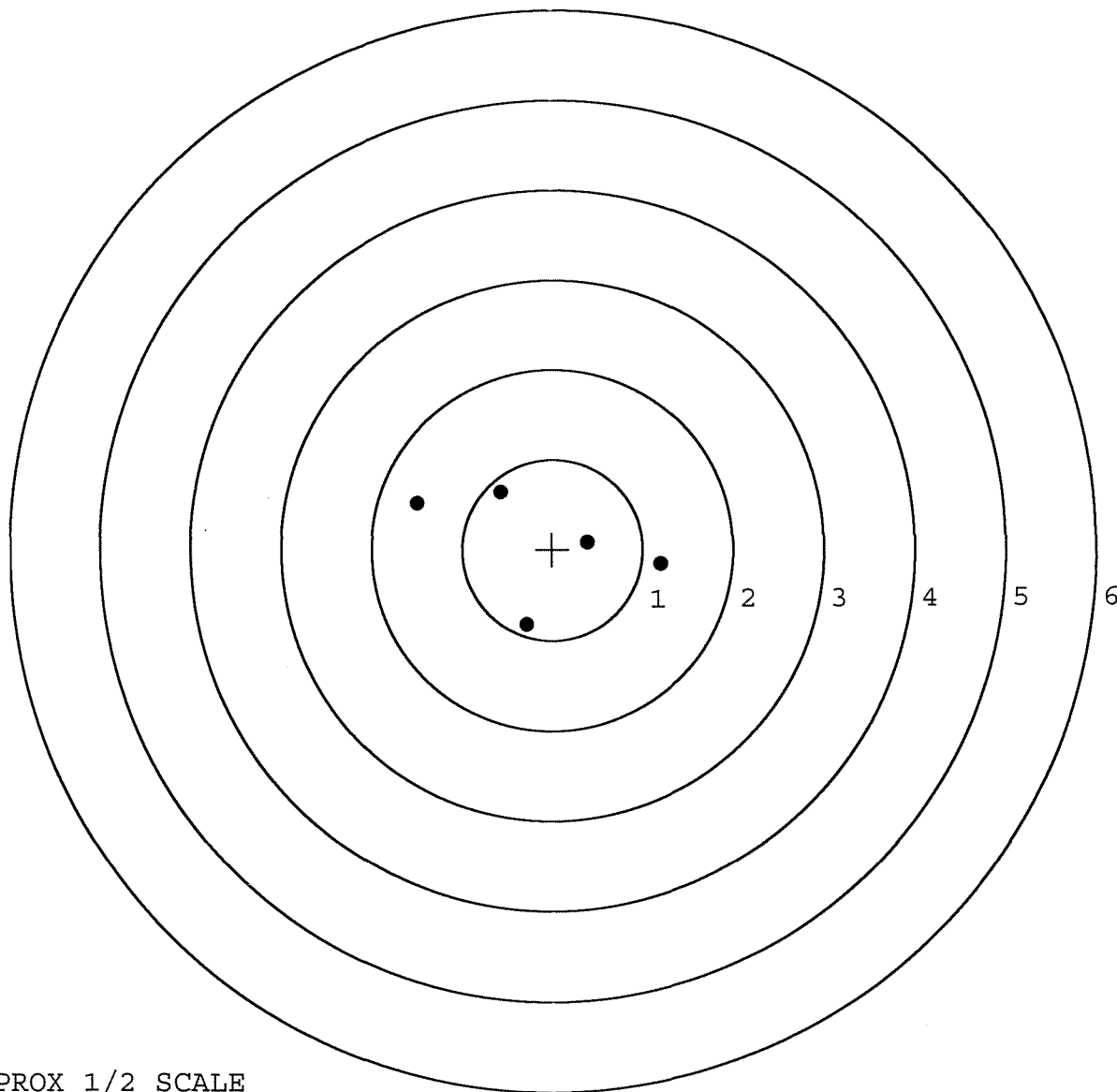


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285950. 0
TARGET NUMBER: 2
FILE DATE: 03/20/2003
FILE TIME: 11:13

POINT#	X	Y
1:	1.197	-0.169
2:	0.392	0.075
3:	-0.573	0.639
4:	-0.289	-0.827
5:	-1.490	0.516

X CENTROID: -0.153
Y CENTROID: 0.047
POA TO CENTROID: 0.160
HORZ SPREAD: 2.687
VERT SPREAD: 1.466
GROUP SPREAD: 2.773
MIN RADIUS: 0.545
MAX RADIUS: 1.417
MEAN RADIUS: 0.988
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE