

6288/30

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Serial No. **G6288130**
Order No. **25716**

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

02EX



5716 G6288130

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

SERIAL NO.



G6288130

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



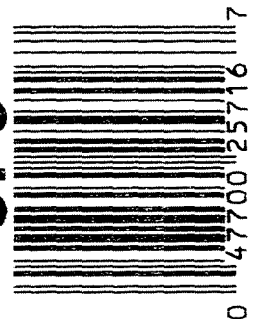
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288130

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6288130

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	AL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-8-03	AL
610	DIS-ASSEMBLE GUN		8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRW
620	APPLY COATINGS (BARREL ACTION)		8-26	TA
	(BOLT)		8-26	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-28-03	RL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-28-03	RL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-28-03	RL
	D) OIL FIRING PIN ASSEMBLY		8-28-03	RL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>60</u> <u>60</u> <u>60</u>	9-30-03	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>29</u> <u>29</u> <u>29</u>	9-30-03	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	9-30-03	RTL
	J) ASSEMBLE STOCK		9-28-03	RW
	K) ASSEMBLE SWIVEL STUDS		9-30-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-24-03	RW
	M) IRON SIGHT ALIGNMENT		9-24-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-24-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-26-03	TRW
	MALFUNCTION	CORRECTION	9-26-03	TRW
	MALFUNCTION	CORRECTION	9-26-03	TRW
	MALFUNCTION	CORRECTION	9-26-03	TRW
	MALFUNCTION	CORRECTION	9-26-03	TRW
645	INSPECT FOR LIVE AMMO		9-26-03	TRW
655	FINAL INSPECTION A) HEADSPACE		9-30-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.68</u> <u>2.81</u> <u>2.76</u> <u>2.80</u>	9-30-03	DA
	C) FUNCTION		9-30-03	RTL
660	PACK		10/1/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 8-15-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.61	2.18		2.04	
PULL #2	2.36	2.40		2.37	
PULL #3	2.47	2.23		2.26	
PULL #4	2.55	2.80		2.17	
PULL #5	2.79	2.53		2.21	
TOTAL	12.78	12.14		11.05	
AVERAGE	2.55	2.42		2.21	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.33	3.28		
PULL #2	3.18	3.08		
PULL #3	3.04	3.21		
PULL #4	3.09	3.18		
PULL #5	3.11	3.26		
TOTAL	15.75	16.01		
AVERAGE	3.15	3.20		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.11	4.28		4.19
PULL #2	4.37	4.37		4.15
PULL #3	4.15	4.35		3.99
PULL #4	4.26	4.31		4.07
PULL #5	4.36	4.33		4.02
TOTAL	21.25	21.64		20.42
AVERAGE	4.25	4.32		4.08

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288130.__0
FILE DATE AND TIME: 09/26/2003 04:43

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

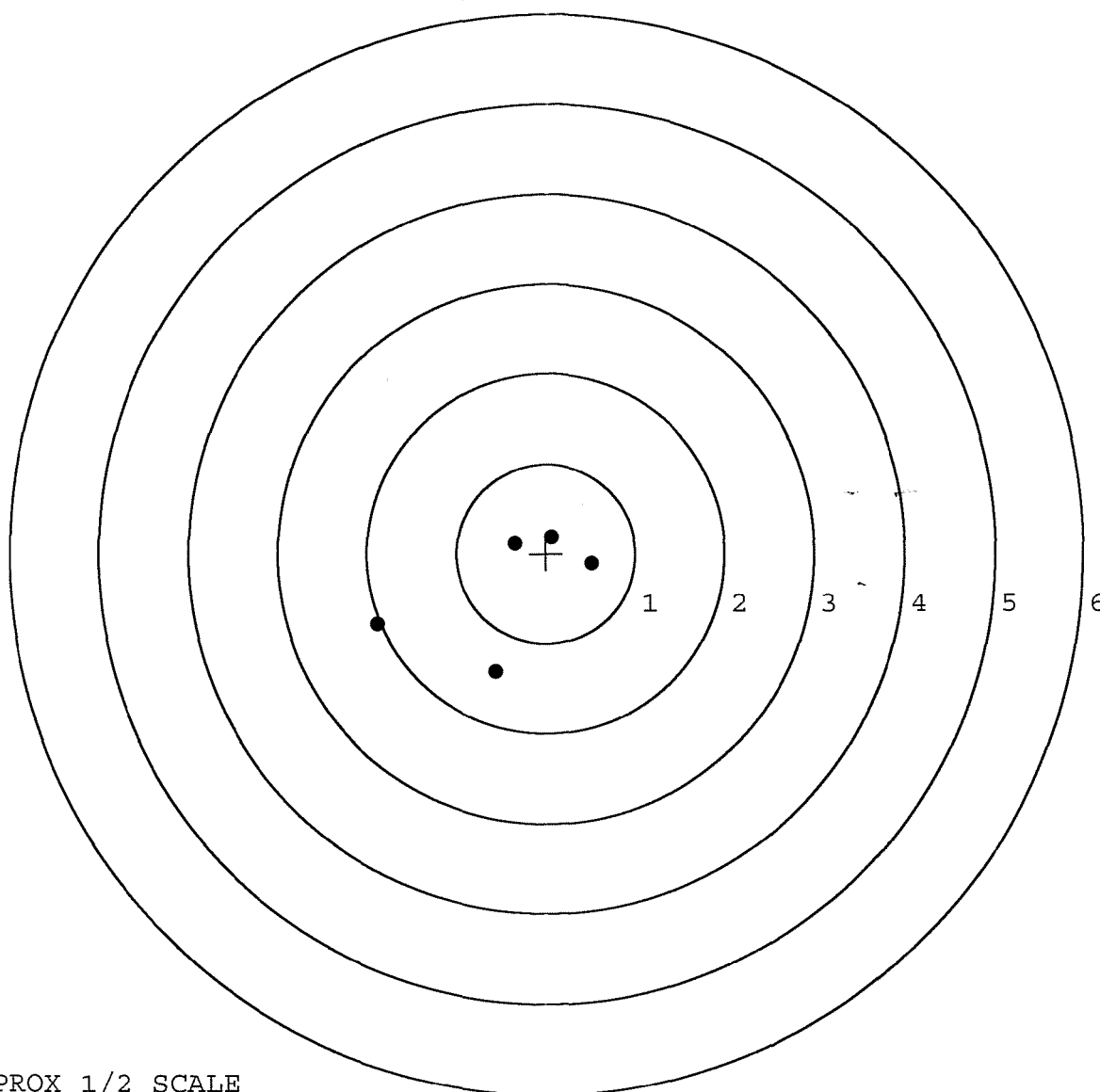
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .932

SERIAL NUMBER: G6288130. 0
TARGET NUMBER: 1
FILE DATE: 09/26/2003
FILE TIME: 04:43

POINT#	X	Y
1:	0.519	-0.109
2:	0.063	0.181
3:	-0.353	0.117
4:	-1.883	-0.790
5:	-0.566	-1.318

X CENTROID: -0.444
Y CENTROID: -0.384
POA TO CENTROID: 0.587
HORZ SPREAD: 2.402
VERT SPREAD: 1.499
GROUP SPREAD: 2.497
MIN RADIUS: 0.509
MAX RADIUS: 1.495
MEAN RADIUS: 0.941
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

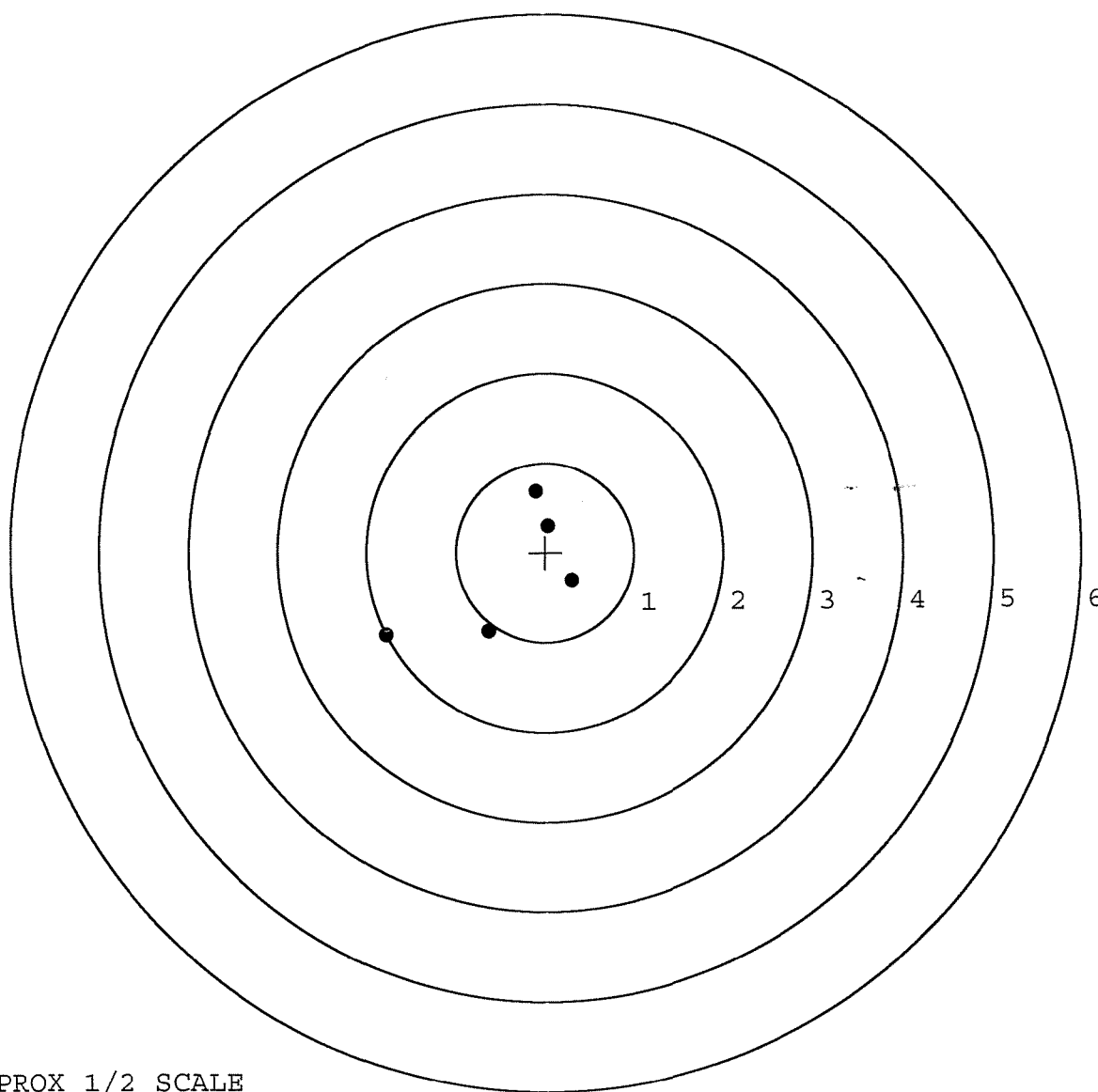


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288130. __0
TARGET NUMBER: 2
FILE DATE: 09/26/2003
FILE TIME: 04:43

POINT#	X	Y
1:	0.306	-0.320
2:	0.027	0.298
3:	-0.107	0.680
4:	-0.635	-0.881
5:	-1.786	-0.921

X CENTROID: -0.439
Y CENTROID: -0.229
POA TO CENTROID: 0.495
HORZ SPREAD: 2.092
VERT SPREAD: 1.601
GROUP SPREAD: 2.320
MIN RADIUS: 0.681
MAX RADIUS: 1.514
MEAN RADIUS: 0.923
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE