

G6285980

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marqua Deposee.

SERIAL NO.
66285980

ORDER NO.
25716

20AX



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



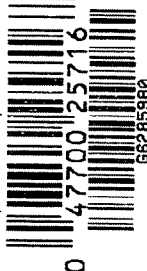
SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



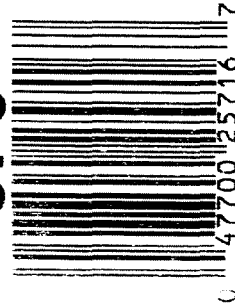
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6285980

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 628 5980

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-3-03	RL
600	PROOF		1-6-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-6-03	RL
610	DIS-ASSEMBLE GUN		1-7-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 15 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		1/16/03	RL
617	DRILL AND TAP SIGHT HOLES		1-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-27	TA
	(BOLT)		2-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-13-03	TA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-13-03	TA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-13-03	TA
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-17-03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.75</u> <u>8.25</u> <u>8.25</u>	3-14-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.0</u>	3-14-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	^{TRW} <u>.020</u> <u>.025</u> <u>.023</u>	3-14-03	TRW
	J) ASSEMBLE STOCK		3-13-03	rw
	K) ASSEMBLE SWIVEL STUDS		3-17-03	ETL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-13-03	rw
	M) IRON SIGHT ALIGNMENT		3-13-03	rw
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-13-03	rw
640	GALLERY TEST AND TARGET	PASS FAIL	3-14-03 ^{TRW}	TRW
	MALFUNCTION	CORRECTION	3-14-03	TRW
	MALFUNCTION	CORRECTION	3-14-03	TRW
	MALFUNCTION	CORRECTION	3-14-03	TRW
	MALFUNCTION	CORRECTION	3-14-03	TRW
645	INSPECT FOR LIVE AMMO		3-14-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-17-03	ETL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.76</u> <u>2.63</u> <u>2.59</u> <u>2.68</u>	3-14-03	TRW
	C) FUNCTION		3-17-03	ETL
660	PACK		3-17-03	RA

INITIAL & CYCLE TESTS
 2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

DATE 1-13-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.51	2.60		2.56	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.54	2.68		2.52	
PULL #3	2.66	2.64		2.57	
PULL #4	2.54	2.57		2.54	
PULL #5	2.62	2.71		2.59	
TOTAL	12.87	13.20		12.78	
AVG.	2.57	2.64		2.55	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.34	3.18		
PULL #2	3.19	3.29		
PULL #3	3.29	3.32		
PULL #4	3.24	3.29		
PULL #5	3.28	3.20		
TOTAL	16.34	16.28		
AVG.	3.26	3.25		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# IF TARGET & ACCU
PULL #1	4.35	4.48		4.39
PULL #2	4.25	4.40		4.21
PULL #3	4.26	4.44		4.35
PULL #4	4.15	4.33		4.31
PULL #5	4.18	4.44		4.22
TOTAL	21.19	22.09		21.48
AVG.	4.23	4.41		4.29

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285980.__0
FILE DATE AND TIME: 03/15/2003 11:12

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

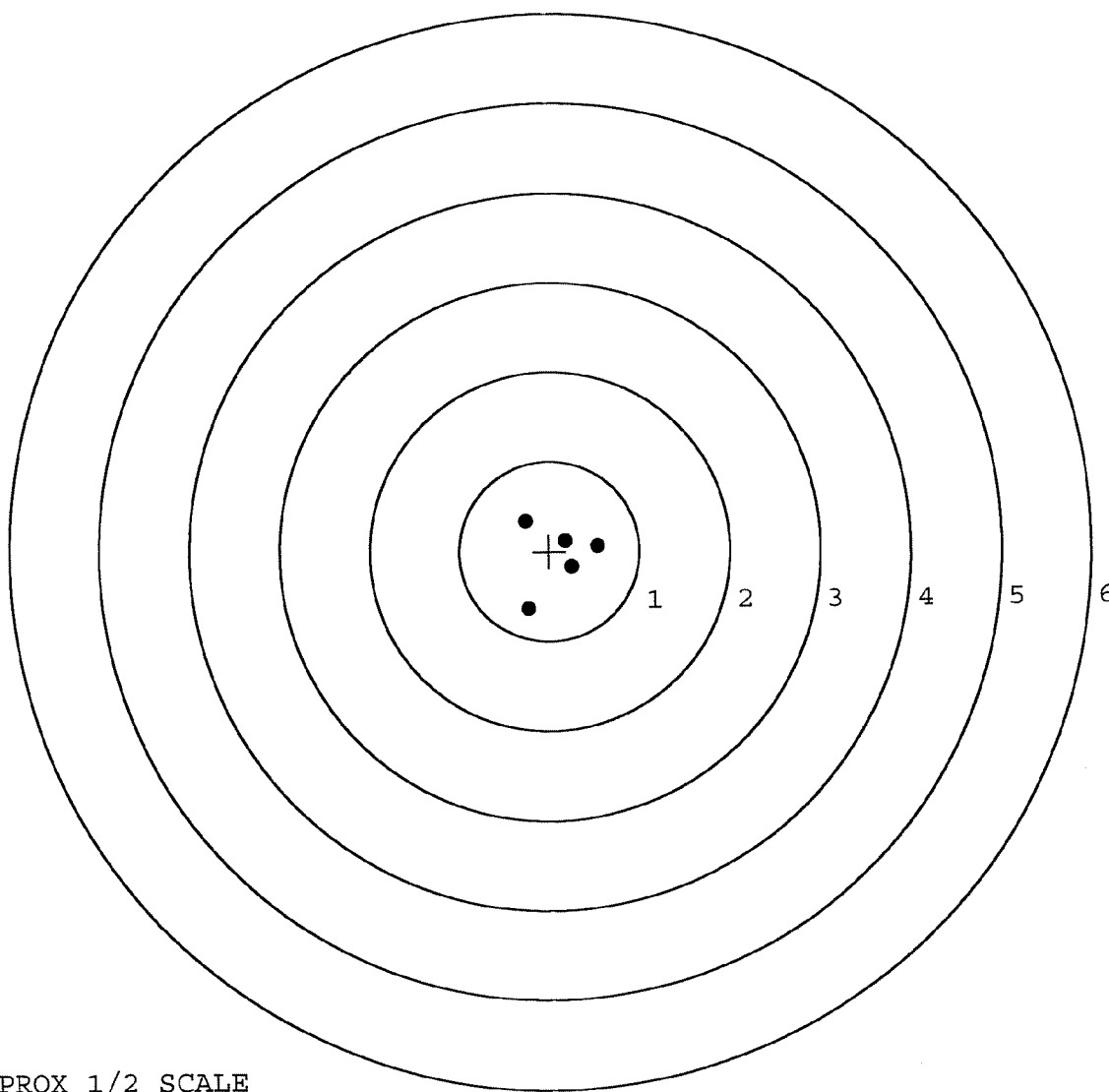
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean 6335

SERIAL NUMBER: G6285980. __0
TARGET NUMBER: 1
FILE DATE: 03/15/2003
FILE TIME: 11:12

POINT#	X	Y
1:	0.540	0.055
2:	0.248	-0.180
3:	0.183	0.118
4:	-0.265	0.338
5:	-0.235	-0.642

X CENTROID: 0.094
Y CENTROID: -0.062
POA TO CENTROID: 0.113
HORZ SPREAD: 0.805
VERT SPREAD: 0.980
GROUP SPREAD: 1.042
MIN RADIUS: 0.194
MAX RADIUS: 0.667
MEAN RADIUS: 0.412
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

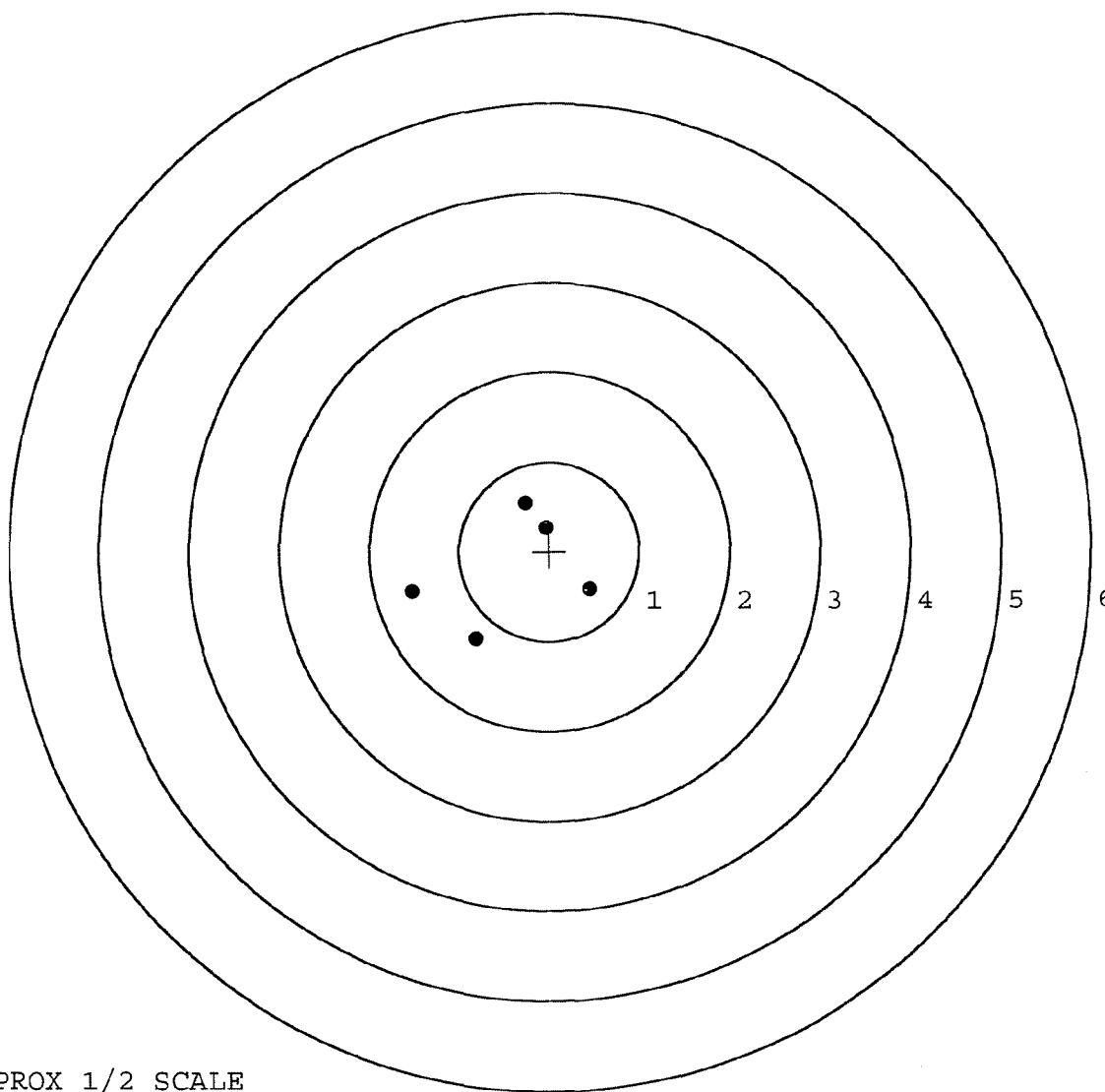


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285980. __ 0
TARGET NUMBER: 2
FILE DATE: 03/15/2003
FILE TIME: 11:12

POINT#	X	Y
1:	0.454	-0.420
2:	-0.037	0.265
3:	-0.264	0.546
4:	-1.522	-0.446
5:	-0.816	-0.973

X CENTROID: -0.437
Y CENTROID: -0.206
POA TO CENTROID: 0.483
HORZ SPREAD: 1.976
VERT SPREAD: 1.519
GROUP SPREAD: 1.976
MIN RADIUS: 0.618
MAX RADIUS: 1.111
MEAN RADIUS: 0.855
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE