

G-6285954

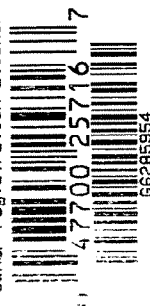
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



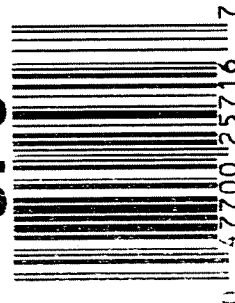
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6285954

UPC



46 FORM

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66285954**
Order No. **25716**

46

Made in Illinois, U.S.A. Pat. & Reg. Off. Patent Registered. Deposited.

20AX

5716 66285954

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



SERIAL NO.



3

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66285954

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-8-03	RW
600	PROOF		1-8-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-8-03	RW
610	DIS-ASSEMBLE GUN		1-8-03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 15 2003 OPERATOR <u>RY</u>		
615	ROLLMARK CALIBER		1/16/03	AB
617	DRILL AND TAP SIGHT HOLES		1-29-03	TRL
620	APPLY COATINGS (BARREL ACTION)		3-6	TA
	(BOLT)		3-6	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-17-03	A
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-17-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-17-03	A
	D) OIL FIRING PIN ASSEMBLY		3-17-03	A
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-18-03	TRL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.15</u> <u>8.5</u> <u>8.75</u>	3-18-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.0</u> <u>2.5</u>	3-18-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0235</u> <u>.0235</u> <u>.021</u>	3-18-03	TRW
	J) ASSEMBLE STOCK		3-17-03	RW
	K) ASSEMBLE SWIVEL STUDS		3-18-03	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-17-03	RW
	M) IRON SIGHT ALIGNMENT		3-17-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-17-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	3-18-03	A
	MALFUNCTION	CORRECTION	3-18-03	A
	MALFUNCTION	CORRECTION	3-18-03	A
	MALFUNCTION	CORRECTION	3-18-03	A
	MALFUNCTION	CORRECTION	3-18-03	A
645	INSPECT FOR LIVE AMMO		3-18-03	A
655	FINAL INSPECTION A) HEADSPACE		3-18-03	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.48</u> <u>2.32</u> <u>2.25</u> <u>2.37</u>	3-18-03	TRW
	C) FUNCTION		3-18-03	RW
660	PACK		3-19-03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# $\pm$.50#
3.00# $\pm$.75#
4.00# $\pm$ 1.00#

SERIAL NO. _____
DATE 1-03-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.37	2.25		2.18	MIN. SETTING,
PULL #2	2.23	2.23		2.22	NO AVG. OF 5
PULL #3	2.21	2.27		2.18	READINGS ACCEPT
PULL #4	2.26	2.31		2.15	ABLE LESS THAN
PULL #5	2.24	2.27		2.14	
TOTAL	11.31	11.33		10.87	
AVG.	2.26	2.26		2.17	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.17	3.20		
PULL #2	3.23	3.23		
PULL #3	3.16	2.93		
PULL #4	3.21	3.29		
PULL #5	3.23	3.20		
TOTAL	15.99	15.85		
AVG.	3.19	3.17		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.16	4.18		4.26
PULL #2	4.18	4.09		4.25
PULL #3	4.16	4.18		4.13
PULL #4	4.21	4.21		4.23
PULL #5	4.24	4.23		4.18
TOTAL	20.95	20.89		21.05
AVG.	4.19	4.17		4.21

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285954.__0

FILE DATE AND TIME: 03/19/2003 11:44

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

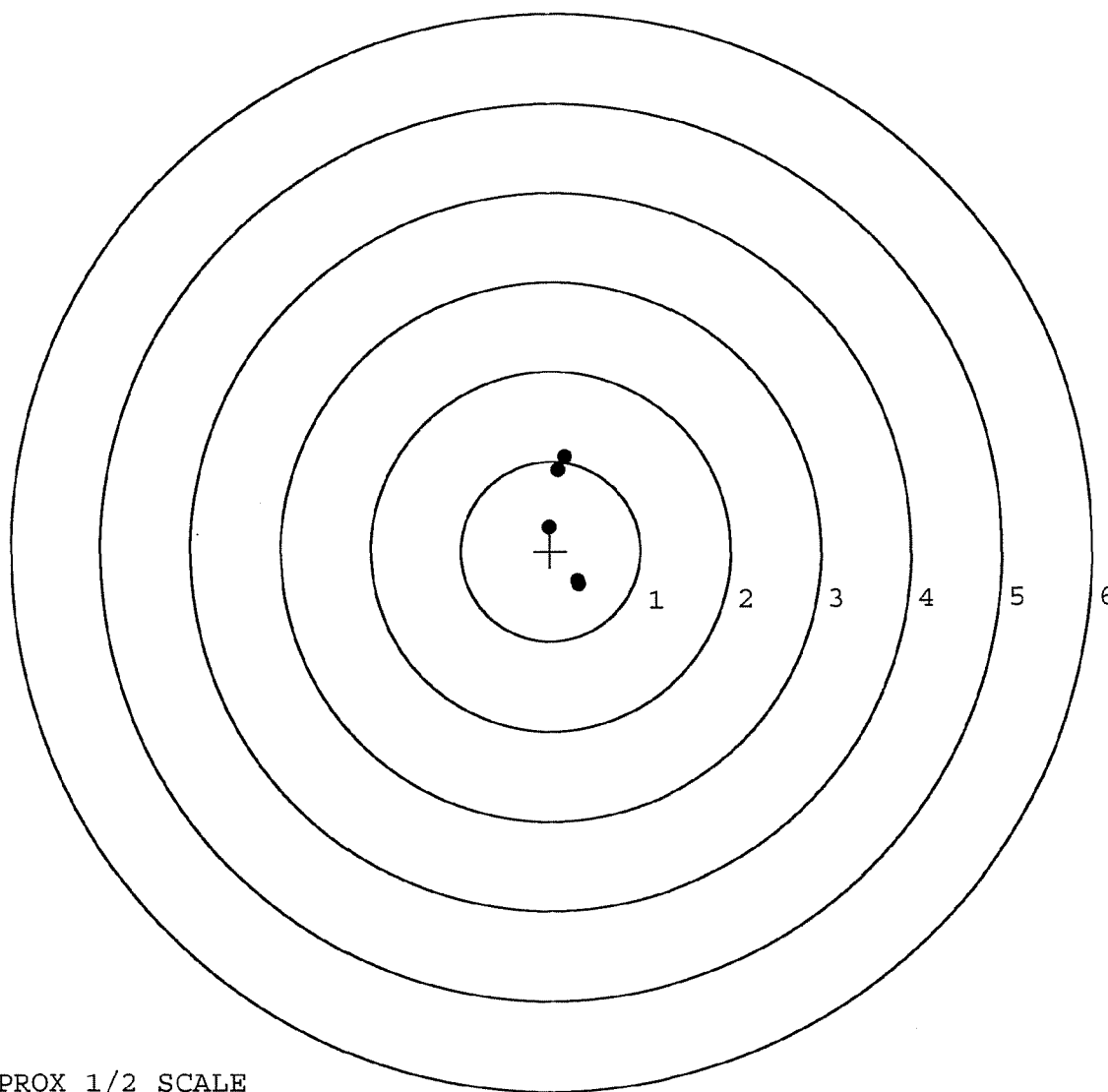
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .8365

SERIAL NUMBER: G6285954. __0
TARGET NUMBER: 1
FILE DATE: 03/19/2003
FILE TIME: 11:44

POINT#	X	Y
1:	0.312	-0.377
2:	0.161	1.052
3:	0.089	0.906
4:	-0.018	0.265
5:	0.297	-0.334

X CENTROID: 0.168
Y CENTROID: 0.302
POA TO CENTROID: 0.346
HORZ SPREAD: 0.330
VERT SPREAD: 1.429
GROUP SPREAD: 1.437
MIN RADIUS: 0.190
MAX RADIUS: 0.750
MEAN RADIUS: 0.578
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

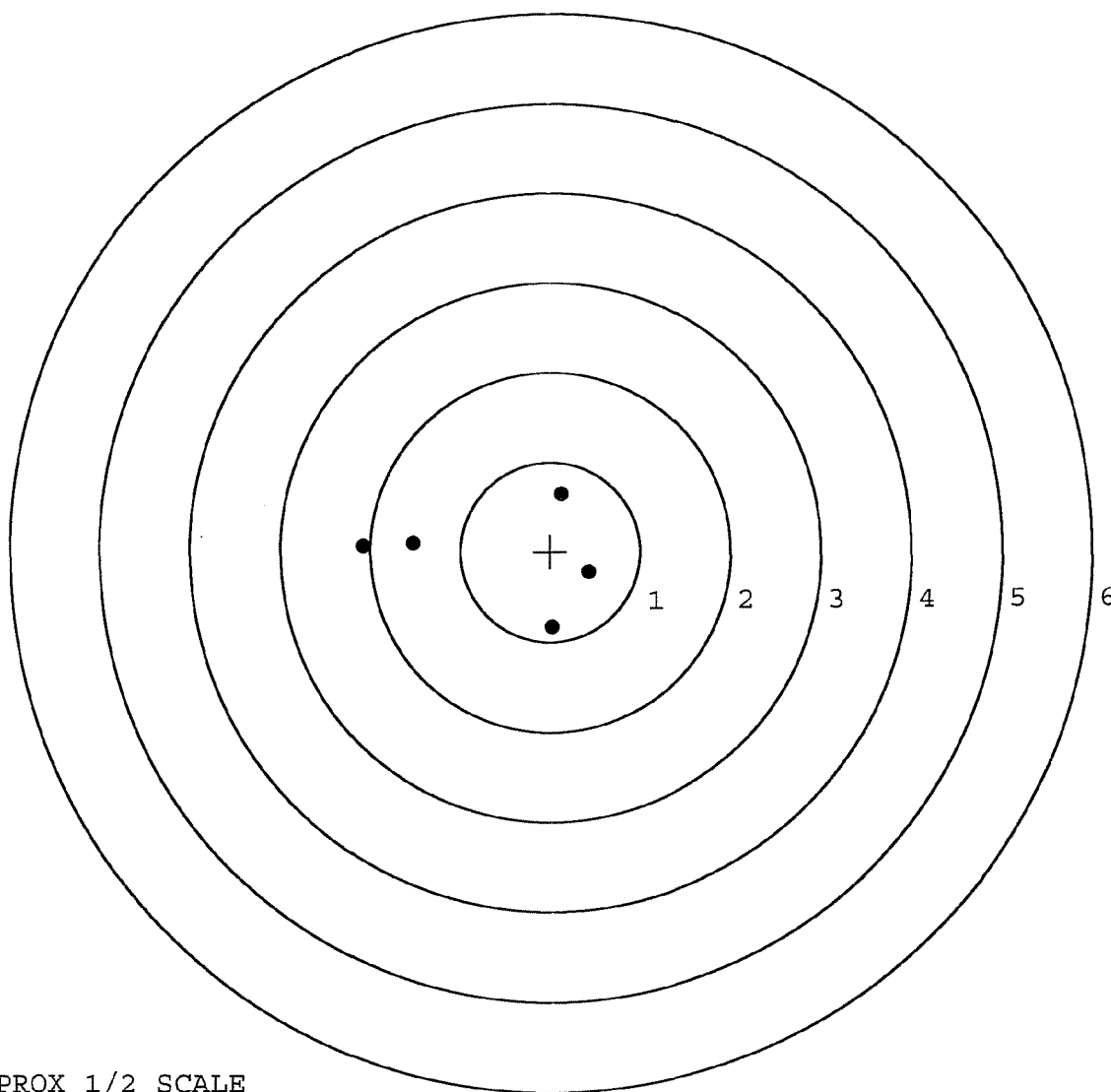


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285954. __ 0
TARGET NUMBER: 2
FILE DATE: 03/19/2003
FILE TIME: 11:44

POINT#	X	Y
1:	0.424	-0.236
2:	0.014	-0.843
3:	0.133	0.642
4:	-1.523	0.104
5:	-2.077	0.075

X CENTROID: -0.606
Y CENTROID: -0.052
POA TO CENTROID: 0.608
HORZ SPREAD: 2.501
VERT SPREAD: 1.485
GROUP SPREAD: 2.520
MIN RADIUS: 0.930
MAX RADIUS: 1.477
MEAN RADIUS: 1.094
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 1
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE