

G 6285981

7

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

28

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
66285981

ORDER NO.
25716

07EX



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



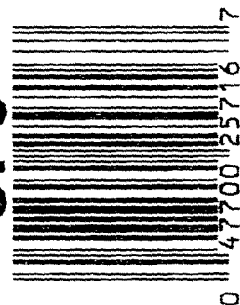
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6285981

UPC



28 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6285981

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		8-12-03	Ac
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-12-03	Ac
610	DIS-ASSEMBLE GUN		11-12-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RY</u>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-13-03	TRW
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-29-03	Ru
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-29-03	Ru
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-29-03	Ru
	D) OIL FIRING PIN ASSEMBLY		9-29-03	Ru
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>916s</u> <u>916s</u> <u>916s</u>	10-1-03	Ac
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>316s</u> <u>316s</u> <u>316s</u>	10-1-03	Ac
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	10-1-03	Ac
	J) ASSEMBLE STOCK		9-29-03	RW
	K) ASSEMBLE SWIVEL STUDS		10-1-03	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-29-03	RW
	M) IRON SIGHT ALIGNMENT		9-29-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-29-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-30-03	TRW
	MALFUNCTION	CORRECTION	9-30-03	TRW
	MALFUNCTION	CORRECTION	9-30-03	TRW
	MALFUNCTION	CORRECTION	9-30-03	TRW
	MALFUNCTION	CORRECTION	9-30-03	TRW
645	INSPECT FOR LIVE AMMO		9-30-03	TRW
655	FINAL INSPECTION A) HEADSPACE		10-1-03	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.28</u> <u>2.25</u> <u>2.20</u> <u>2.48</u>	10-1-03	DA
	C) FUNCTION		10-1-03	RW
660	PACK		10/6/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-9-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.51	2.67		2.51	
PULL #2	2.52	2.46		2.57	
PULL #3	2.41	2.41		2.48	
PULL #4	2.28	2.53		2.52	
PULL #5	2.24	2.52		2.50	
TOTAL	11.96	12.59		12.58	
AVERAGE	2.39	2.51		2.51	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	3.19		
PULL #2	3.26	3.49		
PULL #3	3.29	3.37		
PULL #4	3.22	3.39		
PULL #5	3.33	3.44		
TOTAL	16.30	16.88		
AVERAGE	3.26	3.37		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX-SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.13	4.24		4.20
PULL #2	4.08	4.49		4.26
PULL #3	3.99	4.33		4.04
PULL #4	4.11	4.39		4.03
PULL #5	3.99	4.25		4.00
TOTAL	20.30	21.70		20.53
AVERAGE	4.06	4.34		4.10

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285981.___0
FILE DATE AND TIME: 09/30/2003 06:39

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

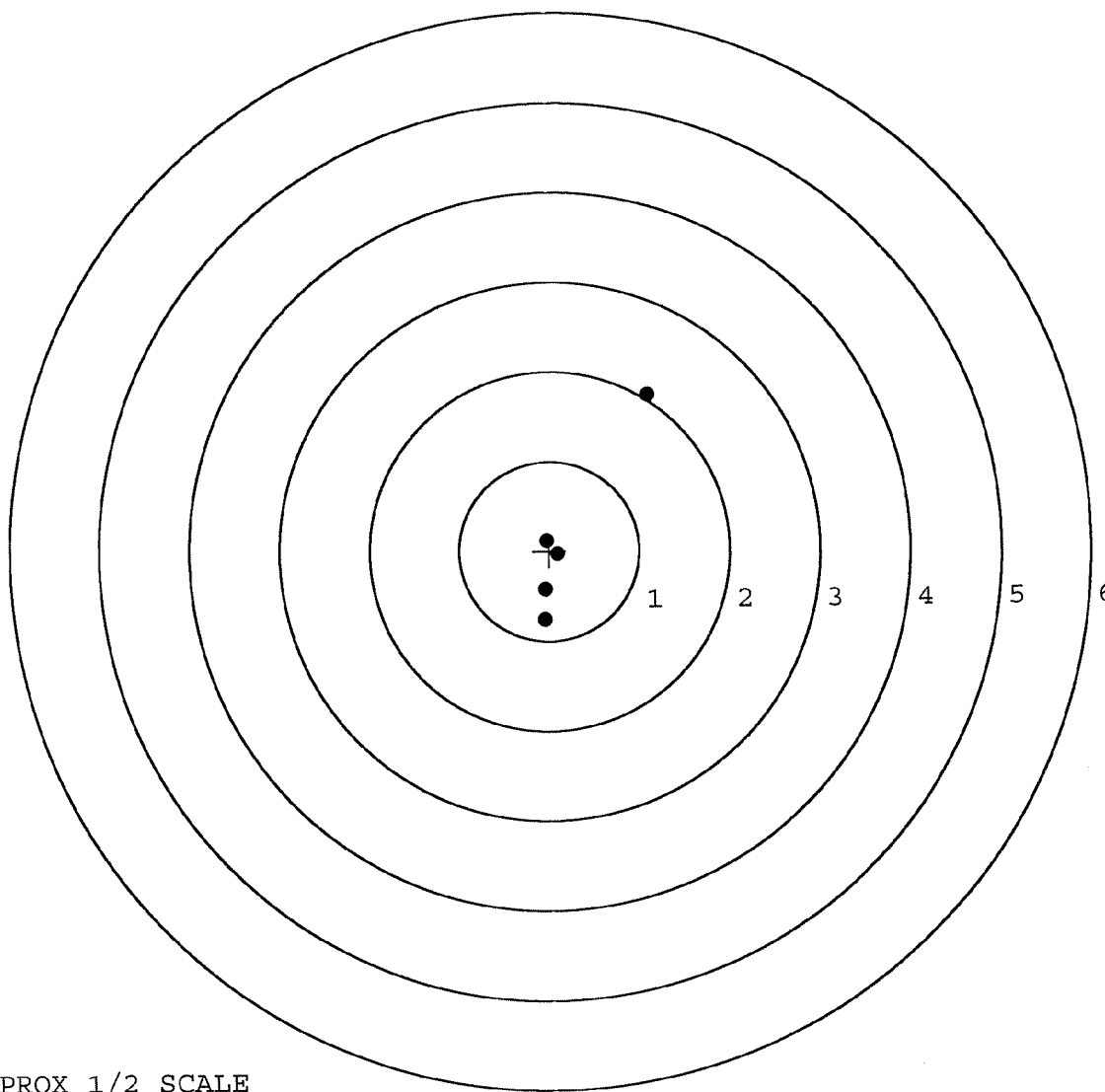
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .603

SERIAL NUMBER: G6285981. __0
TARGET NUMBER: 1
FILE DATE: 09/30/2003
FILE TIME: 06:39

POINT#	X	Y
1:	-0.055	-0.769
2:	-0.049	-0.439
3:	0.097	-0.046
4:	-0.031	0.112
5:	1.102	1.728

X CENTROID: 0.213
Y CENTROID: 0.117
POA TO CENTROID: 0.243
HORZ SPREAD: 1.157
VERT SPREAD: 2.497
GROUP SPREAD: 2.752
MIN RADIUS: 0.200
MAX RADIUS: 1.840
MEAN RADIUS: 0.765
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285981.___0

TARGET NUMBER: 2

FILE DATE: 09/30/2003

FILE TIME: 06:39

POINT#	X	Y
1:	0.046	-0.697
2:	0.016	-0.216
3:	-0.199	-0.040
4:	-0.458	-0.295
5:	0.452	0.610

X CENTROID: -0.029

Y CENTROID: -0.128

POA TO CENTROID: 0.131

HORZ SPREAD: 0.910

VERT SPREAD: 1.307

GROUP SPREAD: 1.369

MIN RADIUS: 0.099

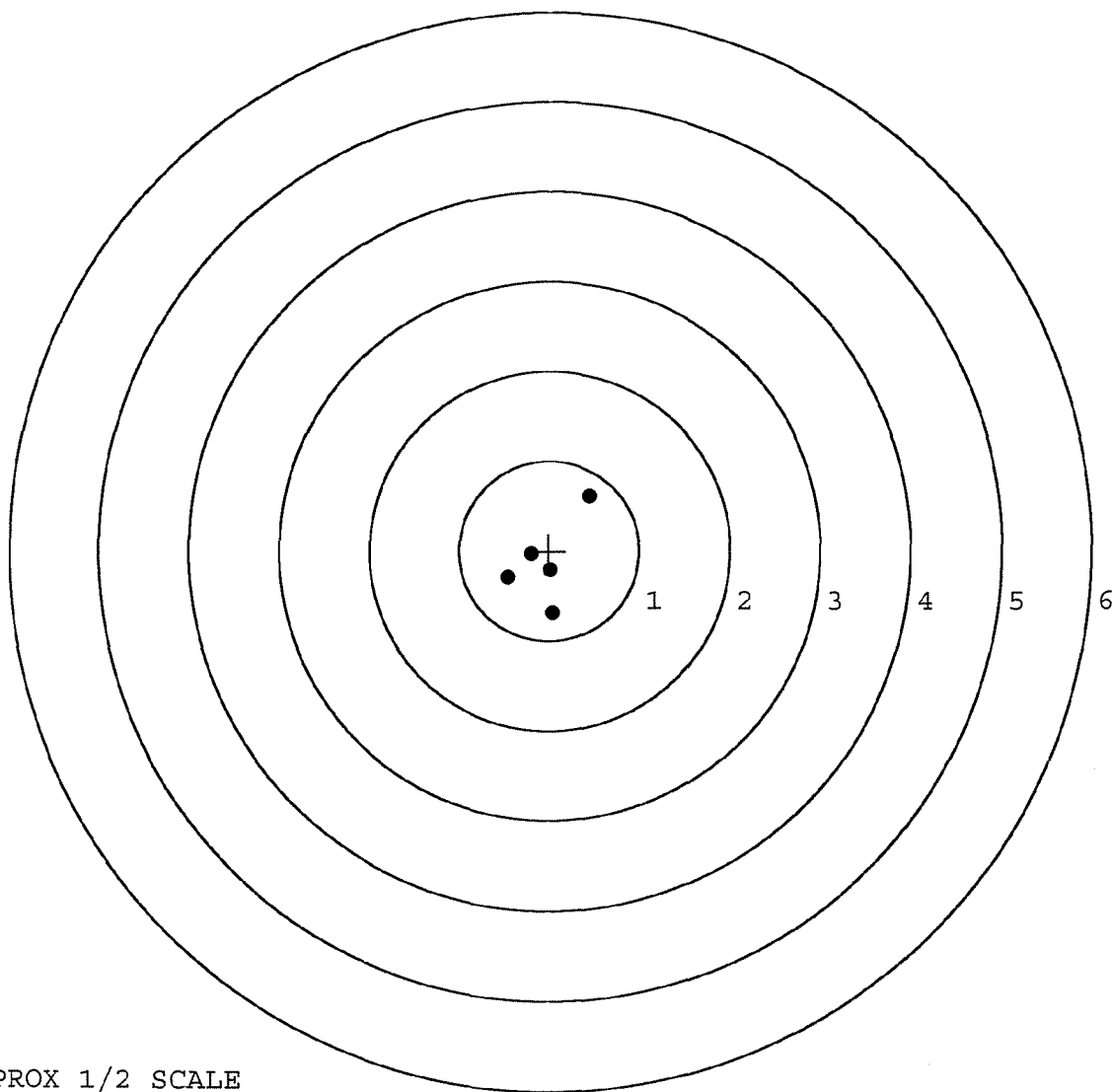
MAX RADIUS: 0.880

MEAN RADIUS: 0.441

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE