

G 628 5963

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
66285963

ORDER NO.
25716

02EX



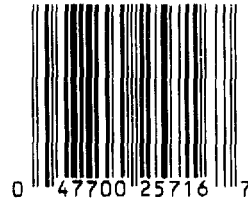
ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



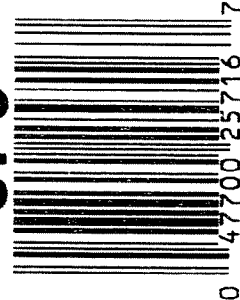
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6285963

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6285963

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-8-03	AC
610	DIS-ASSEMBLE GUN	AUG 11 2003	8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRW
620	APPLY COATINGS (BARREL ACTION)		8-26	TA
	(BOLT)		8-26	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		8/28/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/28/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/28/03	DA
	D) OIL FIRING PIN ASSEMBLY		8/28/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6⁰</u> <u>6⁰</u> <u>5.75</u>	9-27-03	RL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2⁰</u> <u>2⁰</u> <u>2⁰</u>	9-27-03	RL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	9-27-03	RL
	J) ASSEMBLE STOCK		9-19-03	RL
	K) ASSEMBLE SWIVEL STUDS		9-27-03	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-27-03	RL
	M) IRON SIGHT ALIGNMENT		9-27-03	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-27-03	RL
640	GALLERY TEST AND TARGET	PASS FAIL	9-24-03	TRW
	MALFUNCTION	CORRECTION	9-24-03	TRW
	MALFUNCTION	CORRECTION	9-24-03	TRW
	MALFUNCTION	CORRECTION	9-24-03	TRW
	MALFUNCTION	CORRECTION	9-24-03	TRW
645	INSPECT FOR LIVE AMMO		9-24-03	TRW
655	FINAL INSPECTION A) HEADSPACE		9-27-03	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.51</u> <u>2.49</u> <u>2.53</u> <u>2.30</u>	9/27/03	DA
	C) FUNCTION		9-27-03	RL
660	PACK		9/27/03	DA

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285963.__0
FILE DATE AND TIME: 09/24/2003 07:45

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

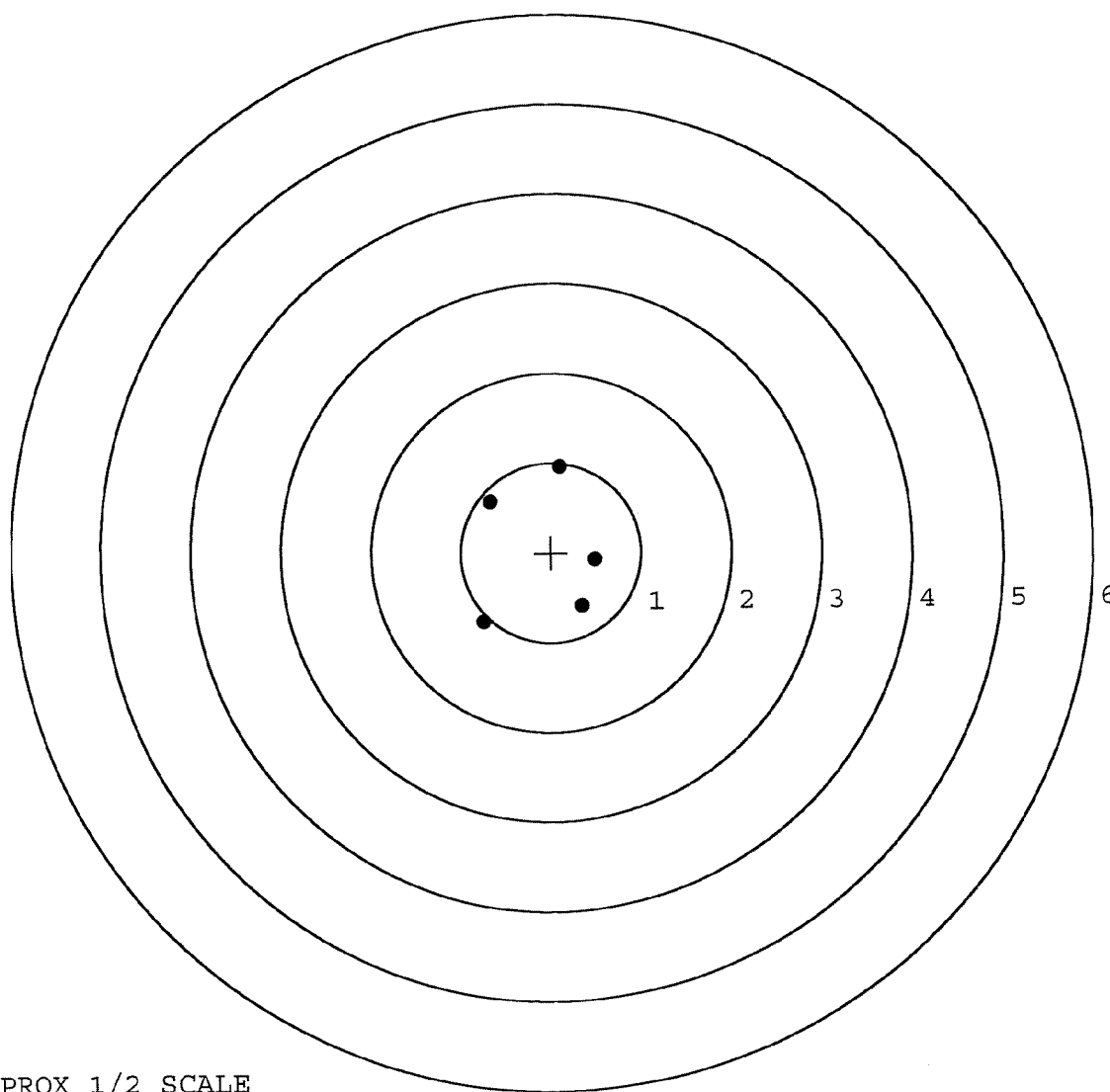
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean 1.0345

SERIAL NUMBER: G6285963. __0
TARGET NUMBER: 1
FILE DATE: 09/24/2003
FILE TIME: 07:45

POINT#	X	Y
1:	0.344	-0.596
2:	0.489	-0.082
3:	0.110	0.955
4:	-0.670	0.579
5:	-0.758	-0.761

X CENTROID: -0.097
Y CENTROID: 0.019
POA TO CENTROID: 0.099
HORZ SPREAD: 1.247
VERT SPREAD: 1.716
GROUP SPREAD: 1.923
MIN RADIUS: 0.595
MAX RADIUS: 1.022
MEAN RADIUS: 0.827
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

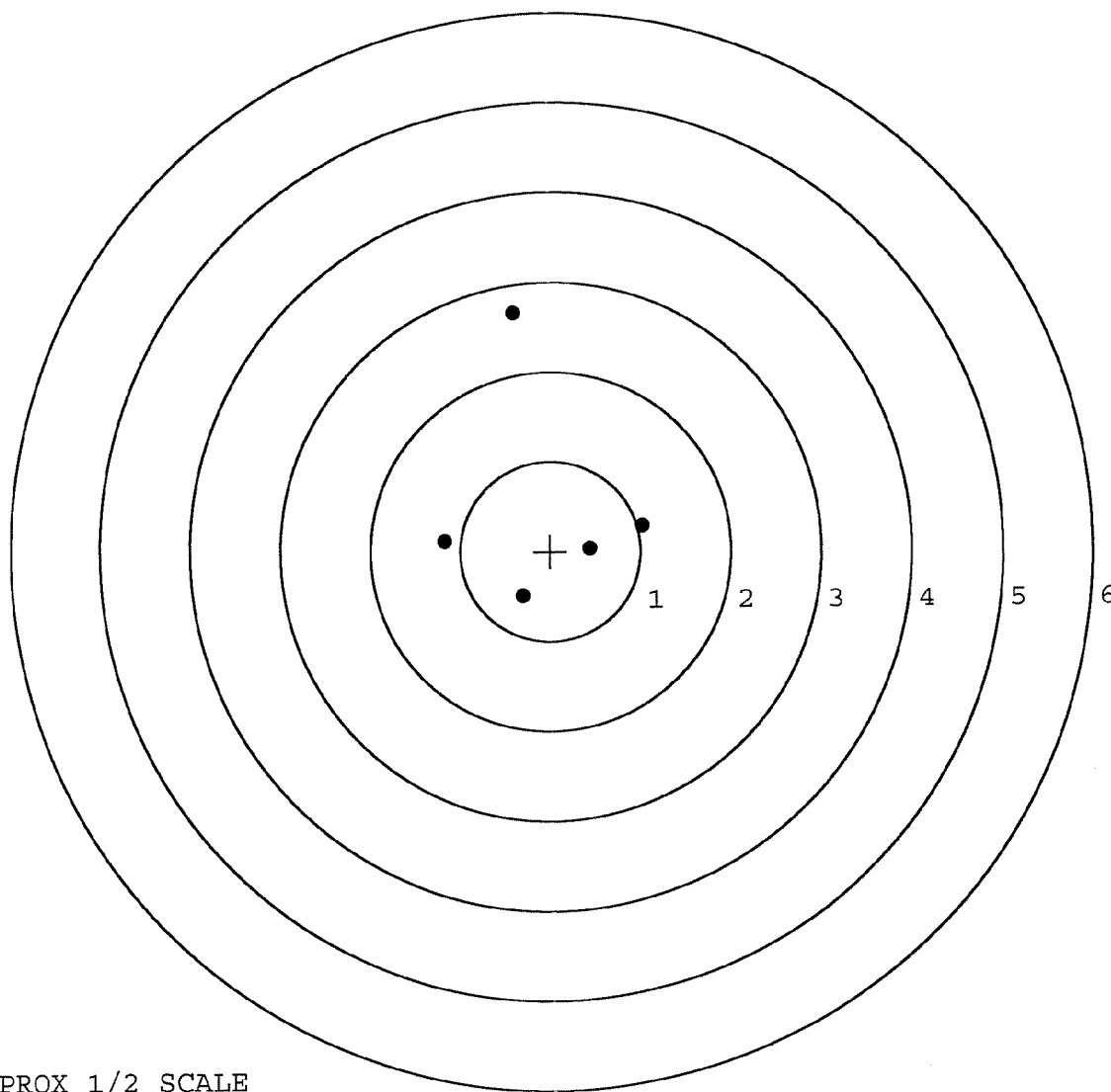


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285963. __0
TARGET NUMBER: 2
FILE DATE: 09/24/2003
FILE TIME: 07:45

POINT#	X	Y
1:	1.020	0.276
2:	0.442	0.029
3:	-0.311	-0.498
4:	-1.175	0.126
5:	-0.399	2.655

X CENTROID: -0.085
Y CENTROID: 0.518
POA TO CENTROID: 0.524
HORZ SPREAD: 2.195
VERT SPREAD: 3.153
GROUP SPREAD: 3.154
MIN RADIUS: 0.718
MAX RADIUS: 2.160
MEAN RADIUS: 1.242
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 1
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-2-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.51	2.24		2.49	
PULL #2	2.43	2.31		2.43	
PULL #3	2.40	2.09		2.36	
PULL #4	2.32	2.41		2.48	
PULL #5	2.36	2.22		2.43	
TOTAL	12.02	11.27		12.19	
AVERAGE	2.40	2.25		2.43	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.46	3.21		
PULL #2	3.27	3.15		
PULL #3	3.17	3.19		
PULL #4	3.20	3.05		
PULL #5	3.23	3.00		
TOTAL	16.33	15.60		
AVERAGE	3.26	3.12		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.03	4.28		4.29
PULL #2	4.20	4.45		4.22
PULL #3	4.09	4.16		4.20
PULL #4	4.10	4.29		4.24
PULL #5	4.08	4.09		4.16
TOTAL	20.50	21.27		21.11
AVERAGE	4.10	4.25		4.22