

G628 5956

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

SERIAL NO.
66285956

ORDER NO.
25716

02EX

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



5716 66285956

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYS)

UPC

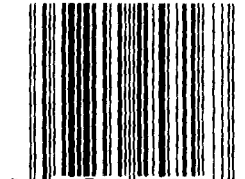


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ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYS)

UPC



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SERIAL NO.

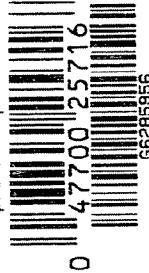


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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



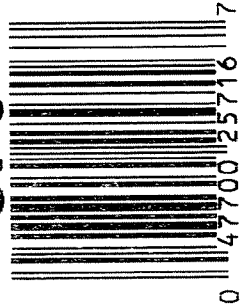
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6285956

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6285956

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	AL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-8-03	AL
610	DIS-ASSEMBLE GUN		8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRW
620	APPLY COATINGS (BARREL ACTION)		8-26	TA
	(BOLT)		8-26	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8/27/03	OA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/27/03	OA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/27/03	OA
	D) OIL FIRING PIN ASSEMBLY		8/27/03	OA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>50</u> <u>50</u> <u>50</u>	9-29-03	RTC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>20</u> <u>20</u> <u>20</u>	9-29-03	RTC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.022</u> <u>.022</u>	9-29-03	RTC
	J) ASSEMBLE STOCK		9-9-03	RW
	K) ASSEMBLE SWIVEL STUDS		9-29-03	RTC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-17-03	RW
	M) IRON SIGHT ALIGNMENT		9-17-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-17-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-24-03	TRW
	MALFUNCTION	CORRECTION	9-24-03	TRW
	MALFUNCTION	CORRECTION	9-24-03	TRW
	MALFUNCTION	CORRECTION	9-24-03	TRW
	MALFUNCTION	CORRECTION	9-24-03	TRW
645	INSPECT FOR LIVE AMMO		9-24-03	TRW
655	FINAL INSPECTION A) HEADSPACE		9-29-03	RTC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.68</u> <u>2.60</u> <u>2.52</u> <u>2.51</u>	9/29/03	DA
	C) FUNCTION		9-29-03	RTC
660	PACK		9/29/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-8-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.62	2.76		2.49	
PULL #2	2.52	2.45		2.34	
PULL #3	2.62	2.40		2.37	
PULL #4	2.59	2.45		2.40	
PULL #5	2.46	2.44		2.19	
TOTAL	12.81	12.50		11.79	
AVERAGE	2.56	2.50		2.35	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.40	3.49		
PULL #2	3.22	3.41		
PULL #3	3.23	3.37		
PULL #4	3.30	3.31		
PULL #5	3.23	3.34		
TOTAL	16.38	16.92		
AVERAGE	3.27	3.38		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.35	4.26		4.32
PULL #2	4.15	4.34		4.35
PULL #3	4.24	4.25		4.29
PULL #4	4.17	4.19		4.26
PULL #5	4.14	4.22		4.29
TOTAL	21.05	21.26		21.51
AVERAGE	4.21	4.25		4.30

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285956.___0
FILE DATE AND TIME: 09/24/2003 08:14

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

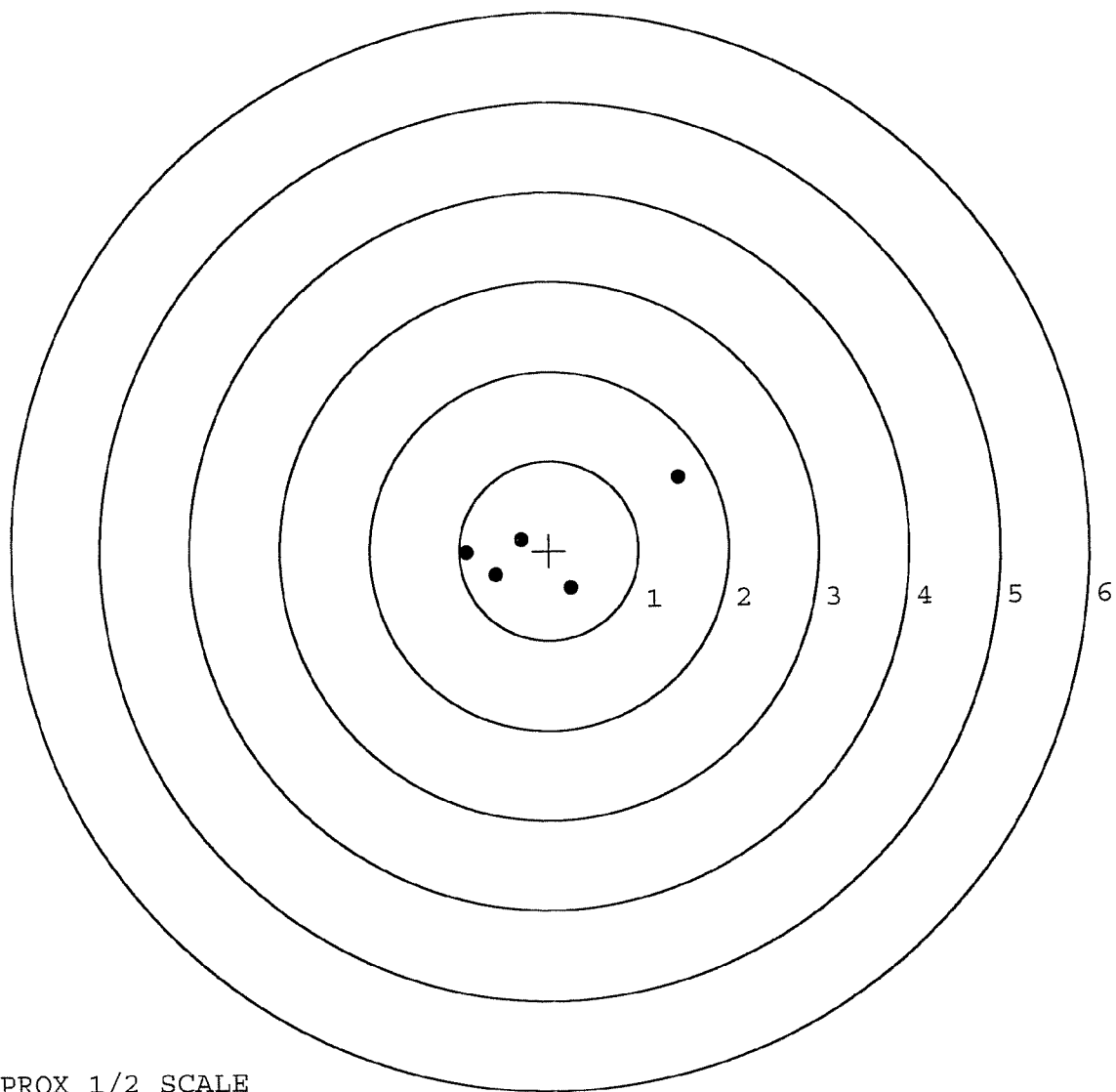
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .797

SERIAL NUMBER: G6285956.___0
TARGET NUMBER: 1
FILE DATE: 09/24/2003
FILE TIME: 08:14

POINT#	X	Y
1:	0.241	-0.425
2:	-0.596	-0.271
3:	-0.926	-0.016
4:	-0.309	0.123
5:	1.441	0.806

X CENTROID: -0.030
Y CENTROID: 0.043
POA TO CENTROID: 0.053
HORZ SPREAD: 2.367
VERT SPREAD: 1.231
GROUP SPREAD: 2.506
MIN RADIUS: 0.290
MAX RADIUS: 1.657
MEAN RADIUS: 0.807
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285956. __0

TARGET NUMBER: 2

FILE DATE: 09/24/2003

FILE TIME: 08:14

POINT#	X	Y
1:	0.343	-0.393
2:	-0.211	-0.490
3:	-0.278	-0.171
4:	-0.053	0.228
5:	-1.172	0.826

X CENTROID: -0.274

Y CENTROID: 0.000

POA TO CENTROID: 0.274

HORZ SPREAD: 1.515

VERT SPREAD: 1.316

GROUP SPREAD: 1.945

MIN RADIUS: 0.171

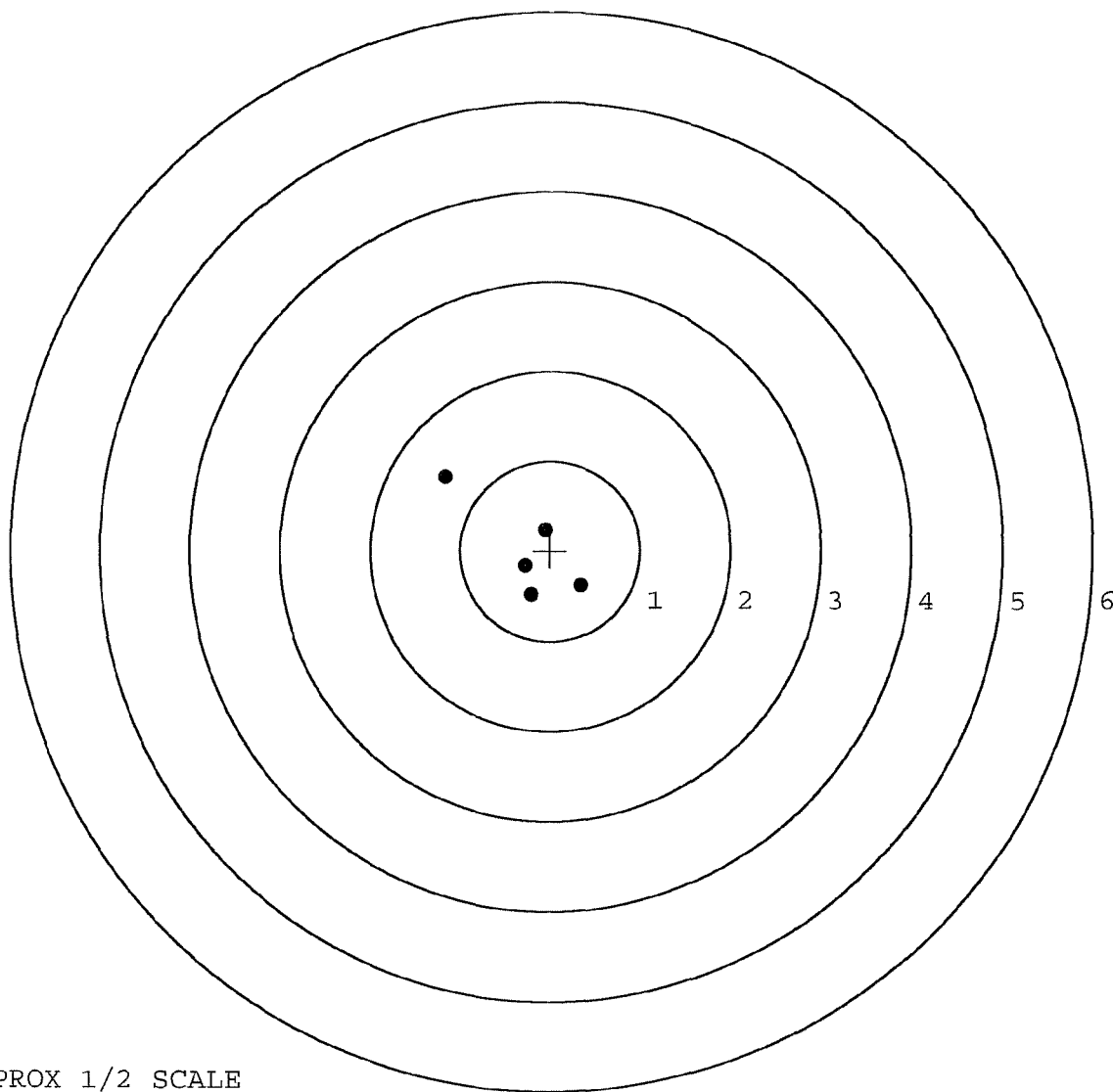
MAX RADIUS: 1.220

MEAN RADIUS: 0.587

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE