

G 6288125

VERY IMPORTANT
 INSTRUCTIONS: BODY
 CLOSURE TO ASSURE
 SAFETY USE OF THIS
 (REMINGTON)

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

46

Serial No. **G6288125**
 Order No. **25716**

Made in Union, N.Y. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee

28AX

5716 G6288125

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



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 M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



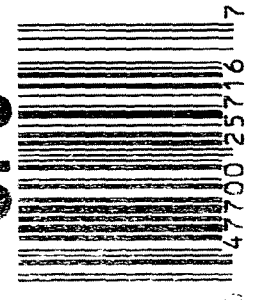
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6288125

UPC



46 FC M

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288125

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-3-03	RL
600	PROOF		1-6-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-6-03	RL
610	DIS-ASSEMBLE GUN		1-7-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 16 2003 OPERATOR <u>RR</u>		
615	ROLLMARK CALIBER		1/16/03	LB
617	DRILL AND TAP SIGHT HOLES		1-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3-6	TA
	(BOLT)		3-6	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-18-03	RA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-18-03	RA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-18-03	RA
	D) OIL FIRING PIN ASSEMBLY		3-18-03	RA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-19-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.5</u> <u>8.0</u>	3-19-03	TRW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.5</u> <u>2.0</u>	3-19-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0215</u> <u>.021</u> <u>.0215</u>	3-19-03	TRW
	J) ASSEMBLE STOCK		3-18-03	RTL
	K) ASSEMBLE SWIVEL STUDS		3-20-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-18-03	RTL
	M) IRON SIGHT ALIGNMENT		3-18-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-18-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-15-03	A
	MALFUNCTION	CORRECTION	3-19-03	A
	MALFUNCTION	CORRECTION	3-19-03	A
	MALFUNCTION	CORRECTION	3-19-03	A
	MALFUNCTION	CORRECTION	3-19-03	A
645	INSPECT FOR LIVE AMMO		3-17-03	A
655	FINAL INSPECTION A) HEADSPACE		3-20-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.74</u> <u>2.61</u> <u>2.76</u> <u>2.74</u>	3-19-03	TRW
	C) FUNCTION		3-20-03	RTL
660	PACK		3/20/03	RTA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____
DATE 12-20-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.43	2.24		2.13	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.26	2.28		2.10	
PULL #3	2.24	2.32		2.11	
PULL #4	2.23	2.20		2.13	
PULL #5	2.24	2.29		2.07	
TOTAL	11.40	11.33		10.54	
AVG.	2.28	2.26		2.10	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.20		
PULL #2	3.21	3.12		
PULL #3	3.18	3.20		
PULL #4	3.10	3.01		
PULL #5	3.12	3.19		
TOTAL	15.84	15.72		
AVG.	3.16	3.14		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.45	4.17		4.12
PULL #2	4.32	4.08		4.28
PULL #3	4.10	4.13		4.25
PULL #4	4.11	4.16		4.21
PULL #5	4.05	4.00		4.35
TOTAL	21.03	20.54		21.21
AVG.	4.20	4.10		4.24

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288125.___0
FILE DATE AND TIME: 03/20/2003 11:14

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

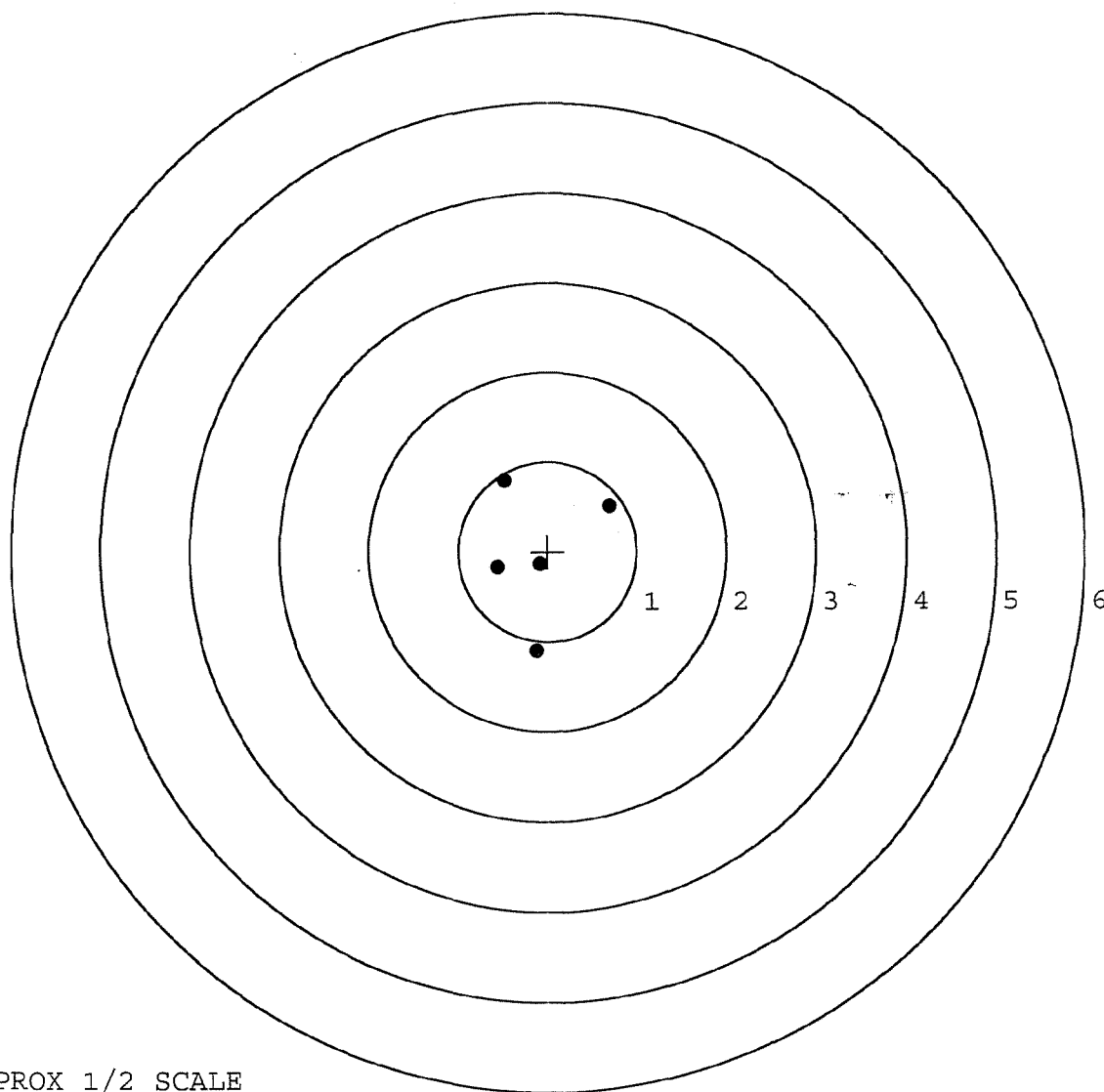
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN 756

SERIAL NUMBER: G6288125. __0
TARGET NUMBER: 1
FILE DATE: 03/20/2003
FILE TIME: 11:14

POINT#	X	Y
1:	-0.125	-1.113
2:	-0.090	-0.141
3:	-0.562	-0.175
4:	0.688	0.510
5:	-0.492	0.790

X CENTROID: -0.116
Y CENTROID: -0.026
POA TO CENTROID: 0.119
HORZ SPREAD: 1.250
VERT SPREAD: 1.903
GROUP SPREAD: 1.938
MIN RADIUS: 0.118
MAX RADIUS: 1.087
MEAN RADIUS: 0.708
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

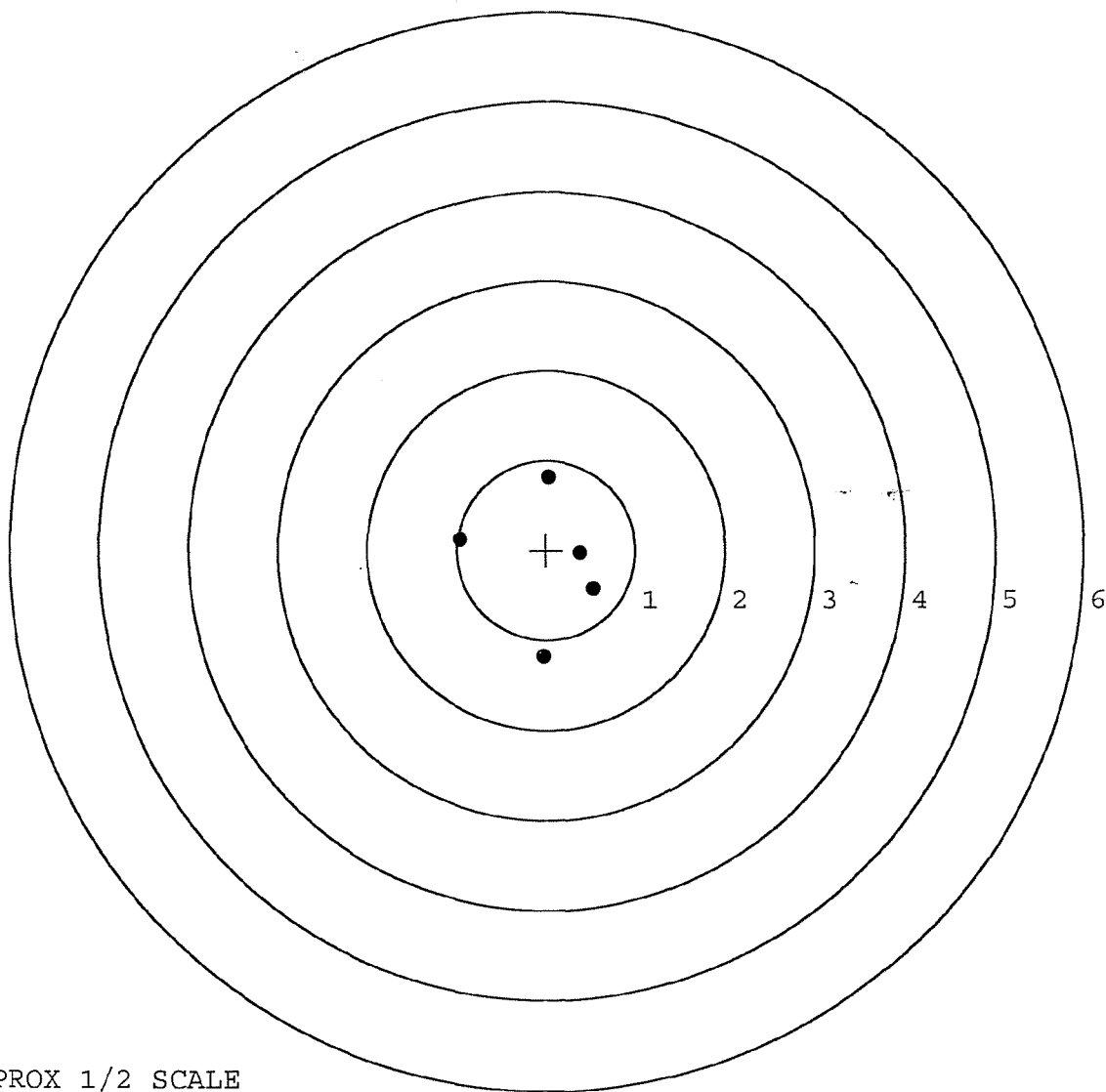


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288125. __0
TARGET NUMBER: 2
FILE DATE: 03/20/2003
FILE TIME: 11:14

POINT#	X	Y
1:	0.528	-0.432
2:	0.386	-0.031
3:	0.026	0.817
4:	-0.962	0.124
5:	-0.028	-1.189

X CENTROID: -0.010
Y CENTROID: -0.142
POA TO CENTROID: 0.143
HORZ SPREAD: 1.490
VERT SPREAD: 2.006
GROUP SPREAD: 2.007
MIN RADIUS: 0.411
MAX RADIUS: 1.047
MEAN RADIUS: 0.804
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE