

G-6285965

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

Made in Illion. NY Reg. U.S. Pat. & Tar. Off. Marks Registered Perque Deposee.

SERIAL NO.
66285965

ORDER NO.
25716

02EX



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



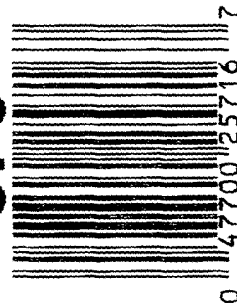
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6285965

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6285965

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	AC
607	CHECK HEADSPACE	MAGNA FLUX INSPECTED	8-8-03	AC
610	DIS-ASSEMBLE GUN	AUG 11 2003	8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRW
620	APPLY COATINGS (BARREL ACTION)		8-26	TA
	(BOLT)		8-26	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-29-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-29-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-29-03	RW
	D) OIL FIRING PIN ASSEMBLY		8-29-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6⁰</u> <u>6⁰</u> <u>6⁰</u>	9-29-03	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2⁰</u> <u>2⁰</u> <u>2⁰</u>	9-29-03	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	9-29-03	RTL
	J) ASSEMBLE STOCK		9-29-03	PW
	K) ASSEMBLE SWIVEL STUDS		9-29-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-23-03	RTL
	M) IRON SIGHT ALIGNMENT		9-23-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-23-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	9-24-03	A
	MALFUNCTION	CORRECTION	9-24-03	A
	MALFUNCTION	CORRECTION	9-24-03	A
	MALFUNCTION	CORRECTION	9-24-03	A
	MALFUNCTION	CORRECTION	9-24-03	A
645	INSPECT FOR LIVE AMMO		9-24-03	A
655	FINAL INSPECTION A) HEADSPACE		9-29-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.49</u> <u>2.42</u> <u>2.67</u> <u>2.67</u>	9/29/03	DA
	C) FUNCTION		9-29-03	RTL
660	PACK		9/30/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-18-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.59	2.53		2.69	
PULL #2	2.22	2.54		2.66	
PULL #3	2.21	2.53		2.60	
PULL #4	2.10	2.57		2.58	
PULL #5	2.28	2.60		2.51	
TOTAL	11.40	12.77		13.04	
AVERAGE	2.28	2.55		2.60	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.39	3.38		
PULL #2	3.34	3.47		
PULL #3	3.44	3.41		
PULL #4	3.45	3.35		
PULL #5	3.25	3.42		
TOTAL	16.87	17.03		
AVERAGE	3.37	3.40		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.37	4.46		4.02
PULL #2	4.35	4.37		3.95
PULL #3	4.33	4.48		3.96
PULL #4	4.35	4.43		3.97
PULL #5	4.45	4.48		4.00
TOTAL	21.85	22.22		19.90
AVERAGE	4.37	4.44		3.98

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285965.__0
FILE DATE AND TIME: 09/24/2003 07:59

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

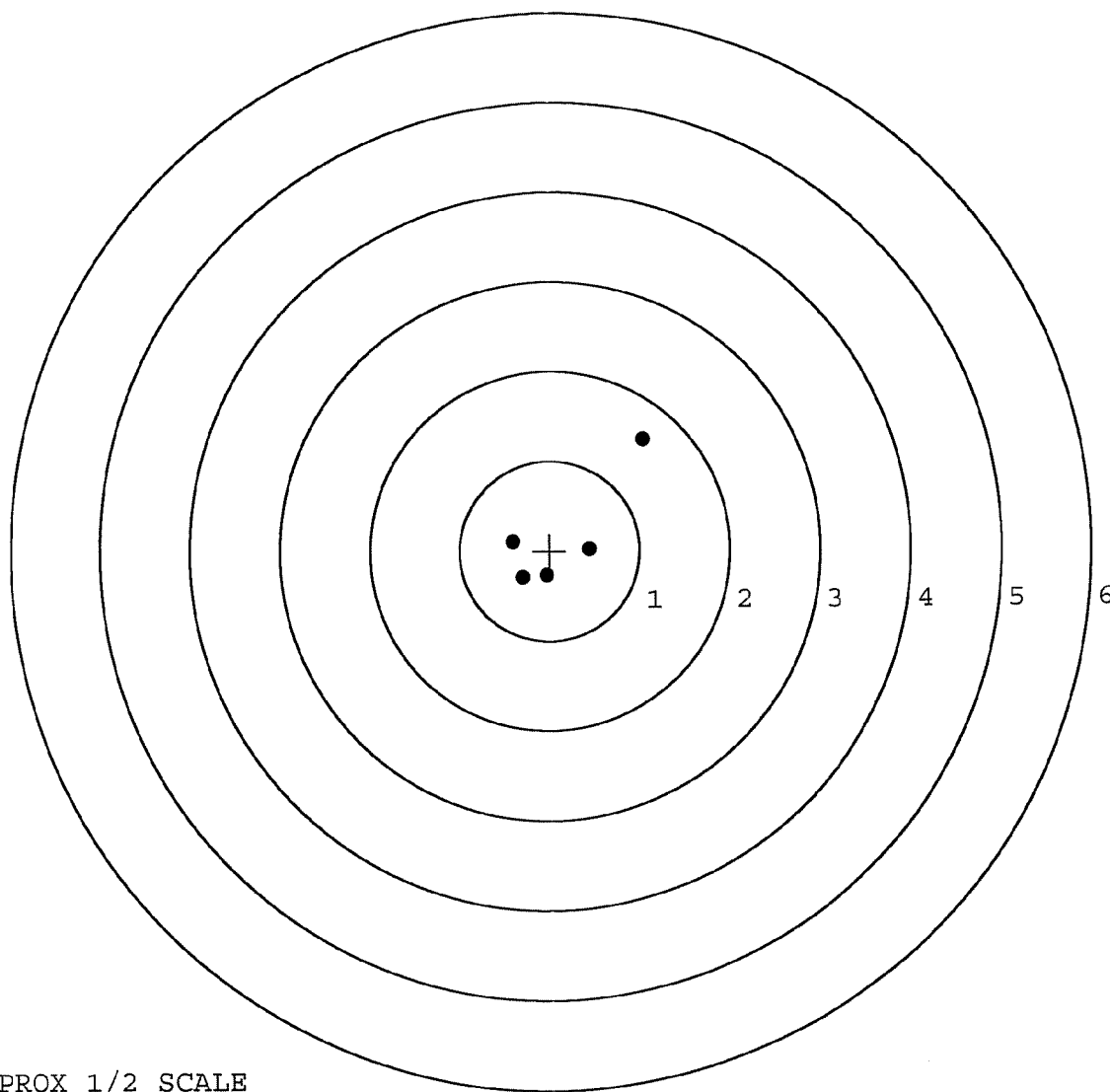
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .6825

SERIAL NUMBER: G6285965.___0
TARGET NUMBER: 1
FILE DATE: 09/24/2003
FILE TIME: 07:59

POINT#	X	Y
1:	0.445	0.014
2:	-0.040	-0.274
3:	-0.302	-0.296
4:	-0.408	0.105
5:	1.046	1.228

X CENTROID: 0.148
Y CENTROID: 0.155
POA TO CENTROID: 0.215
HORZ SPREAD: 1.454
VERT SPREAD: 1.524
GROUP SPREAD: 2.035
MIN RADIUS: 0.329
MAX RADIUS: 1.399
MEAN RADIUS: 0.678
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285965. __0

TARGET NUMBER: 2

FILE DATE: 09/24/2003

FILE TIME: 07:59

POINT#	X	Y
1:	1.018	-0.552
2:	-1.343	0.052
3:	-0.161	-0.215
4:	-0.322	0.173
5:	0.299	0.198

X CENTROID: -0.102

Y CENTROID: -0.069

POA TO CENTROID: 0.123

HORZ SPREAD: 2.361

VERT SPREAD: 0.750

GROUP SPREAD: 2.437

MIN RADIUS: 0.158

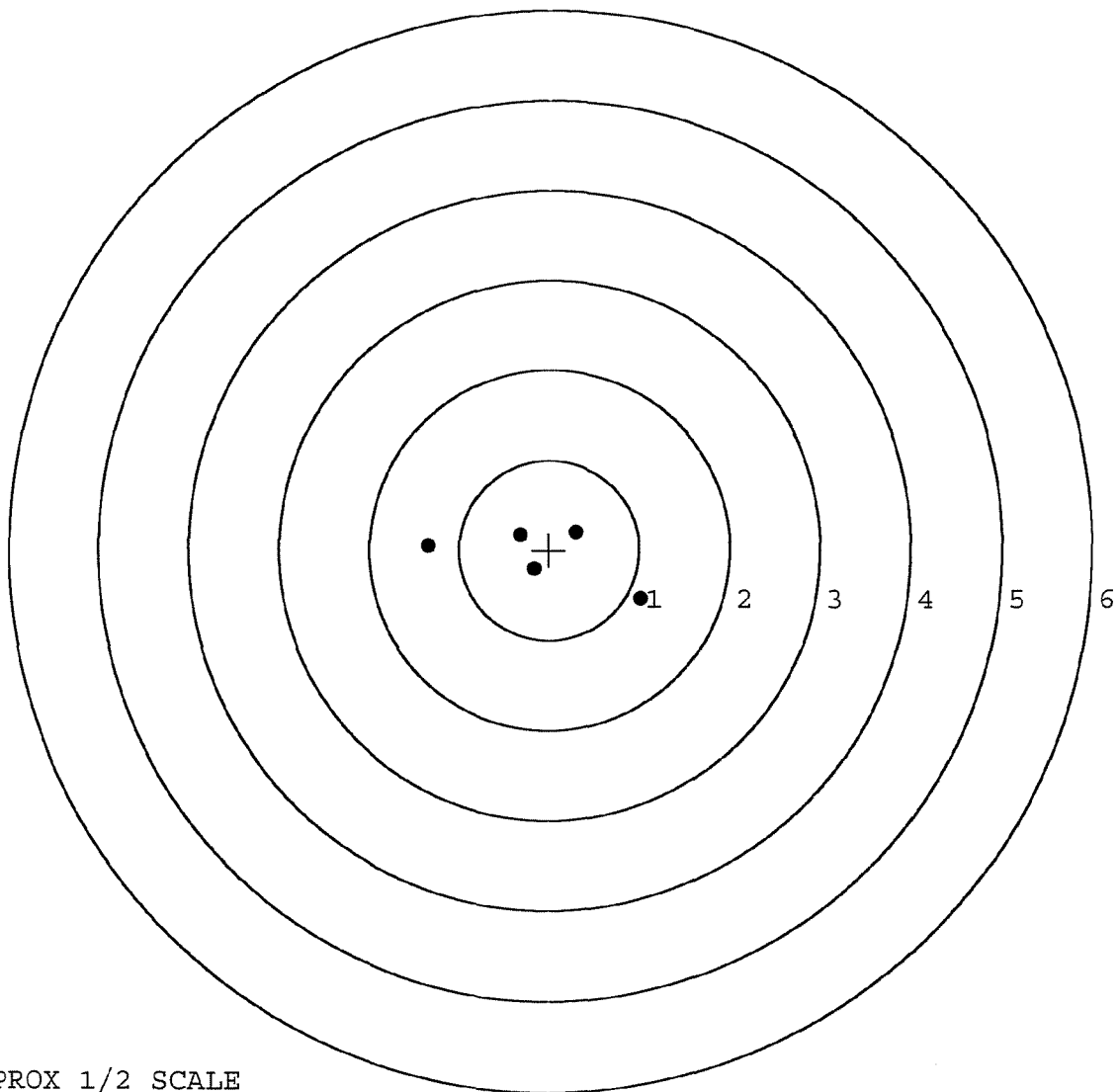
MAX RADIUS: 1.247

MEAN RADIUS: 0.687

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE