

G628 5944

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
66285974

ORDER NO.
25716

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marks Registered Marque Deposee.

02EX



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYS)

UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



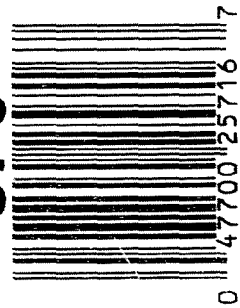
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6285974

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6285974

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RJL
600	PROOF		8-12-03	Ac
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-12-03	Ac
610	DIS-ASSEMBLE GUN		11-12-03	RJL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	UPON FOR <i>RL</i>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-13-03	TRL
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-22-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-22-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
		2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>60°</u> <u>60°</u> <u>60°</u>	9-22-03	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>20°</u> <u>20°</u> <u>20°</u>	9-29-03	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	9-29-03	RTL
	J) ASSEMBLE STOCK		9-22-03	RW
	K) ASSEMBLE SWIVEL STUDS		9-29-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-22-03	RW
	M) IRON SIGHT ALIGNMENT		9-22-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-22-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-24-03	A
	MALFUNCTION	CORRECTION	9-24-03	A
	MALFUNCTION	CORRECTION	9-24-03	A
	MALFUNCTION	CORRECTION	9-24-03	A
	MALFUNCTION	CORRECTION	9-24-03	A
645	INSPECT FOR LIVE AMMO		9-24-03	A
655	FINAL INSPECTION A) HEADSPACE		9-29-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.38</u> <u>2.47</u> <u>2.46</u> <u>2.35</u> <u>2.38</u>	9/29/03	DA
	C) FUNCTION		9-29-03	RTL
660	PACK		9/29/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-8-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.64	2.56		2.55	
PULL #2	2.72	2.54		2.50	
PULL #3	2.57	2.50		2.64	
PULL #4	2.68	2.41		2.56	
PULL #5	2.77	2.54		2.70	
TOTAL	13.38	12.55		12.95	
AVERAGE	2.67	2.51		2.59	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.27	3.42		
PULL #2	3.23	3.32		
PULL #3	3.26	3.28		
PULL #4	3.25	3.22		
PULL #5	3.35	3.21		
TOTAL	16.36	16.45		
AVERAGE	3.27	3.29		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.08	4.18		4.32
PULL #2	4.03	4.30		4.30
PULL #3	4.05	4.27		4.27
PULL #4	4.03	4.14		4.24
PULL #5	4.02	4.20		4.23
TOTAL	20.21	21.09		21.36
AVERAGE	4.04	4.21		4.27

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285974.__0
FILE DATE AND TIME: 09/24/2003 08:05

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

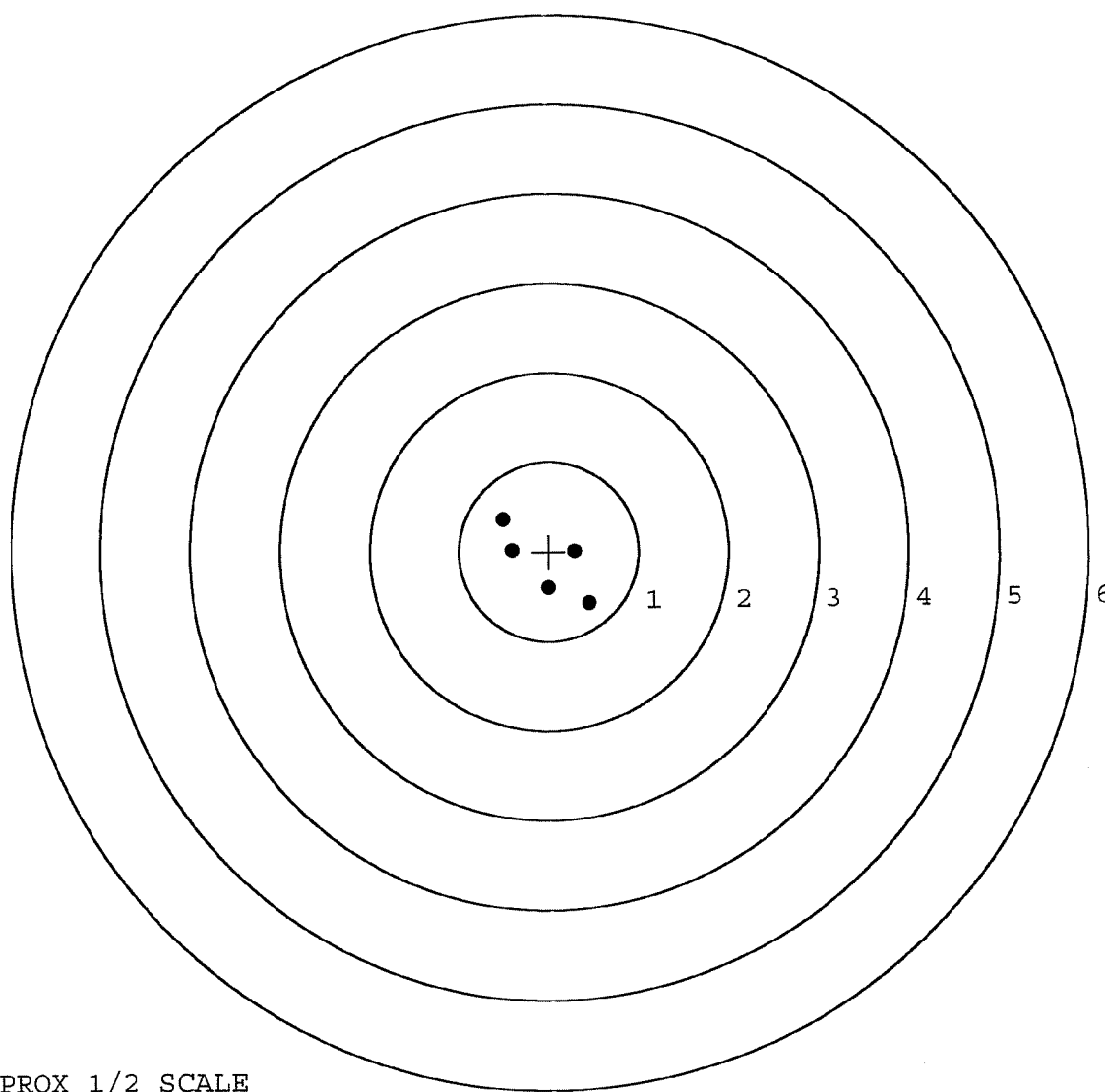
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .786

SERIAL NUMBER: G6285974. __0
TARGET NUMBER: 1
FILE DATE: 09/24/2003
FILE TIME: 08:05

POINT#	X	Y
1:	0.450	-0.584
2:	0.290	0.005
3:	-0.008	-0.407
4:	-0.408	0.017
5:	-0.510	0.361

X CENTROID: -0.037
Y CENTROID: -0.122
POA TO CENTROID: 0.127
HORZ SPREAD: 0.960
VERT SPREAD: 0.945
GROUP SPREAD: 1.347
MIN RADIUS: 0.287
MAX RADIUS: 0.676
MEAN RADIUS: 0.476
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

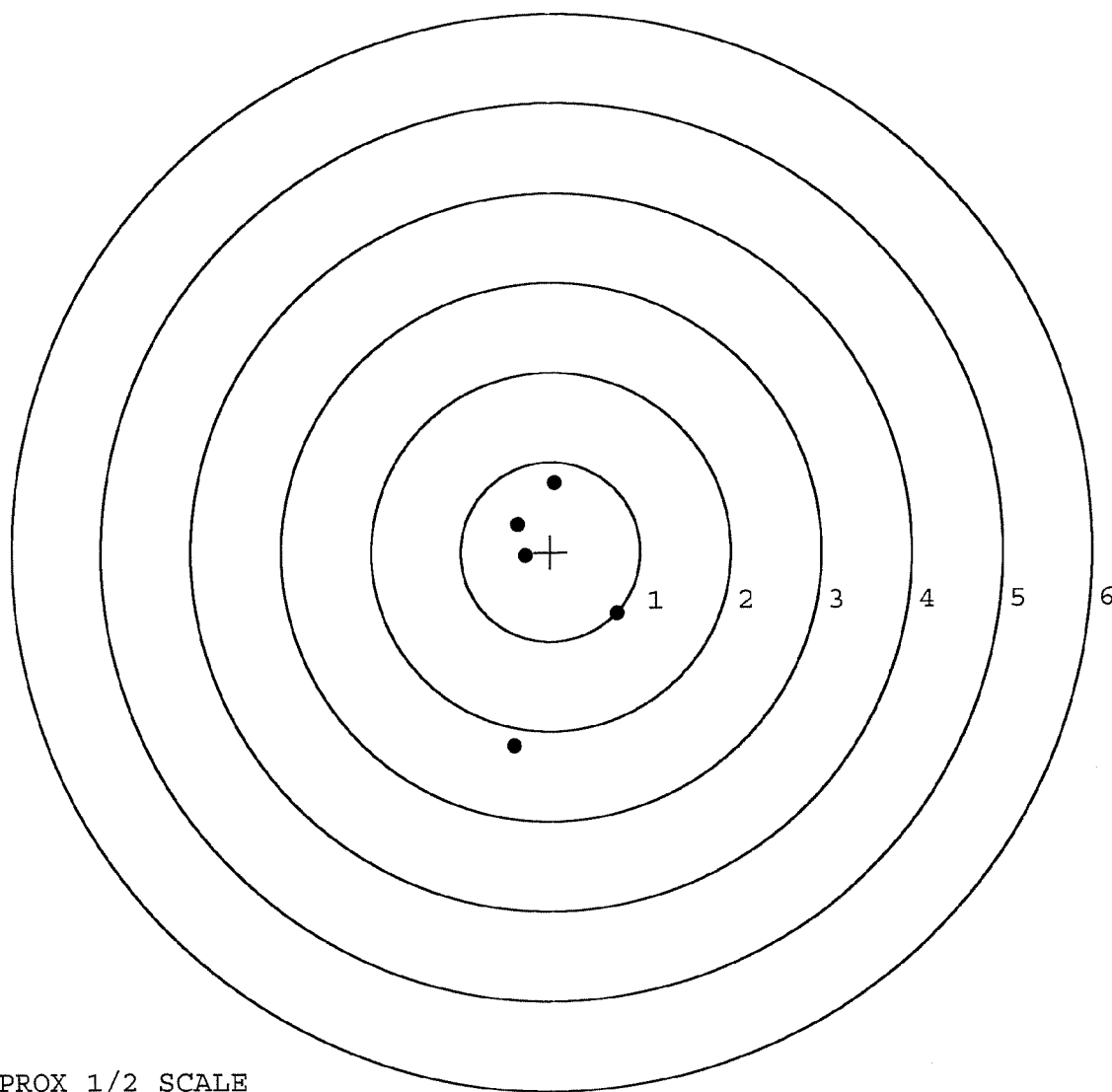


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285974. __0
TARGET NUMBER: 2
FILE DATE: 09/24/2003
FILE TIME: 08:05

POINT#	X	Y
1:	0.737	-0.694
2:	-0.285	-0.041
3:	-0.364	0.310
4:	0.052	0.766
5:	-0.418	-2.173

X CENTROID: -0.056
Y CENTROID: -0.366
POA TO CENTROID: 0.371
HORZ SPREAD: 1.155
VERT SPREAD: 2.939
GROUP SPREAD: 2.976
MIN RADIUS: 0.398
MAX RADIUS: 1.843
MEAN RADIUS: 0.996
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE