

G 6285982

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **6625982**
Order No. **25716**
46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

28AX

5716 66265982

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



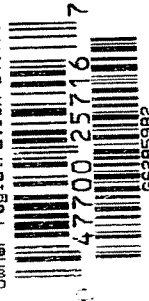
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



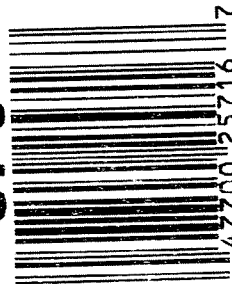
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6285982

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 628 5982

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-17-03	RTL
600	PROOF		1-17-03	RTL
607	CHECK HEADSPACE		1-17-03	RTL
610	DIS-ASSEMBLE GUN		1-17-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		1-17-03	CK
615	ROLLMARK CALIBER		1-17-03	RTL
617	DRILL AND TAP SIGHT HOLES		1-20-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3/11	HP
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		3-14-03	A
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-14-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-14-03	A
	D) OIL FIRING PIN ASSEMBLY		3-14-03	A
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-22-03	TRW

OP #	OPERATION NAME		READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>8.0</u>	<u>8.5</u>	<u>8.75</u>	3-22-03	TRW		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>3.0</u>	<u>3.5</u>	3-22-03	TRW		
	H) TRIGGER PULL TEST AND RETAINABILITY					3-24-03	RTL		
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.023</u>	<u>.023</u>	3-22-03	TRW		
	J) ASSEMBLE STOCK					3-14-03	RW		
	K) ASSEMBLE SWIVEL STUDS					3-24-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					3-14-03	RW		
	M) IRON SIGHT ALIGNMENT					3-14-03	RW		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					3-14-03	RW		
640	GALLERY TEST AND TARGET		PASS FAIL			3-17-03	A		
	MALFUNCTION		CORRECTION			3-17-03	A		
	MALFUNCTION		CORRECTION			3-17-03	A		
	MALFUNCTION		CORRECTION			3-17-03	A		
	MALFUNCTION		CORRECTION			3-17-03	A		
645	INSPECT FOR LIVE AMMO					3-17-03	A		
655	FINAL INSPECTION A) HEADSPACE					3-24-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.80</u>	<u>2.78</u>	<u>2.74</u>	<u>2.83</u>	<u>2.72</u>	3-22-03	TRW
	C) FUNCTION					3-24-03	RTL		
660	PACK					3-24-03	WHA		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO.

DATE 1-10-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.33	2.28	2.52	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.46	2.51	2.77	
PULL #3	2.50	2.41	2.69	
PULL #4	2.46	2.51	2.70	
PULL #5	2.36	2.52	2.68	
TOTAL	12.11	12.23	13.36	
AVG.	2.42	2.44	2.67	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.41	3.40	
PULL #2	3.49	3.34	
PULL #3	3.37	3.29	
PULL #4	3.34	3.41	
PULL #5	3.35	3.32	
TOTAL	16.96	16.76	
AVG.	3.39	3.35	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.27	4.33		4.31
PULL #2	4.29	4.40		4.14
PULL #3	4.33	4.34		4.28
PULL #4	4.34	4.35		4.26
PULL #5	4.24	4.15		4.37
TOTAL	21.47	21.57		21.36
AVG.	4.29	4.31		4.27

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285982.__0
FILE DATE AND TIME: 03/18/2003 11:31

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

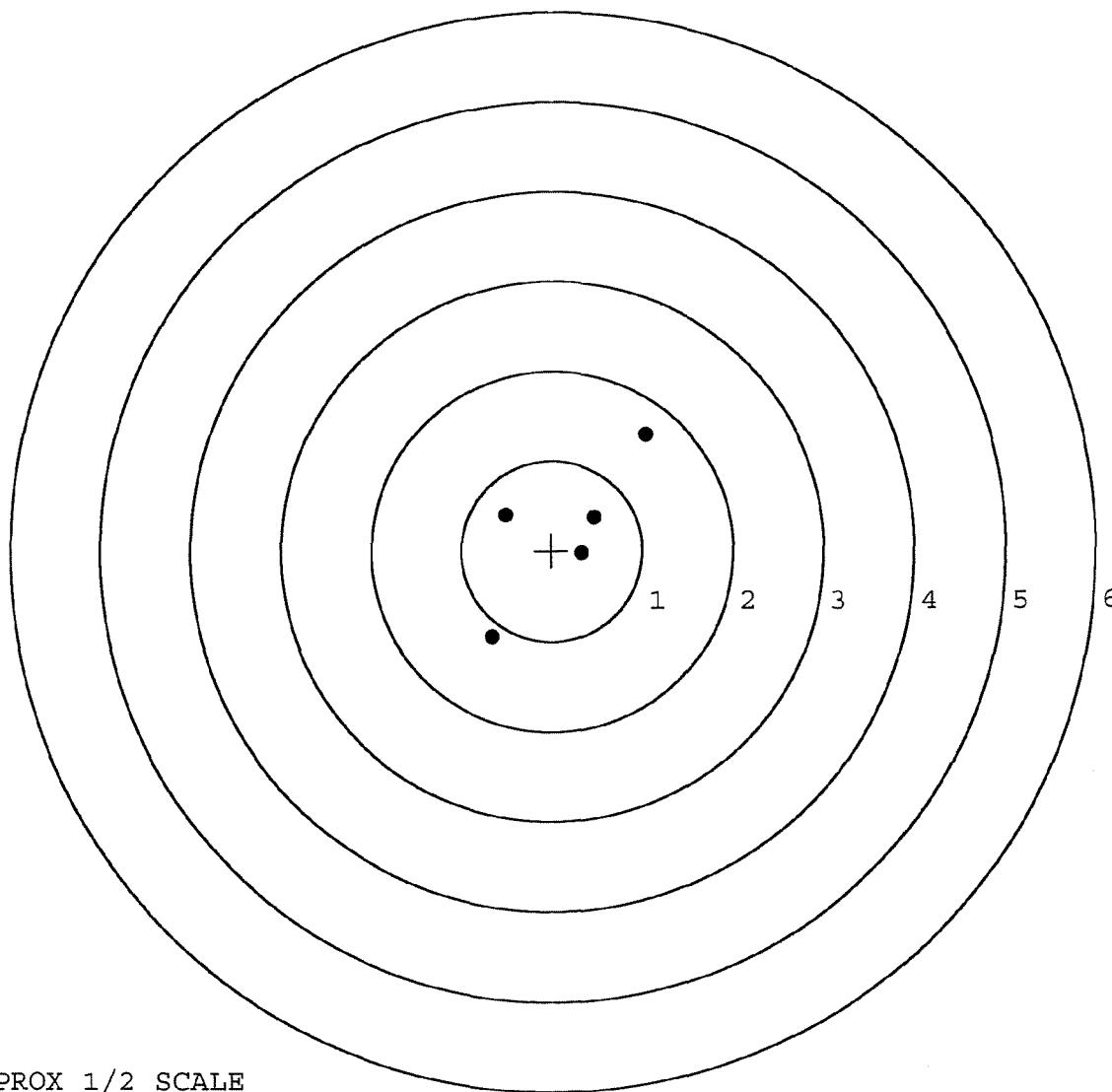
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .948

SERIAL NUMBER: G6285982. __0
TARGET NUMBER: 1
FILE DATE: 03/18/2003
FILE TIME: 11:31

POINT#	X	Y
1:	-0.665	-0.949
2:	0.339	-0.027
3:	0.470	0.373
4:	-0.509	0.397
5:	1.037	1.288

X CENTROID: 0.134
Y CENTROID: 0.216
POA TO CENTROID: 0.255
HORZ SPREAD: 1.702
VERT SPREAD: 2.237
GROUP SPREAD: 2.811
MIN RADIUS: 0.318
MAX RADIUS: 1.413
MEAN RADIUS: 0.834
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

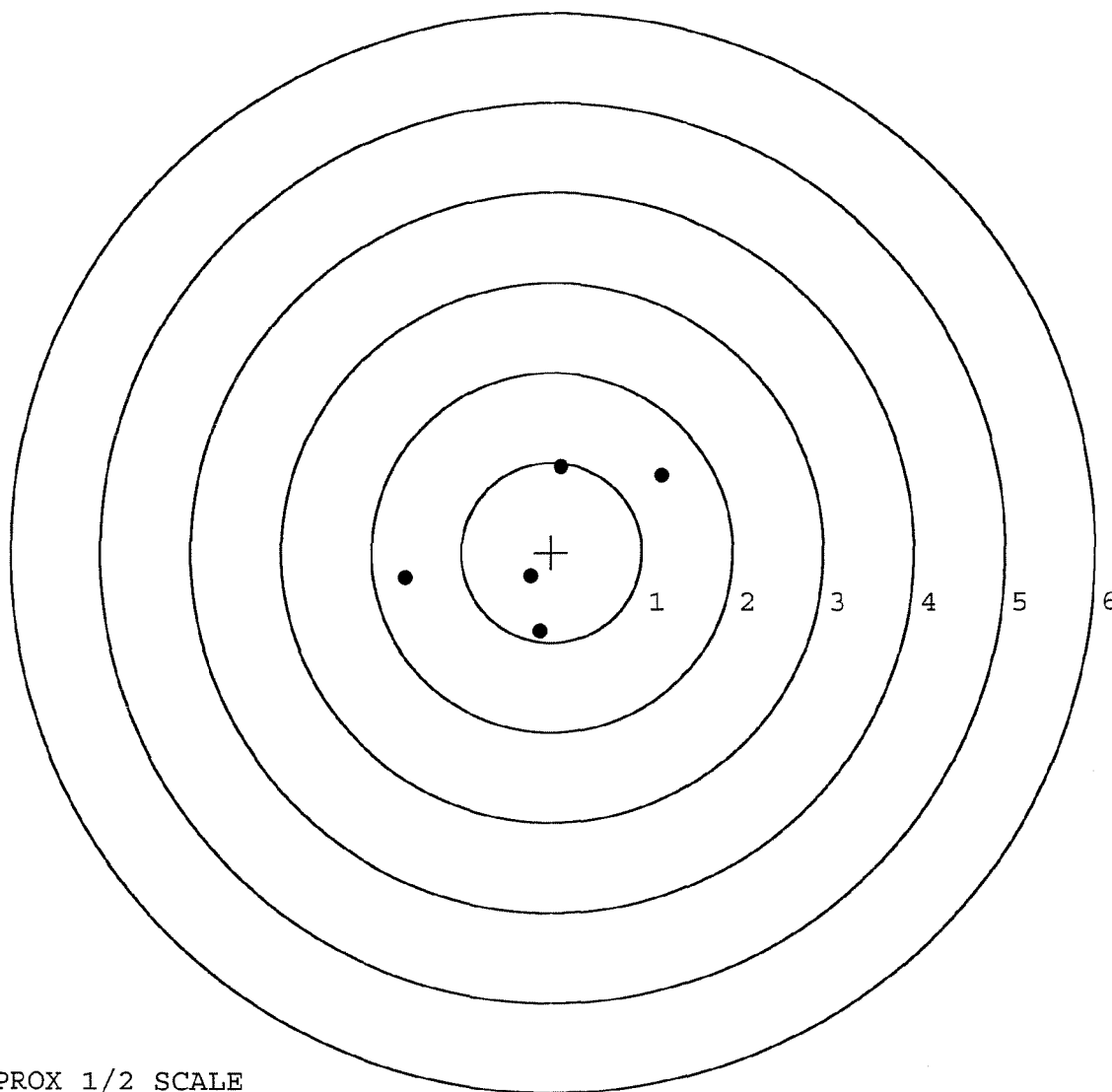


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285982.___0
TARGET NUMBER: 2
FILE DATE: 03/18/2003
FILE TIME: 11:31

POINT#	X	Y
1:	-0.131	-0.881
2:	-0.231	-0.269
3:	0.113	0.952
4:	1.217	0.851
5:	-1.620	-0.286

X CENTROID: -0.130
Y CENTROID: 0.073
POA TO CENTROID: 0.150
HORZ SPREAD: 2.837
VERT SPREAD: 1.833
GROUP SPREAD: 3.056
MIN RADIUS: 0.357
MAX RADIUS: 1.556
MEAN RADIUS: 1.062
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE