

G 628 5968

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **66285968**
ORDER NO. **25716**

46

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

31AX

5716 66285968

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST)

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST)

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



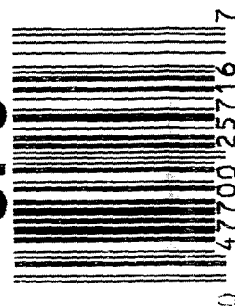
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6285968

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6285968

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-8-03	RW
600	PROOF		1-8-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX	1-8-03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	1-8-03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 15 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		1/16/03	AB
617	DRILL AND TAP SIGHT HOLES		1-29-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		2-27	TH
	(BOLT)		2-27	TH
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		3-13-03	<i>[Signature]</i>
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-13-03	<i>[Signature]</i>
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-13-03	<i>[Signature]</i>
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-22-03	TRLW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.0</u> <u>8.5</u> <u>8.75</u>	3-22-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.0</u> <u>2.5</u>	3-22-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		3-25-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.023</u> <u>.022</u>	3-22-03	TRW
	J) ASSEMBLE STOCK		3-13-03	RW
	K) ASSEMBLE SWIVEL STUDS		3-25-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-13-03	RW
	M) IRON SIGHT ALIGNMENT		3-15-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-13-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
645	INSPECT FOR LIVE AMMO		3-15-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-25-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.19</u> <u>2.40</u> <u>2.32</u> <u>2.44</u>	3-22-03	TRW
	C) FUNCTION		3-25-03	RTL
660	PACK		3-25-03	RW

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____
DATE 1-03-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.41	2.24	2.33	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.40	2.28	2.31	
PULL #3	2.41	2.30	2.37	
PULL #4	2.46	2.26	2.33	
PULL #5	2.39	2.28	2.30	
TOTAL	12.07	11.36	11.64	
AVG.	2.41	2.27	2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.15	3.19	
PULL #2	3.07	3.17	
PULL #3	3.11	3.16	
PULL #4	3.15	3.12	
PULL #5	3.18	3.16	
TOTAL	15.66	15.80	
AVG.	3.13	3.16	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.29	4.18		4.01
PULL #2	4.12	4.16		4.28
PULL #3	4.15	4.03		4.18
PULL #4	4.14	4.22		4.10
PULL #5	4.15	4.29		4.20
TOTAL	20.85	20.85		20.77
AVG.	4.17	4.16		4.15

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285968.__0
FILE DATE AND TIME: 03/16/2003 11:37

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .5865

SERIAL NUMBER: G6285968. __0

TARGET NUMBER: 1

FILE DATE: 03/16/2003

FILE TIME: 11:37

POINT#	X	Y
1:	0.247	-0.669
2:	-0.157	-0.102
3:	-0.541	0.061
4:	-0.758	-1.052
5:	0.197	0.749

X CENTROID: -0.202

Y CENTROID: -0.203

POA TO CENTROID: 0.286

HORZ SPREAD: 1.005

VERT SPREAD: 1.801

GROUP SPREAD: 2.039

MIN RADIUS: 0.110

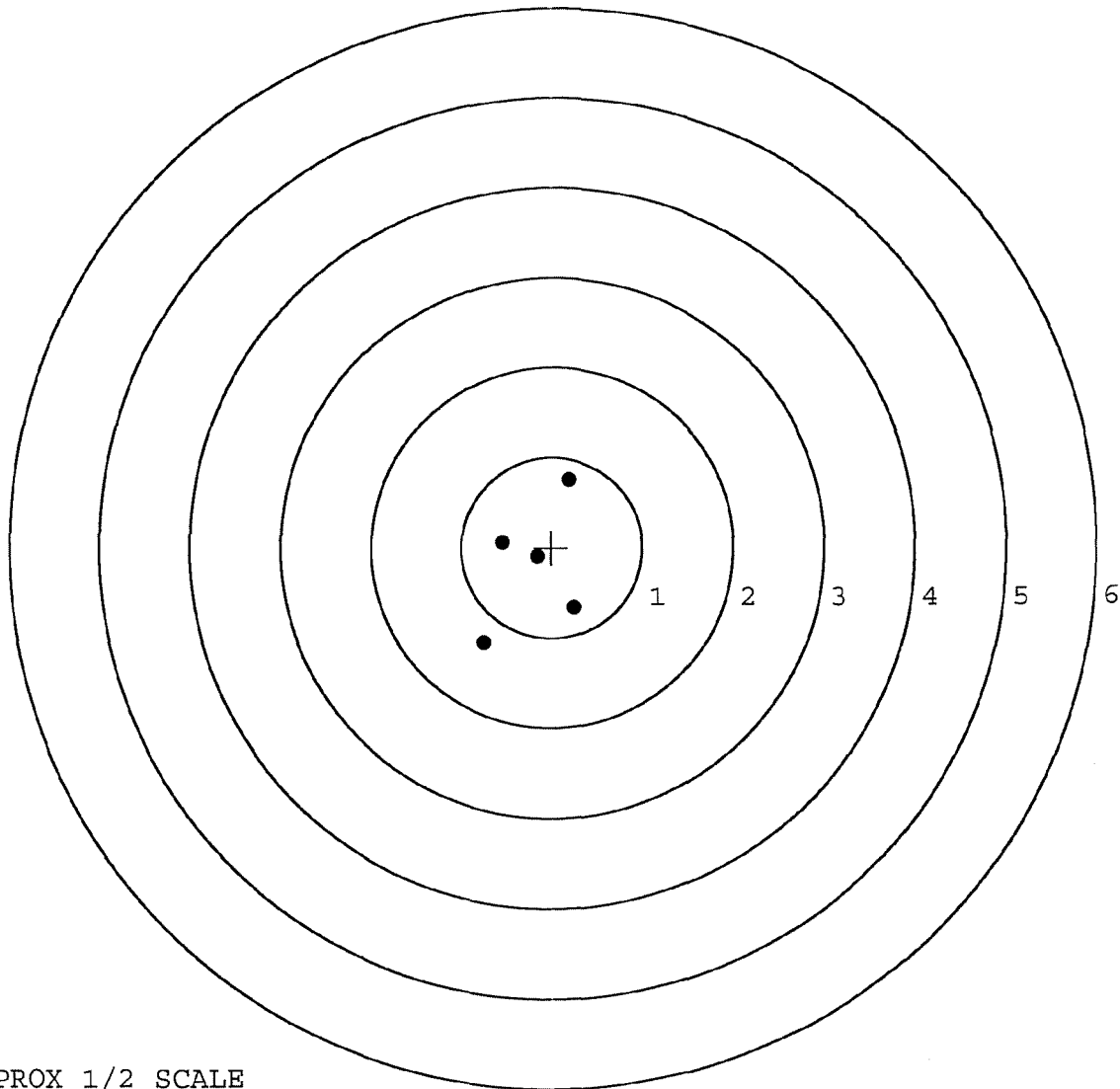
MAX RADIUS: 1.032

MEAN RADIUS: 0.647

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285968. __0

TARGET NUMBER: 2

FILE DATE: 03/16/2003

FILE TIME: 11:37

POINT#	X	Y
1:	0.316	-0.489
2:	0.590	-0.054
3:	-0.291	-0.094
4:	0.171	0.350
5:	-0.246	0.818

X CENTROID: 0.108

Y CENTROID: 0.106

POA TO CENTROID: 0.151

HORZ SPREAD: 0.881

VERT SPREAD: 1.307

GROUP SPREAD: 1.423

MIN RADIUS: 0.252

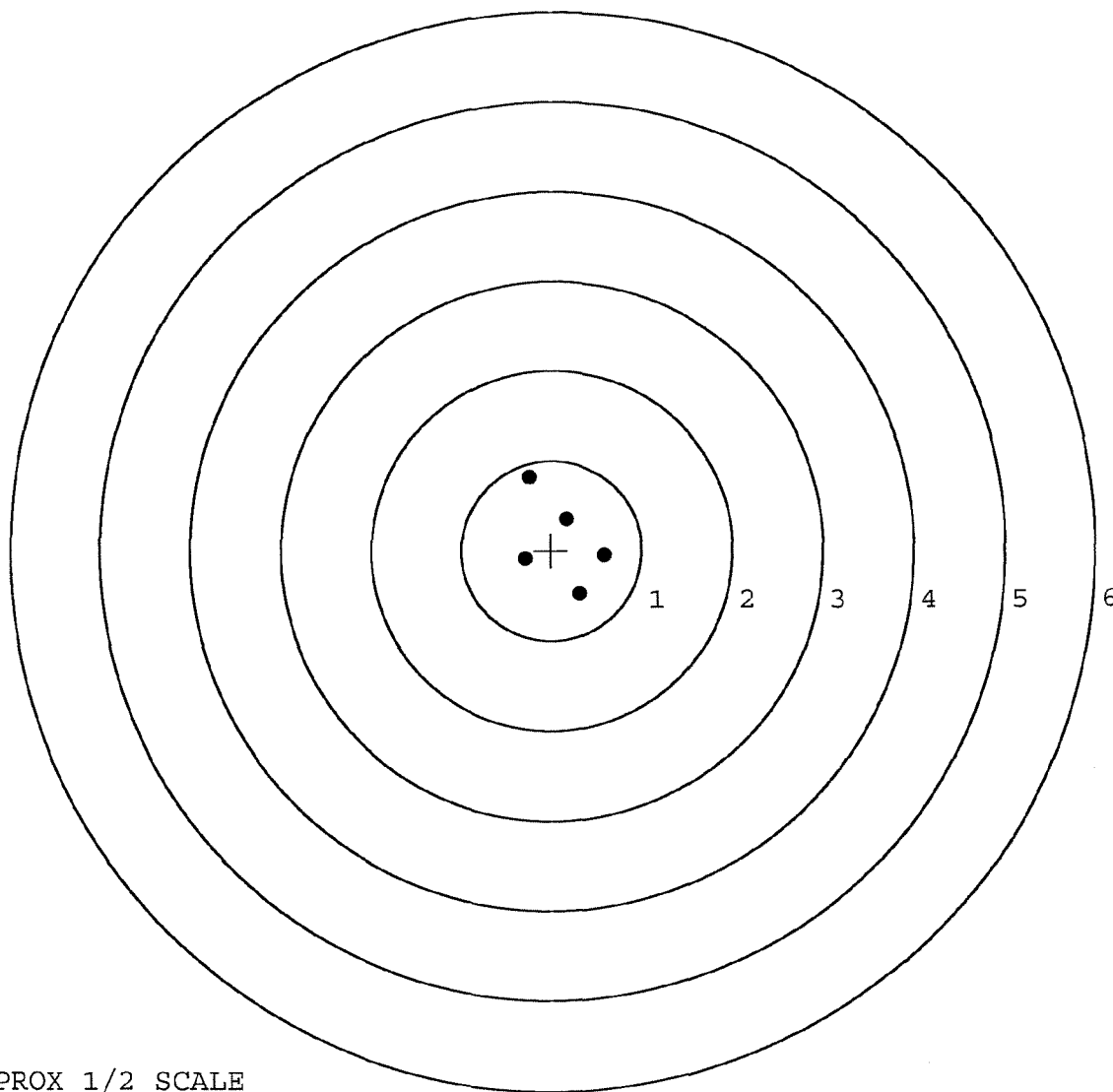
MAX RADIUS: 0.795

MEAN RADIUS: 0.526

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE