

G 628 5983

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

SERIAL NO.
G6285983

ORDER NO.
25716

02EX

46

Made in Ilion, NY Reg. U.S. Pat & Tm. Off. Marca Registrada Marque Deposee.



5716 G6285983

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

SERIAL NO.

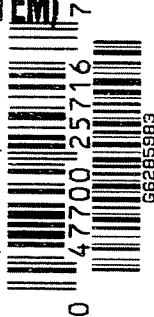


G6285983

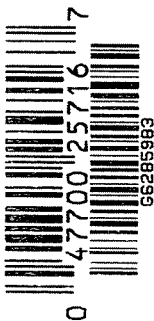
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

-- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



46 FORM

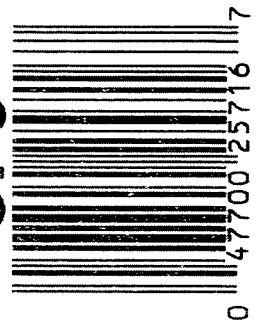
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6285983

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 6628 5983

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-13-03	RTL
600	PROOF		8-13-03	A
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-13-03	Ac
610	DIS-ASSEMBLE GUN		8-13-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	BR		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-14-03	TRL
620	APPLY COATINGS (BARREL ACTION)		9-4	TA
	(BOLT)		9-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-8	RL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-8	RL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-8	RL
	D) OIL FIRING PIN ASSEMBLY		9-11-03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		9-12-03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>6.5</u>	9/12/03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	9/12/03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	9/12/03	DA
	J) ASSEMBLE STOCK		9-11-03	RTL
	K) ASSEMBLE SWIVEL STUDS		9-11-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-11-03	RTL
	M) IRON SIGHT ALIGNMENT		9-11-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-11-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	9-11-03	A
	MALFUNCTION	CORRECTION	9-11-03	A
	MALFUNCTION	CORRECTION	9-11-03	A
	MALFUNCTION	CORRECTION	9-11-03	A
	MALFUNCTION	CORRECTION	9-11-03	A
645	INSPECT FOR LIVE AMMO		9-11-03	A
655	FINAL INSPECTION A) HEADSPACE		9-12-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.45</u> <u>2.72</u> <u>2.46</u> <u>2.47</u>	9/12/03	DA
	C) FUNCTION		9-12-03	RTL
660	PACK		9/22/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-9-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.28	2.29		2.33	
PULL #2	2.20	2.33		2.38	
PULL #3	2.63	2.42		2.45	
PULL #4	2.30	2.37		2.10	
PULL #5	2.56	2.40		2.46	
TOTAL	11.97	11.81		11.72	
AVERAGE	2.39	2.36		2.34	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.42	3.41		
PULL #2	3.08	3.40		
PULL #3	3.37	3.33		
PULL #4	3.30	3.36		
PULL #5	3.29	3.35		
TOTAL	16.46	16.85		
AVERAGE	3.29	3.37		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.21	4.32		4.24
PULL #2	4.31	4.14		4.38
PULL #3	4.32	4.19		4.40
PULL #4	4.27	4.15		4.18
PULL #5	4.33	4.04		4.34
TOTAL	21.44	20.84		21.54
AVERAGE	4.28	4.16		4.30

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285983.__0

FILE DATE AND TIME: 09/11/2003 06:59

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

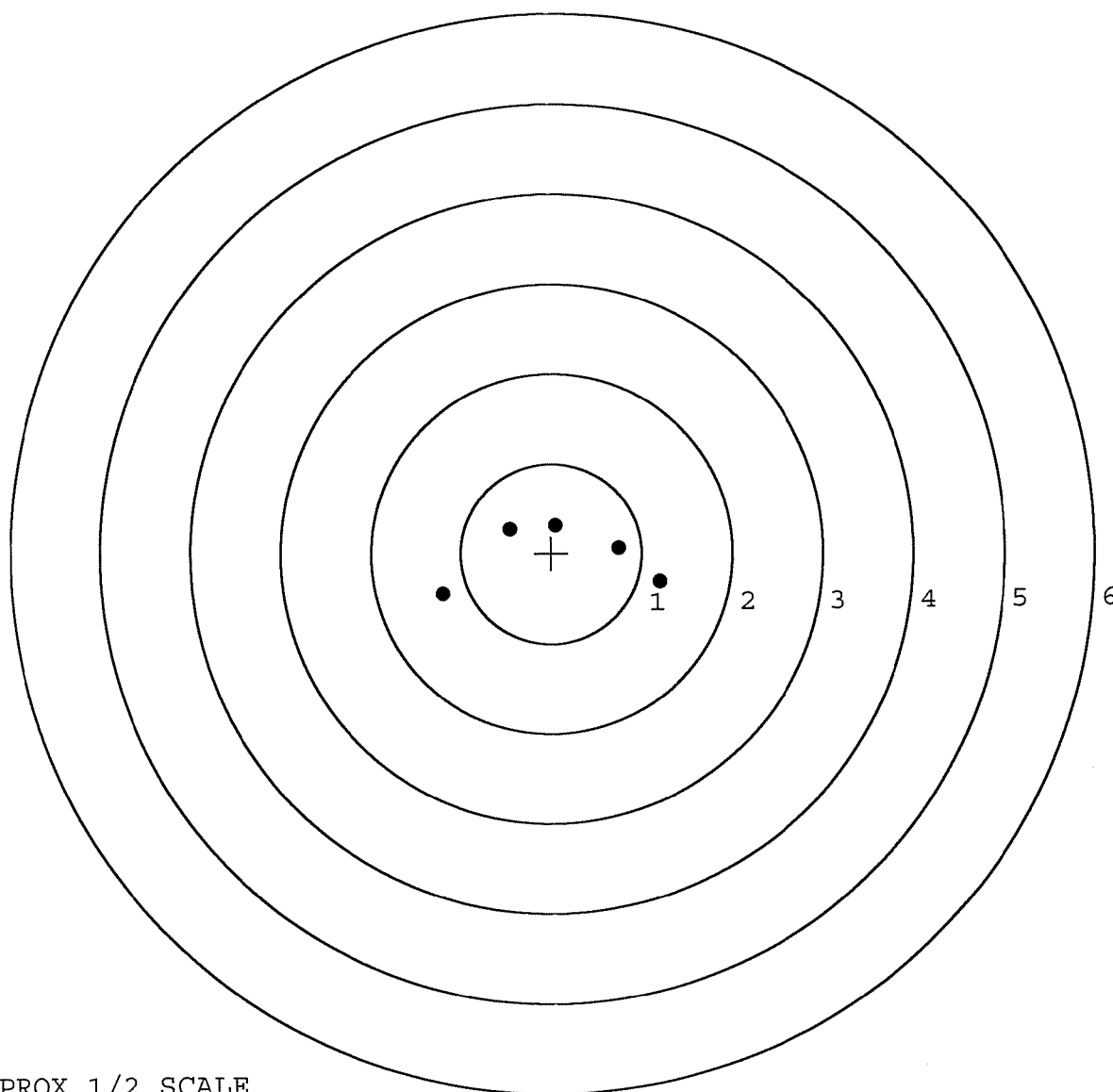
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .849

SERIAL NUMBER: G6285983. __0
TARGET NUMBER: 1
FILE DATE: 09/11/2003
FILE TIME: 06:59

X CENTROID: 0.065
Y CENTROID: -0.029
POA TO CENTROID: 0.071
HORZ SPREAD: 2.407
VERT SPREAD: 0.750
GROUP SPREAD: 2.410
MIN RADIUS: 0.337
MAX RADIUS: 1.341
MEAN RADIUS: 0.828
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

POINT#	X	Y
1:	1.196	-0.329
2:	0.752	0.051
3:	0.047	0.307
4:	-0.459	0.268
5:	-1.211	-0.443

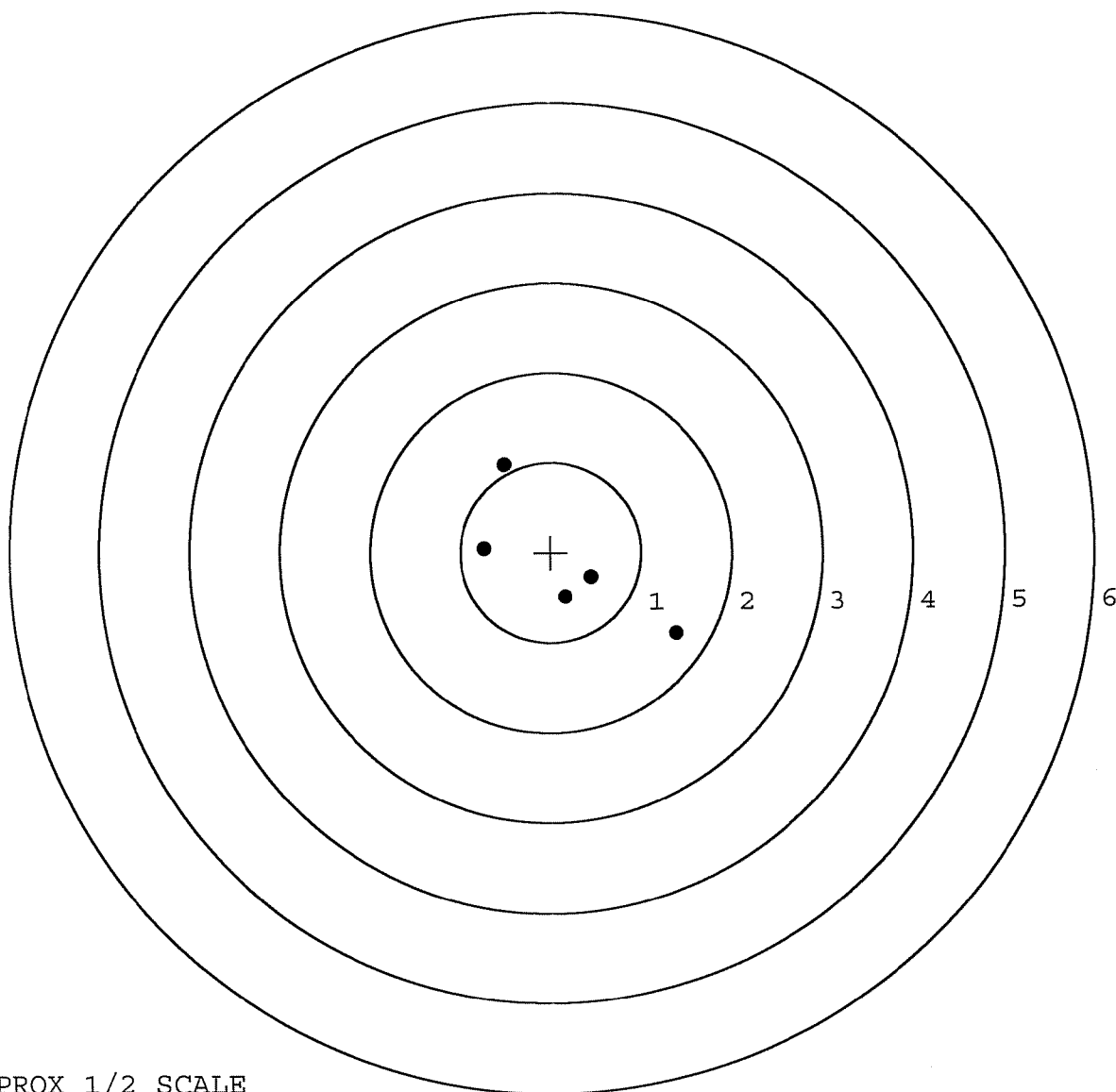


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285983. __0
TARGET NUMBER: 2
FILE DATE: 09/11/2003
FILE TIME: 06:59

POINT#	X	Y
1:	1.385	-0.912
2:	-0.512	0.974
3:	-0.735	0.053
4:	0.448	-0.275
5:	0.163	-0.498

X CENTROID: 0.150
Y CENTROID: -0.132
POA TO CENTROID: 0.199
HORZ SPREAD: 2.120
VERT SPREAD: 1.886
GROUP SPREAD: 2.675
MIN RADIUS: 0.331
MAX RADIUS: 1.461
MEAN RADIUS: 0.870
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE