

G-628 5972

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

SERIAL NO.
66285972

ORDER NO.
25716

02EX

45

Harmon in Illinois. NY Dec. 11 '5 Pat A. W. Norris Benj. A. Norris



5716 G6285972

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



G6265972

W24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



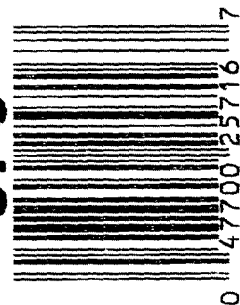
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6285972

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 6628 5972

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-13-03	RTL
600	PROOF		8-13-03	Ac
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-13-03	Ac
610	DIS-ASSEMBLE GUN		8-14-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTOR <i>RK</i>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-14-03	TRW
620	APPLY COATINGS (BARREL ACTION)		9-4	TA
	(BOLT)		9-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-8-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-8-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-8-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-8-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.2</u> <u>5.2</u> <u>4.5</u>	9/22/03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.4</u> <u>2.5</u> <u>2.5</u>	9/22/03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.023</u> <u>.023</u>	9/17/03	DA
	J) ASSEMBLE STOCK		9-8-03	EW
	K) ASSEMBLE SWIVEL STUDS		9-24-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-11-03	RTL
	M) IRON SIGHT ALIGNMENT		9-11-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-11-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	9-12-03	✓
	MALFUNCTION	CORRECTION	9-12-03	✓
	MALFUNCTION	CORRECTION	9-12-03	✓
	MALFUNCTION	CORRECTION	9-12-03	✓
	MALFUNCTION	CORRECTION	9-12-03	✓
645	INSPECT FOR LIVE AMMO		9-12-03	✓
655	FINAL INSPECTION A) HEADSPACE		9-24-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.38</u> <u>2.45</u> <u>2.39</u> <u>2.33</u> <u>2.41</u>	9/22/03	DA
	C) FUNCTION		9-24-03	RTL
660	PACK		9/25/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-19-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.52	2.53		2.25	
PULL #2	2.43	2.35		2.26	
PULL #3	2.32	2.50		2.44	
PULL #4	2.54	2.46		2.31	
PULL #5	2.52	2.28		2.45	
TOTAL	12.33	12.12		11.71	
AVERAGE	2.46	2.42		2.34	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.36	3.40		
PULL #2	3.30	3.14		
PULL #3	3.25	3.24		
PULL #4	3.30	3.20		
PULL #5	3.34	2.87		
TOTAL	16.55	15.85		
AVERAGE	3.31	3.17		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.24	4.20		4.26
PULL #2	4.10	4.21		4.07
PULL #3	4.16	3.98		4.05
PULL #4	4.22	4.14		3.88
PULL #5	3.82	4.20		4.02
TOTAL	20.54	20.73		20.28
AVERAGE	4.10	4.14		4.05

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285972.__0
FILE DATE AND TIME: 09/12/2003 08:06

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

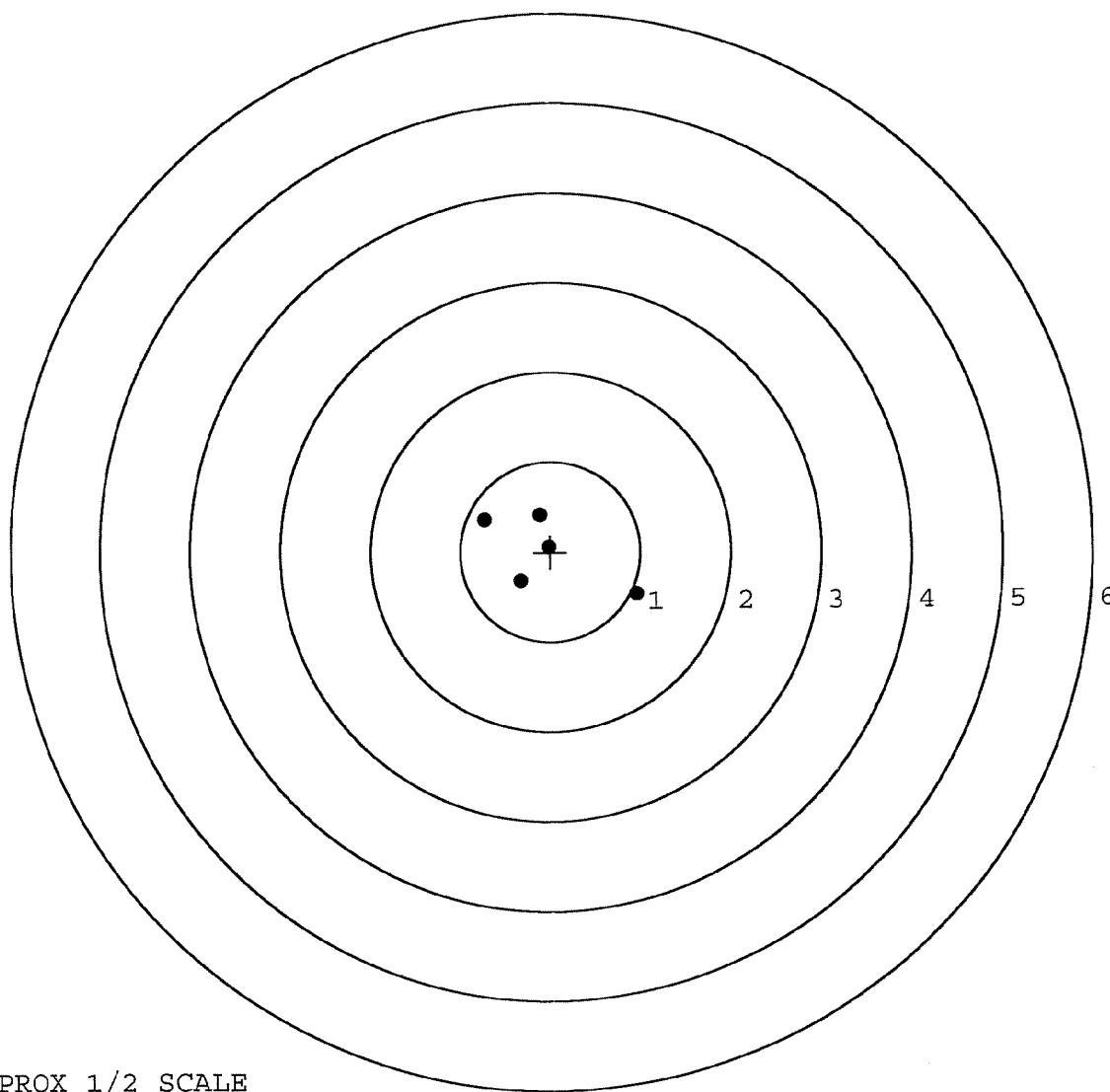
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .655

SERIAL NUMBER: G6285972. __0
TARGET NUMBER: 1
FILE DATE: 09/12/2003
FILE TIME: 08:06

POINT#	X	Y
1:	0.955	-0.477
2:	-0.330	-0.321
3:	-0.019	0.054
4:	-0.119	0.412
5:	-0.733	0.363

X CENTROID: -0.049
Y CENTROID: 0.006
POA TO CENTROID: 0.050
HORZ SPREAD: 1.688
VERT SPREAD: 0.889
GROUP SPREAD: 1.885
MIN RADIUS: 0.057
MAX RADIUS: 1.114
MEAN RADIUS: 0.557
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

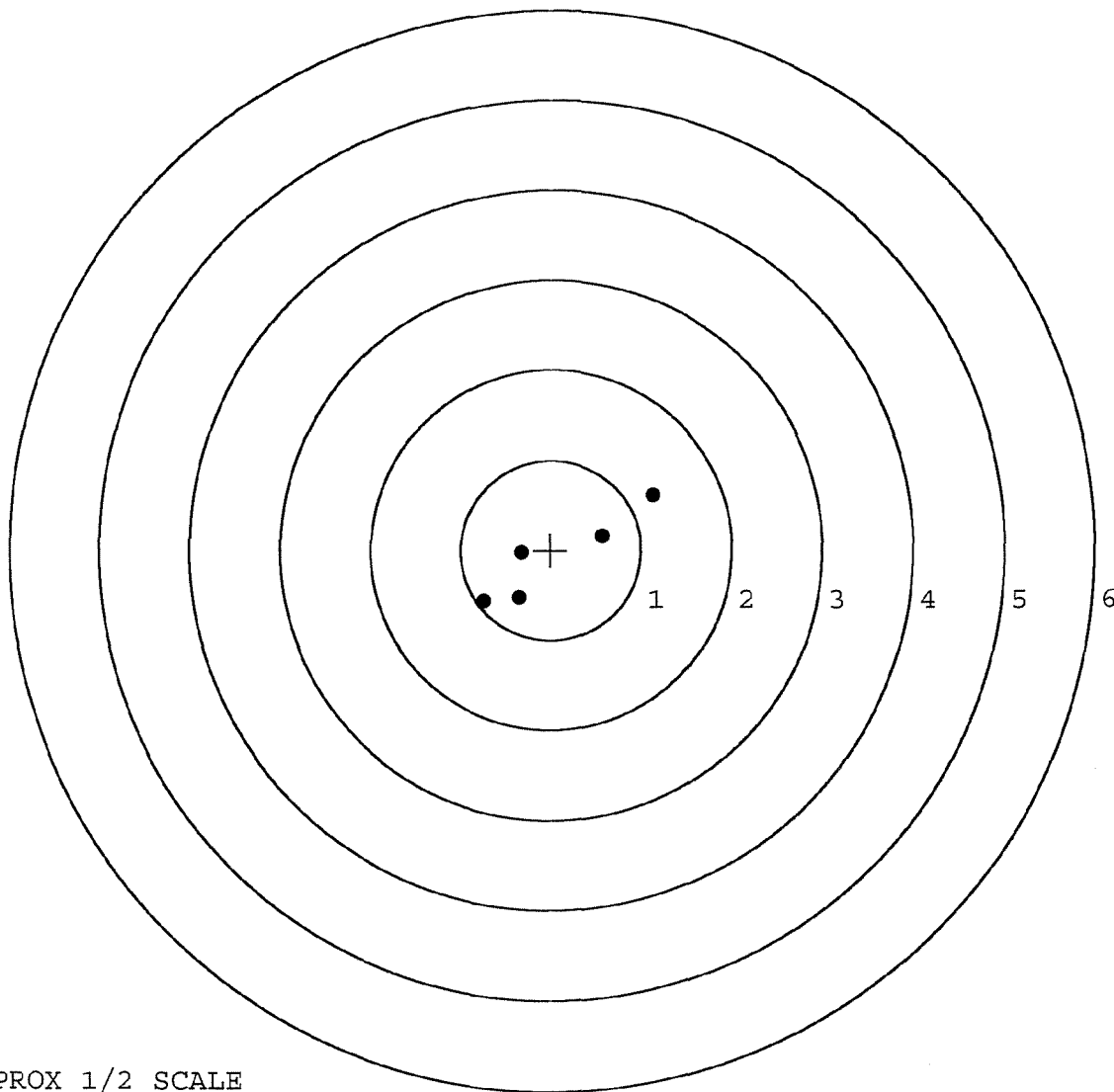


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285972.___0
TARGET NUMBER: 2
FILE DATE: 09/12/2003
FILE TIME: 08:06

POINT#	X	Y
1:	0.567	0.155
2:	1.131	0.609
3:	-0.324	-0.028
4:	-0.352	-0.533
5:	-0.740	-0.566

X CENTROID: 0.056
Y CENTROID: -0.073
POA TO CENTROID: 0.092
HORZ SPREAD: 1.871
VERT SPREAD: 1.175
GROUP SPREAD: 2.209
MIN RADIUS: 0.383
MAX RADIUS: 1.273
MEAN RADIUS: 0.753
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE