

6628 5957

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **66285957**
ORDER NO. **25716**

Made in Illinois, U.S. Pat & In. Off. Marca Registrada Mar-que Deposee.

02EX

5716 66285957

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



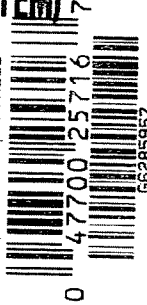
SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



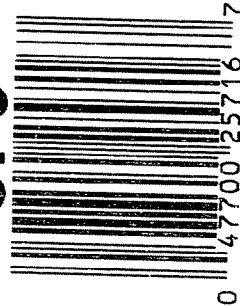
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6285957

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6285957

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	AL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-8-03	AL
610	DIS-ASSEMBLE GUN		8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	AUG 11 2003 OPERATOR <i>[Signature]</i>		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		8-26	TA
	(BOLT)		8-26	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		8-29-03	RL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-29-03	RL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-29-03	RL
	D) OIL FIRING PIN ASSEMBLY		8-29-03	RL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>5.5</u>	9-23-03	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-23-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		9-23-03	DA
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	9-23-03	DA
	J) ASSEMBLE STOCK		8-29-03	RW
	K) ASSEMBLE SWIVEL STUDS		9-24-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-19-03	RTL
	M) IRON SIGHT ALIGNMENT		9-19-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-19-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	9-22-03	A
	MALFUNCTION	CORRECTION	9-22-03	A
	MALFUNCTION	CORRECTION	9-22-03	A
	MALFUNCTION	CORRECTION	9-22-03	A
	MALFUNCTION	CORRECTION	9-22-03	A
645	INSPECT FOR LIVE AMMO		9-22-03	A
655	FINAL INSPECTION A) HEADSPACE		9-24-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.55</u> <u>2.61</u> <u>2.63</u> <u>2.64</u>	9-23-03	DA
	C) FUNCTION		9-24-03	RTL
660	PACK		9/25/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-18-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.49	2.37		2.60	
PULL #2	2.48	2.43		2.57	
PULL #3	2.47	2.43		2.59	
PULL #4	2.48	2.37		2.62	
PULL #5	2.46	2.42		2.57	
TOTAL	12.38	12.02		12.95	
AVERAGE	2.47	2.40		2.59	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.33	3.30		
PULL #2	3.42	3.26		
PULL #3	3.39	3.30		
PULL #4	3.38	3.32		
PULL #5	3.38	3.30		
TOTAL	16.90	16.48		
AVERAGE	3.38	3.29		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.18	4.34		4.23
PULL #2	4.22	4.30		4.21
PULL #3	4.18	4.25		4.26
PULL #4	4.26	4.31		4.25
PULL #5	4.36	4.27		4.26
TOTAL	21.20	21.47		21.21
AVERAGE	4.24	4.29		4.24

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285957.__0
FILE DATE AND TIME: 09/22/2003 07:00

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

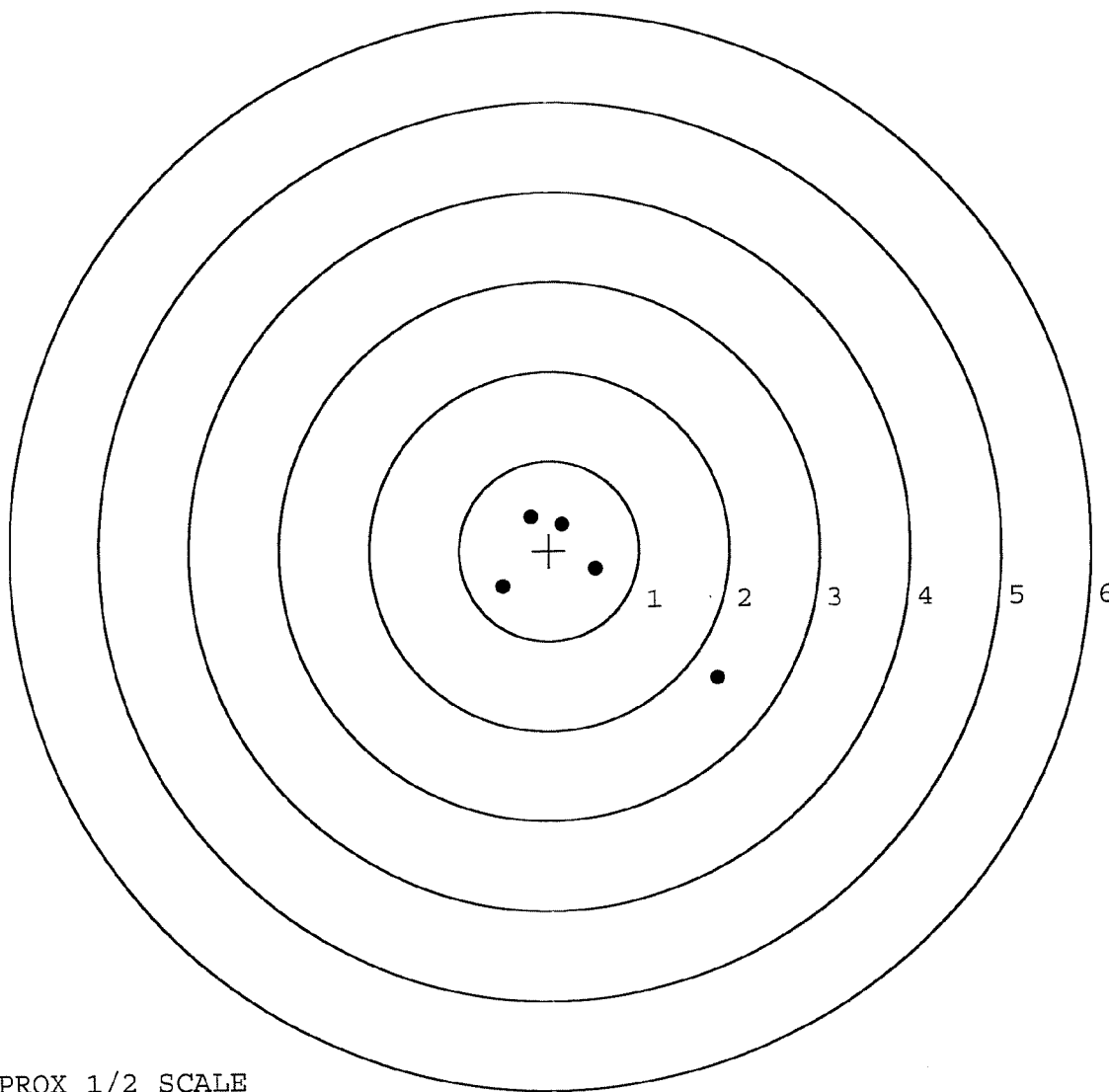
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .792

SERIAL NUMBER: G6285957. __0
TARGET NUMBER: 1
FILE DATE: 09/22/2003
FILE TIME: 07:00

POINT#	X	Y
1:	1.854	-1.438
2:	0.514	-0.213
3:	0.153	0.293
4:	-0.201	0.376
5:	-0.515	-0.395

X CENTROID: 0.361
Y CENTROID: -0.275
POA TO CENTROID: 0.454
HORZ SPREAD: 2.369
VERT SPREAD: 1.814
GROUP SPREAD: 2.741
MIN RADIUS: 0.165
MAX RADIUS: 1.892
MEAN RADIUS: 0.881
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 4

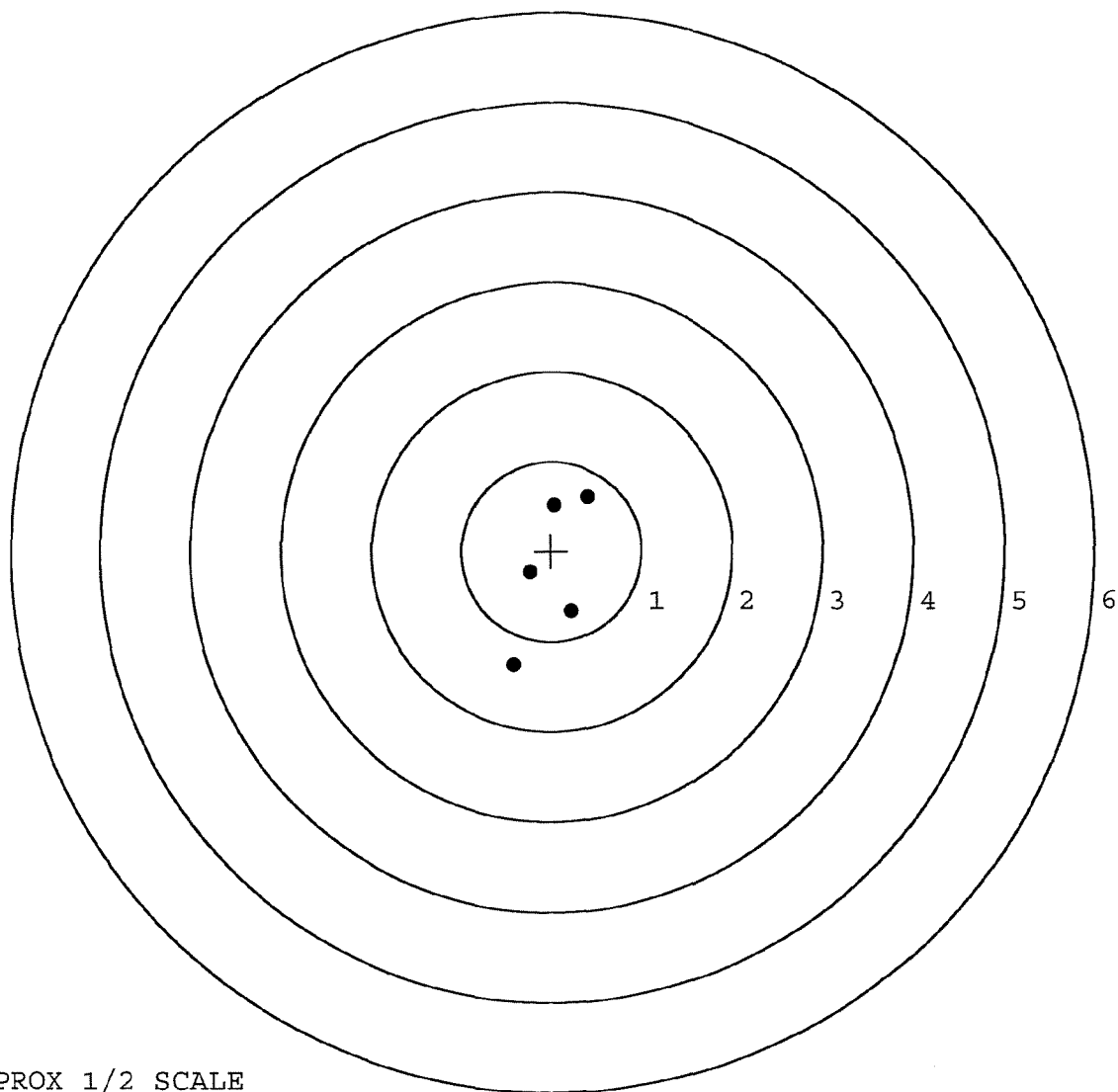


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285957. 0
TARGET NUMBER: 2
FILE DATE: 09/22/2003
FILE TIME: 07:00

POINT#	X	Y
1:	0.224	-0.668
2:	-0.415	-1.264
3:	-0.238	-0.239
4:	0.404	0.607
5:	0.031	0.512

X CENTROID: 0.001
Y CENTROID: -0.210
POA TO CENTROID: 0.210
HORZ SPREAD: 0.819
VERT SPREAD: 1.871
GROUP SPREAD: 2.042
MIN RADIUS: 0.241
MAX RADIUS: 1.133
MEAN RADIUS: 0.703
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE