

G 4285973

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

SERIAL NO.
66285973

ORDER NO.
25716

07EX

Made in Illinois, U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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UPC



SERIAL NO.



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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

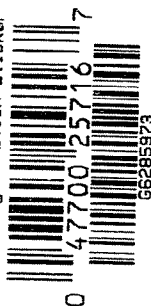
- INSTRUCTION BOOK 3518

28 FORM

proof of purchase



owner registration sticker



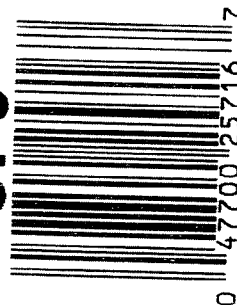
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6285973

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G628 5973

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		8-12-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-12-03	AC
610	DIS-ASSEMBLE GUN		11-12-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATION <i>RL</i>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-13-03	TRW
620	APPLY COATINGS (BARREL ACTION)		9-19	TA
	(BOLT)		9-19	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-29-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-29-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-29-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-29-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	9-30-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>6.5</u> <u>6.5</u>	9-30-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	9-30-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.0225</u>	9-30-03	TRW
	J) ASSEMBLE STOCK		9-29-03	RW
	K) ASSEMBLE SWIVEL STUDS		10-1-03	RT
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-29-03	RW
	M) IRON SIGHT ALIGNMENT		9-29-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-29-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-30-03	A
	MALFUNCTION	CORRECTION	9-30-03	AC
	MALFUNCTION	CORRECTION	9-30-03	AC
	MALFUNCTION	CORRECTION	9-30-03	AC
	MALFUNCTION	CORRECTION	9-30-03	A
645	INSPECT FOR LIVE AMMO		9-30-03	A
655	FINAL INSPECTION A) HEADSPACE		10-1-03	RT
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.84</u> <u>2.78</u> <u>2.55</u> <u>2.69</u>	9-30-03	TRW
	C) FUNCTION		10-1-03	RT
660	PACK		10-3-03	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-9-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.49	2.50		2.59	
PULL #2	2.46	2.38		2.35	
PULL #3	2.48	2.42		2.57	
PULL #4	2.43	2.11		2.52	
PULL #5	2.42	2.47		2.55	
TOTAL	12.28	11.88		12.58	
AVERAGE	2.45	2.37		2.51	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.40	3.39		
PULL #2	3.36	3.42		
PULL #3	3.49	3.43		
PULL #4	3.38	3.49		
PULL #5	3.36	3.42		
TOTAL	16.99	17.15		
AVERAGE	3.39	3.43		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.38	4.30		4.08
PULL #2	4.10	4.19		4.16
PULL #3	4.24	4.26		4.30
PULL #4	4.30	4.30		4.26
PULL #5	4.31	4.34		4.30
TOTAL	21.33	21.42		21.10
AVERAGE	4.26	4.28		4.22

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285973.__0
FILE DATE AND TIME: 09/30/2003 06:35

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

MEAN .878

SERIAL NUMBER: G6285973.___0

TARGET NUMBER: 1

FILE DATE: 09/30/2003

FILE TIME: 06:35

POINT#	X	Y
1:	0.329	-0.080
2:	0.741	0.463
3:	-0.228	0.932
4:	-0.639	-0.168
5:	-0.861	-0.694

X CENTROID: -0.132

Y CENTROID: 0.091

POA TO CENTROID: 0.160

HORZ SPREAD: 1.602

VERT SPREAD: 1.626

GROUP SPREAD: 1.976

MIN RADIUS: 0.491

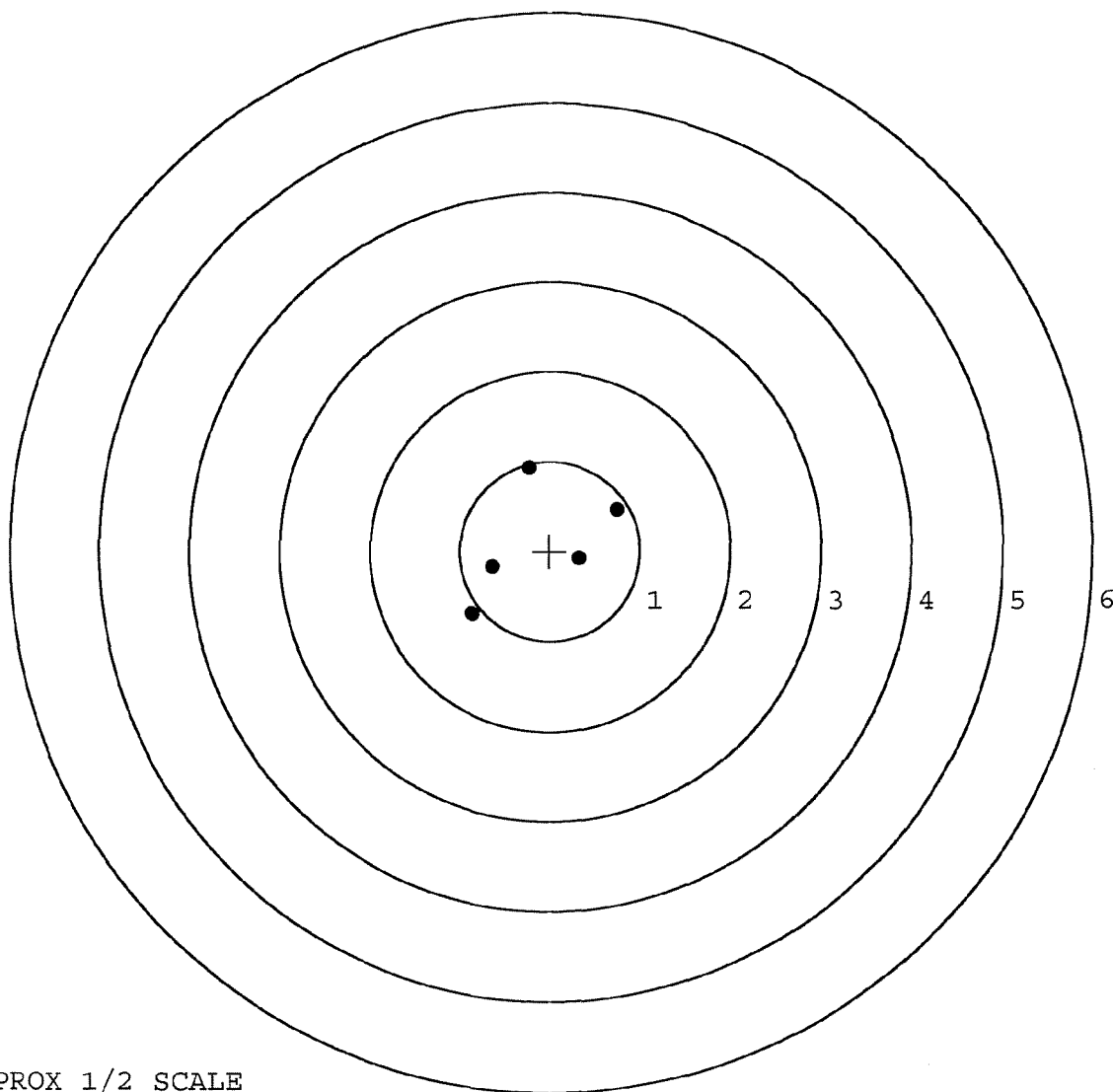
MAX RADIUS: 1.071

MEAN RADIUS: 0.786

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285973.___0

TARGET NUMBER: 2

FILE DATE: 09/30/2003

FILE TIME: 06:35

POINT#	X	Y
1:	-0.345	-0.906
2:	0.099	-0.216
3:	0.506	0.145
4:	0.880	0.823
5:	-1.804	-0.060

X CENTROID: -0.133

Y CENTROID: -0.043

POA TO CENTROID: 0.140

HORZ SPREAD: 2.684

VERT SPREAD: 1.729

GROUP SPREAD: 2.826

MIN RADIUS: 0.289

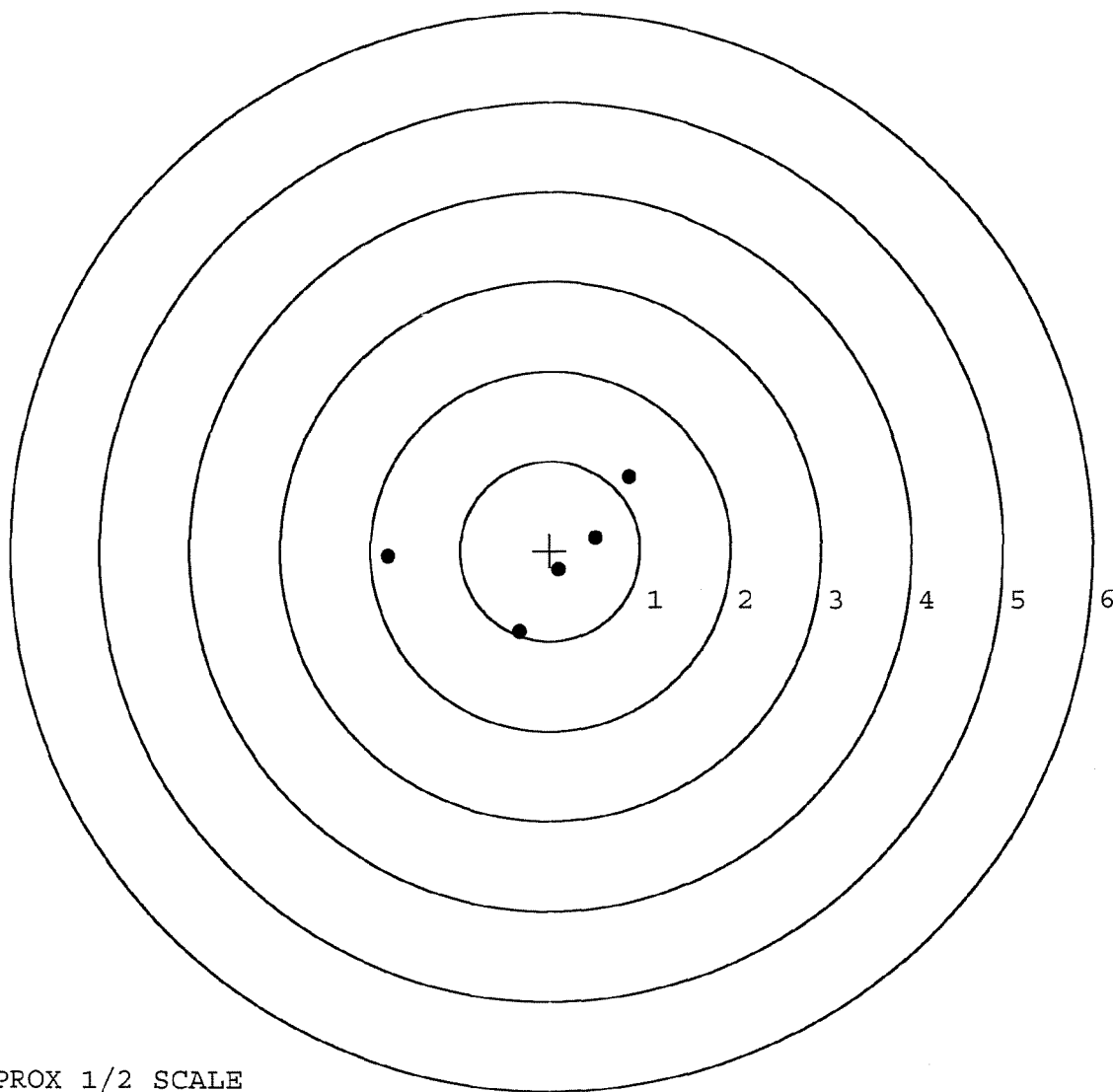
MAX RADIUS: 1.671

MEAN RADIUS: 0.970

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE