

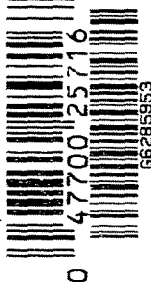
G-6285953

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

28 FORM

proof of purchase



owner registration sticker



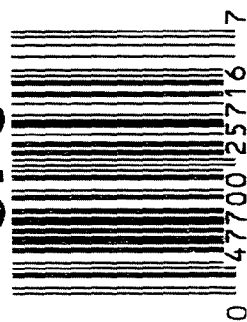
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6285953

UPC



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **G6285953**
 ORDER NO. **25716**

28

07EX

5716 G6285953

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST
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M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6285953

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		8-12-03	Ac
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-12-03	Ac
610	DIS-ASSEMBLE GUN		11-12-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-13-03	TRW
620	APPLY COATINGS (BARREL ACTION)		9-19	TA
	(BOLT)		9-19	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		9-27-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-27-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-22-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-22-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>6.5</u> <u>6.0</u>	9-30-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	9-30-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022⁵</u> <u>.022⁵</u>	9-30-03	TRW
	J) ASSEMBLE STOCK		9-27-03	RW
	K) ASSEMBLE SWIVEL STUDS		10-1-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-27-03	RW
	M) IRON SIGHT ALIGNMENT		9-27-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-27-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-27-03	A
	MALFUNCTION	CORRECTION	9-27-03	A
	MALFUNCTION	CORRECTION	9-27-03	A
	MALFUNCTION	CORRECTION	9-27-03	A
	MALFUNCTION	CORRECTION	9-27-03	A
645	INSPECT FOR LIVE AMMO		9-27-03	A
655	FINAL INSPECTION A) HEADSPACE		10-1-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.85</u> <u>2.85</u> <u>2.76</u> <u>2.83</u> <u>2.83</u>	9-30-03	DA
	C) FUNCTION		10-1-03	RTL
660	PACK		10-4-03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-9-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.49	2.72		2.63	
PULL #2	2.30	2.61		2.47	
PULL #3	2.40	2.67		2.44	
PULL #4	2.39	2.70		2.48	
PULL #5	2.37	2.79		2.45	
TOTAL	11.95	13.49		12.47	
AVERAGE	2.39	2.69		2.49	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.34	3.43		
PULL #2	3.42	3.30		
PULL #3	3.37	3.32		
PULL #4	3.42	3.38		
PULL #5	3.36	3.17		
TOTAL	16.91	16.60		
AVERAGE	3.38	3.32		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.35	4.01		4.10
PULL #2	4.17	4.02		4.03
PULL #3	4.38	4.13		4.04
PULL #4	4.33	4.02		4.02
PULL #5	4.35	4.02		4.05
TOTAL	21.58	20.20		20.24
AVERAGE	4.31	4.04		4.04

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285953.__0

FILE DATE AND TIME: 09/30/2003 06:29

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

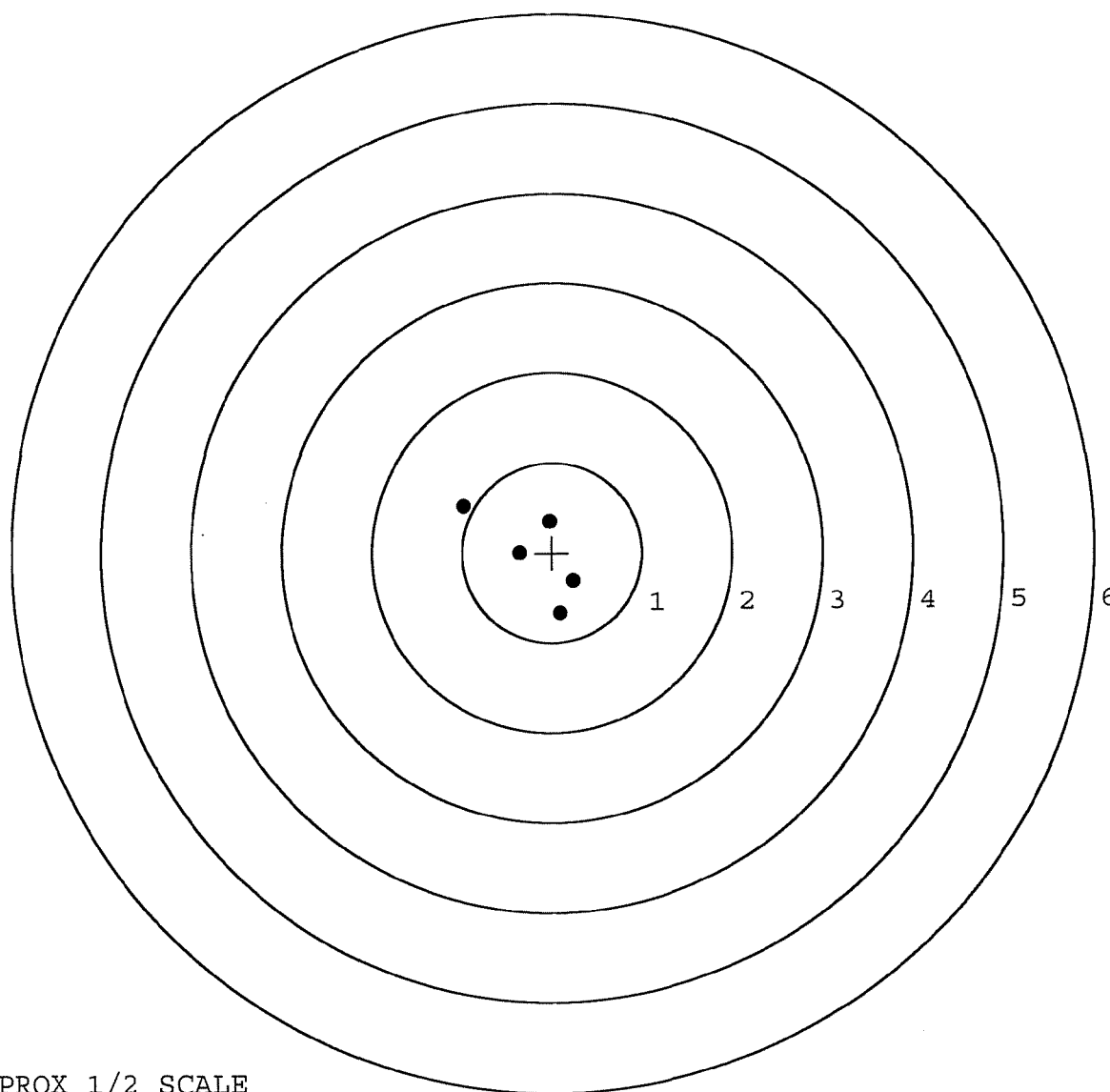
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .5255

SERIAL NUMBER: G6285953. __0
TARGET NUMBER: 1
FILE DATE: 09/30/2003
FILE TIME: 06:29

POINT#	X	Y
1:	0.091	-0.676
2:	0.235	-0.316
3:	-0.366	0.006
4:	-0.027	0.353
5:	-0.981	0.524

X CENTROID: -0.210
Y CENTROID: -0.022
POA TO CENTROID: 0.211
HORZ SPREAD: 1.216
VERT SPREAD: 1.200
GROUP SPREAD: 1.609
MIN RADIUS: 0.159
MAX RADIUS: 0.945
MEAN RADIUS: 0.555
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

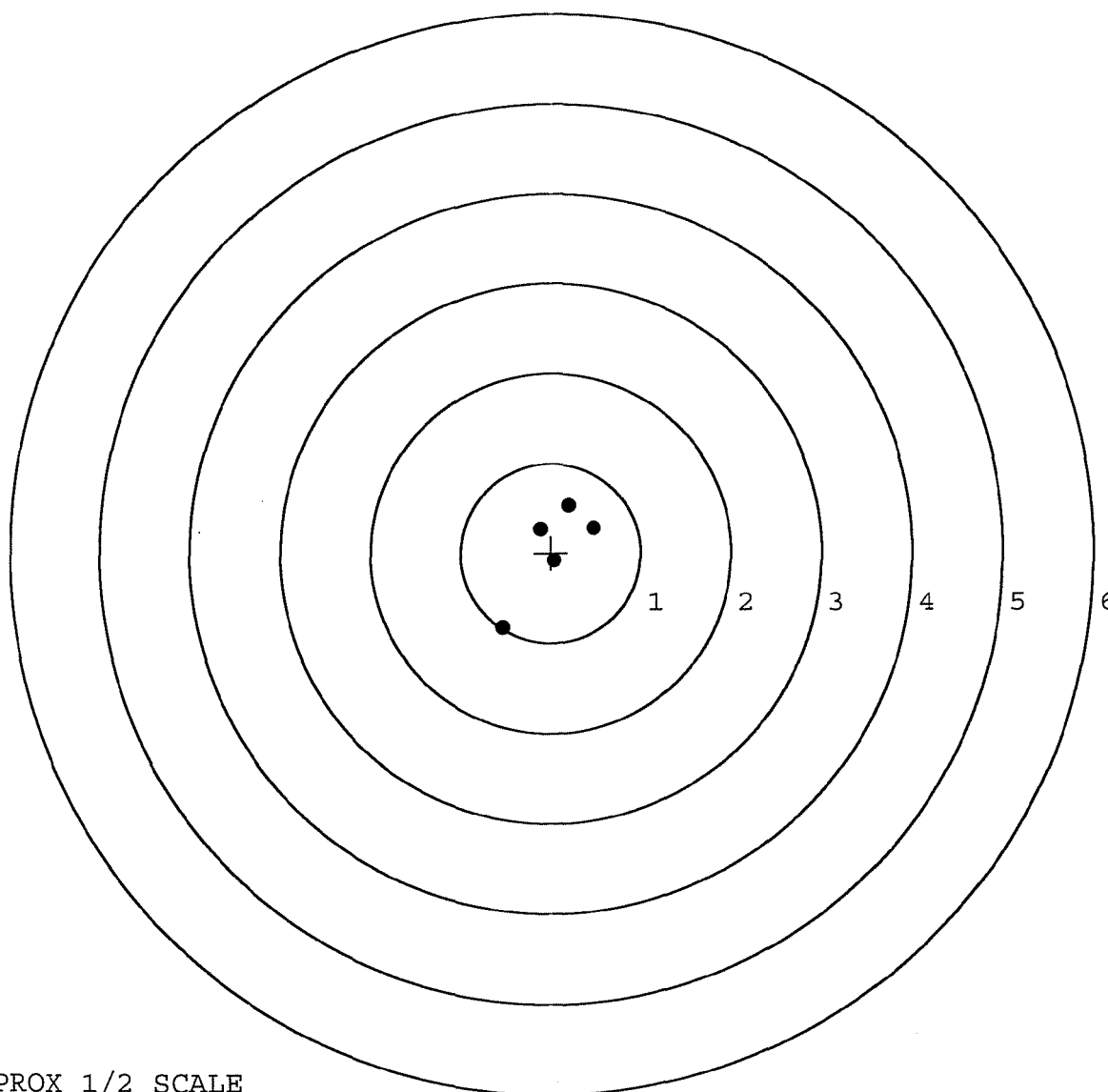


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285953. __0
TARGET NUMBER: 2
FILE DATE: 09/30/2003
FILE TIME: 06:29

POINT#	X	Y
1:	-0.537	-0.835
2:	0.038	-0.089
3:	-0.117	0.266
4:	0.480	0.279
5:	0.202	0.528

X CENTROID: 0.013
Y CENTROID: 0.030
POA TO CENTROID: 0.033
HORZ SPREAD: 1.017
VERT SPREAD: 1.363
GROUP SPREAD: 1.550
MIN RADIUS: 0.121
MAX RADIUS: 1.025
MEAN RADIUS: 0.496
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

lead

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285953.___0

FILE DATE AND TIME: 09/29/2003 06:42

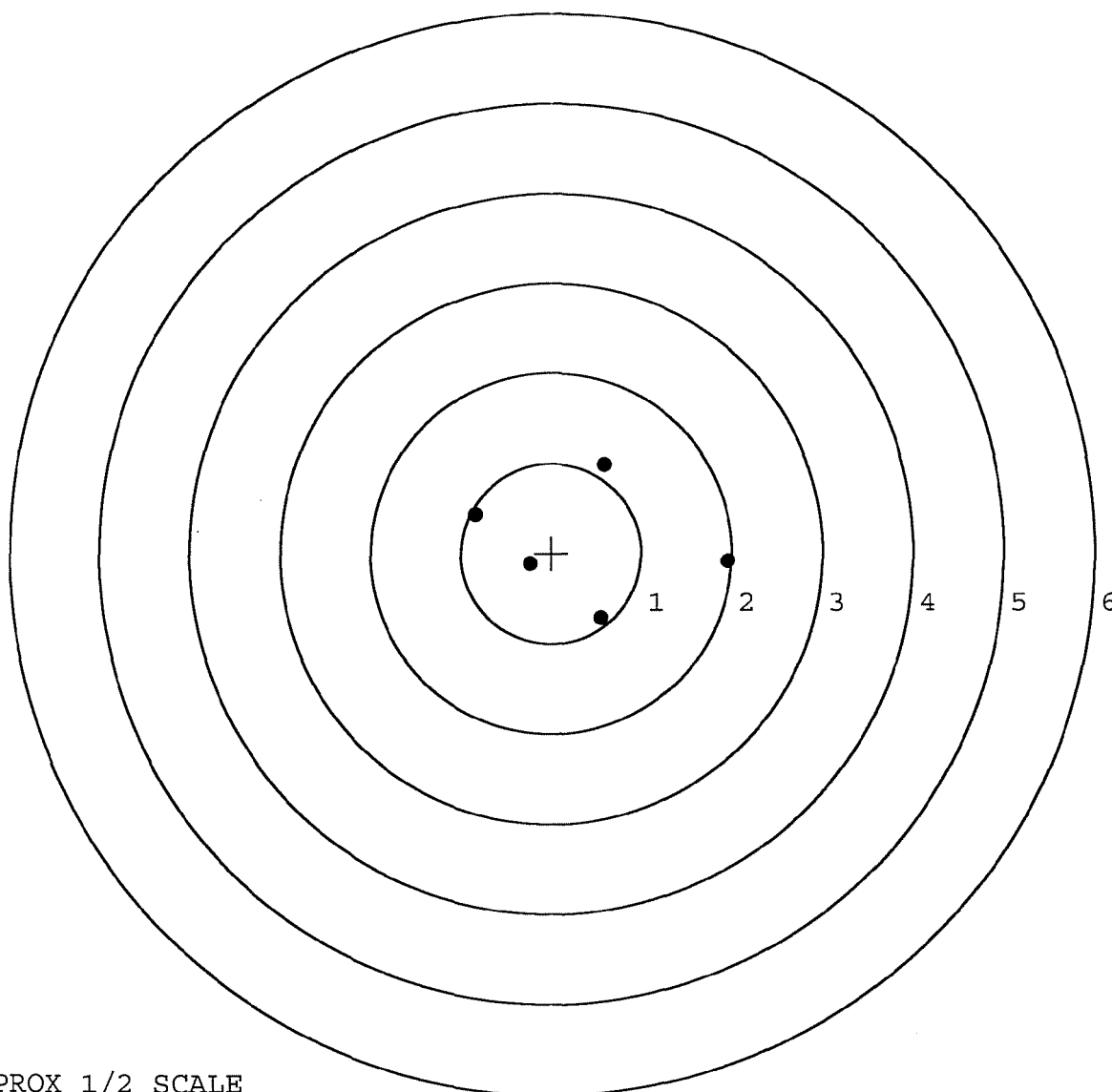
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

SERIAL NUMBER: G6285953. __0
TARGET NUMBER: 1
FILE DATE: 09/29/2003
FILE TIME: 06:42

POINT#	X	Y
1:	1.956	-0.099
2:	0.558	-0.724
3:	-0.233	-0.125
4:	-0.844	0.437
5:	0.598	0.984

X CENTROID: 0.407
Y CENTROID: 0.095
POA TO CENTROID: 0.418
HORZ SPREAD: 2.800
VERT SPREAD: 1.708
GROUP SPREAD: 2.851
MIN RADIUS: 0.677
MAX RADIUS: 1.561
MEAN RADIUS: 1.055
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4

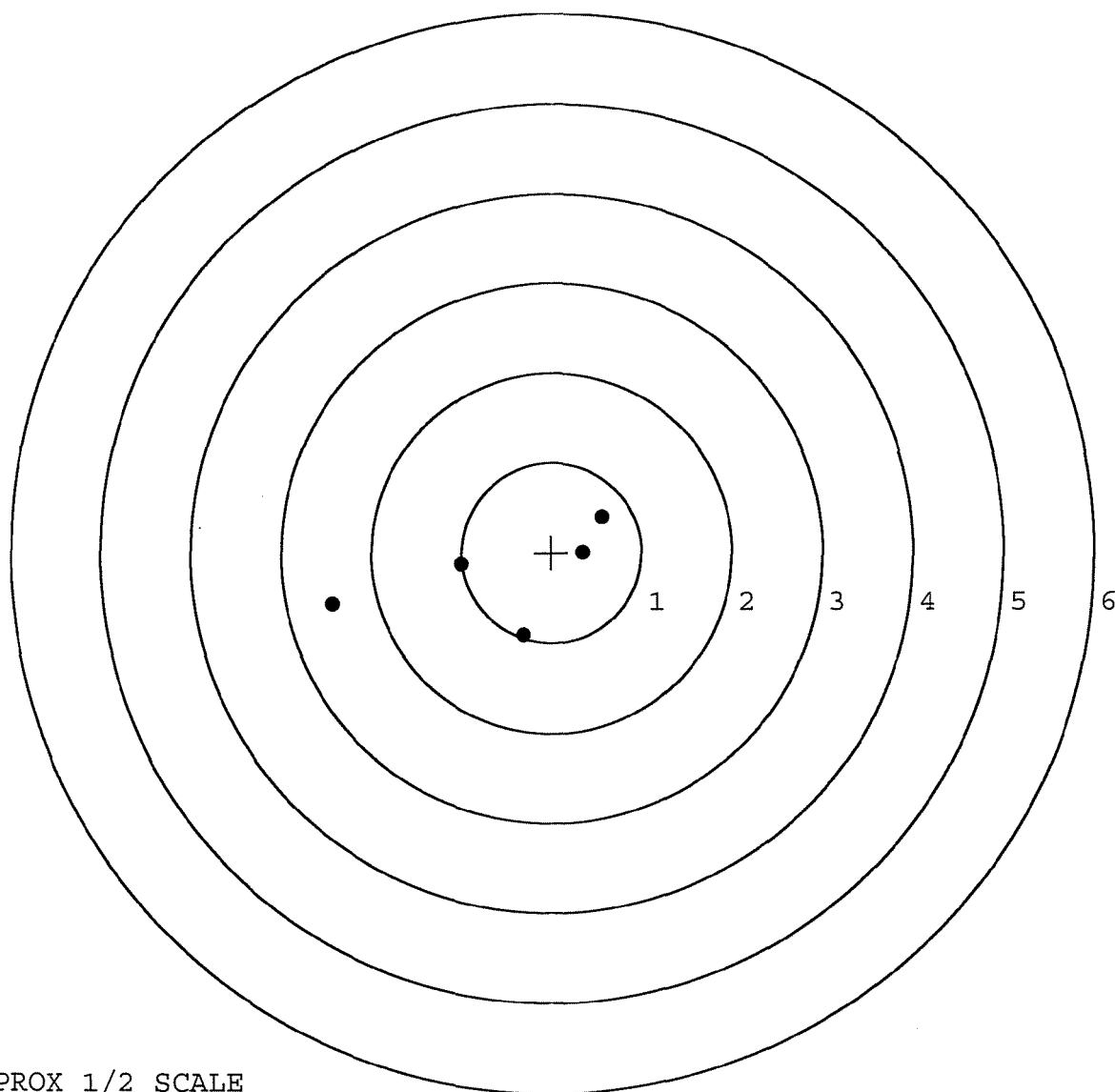


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285953. __0
TARGET NUMBER: 2
FILE DATE: 09/29/2003
FILE TIME: 06:42

POINT#	X	Y
1:	0.341	-0.001
2:	0.563	0.397
3:	-0.319	-0.923
4:	-1.004	-0.133
5:	-2.427	-0.575

X CENTROID: -0.569
Y CENTROID: -0.247
POA TO CENTROID: 0.620
HORZ SPREAD: 2.990
VERT SPREAD: 1.320
GROUP SPREAD: 3.144
MIN RADIUS: 0.449
MAX RADIUS: 1.887
MEAN RADIUS: 1.060
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE