

G 6285127

Closed 8/8/2006 2:58:36 PM

Received From

ARROW CARGO

1701 N.W. 63 AVE BLDG #712

PO Box:

[[[M]]]

Country: US

FFL:

Shipping / Billing

☐ Accessories Received

Fair

CSR
Notes:

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A017	Scope Base	1
A026	Scope	1
A055	Deployment Kit	1
A057	Fit and Rear Sgt Base	1
D000	SCOPE CASE	1

Close

SECRET

Serial Number: **G6288127**

Model: M24 SWS



RE00115385

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288127.__1
FILE DATE AND TIME: 09/25/2006 23:39

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.079
The Average Y Centroid of the Five Target Set:	-0.129
The Average Point of Impact of the Five Target Set:	0.151
The Average Mean Radius of the Five Target Set:	0.761
The Distance from POA to Centroid Target #1:	0.368
The Distance from Centroid Target #2 to Centroid Target #1:	0.311
The Distance from Centroid Target #3 to Centroid Target #1:	0.457
The Distance from Centroid Target #4 to Centroid Target #1:	0.255
The Distance from Centroid Target #5 to Centroid Target #1:	0.448

SERIAL NUMBER: G6288127. __1

TARGET NUMBER: 1

FILE DATE: 09/25/2006

FILE TIME: 23:39

POINT#	X	Y
1:	-0.438	0.307
2:	-0.730	-0.070
3:	-1.397	-0.531
4:	-0.661	-1.128
5:	-0.109	-0.499
6:	0.276	-0.516
7:	0.378	-0.395
8:	0.514	-0.227
9:	0.750	0.074
10:	1.081	-0.681

X CENTROID: -0.034

Y CENTROID: -0.367

POA TO CENTROID: 0.368

HORZ SPREAD: 2.478

VERT SPREAD: 1.435

GROUP SPREAD: 2.483

MIN RADIUS: 0.152

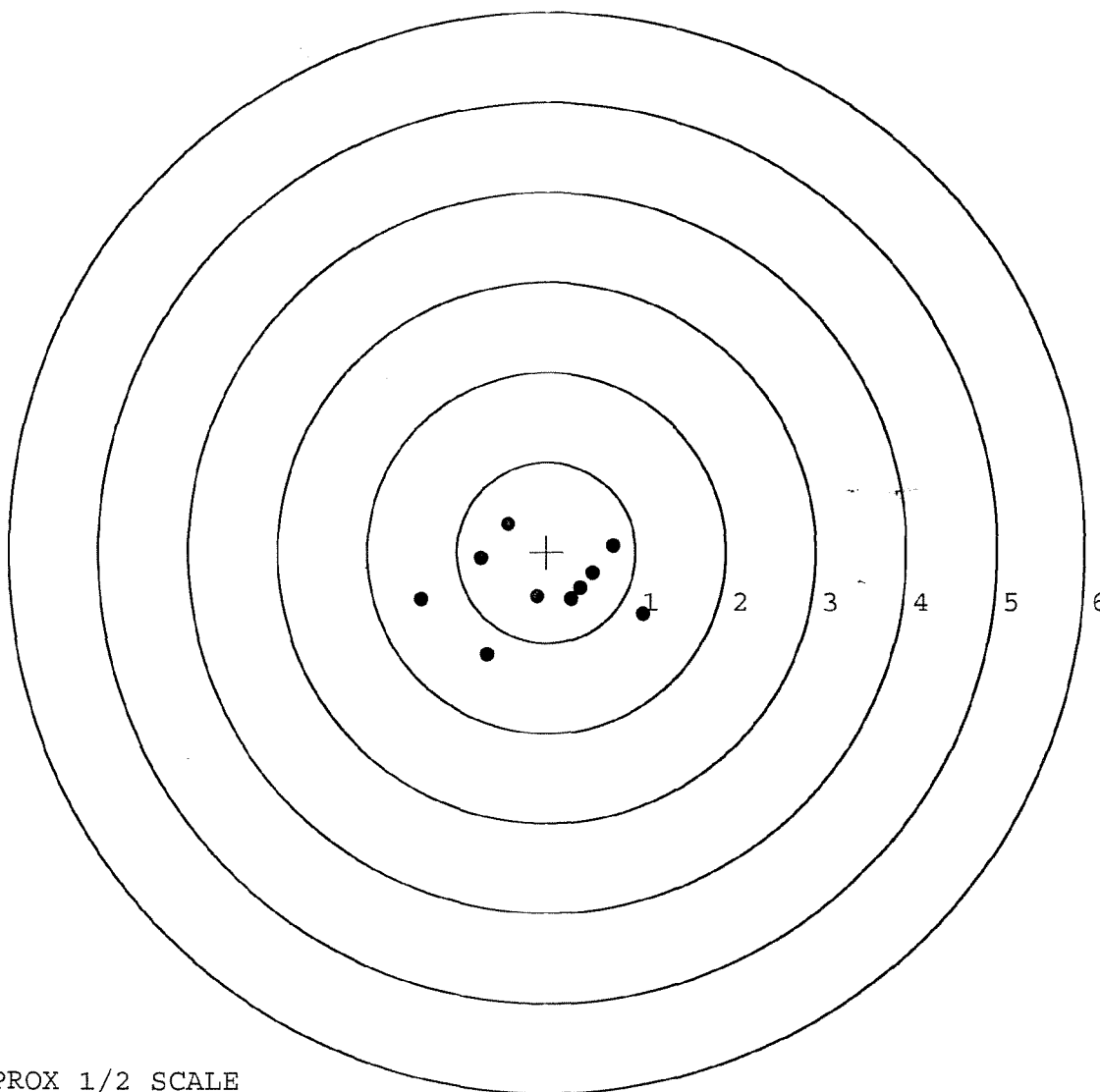
MAX RADIUS: 1.373

MEAN RADIUS: 0.743

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

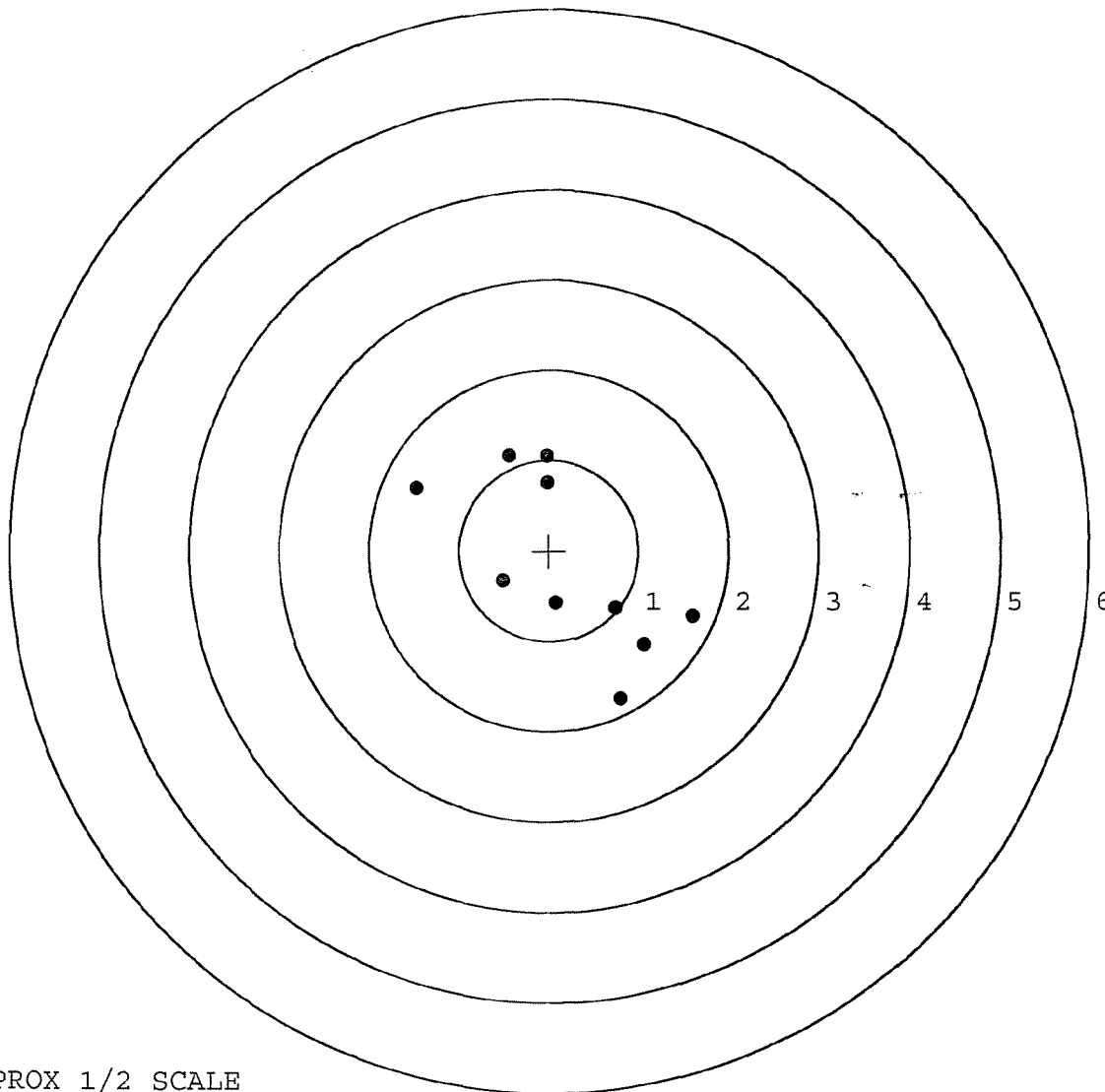


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288127. 1
TARGET NUMBER: 2
FILE DATE: 09/25/2006
FILE TIME: 23:39

X CENTROID: 0.179
Y CENTROID: -0.139
POA TO CENTROID: 0.227
HORZ SPREAD: 3.074
VERT SPREAD: 2.686
GROUP SPREAD: 3.380
MIN RADIUS: 0.448
MAX RADIUS: 1.848
MEAN RADIUS: 1.164
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 7

POINT#	X	Y
1:	-1.474	0.687
2:	-0.449	1.051
3:	-0.024	0.753
4:	-0.032	1.042
5:	-0.517	-0.332
6:	0.074	-0.575
7:	0.740	-0.633
8:	1.064	-1.034
9:	0.804	-1.635
10:	1.600	-0.718



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288127. _1

TARGET NUMBER: 3

FILE DATE: 09/25/2006

FILE TIME: 23:39

X CENTROID: -0.291

Y CENTROID: 0.011

POA TO CENTROID: 0.291

HORZ SPREAD: 1.776

VERT SPREAD: 1.465

GROUP SPREAD: 1.816

MIN RADIUS: 0.073

MAX RADIUS: 1.082

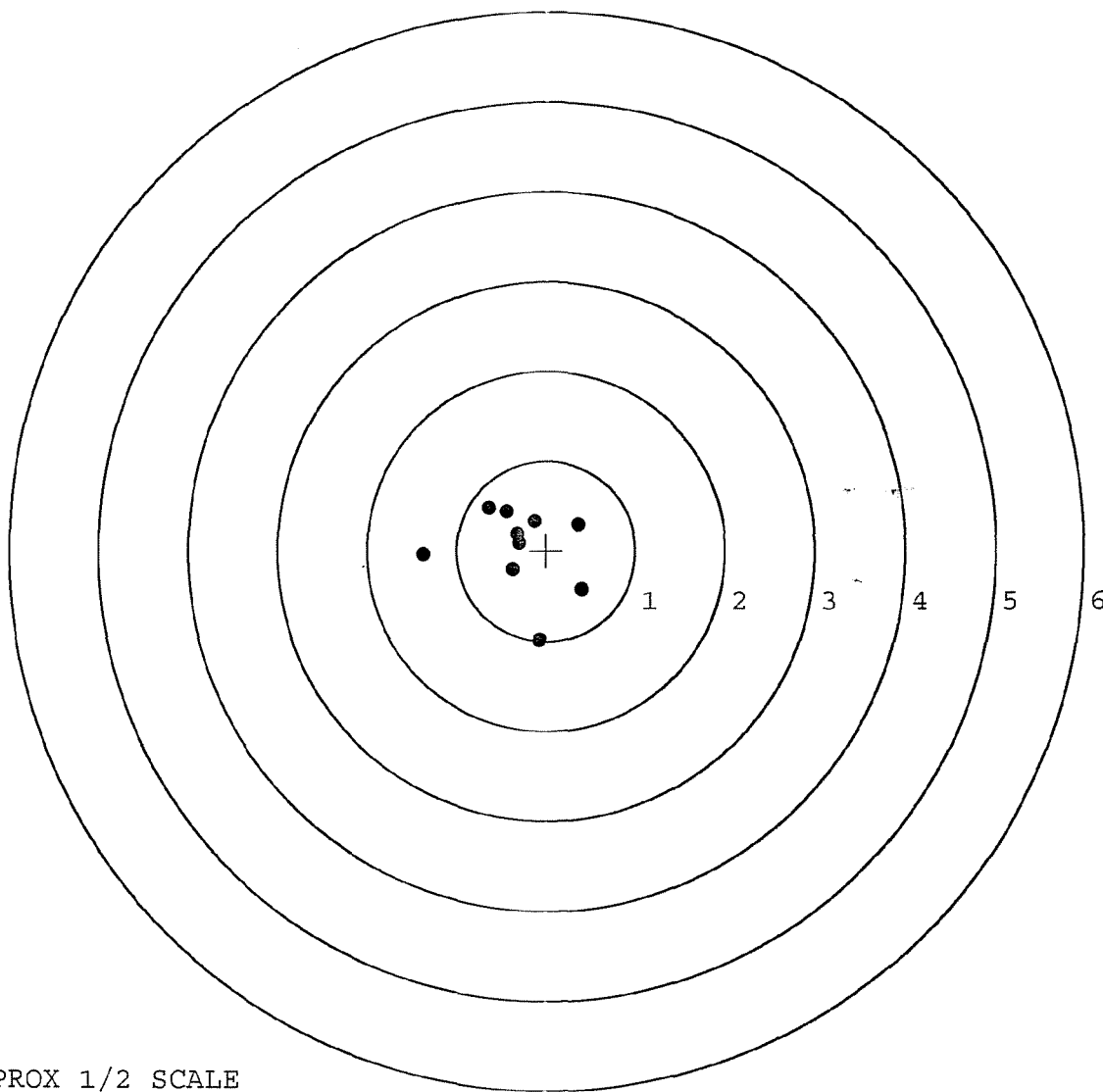
MEAN RADIUS: 0.551

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-1.371	-0.051
2:	-0.646	0.474
3:	-0.448	0.434
4:	-0.138	0.326
5:	-0.300	0.084
6:	-0.376	-0.211
7:	0.405	-0.431
8:	-0.075	-0.991
9:	0.360	0.292
10:	-0.320	0.185



TARGET APPROX 1/2 SCALE

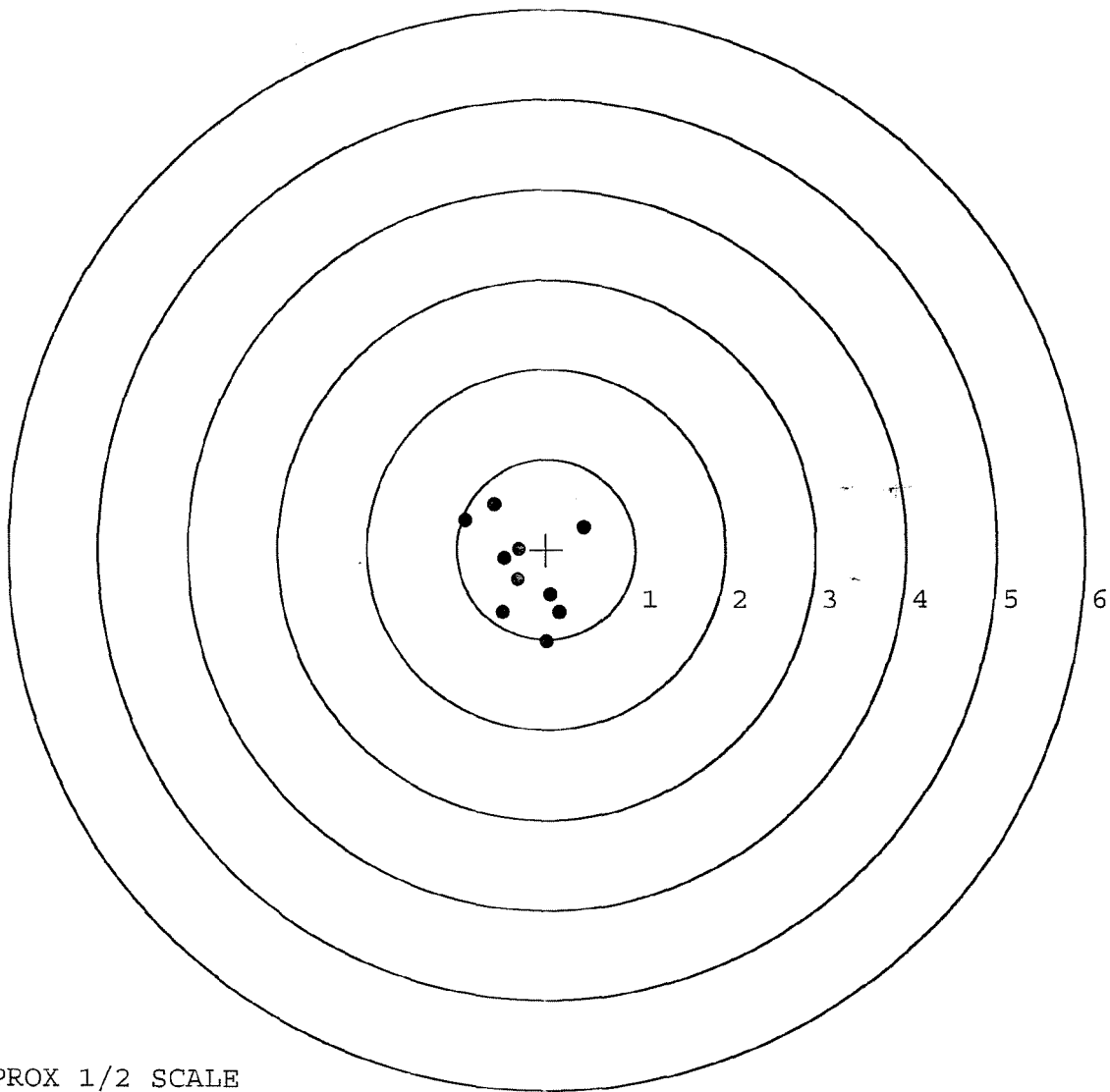
SERIAL NUMBER: G6288127. __1

TARGET NUMBER: 4

FILE DATE: 09/25/2006

FILE TIME: 23:39

	POINT#	X	Y
	1:	-0.589	0.506
	2:	-0.913	0.325
	3:	-0.477	-0.104
	4:	-0.326	-0.337
X CENTROID:	5:	-0.308	0.003
Y CENTROID:	6:	-0.490	-0.700
POA TO CENTROID:	7:	0.044	-0.505
HORZ SPREAD:	8:	0.153	-0.705
VERT SPREAD:	9:	0.003	-1.031
GROUP SPREAD:	10:	0.416	0.247
MIN RADIUS:		0.132	
MAX RADIUS:		0.866	
MEAN RADIUS:		0.552	
# IN 1 IN DIAMETER:		4	
# IN 2 IN DIAMETER:		10	
# in 3 IN DIAMETER:		10	



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288127. __1

TARGET NUMBER: 5

FILE DATE: 09/25/2006

FILE TIME: 23:39

POINT#	X	Y
1:	0.012	1.123
2:	0.332	1.014
3:	0.432	0.541
4:	0.360	0.143
5:	0.502	0.208
6:	0.082	-1.179
7:	-0.287	-0.770
8:	-0.801	-0.870
9:	-0.754	0.417
10:	0.102	0.178

X CENTROID: -0.002

Y CENTROID: 0.081

POA TO CENTROID: 0.081

HORZ SPREAD: 1.303

VERT SPREAD: 2.302

GROUP SPREAD: 2.303

MIN RADIUS: 0.143

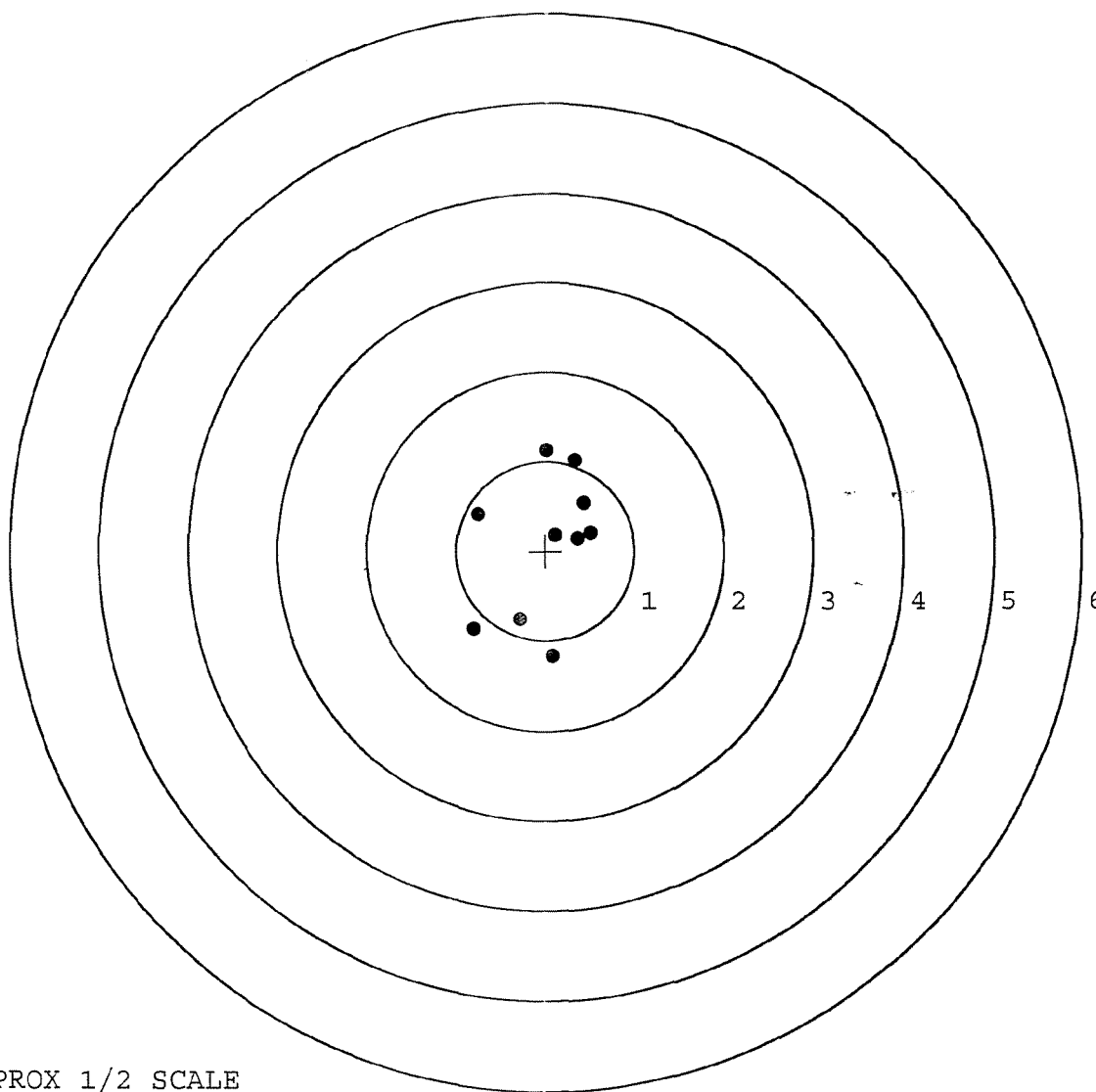
MAX RADIUS: 1.262

MEAN RADIUS: 0.792

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 9-8-06
TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.48	2.49		2.28	
PULL #2	2.48	2.52		2.28	
PULL #3	2.53	2.47		2.28	
PULL #4	2.38	2.62		2.51	
PULL #5	2.42	2.64		2.41	
TOTAL	12.29	12.74		11.76	
AVERAGE	2.45	2.54		2.35	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	311	318		
PULL #2	319	327		
PULL #3	293	299		
PULL #4	297	302		
PULL #5	320	307		
TOTAL	15.40	15.53		
AVERAGE	308	310		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.15	4.17		4.27
PULL #2	3.98	4.33		4.30
PULL #3	4.00	4.29		3.86
PULL #4	4.02	4.21		4.42
PULL #5	4.23	4.17		4.35
TOTAL	20.38	21.17		21.20
AVERAGE	4.07	4.23		4.24

M-24
INSPECTION CHECKLIST - REPAIRS
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER	115385					
SERIAL NUMBER	G6288127					
LOG-IN DATE	8-8-06					
OPERATION #	OPERATION NAME		DATE	INITIAL		
500	DIS-ASSEMBLE GUN		9-9-06	RTZ		
505	RE-BARREL		9-9-06	RTZ		
420	ASSEMBLE		9-11-06	RTZ		
440	PROOF	MAGNA-FLUX	9-11-06	TRW		
460	CHECK HEADSPACE	INSPECTED	9-11-06	TRW		
470	DIS-ASSEMBLE GUN	SEP 15 2006	9-12-06	RTZ		
480	MAGNAFLUX	MAGNA-FLUX	9-15-06	APD		
510	DRILL AND TAP	20	9-15-06	TRW		
500	ROLLMARK CALIBER	SEP 20 2006	9-20-06	CW		
520	GOFF BLAST BBL / REC	OPERATOR	9-21-06	LB		
530 & 540	APPLY COATINGS		9-22-06	RTZ		
560	FINAL ASSEMBLY		9-23-06	RTZ		
640	FUNCTION TEST AND	PASS FAIL	9-25-06	TRW		
650	TARGET	PASS FAIL	9-25-06	TRW		
	MALFUNCTION	CORRECTION				
	MALFUNCTION	CORRECTION				
	MALFUNCTION	CORRECTION				
	MALFUNCTION	CORRECTION	9-25-06	BD		
670	FINAL INSPECTION		9-29-06	RTZ		
	A) HEADSPACE	PASS FAIL	9-29-06	RTZ		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	280 2.71 288 285 286	RTZ		
680	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	7.0 6.75 7.0	RTZ		
	G) SAFETY OFF FORCE	2 LBS MIN	3.5 3.0 3.5	RTZ		
	I) FIRING PIN INDENT	.020	0.29 0.30 0.29	RTZ		
690	PACK		9-29-06	BA		

F006 REV 5/2006

FINAL INSPECTION CHECKLIST

BARREL ASSEMBLY

BARREL

RECEIVER

FRONT SIGHT BASE

REAR SIGHT BASE

SCREWS

FINISH

STOCK ASSEMBLY

STOCK

SLING SWIVEL STUDS

BUTT PATE

LOCK NUTS

BARREL CLEARANCE

COLOR / FINISH

SCOPE ASSEMBLY

SCOPE

SCOPE RINGS

MOUNTING SCREWS

MOUNTING BASE

SCREWS

FINISH

CLARITY

SYSTEM CASE

SCOPE CASE

IRON SIGHTS

DEPLOYMENT KIT

TRIGGER ASSEMBLY

SAFETY OPERATION

RE-SET TO FACTORY
SPECS

COMMENTS: _____

F006 REV 5/2006

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **66288127**
ORDER NO. **25716**

Made in Illinois, Inc. Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

07EX

5716 66288127

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



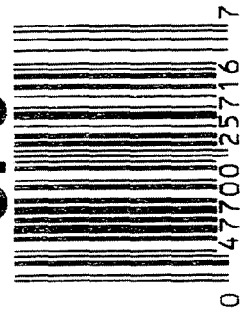
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288127

UPC



28 FORM

LOAD 10

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6288127

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	AL
607	CHECK HEADSPACE	MAGNAFLUX	8-8-03	AL
610	DIS-ASSEMBLE GUN	INSPECTED	8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRW
620	APPLY COATINGS (BARREL ACTION)		8-26	TA
	(BOLT)		8-26	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-28-03	RL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-28-03	RL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-28-03	RL
	D) OIL FIRING PIN ASSEMBLY		8-28-03	RL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	9-30-03	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.50</u> <u>2.50</u> <u>2.50</u>	9-30-03	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	9-30-03	RTL
	J) ASSEMBLE STOCK		8-28-03	RW
	K) ASSEMBLE SWIVEL STUDS		10-1-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-24-03	RW
	M) IRON SIGHT ALIGNMENT		9-24-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-24-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-26-03	A
	MALFUNCTION	CORRECTION	9-26-03	A
	MALFUNCTION	CORRECTION	9-26-03	A
	MALFUNCTION	CORRECTION	9-26-03	A
	MALFUNCTION	CORRECTION	9-26-03	A
645	INSPECT FOR LIVE AMMO		9-26-03	K
655	FINAL INSPECTION A) HEADSPACE		10-1-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.18</u> <u>2.17</u> <u>2.17</u> <u>2.17</u> <u>2.16</u>	9-30-03	WA
	C) FUNCTION		10-1-03	RTL
660	PACK		10-3-03	WA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 8-15-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.51	2.81		2.73	
PULL #2	2.46	2.85		2.17	
PULL #3	2.54	2.86		2.63	
PULL #4	2.39	2.78		2.59	
PULL #5	2.32	2.63		2.64	
TOTAL	12.22	13.93		12.76	
AVERAGE	2.44	2.78		2.55	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.47	3.10		
PULL #2	3.45	3.22		
PULL #3	3.44	3.24		
PULL #4	3.29	3.36		
PULL #5	3.38	3.35		
TOTAL	17.03	16.27		
AVERAGE	3.40	3.25		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.16	4.12		4.35
PULL #2	4.43	4.22		4.32
PULL #3	4.22	4.40		4.47
PULL #4	4.09	4.38		4.46
PULL #5	4.18	4.40		4.29
TOTAL	21.08	21.52		21.89
AVERAGE	4.21	4.30		4.37

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288127.__0
FILE DATE AND TIME: 09/26/2003 04:40

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .669

SERIAL NUMBER: G6288127. 0

TARGET NUMBER: 1

FILE DATE: 09/26/2003

FILE TIME: 04:40

POINT#	X	Y
1:	0.651	0.132
2:	0.057	-0.322
3:	-0.134	-0.397
4:	-0.058	-0.003
5:	-0.253	0.776

X CENTROID: 0.053

Y CENTROID: 0.037

POA TO CENTROID: 0.064

HORZ SPREAD: 0.904

VERT SPREAD: 1.173

GROUP SPREAD: 1.179

MIN RADIUS: 0.118

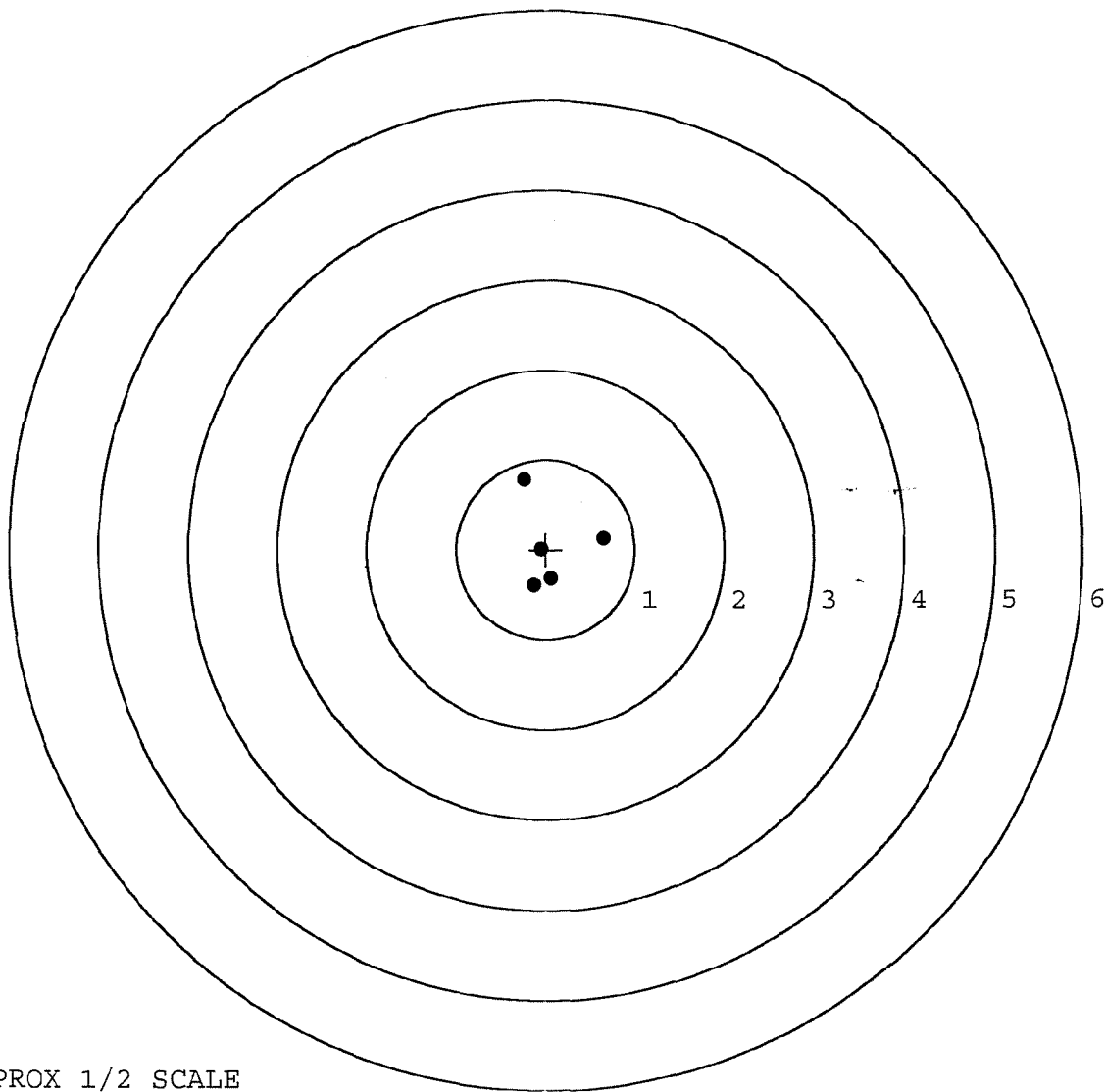
MAX RADIUS: 0.800

MEAN RADIUS: 0.471

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

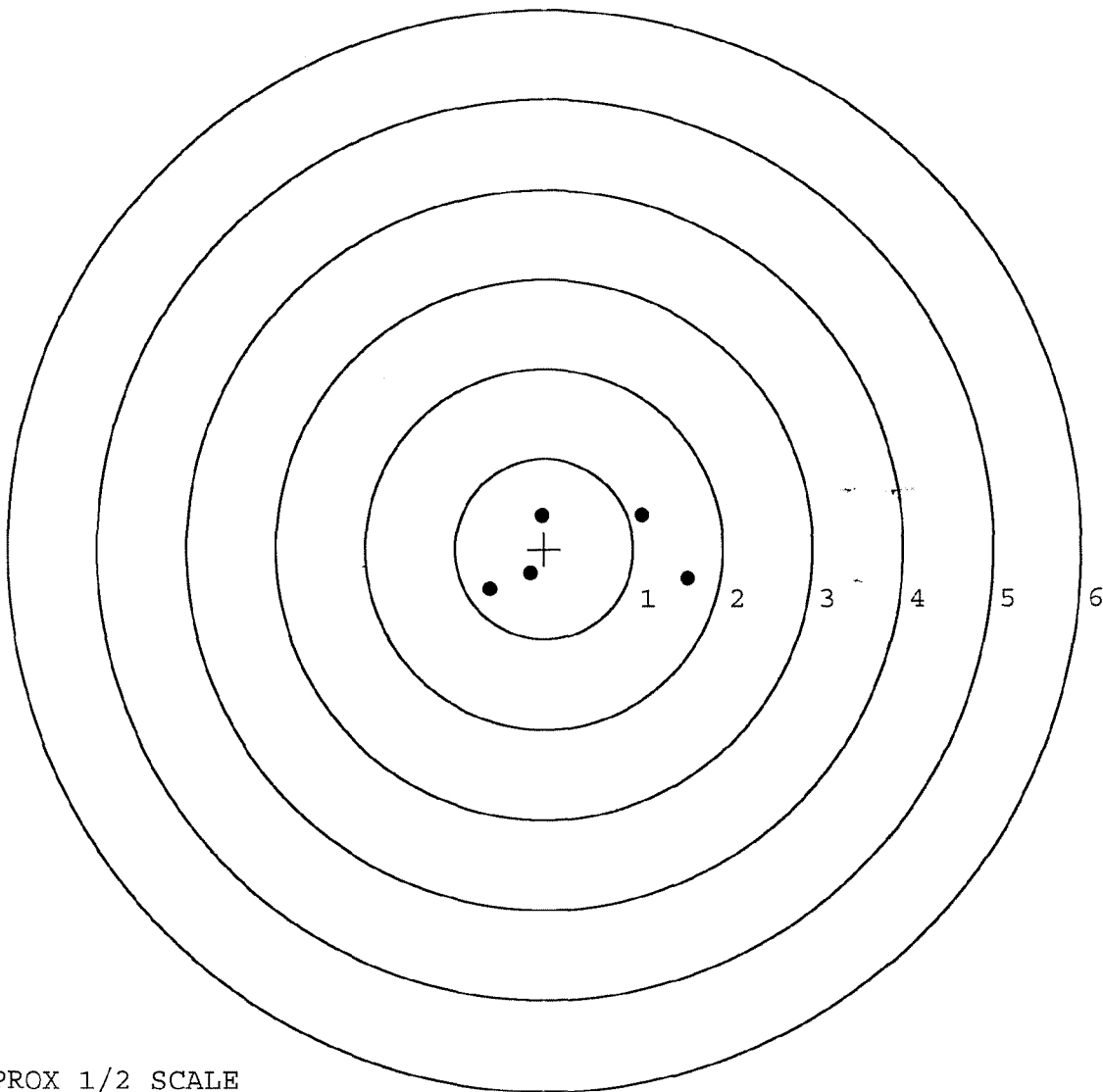


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288127. __0
TARGET NUMBER: 2
FILE DATE: 09/26/2003
FILE TIME: 04:40

POINT#	X	Y
1:	1.609	-0.331
2:	1.097	0.375
3:	-0.028	0.370
4:	-0.156	-0.278
5:	-0.608	-0.452

X CENTROID: 0.383
Y CENTROID: -0.063
POA TO CENTROID: 0.388
HORZ SPREAD: 2.217
VERT SPREAD: 0.827
GROUP SPREAD: 2.220
MIN RADIUS: 0.580
MAX RADIUS: 1.255
MEAN RADIUS: 0.867
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE