

66288128

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



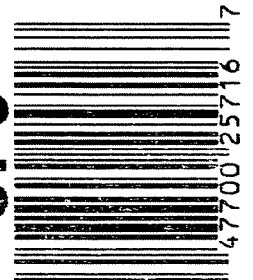
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6288128

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288128

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-3-03	RL
600	PROOF		1-6-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX	1-6-03	RL
610	DIS-ASSEMBLE GUN	INSPECTED	1-7-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 18 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		1/16/03	AB
617	DRILL AND TAP SIGHT HOLES		1-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-27	TA
	(BOLT)		2-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-13-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-13-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-13-03	DA
	D) OIL FIRING PIN ASSEMBLY		3-13-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-25-03	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>6.5</u>	3-20-03	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.25</u> <u>2.0</u>	3-20-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-25-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.025</u> <u>.025</u>	3-20-03	DA
	J) ASSEMBLE STOCK		3-13-02	RTL
	K) ASSEMBLE SWIVEL STUDS		3-25-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-25-03	RTL
	M) IRON SIGHT ALIGNMENT		3-25-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-25-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-14-03	A
	MALFUNCTION	CORRECTION	3-14-03	A
	MALFUNCTION	CORRECTION	3-14-03	A
	MALFUNCTION	CORRECTION	3-14-03	A
	MALFUNCTION	CORRECTION	3-14-03	A
645	INSPECT FOR LIVE AMMO		3-14-03	A
655	FINAL INSPECTION A) HEADSPACE		3-25-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.89</u> <u>2.84</u> <u>2.88</u> <u>2.79</u> <u>2.93</u>	3-25-03	RTL
	C) FUNCTION		3-25-03	RTL
660	PACK		3-25-03	DA

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.59	2.57		2.40	MIN. SETTING NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.43	2.62		2.49	
PULL #3	2.32	2.61		2.42	
PULL #4	2.35	2.52		2.39	
PULL #5	2.38	2.55		2.42	
TOTAL	12.07	12.87		12.12	
AVG.	2.41	2.57		2.42	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.21		
PULL #2	3.28	3.28		
PULL #3	3.07	3.10		
PULL #4	3.08	3.12		
PULL #5	3.02	3.10		
TOTAL	15.63	15.81		
AVG.	3.12	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# IF TARGET & ACCU
PULL #1	4.18	4.33		4.06
PULL #2	4.08	4.30		4.17
PULL #3	4.11	4.38		4.13
PULL #4	4.25	4.21		4.30
PULL #5	4.45	4.33		4.16
TOTAL	21.07	21.55		20.82
AVG.	4.21	4.31		4.16

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288128.__0
FILE DATE AND TIME: 03/15/2003 11:31

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

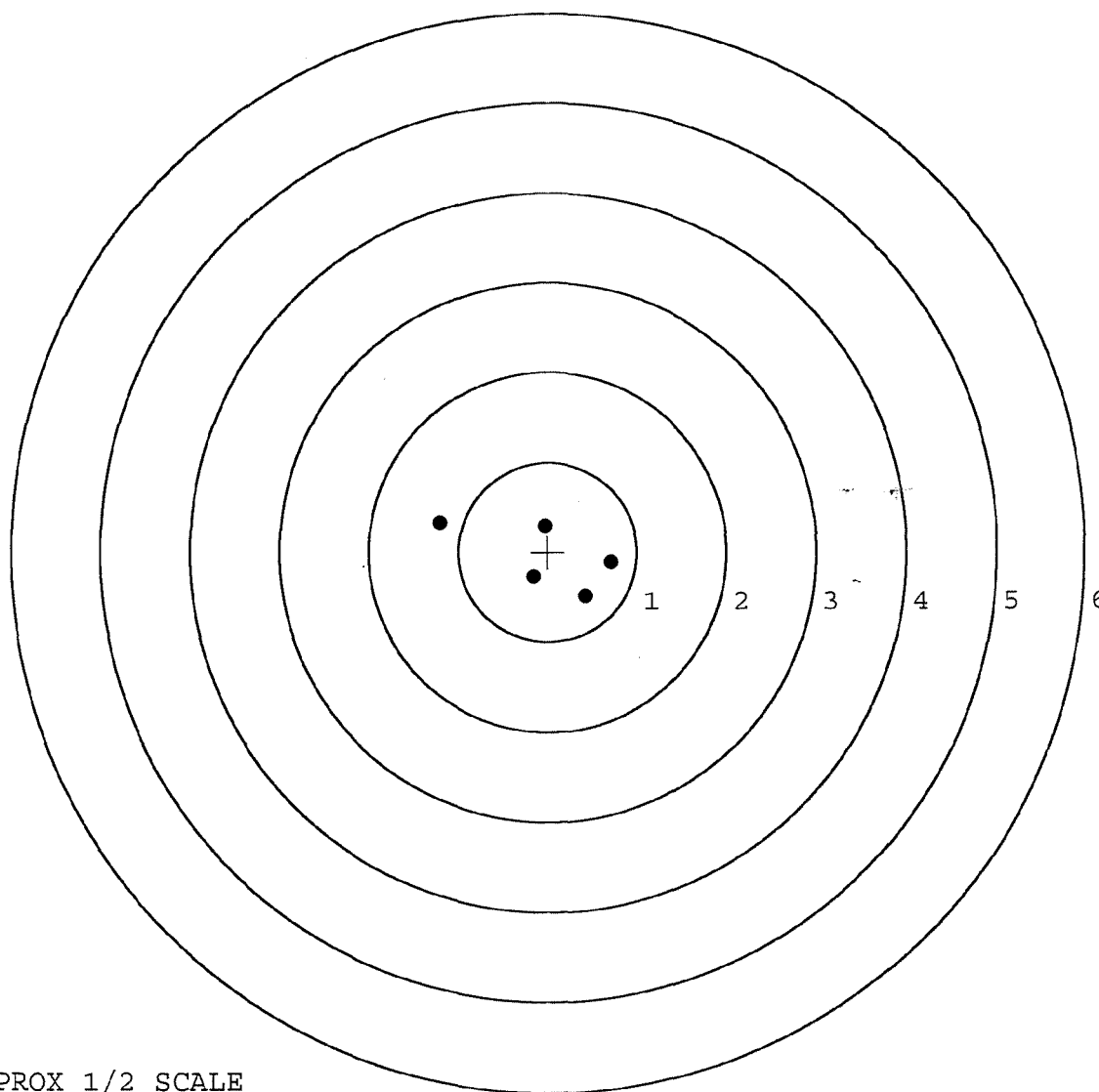
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN 7565

SERIAL NUMBER: G6288128. __0
TARGET NUMBER: 1
FILE DATE: 03/15/2003
FILE TIME: 11:31

POINT#	X	Y
1:	0.423	-0.494
2:	0.711	-0.116
3:	-0.038	0.292
4:	-0.162	-0.284
5:	-1.212	0.320

X CENTROID: -0.056
Y CENTROID: -0.056
POA TO CENTROID: 0.079
HORZ SPREAD: 1.923
VERT SPREAD: 0.814
GROUP SPREAD: 1.972
MIN RADIUS: 0.251
MAX RADIUS: 1.216
MEAN RADIUS: 0.647
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

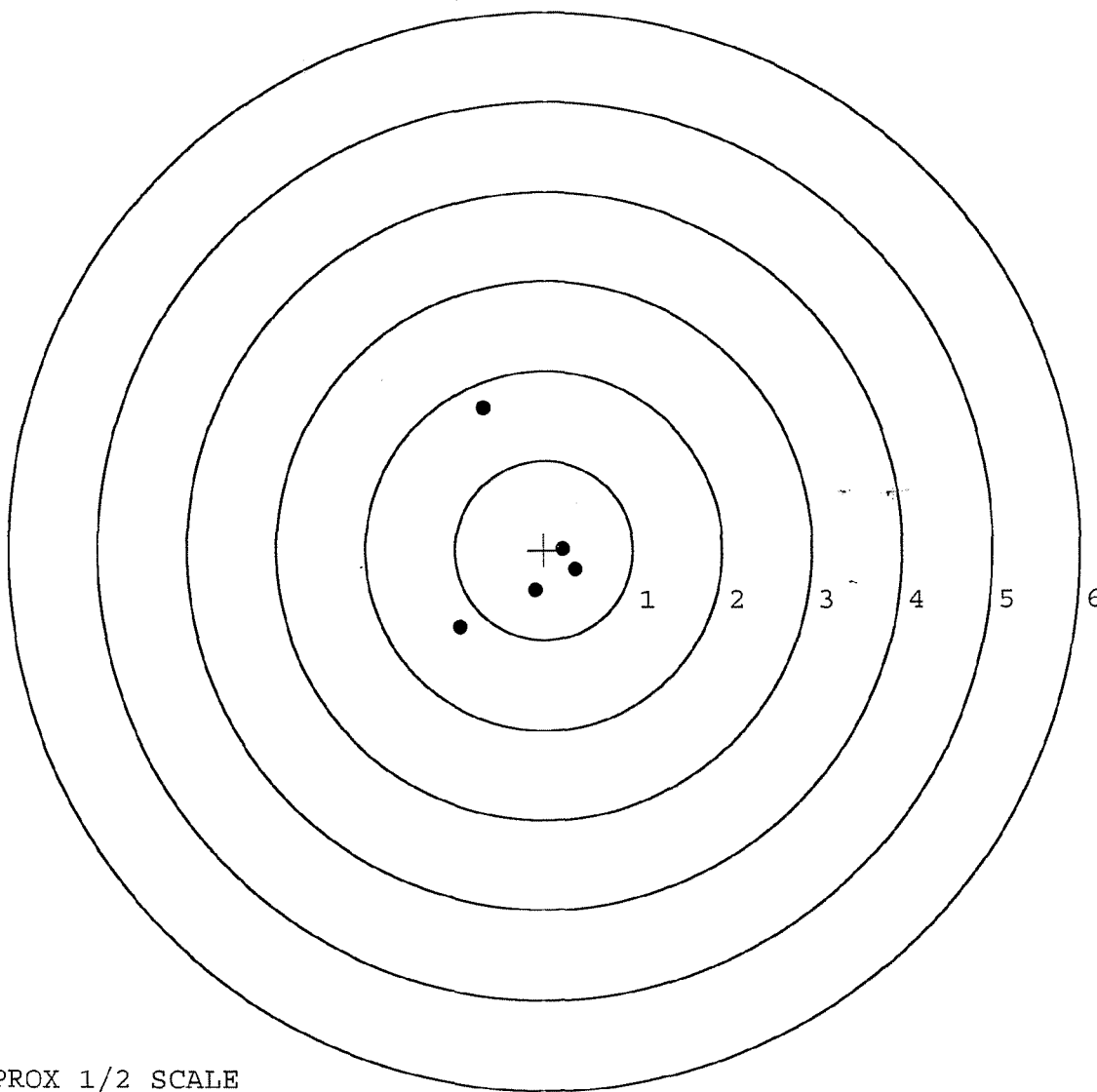


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288128. __0
TARGET NUMBER: 2
FILE DATE: 03/15/2003
FILE TIME: 11:31

POINT#	X	Y
1:	-0.943	-0.863
2:	-0.105	-0.454
3:	0.352	-0.220
4:	0.207	0.013
5:	-0.693	1.590

X CENTROID: -0.236
Y CENTROID: 0.013
POA TO CENTROID: 0.237
HORZ SPREAD: 1.295
VERT SPREAD: 2.453
GROUP SPREAD: 2.466
MIN RADIUS: 0.443
MAX RADIUS: 1.642
MEAN RADIUS: 0.866
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE